

1. GENERAL INFORMATION

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GENERAL INFORMATION

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1. GENERAL INFORMATION

ENGINE FRAME VEHICLE IDENTIFICATION SERIAL NUMBER



Location of Frame Serial Number



Location of Engine Serial Number



Vehicle Identification Serial Number

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SPECIFICATIONS

Name & Model No.			PEOPLE 125	
Overall length (mm)			1950	
Overall width (mm)			690	
Overall height (mm)			1075	
Wheel base (mm)			1335	
Engine type			O.H.C.	
Displacement (cc)			125	
Fuel Used			92# unleaded gasoline	
Net weight (kg)	Front wheel		41	
	Rear wheel		70	
	Total		111	
Gross weight(kg)	Front wheel		65	
	Rear wheel		116	
	Total		181	
Tires	Front wheel		80/80-16 45P	
	Rear wheel		100/80-16 56P	
Ground clearance (mm)			160	
Perform- ance	Braking distance (m)		4.4 (30km/h)	
	Min. turning radius (m)			2
Engine	Starting system		Starting motor & kick starter	
	Type		OHC air cooled 4-cycle	
	Cylinder arrangement		Single cylinder	
	Combustion chamber type		Semi-sphere	
	Valve arrangement		O.H.C., chain drive	
	Bore x stroke (mm)		52.4 x 57.8	
	Compression ratio		9.6:1	
	Compression pressure (kg/cm ²)		13	
	Max. output (ps/rpm)		9.6/7500	
	Max. torque (kg m/rpm)		1.0/6500	
	Valve timing	Intake (mm)	Open	7.3
			Close	0
		Exhaust (mm)	Open	6.9
			Close	0
	Valve clearance (cold) (mm)	Intake	0.10	
		Exhaust	0.10	
	Idle speed (rpm)			1700rpm
	Lubrication System	Lubrication type		Forced pressure & wet sump
		Oil pump type		Inner/outer rotor type
		Oil filter type		Full-flow filtration
		Oil capacity		0.91 liter
		Exchanging capacity		0.81 liter

	Cooling Type			Forced air cooling		
Fuel System	Air cleaner type & No			Paper element		
	Fuel capacity			6.8 liters		
	Carburetor	Type		VE		
		Piston dia. (mm)		24		
		Venturi dia.(mm)		22.1 equivalent		
		Throttle type		Butterfly type		
Electrical	Ignition System	Type		CDI		
		Ignition timing		15°~28°BTDC/1700r		
		Contact breaker		Non-contact point type		
		Spark plug		NGK C7HSA		
		Spark plug gap		0.6_0.7mm		
	Battery	Capacity		12V6AH		
Power Drive System	Clutch	Type		Dry multi-disc clutch		
	Transmission Gear	Type		Non-stage transmission		
		Operation		Automatic centrifugal type		
	Reduction Gear	Type		Two-stage reduction		
		Reduction ratio	1st	0.86~2.64		
			2nd	10.98		
Moving Device	Front Axle	Caster angle		25°		
		Trail length				
	Tire pressure (kg/cm_)		Front	1.75		
			Rear	2.00 (2.25)		
	Turning angle		Left	45°		
			Right	45°		
Brake svstem type			Front	Disk brake		
			Rear	Drum brake		
Damping Device	Suspension type		Front	Telescope		
			Rear	Swing arm		
	Shock absorber type		Front	Telescope		
			Rear	Swing arm		
Frame type				Steel pipe		

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SPECIFICATIONS

Cooling Type

Forced air cooling

Name & Model No.			PEOPLE 150	
Overall length (mm)			1950	
Overall width (mm)			690	
Overall height (mm)			1075	
Wheel base (mm)			1335	
Engine type			O.H.C.	
Displacement (cc)			150	
Fuel Used			92# nonleaded gasoline	
Net weight (kg)	Front wheel		41	
	Rear wheel		70	
	Total		111	
Gross weight(kg)	Front wheel		65	
	Rear wheel		116	
	Total		181	
Tires	Front wheel		80/80-16 45P	
	Rear wheel		100/80-16 56P	
Ground clearance (mm)			160	
Perform- ance	Braking distance (m)		4.4 (30km/h)	
	Min. turning radius (m)			2
Engine	Starting system		Starting motor & kick starter	
	Type		OHC air cooled 4-cycle	
	Cylinder arrangement		Single cylinder	
	Combustion chamber type		Semi-sphere	
	Valve arrangement		O.H.C., chain drive	
	Bore x stroke (mm)		57.4 x 57.8	
	Compression ratio		9.2:1	
	Compression pressure (kg/cm ²)		15	
	Max. output (ps/rpm)		10.5/7500	
	Max. torque (kg m/rpm)		1.1/5500	
	Valve timing	Intake (mm)	Open	7.3
			Close	0
		Exhaust (mm)	Open	6.9
			Close	0
	Valve clearance (cold) (mm)		Intake	0.10
			Exhaust	0.10
	Idle speed (rpm)			1700rpm
	Lubrication System	Lubrication type		Forced pressure & wet sump
		Oil pump type		Inner/outer rotor type
		Oil filter type		Full-flow filtration
		Oil capacity		0.91 liter
		Exchanging capacity		0.81 liter

Fuel System	Air cleaner type & No			Paper element	
	Fuel capacity			6.8 liters	
	Carburetor	Type		VE	
		Piston dia. (mm)		24	
		Venturi dia.(mm)		22.1 equivalent	
		Throttle type		Butterfly type	
Electrical	Ignition System	Type		CDI	
		Ignition timing		15°~28°BTDC/1700r	
		Contact breaker		Non-contact point type	
		Spark plug		NGK C7HSA	
		Spark plug gap		0.6_ 0.7mm	
	Battery	Capacity		12V6AH	
Power Drive System	Clutch	Type		Dry multi-disc clutch	
	Transmission Gear	Type		Non-stage transmission	
		Operation		Automatic centrifugal Type	
	Reduction Gear	Type		Two-stage reduction	
		Reduction ratio	1 st	0.86~2.64	
			2nd	10.98	
Moving Device	Front Axle	Caster angle		25°	
		Trail length			
	Tire pressure (kg/cm_)	Front	1.75		
		Rear	2.00 (2.25)		
	Turning angle	Left	45°		
		Right	45°		
Brake system type			Front	Disk brake	
			Rear	Drum brake	
Damping Device	Suspension type	Front	Telescope		
		Rear	Swing arm		
	Shock absorber type	Front	Telescope		
		Rear	Swing arm		
	Frame type			Steel pipe	

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SERVICE PRECAUTIONS

- Make sure to install new gaskets, O-rings, circlips, cotter pins, etc. when reassembling.
- When tightening bolts or nuts, begin with larger-diameter to smaller ones at several times, and tighten to the specified torque diagonally.
- Use genuine parts and lubricants.
- When servicing the motorcycle, be sure to use special tools for removal and installation.
- After disassembly, clean removed parts. Lubricate sliding surfaces with engine oil before reassembly.
- Apply or add designated greases and lubricants to the specified lubrication points.
- After reassembly, check all parts for proper tightening and operation.
- When two persons work together, pay attention to the mutual working safety.
- Disconnect the battery negative (-) terminal before operation.
- When using a spanner or other tools, make sure not to damage the motorcycle surface.
- After operation, check all connecting points, fasteners, and lines for proper connection and installation.
- When connecting the battery, the positive (+) terminal must be connected first.
- After connection, apply grease to the battery terminals.
- Terminal caps shall be installed securely.
- If the fuse is burned out, find the cause and repair it. Replace it with a new one according to the specified capacity.
- After operation, terminal caps shall be installed securely.
- When taking out the connector, the lock on the connector shall be released before operation.
- Hold the connector body when connecting or disconnecting it.
- Do not pull the connector wire.
- Check if any connector terminal is bending, protruding or loose.
- The connector shall be inserted completely.
- If the double connector has a lock, lock it at the correct position.
- Check if there is any loose wire.
- Before connecting a terminal, check for damaged terminal cover or loose negative terminal.
- Check the double connector cover for proper coverage and installation.
- Insert the terminal completely.
- Check the terminal cover for proper coverage.
- Do not make the terminal cover opening face up.
- Secure wire harnesses to the frame with their respective wire bands at the designated locations.
Tighten the bands so that only the insulated surfaces contact the wire harnesses.
- After clamping, check each wire to make sure it is secure.
- Do not squeeze wires against the weld or its clamp.
- After clamping, check each harness to make sure that it is not interfering with any moving or sliding parts.
- When fixing the wire harnesses, do not make it contact the parts which will generate high heat.
- Route wire harnesses to avoid sharp edges or corners. Avoid the projected ends of bolts and screws.
- Route wire harnesses passing through the side of bolts and screws. Avoid the projected ends of bolts and screws.

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- Route harnesses so they are neither pulled tight nor have excessive slack.
- Protect wires and harnesses with electrical tape or tube if they contact a sharp edge or corner.
- When rubber protecting cover is used to protect the wire harnesses, it shall be installed securely.
- Do not break the sheath of wire.
- If a wire or harness is with a broken sheath, repair by wrapping it with protective tape or replace it.
- When installing other parts, do not press or squeeze the wires.
- After routing, check that the wire harnesses are not twisted or kinked.
- Wire harnesses routed along with handlebar should not be pulled tight, have excessive slack or interfere with adjacent or surrounding parts in all steering positions.
- When a testing device is used, make sure to understand the operating methods thoroughly and operate according to the operating instructions.
- Be careful not to drop any parts.
- When rust is found on a terminal, remove the rust with sand paper or equivalent before connecting.
- Do not bend or twist control cables. Damaged control cables will not operate smoothly and may stick or bind.

■ Symbols:

The following symbols represent the servicing methods and cautions included in this service manual.



Engine Oil

: Apply engine oil to the specified points. (Use designated engine oil for lubrication.)



Grease

: Apply grease for lubrication.



Gear Oil

: Transmission Gear Oil (90#)



Special

: Use special tool.



: Caution



: Warning

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TORQUE VALUES

STANDARD TORQUE VALUES

Item	Torque (kg-m)	Item	Torque (kg-m)
5mm bolt, nut	0.45_ 0.6	5mm screw	0.35_ 0.5
6mm bolt, nut		6mm screw, SH bolt	0.7_ 1.1
8mm bolt, nut	0.8_ 1.2	6mm flange bolt, nut	1.0_ 1.4
10mm bolt, nut	1.8_ 2.5	8mm flange bolt, nut	2.0_ 3.0
12mm bolt, nut	3.0_ 4.0	10mm flange bolt, nut	3.5_ 4.5
	5.0_ 6.0		

Torque specifications listed below are for important fasteners.

ENGINE

Item	Q'ty	Thread dia.(mm)	Torque (kg-m)	Remarks
Cylinder head bolt A	2	8	0.9	Double end bolt
Cylinder head bolt B	4	8	0.9	
Oil filter screen cap	1	30	1.5	
Exhaust muffler joint lock nut	2	8	2.2	Double end bolt
Cylinder head nut	4	8	2.0	Apply oil to threads
Valve adjusting lock nut	2	5	0.9	
Cam chain tensioner slipper bolt	1	6	1.0	
Oil bolt	1	8	1.3	
Clutch outer nut	1	12	5.5	
Clutch drive plate nut	1	12	5.5	
Drive face seal cover bolt	3	4	0.3	
Starter clutch cap bolt	3	6	1.2	
Drive face nut	1	12	5.5	
Spark plug	1	10	1.2	
Starter clutch lock nut	1	22	9.5	Left hand threads
Cam chain tensioner screw	1	6	0.4	

FRAME

Item	Q'ty	Thread dia.(mm)	Torque (kg-m)	Remarks
Steering stem lock nut	1	10	12.0	U-nut
Front axle nut	1	12	6.0	U-nut
Rear axle nut	1	14	12.0	U-nut
Rear shock absorber upper mount bolt	1	10	4.0	
Rear shock absorber lower mount bolt	1	8	2.5	
Speedometer cable set screw	1	5	0.45	
Front shock absorber tube bolt	1	5	0.45	
Front shock absorber upper mount bolt	2	8	0.1	
Front shock absorber lower mount bolt	2	8	1.8	
Front shock absorber hex bolt	1	8	3.0	
Rear shock absorber lower joint lock nut	1	8	3.5	Apply locking agent

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SPECIAL TOOLS

Tool Name	Tool No.	Remarks	Ref. Page
FLYWHEEL PULLER	E002		14-8
LOCK NUT SOCKET WRENCH	E009		16-7
TAPPET ADJUSTER	E012		3-5
OIL SEAL & BEARING INSTALL	E014		11-4,12-5
FLYWHEEL HOLDER	E017		9-3,14-10
BEARING PULLER	E008		10-4
BEARING PULLER	E018		10-4
BEARING PULLER	E020		10-4
BEARING PULLER	E031		
BUSHING REMOVER	E019		13-0
FLYWHEEL HOLDER	E021		9-3,9-13
LONG SOCKET WRENCH	E022		
CLUTCH SPRING COMPRESSOR	E027		9-8
CRANKSHAFT PROTECTOR	E029		
CRANKSHAF BEARING PULLER	E030		11-0
BUSHING REMOVER	E032		6-0
LONG SOCKET WRENCH	F002		12-5
CUSHION ASSEMBLY & DISASSEMBLE TOOL	F004		13-0
RACE CONE INSTALL	F005		12-16
TOOL BOX	E033		

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LUBRICATION POINTS

ENGINE

Lubrication Points	Lubricant
Valve guide/valve stem movable part Cam lobes Valve rocker arm friction surface Cam chain Cylinder lock bolt and nut Piston surroundings and piston ring grooves Piston pin surroundings Cylinder inside wall Connecting rod/piston pin hole Connecting rod big end Crankshaft right side oil seal Crankshaft one-way clutch movable part Oil pump drive chain Starter reduction gear engaging part Countershaft gear engaging part Final gear engaging part Bearing movable part O-ring face Oil seal lip	<ul style="list-style-type: none"> •Genuine KYMCO Engine Oil (SAE15W-40) •API SE, SF or SG Engine Oil
Starter idle gear Friction spring movable part/shaft movable part Shaft movable grooved part Starter spindle movable part	High-temperature resistant grease
Starter one-way clutch threads	Thread locking agent
A.C. generator connector Transmission case breather tube	Adhesive

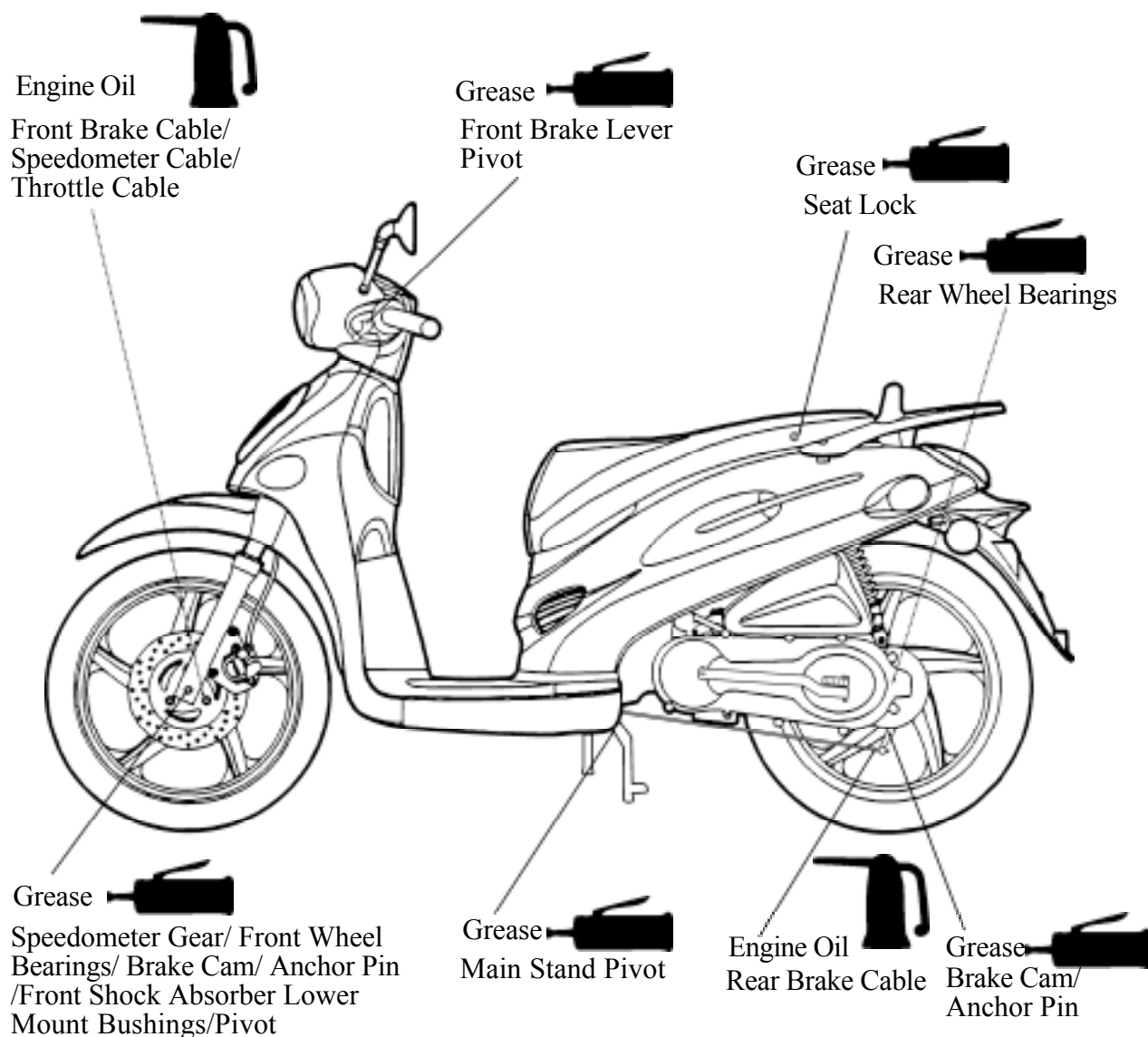
1. GENERAL INFORMATION

FRAME

The following is the lubrication points for the frame.

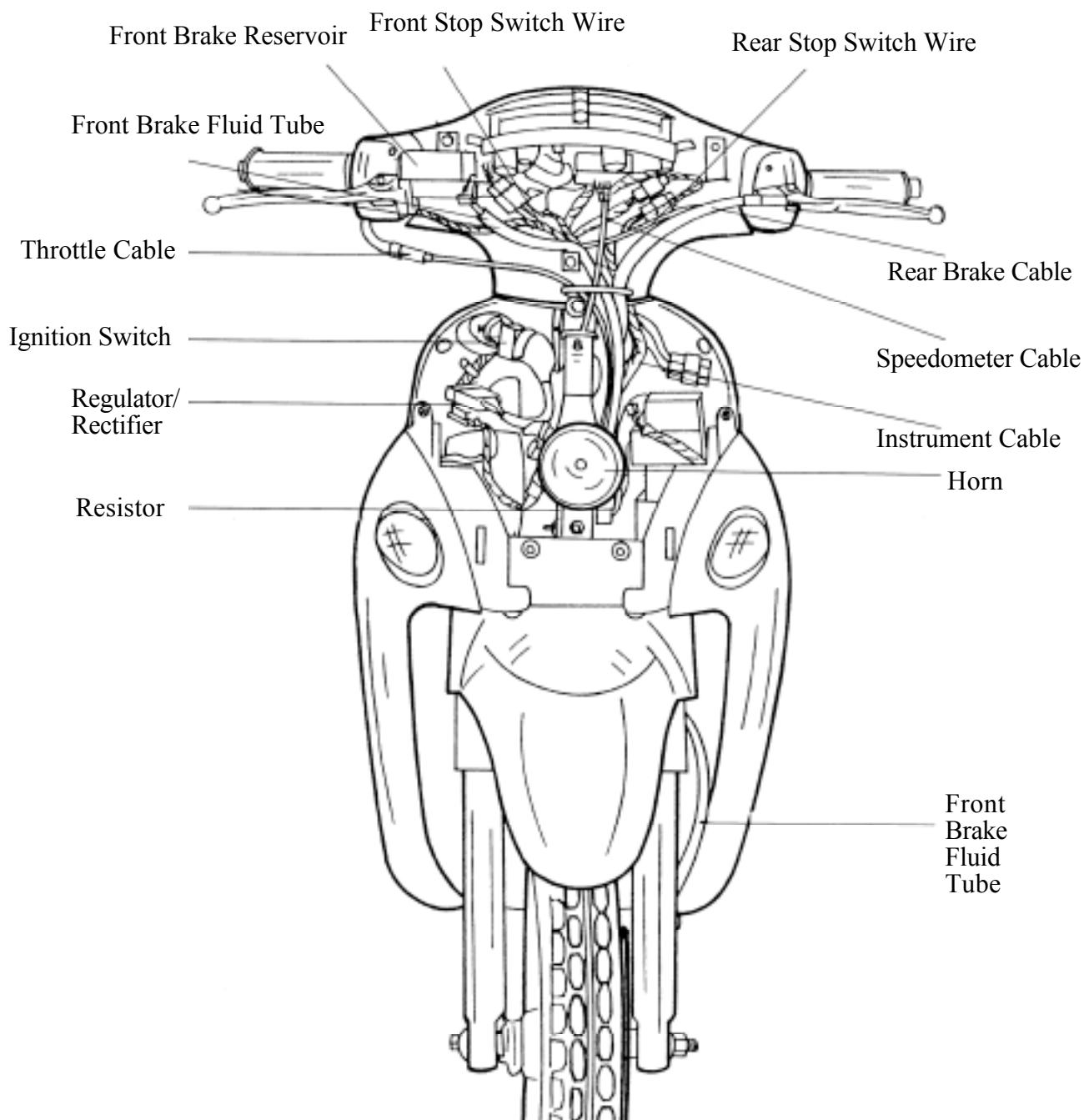
Use general purpose grease for parts not listed.

Apply clean engine oil or grease to cables and movable parts not specified. This will avoid abnormal noise and rise the durability of the motorcycle.

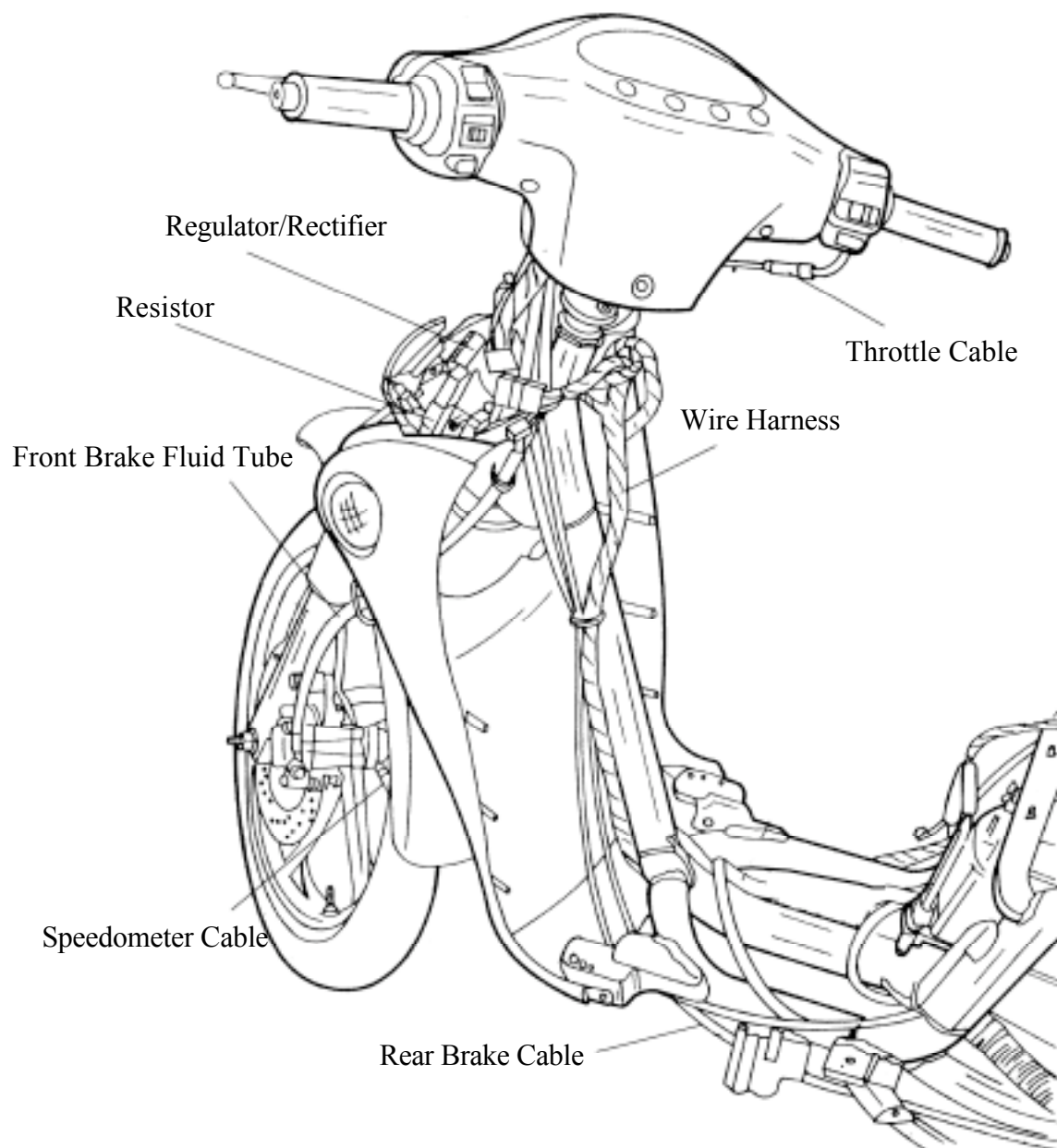


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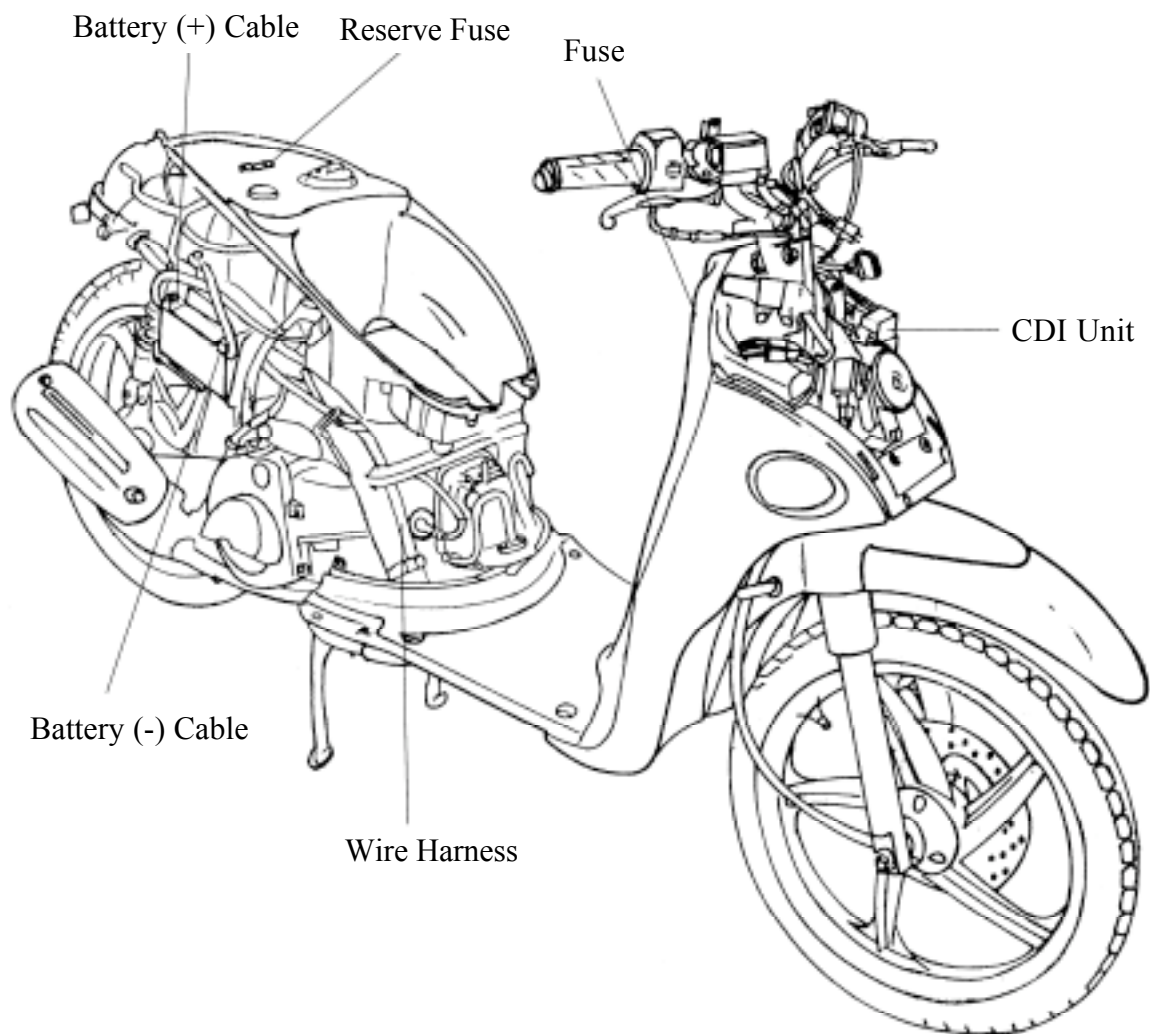
CABLE & HARNESS ROUTING



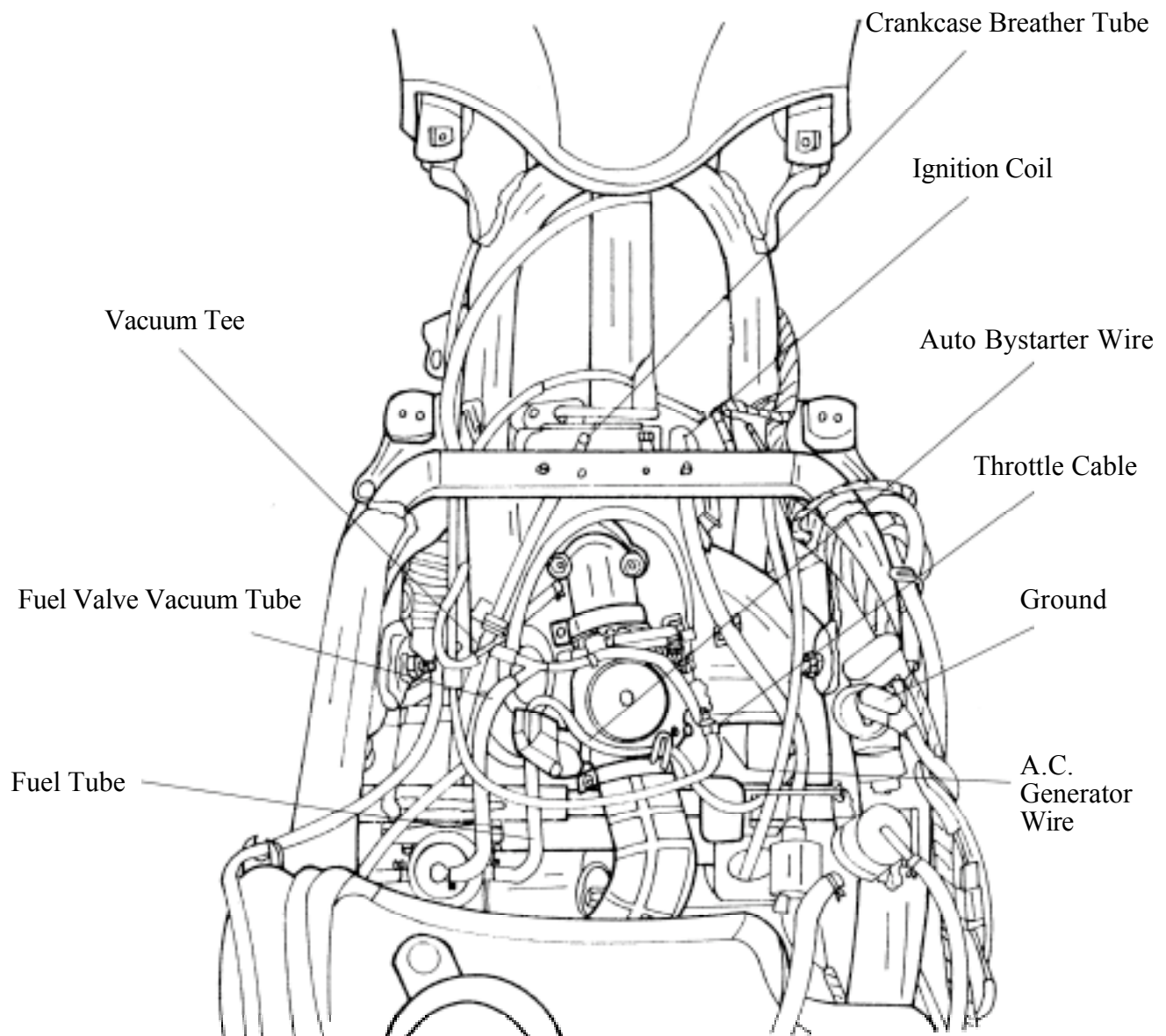
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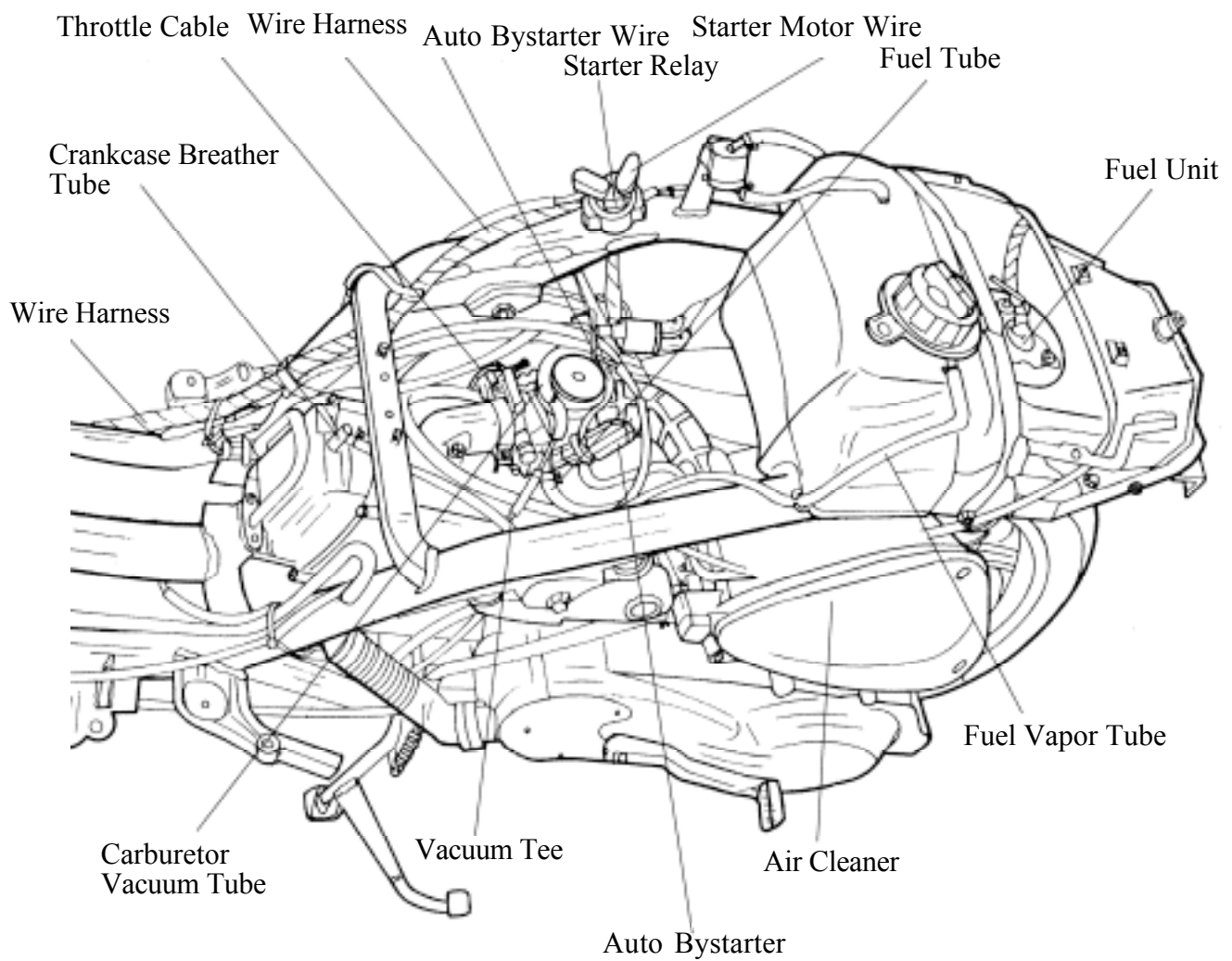
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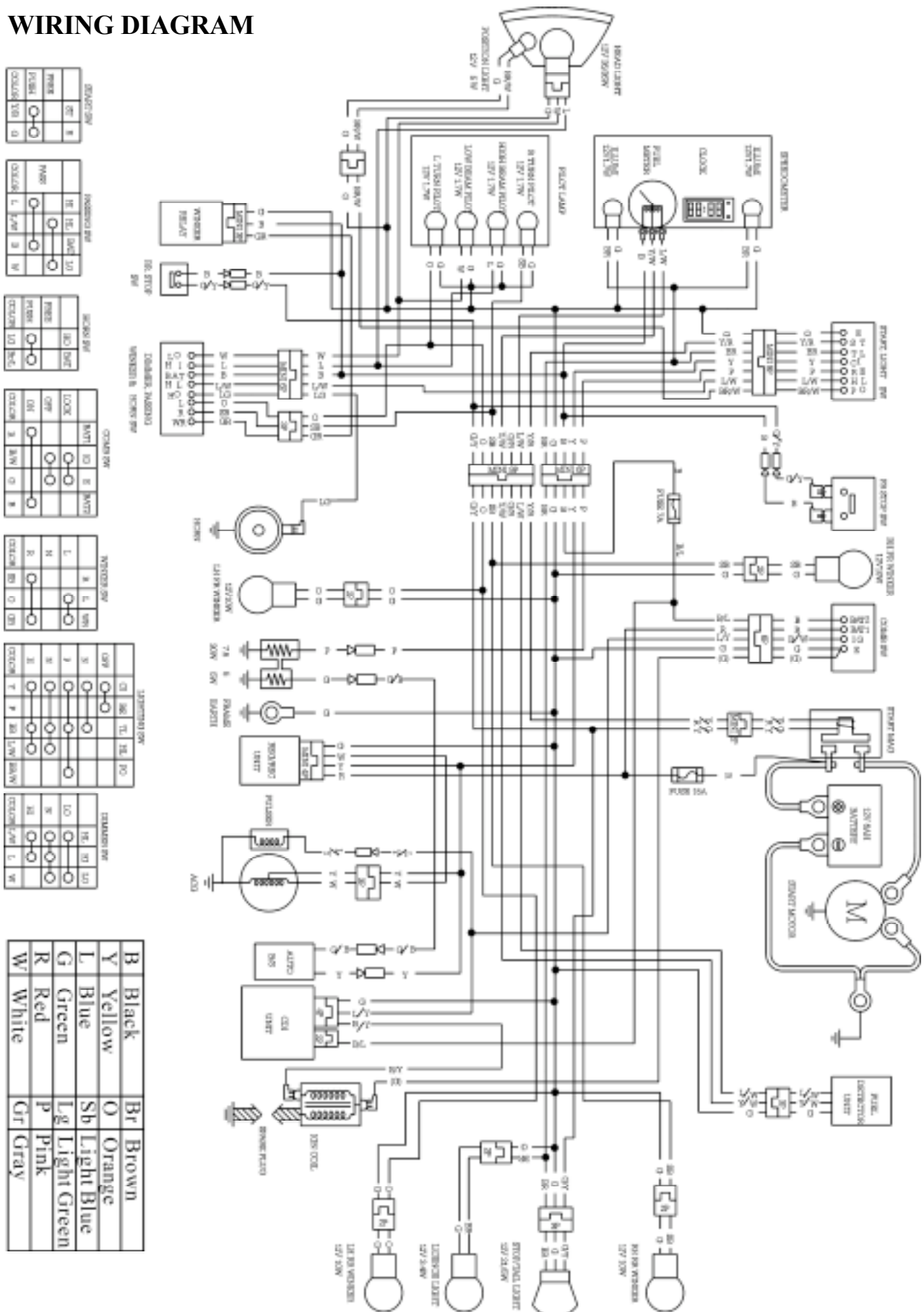


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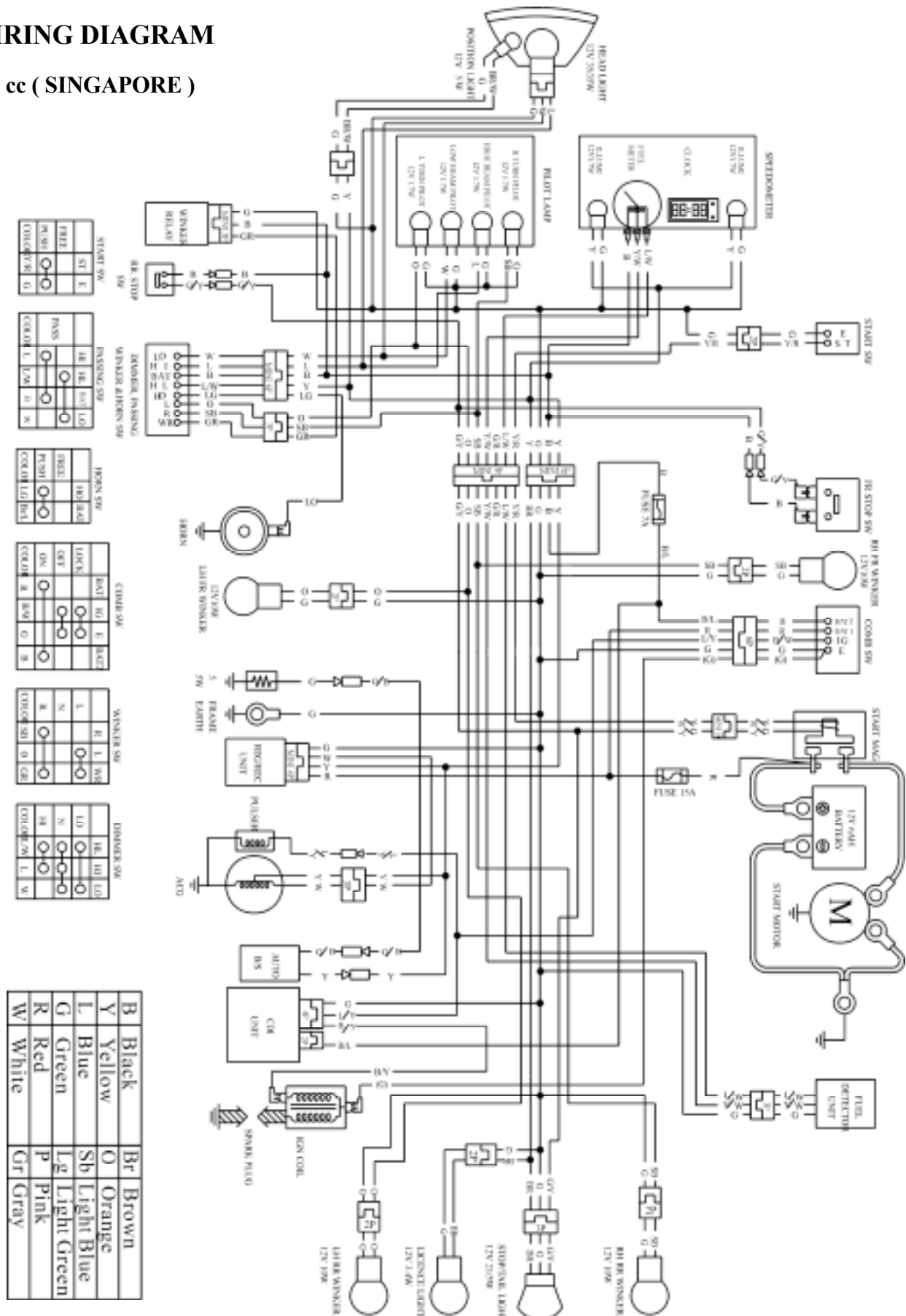
WIRING DIAGRAM



1. GENERAL INFORMATION

WIRING DIAGRAM

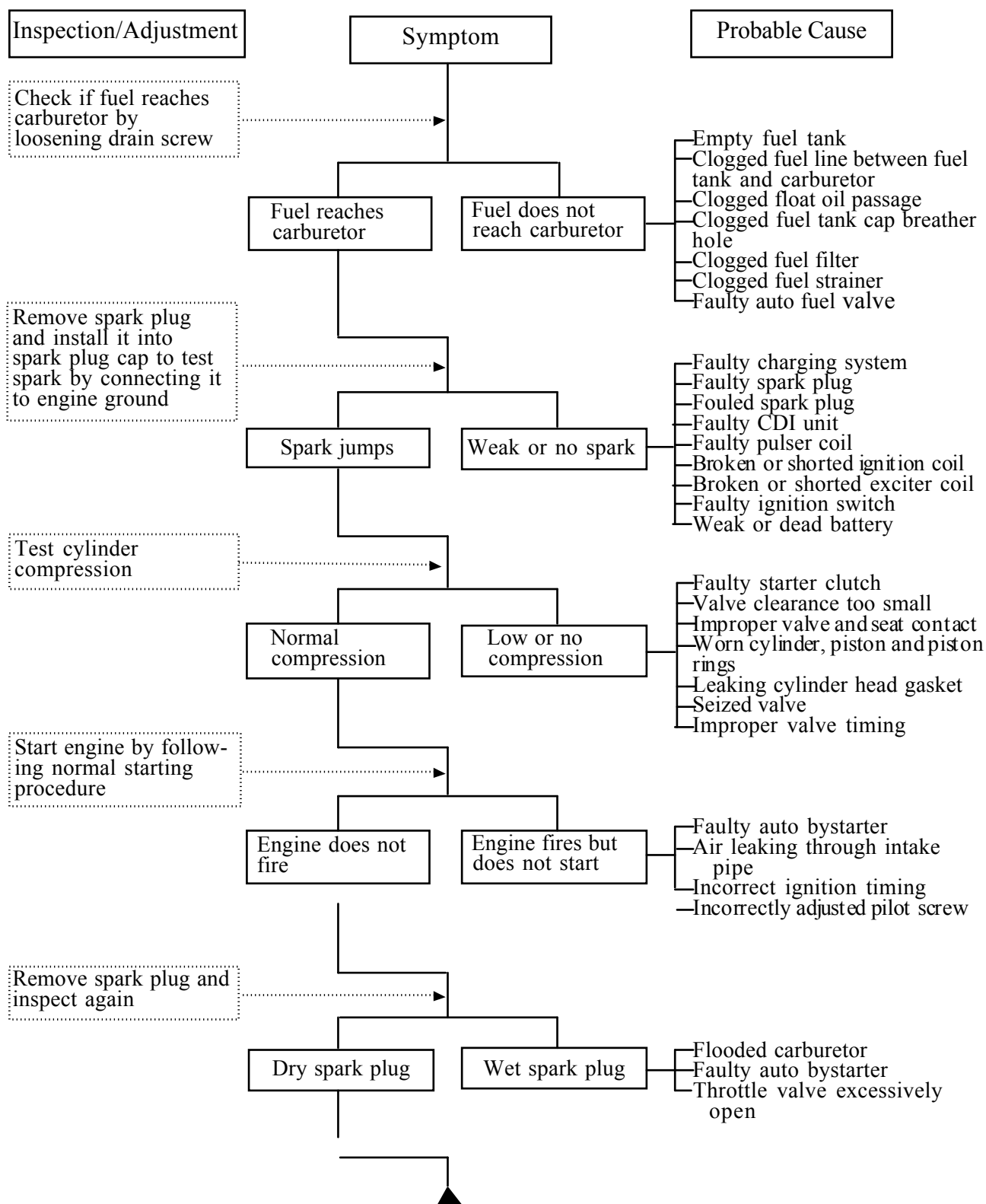
150 cc (SINGAPORE)



1. GENERAL INFORMATION

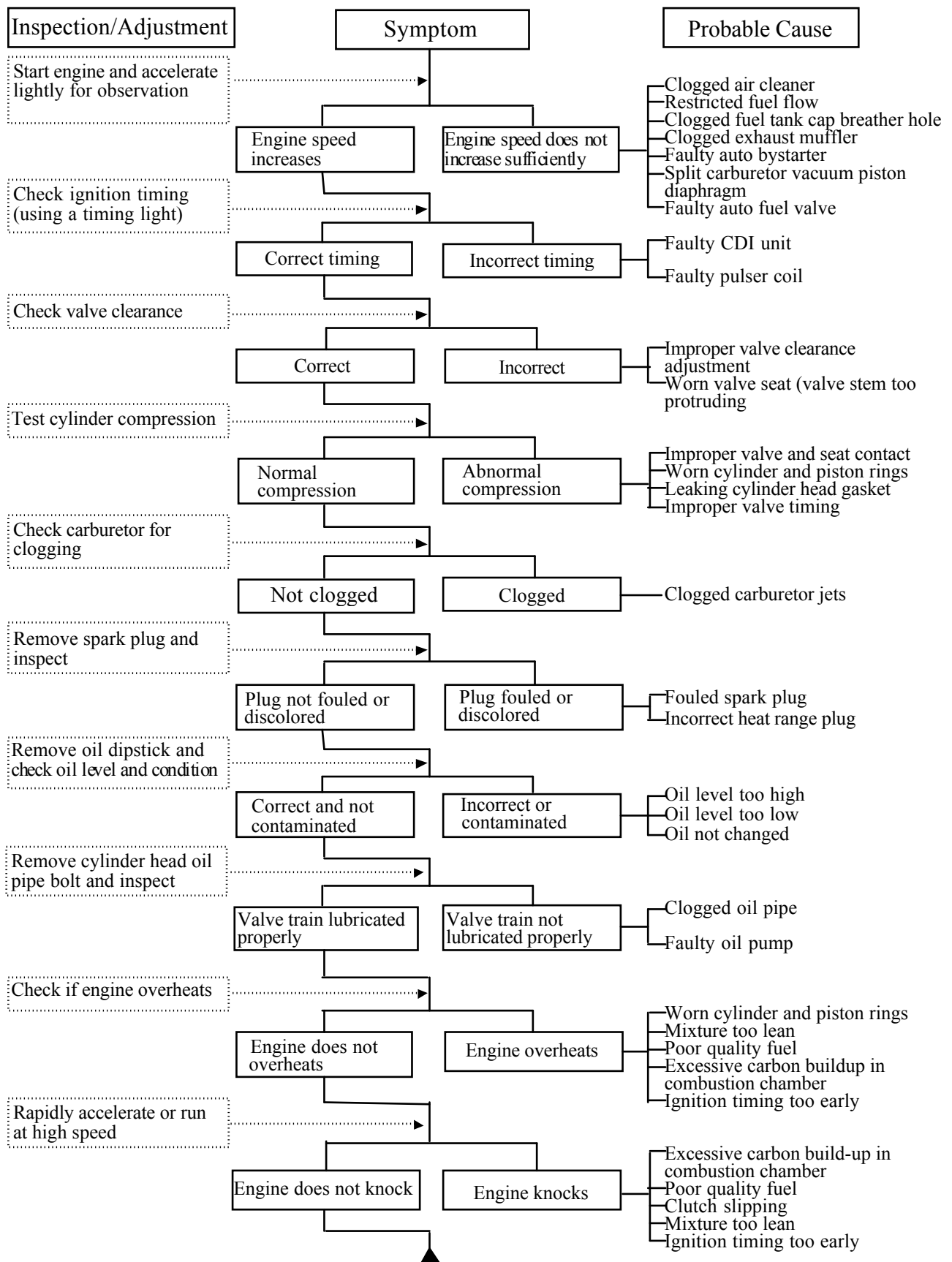
TROUBLESHOOTING

ENGINE WILL NOT START OR IS HARD TO START



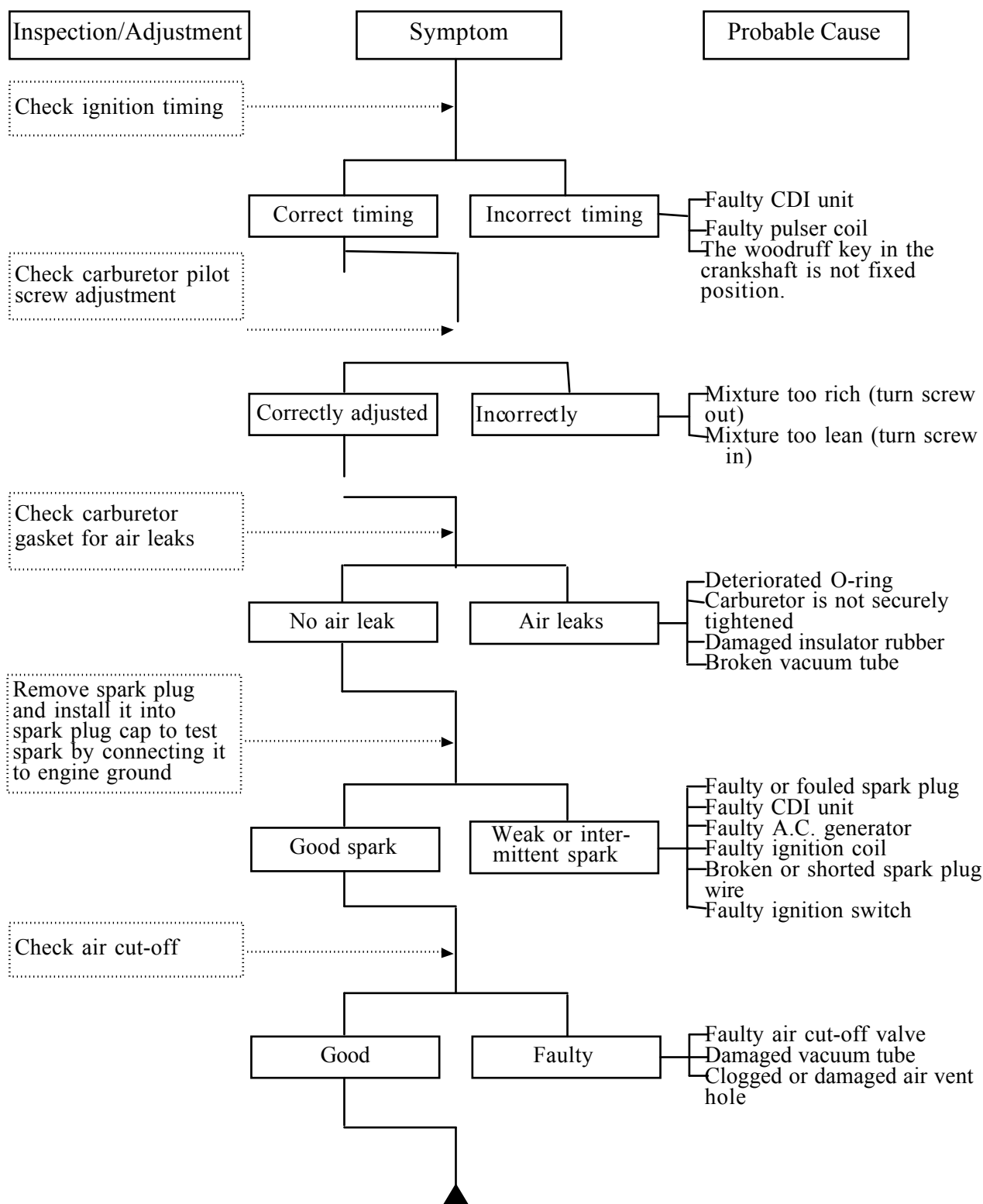
1. GENERAL INFORMATION

ENGINE LACKS POWER



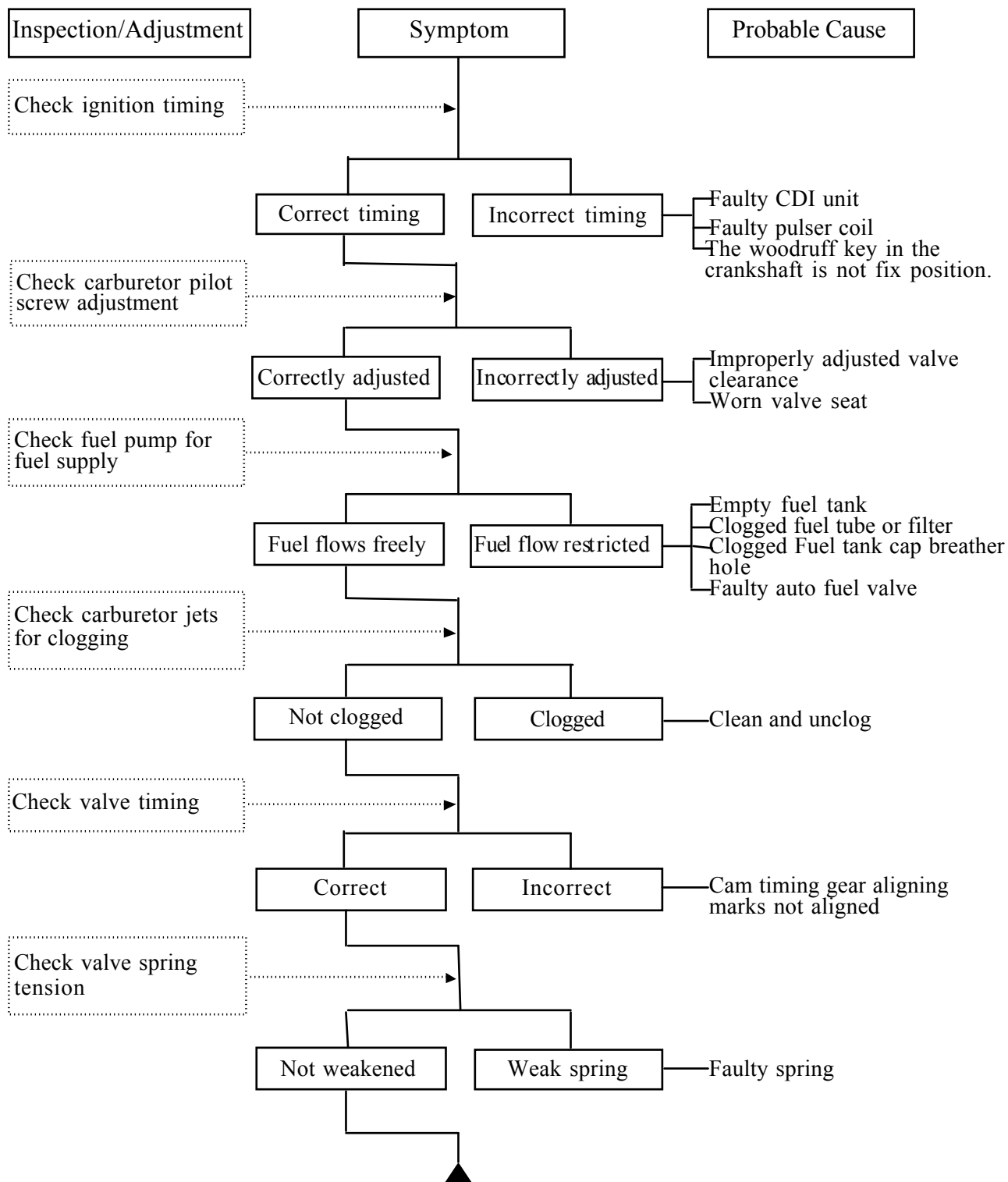
1. GENERAL INFORMATION

POOR PERFORMANCE (ESPECIALLY AT IDLE AND LOW SPEEDS)



1. GENERAL INFORMATION

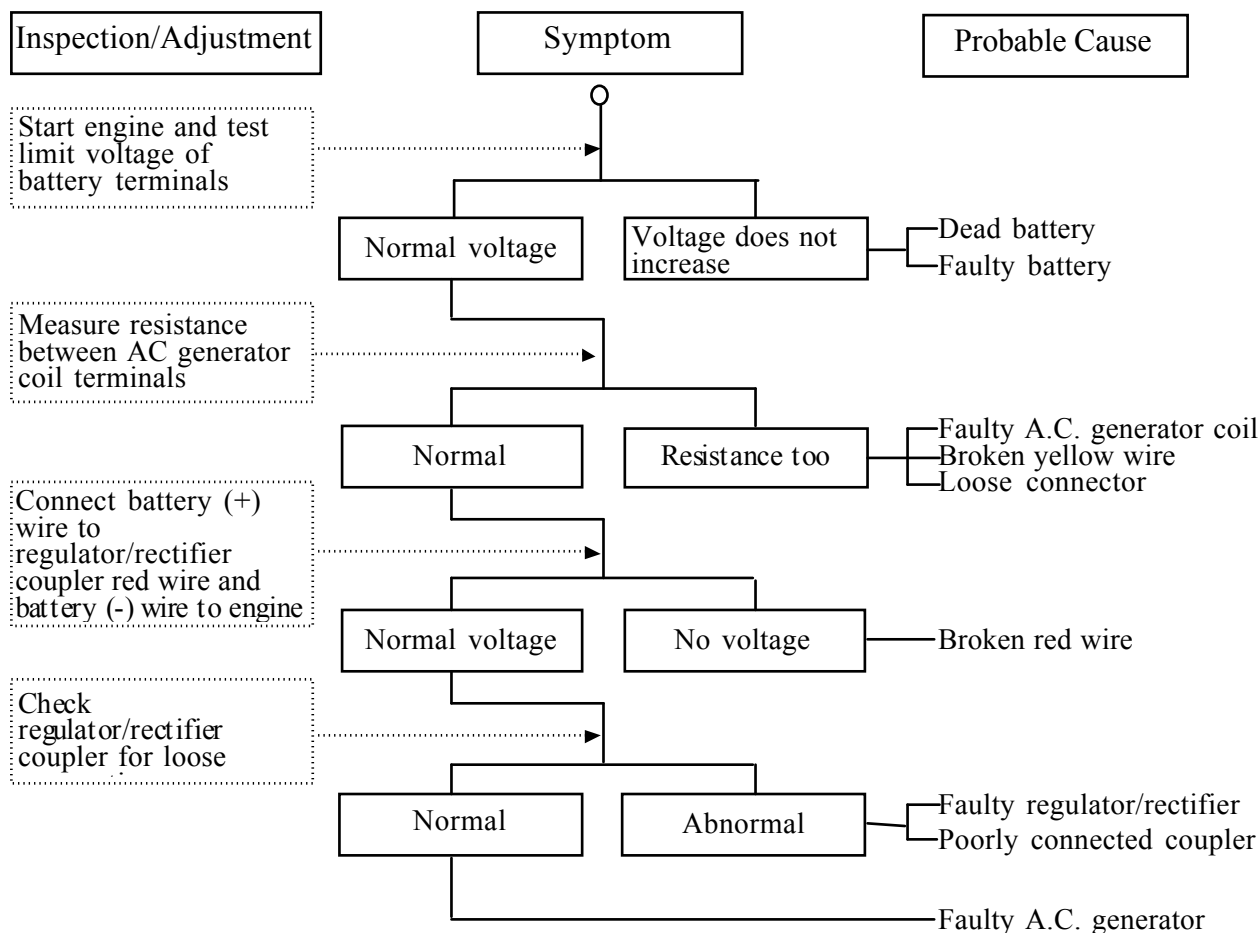
POOR PERFORMANCE (AT HIGH SPEED)



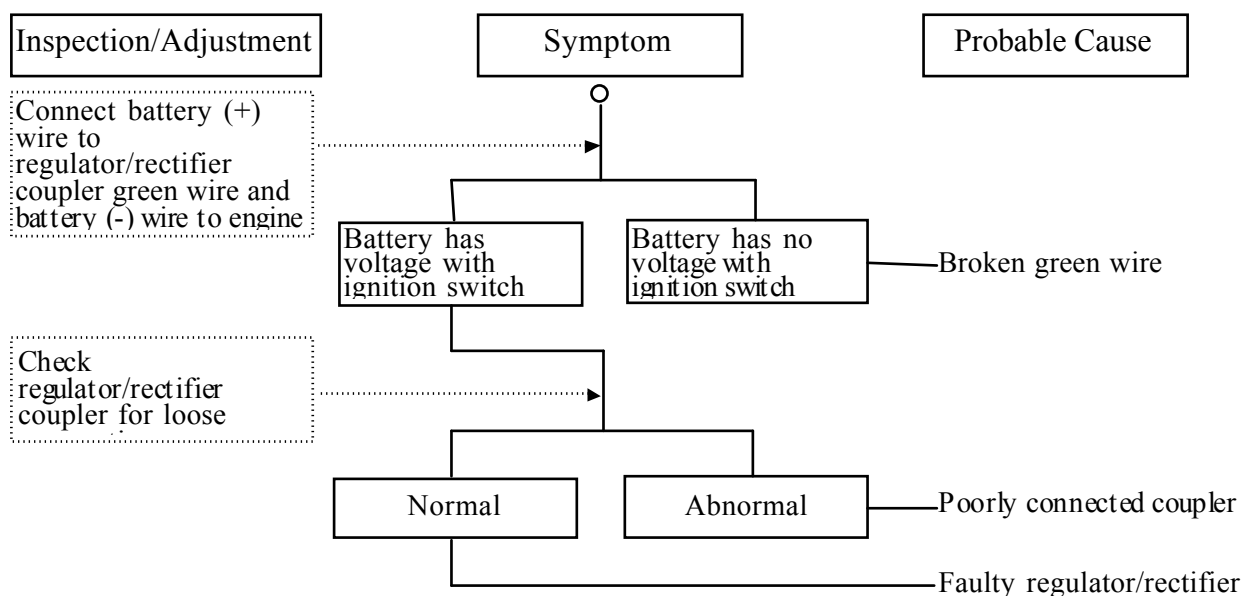
1. GENERAL INFORMATION

POOR CHARGING (BATTERY OVER DISCHARGING OR OVERCHARGING)

Undercharging

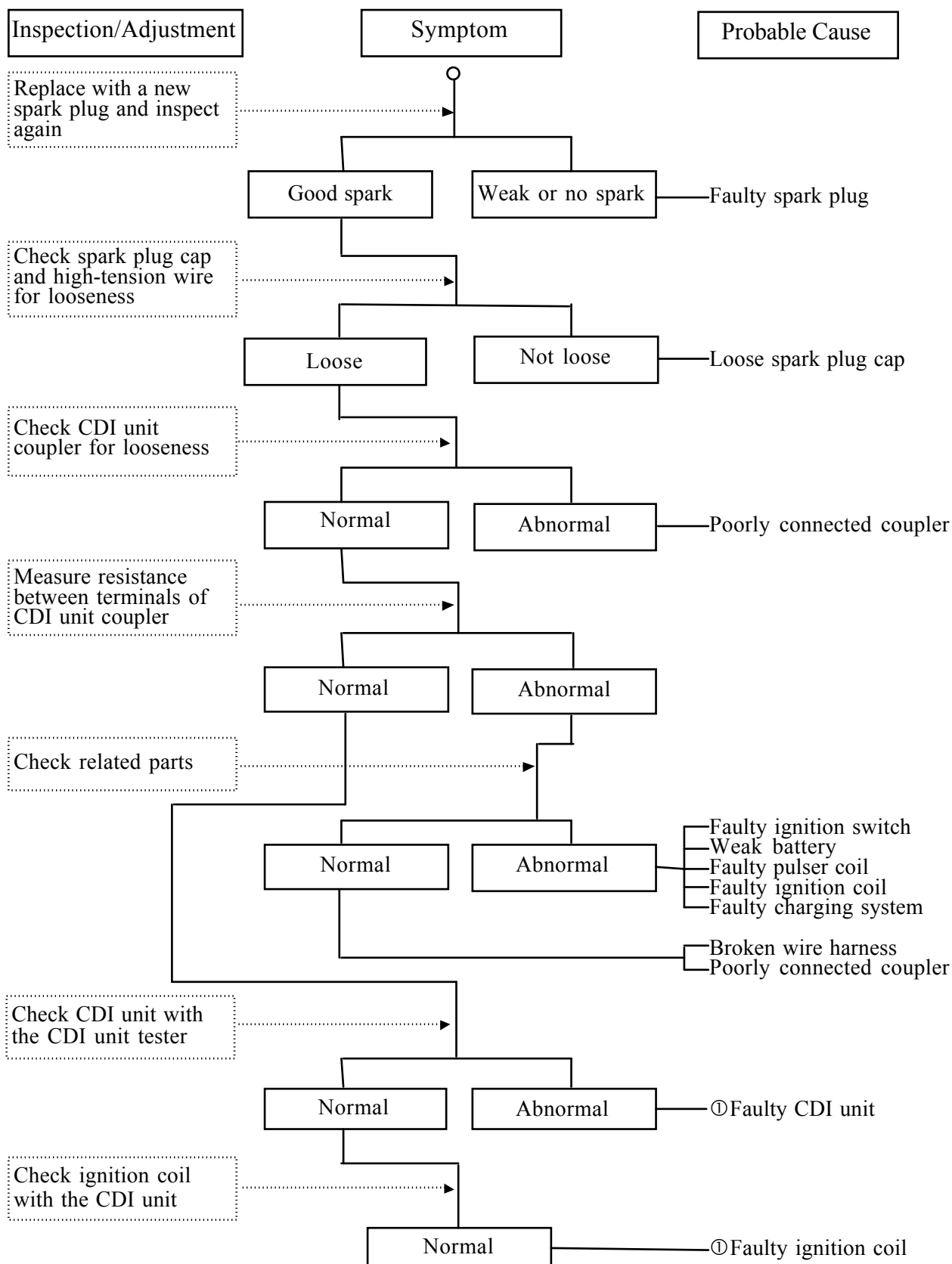


Overcharging



1. GENERAL INFORMATION

NO SPARK AT SPARK PLUG



2. FRAME COVERS/EXHAUST MUFFLER

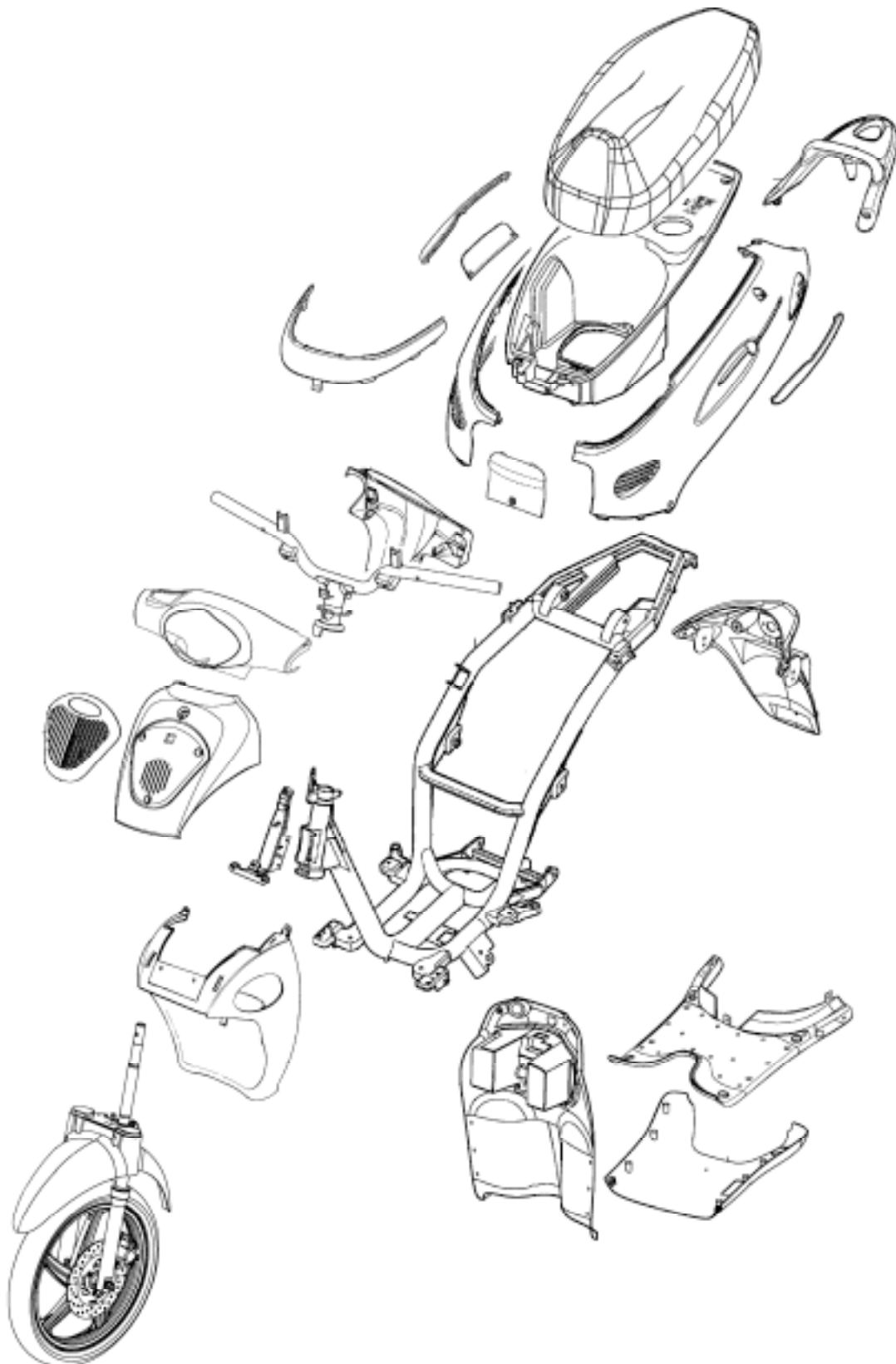
2

FRAME COVERS/EXHAUST MUFFLER

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2. FRAME COVERS/EXHAUST MUFFLER

FRAME COVERS LAYOUT



2. FRAME COVERS/EXHAUST MUFFLER

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- When removing frame covers, use special care not to pull them by force because the cover joint claws may be damaged.
- Make sure to route cables and harnesses according to the Cable & Harness Routing.

TORQUE VALUES

Exhaust muffler lock bolt 3.5kg-m

Exhaust muffler joint lock nut 1.2kg-m

TROUBLESHOOTING

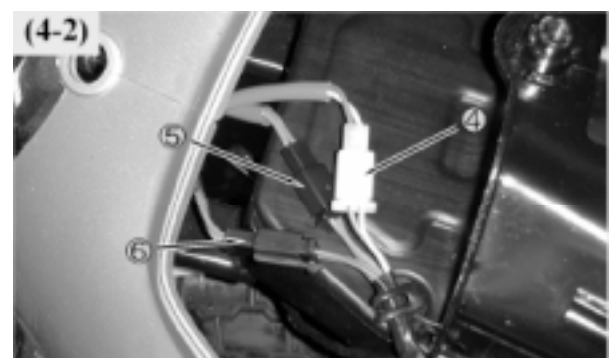
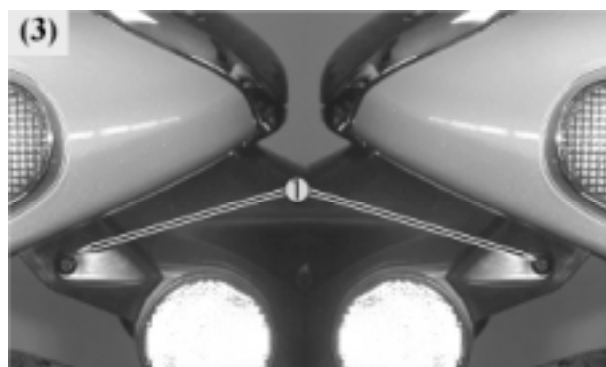
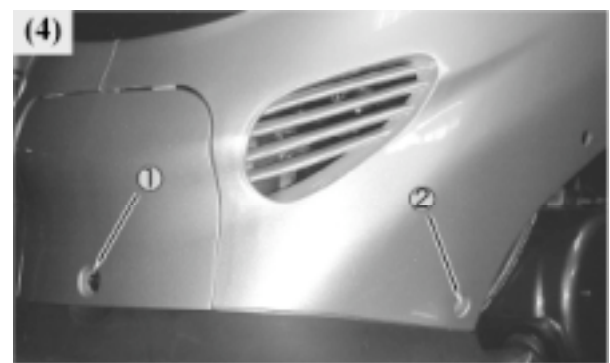
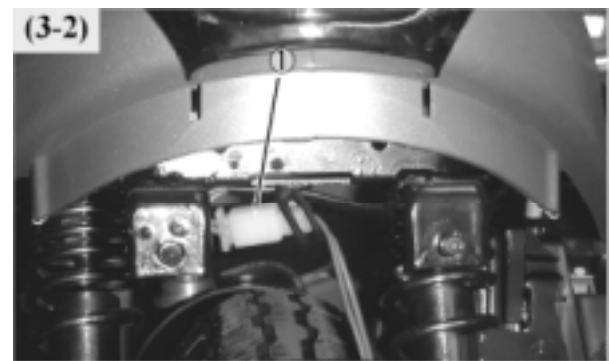
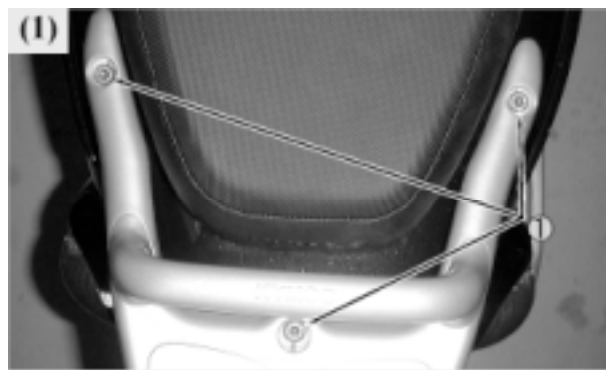
Noisy exhaust muffler

- Damaged exhaust muffler
- Exhaust muffler joint air leaks

Lack of power

- Caved exhaust muffler
- Exhaust muffler air leaks
- Clogged exhaust muffler

2. FRAME COVERS/EXHAUST MUFFLER



2. FRAME COVERS/EXHAUST MUFFLER



FRAME COVERS

(1) REAR HAND GRIP REMOVAL

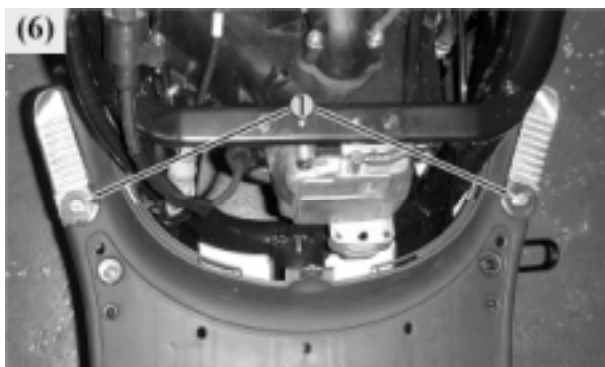
Remove ① the three bolts attaching the rear hand grip.

Remove the rear hand grip.

(2) MET-IN BOX REMOVAL

Remove ① the three bolts and ② two nuts attaching the met-in box.

Remove the met-in box.



(3) REAR FENDER REMOVAL

Remove ① the screw on each side of the rear fender.

Remove (3-1) ② the two nuts attaching the rear fender.

Remove the rear fender.

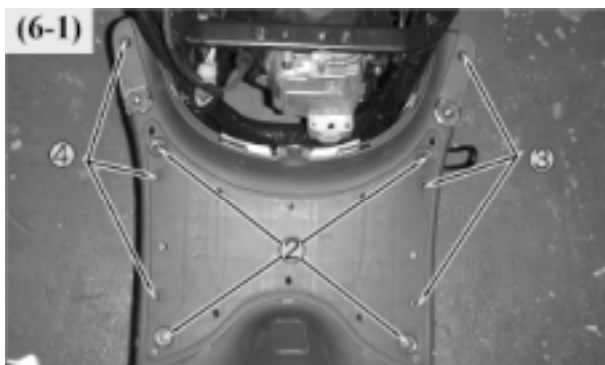
Remove (3-2) the ③ sense light wire connector.

(4) UNDER COVERS REMOVAL

Remove the frame center cover screws.

Remove ① the two screws attaching the part of the frame ② ③ over.

Remove (4-2) taillight rear turn signal light wire connector. ④ ⑤ ⑥



(5) BOTTOM COVER REMOVAL

Remove the one bolt attaching each side of the bottom plate ① motor cover.

Remove the bolt on site stand.

②

(6) FLOOR BOARD REMOVAL

Remove the two bolts attaching the rear floor board. ①

Remove (6-1) the four bolts attaching the floor board. ②

Remove the six screws attaching the floor board. ③ ④

Remove the floor board.

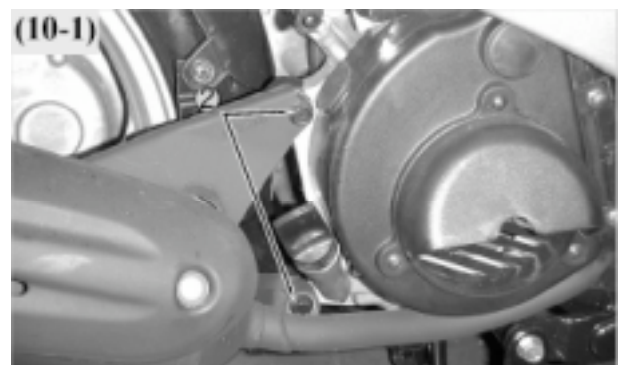
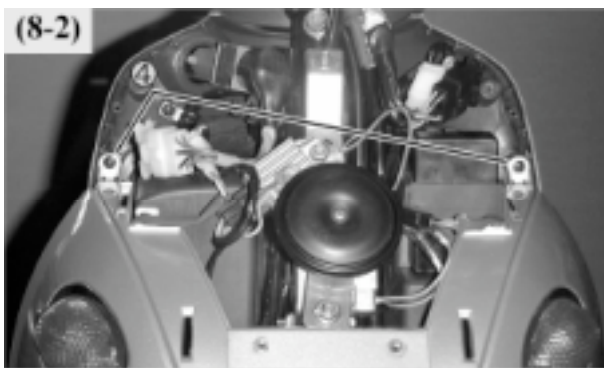
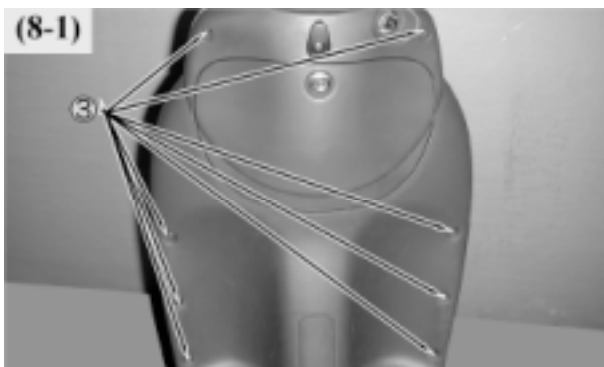
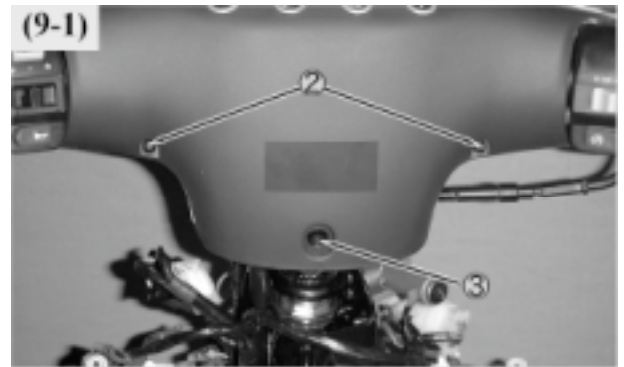


(7) FRONT COVER REMOVAL

Remove the bolt on the front of the front cover. ①

Remove the front cover.

2. FRAME COVERS/EXHAUST MUFFLER



2. FRAME COVERS/EXHAUST MUFFLER

(8) FRONT TOOL BOX REMOVAL

Remove the nut attaching the front tool box.

Remove ^① the ignition switch decorative ring.

Remove (^②) the six screws that combine the front cover with the front tool box.

Remove (8-2) t ^③ two screws attaching the front cover.

Remove the front tool box.

(9) HANDLEBAR COVER REMOVAL

Remove the handlebar front cover bolt.

Remove (9-1) the two screws attaching the handlebar rear cover.

Disconnect ^① the headlight wire connector and remove the handlebar front cover.

Remove the bolt attaching the handlebar rear cover.

Remove (9-2) two screws inside the handlebar rear ^③ cover.

The installation sequence the reverse of removal. ^④

(10) EXHAUST MUFFLER REMOVAL

Remove the two exhaust muffler joint lock nuts.

Remove (10-1) the two exhaust muffler lock bolts ^① remove the exhaust muffler.

Remove the exhaust muffler joint packing collar. ^②

When installing, first install the exhaust muffler packing collar onto the engine and then install the exhaust muffler.

Torques:

Exhaust muffler lock bolt: 3.5kg-m

Exhaust muffler joint lock nut: 1.2kg-m

3. INSPECTION/ADJUSTMENT

3

INSPECTION/ADJUSTMENT

SERVICE INFORMATION.....	3-1
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3. INSPECTION/ADJUSTMENT

MAINTENANCE SCHEDULE

Perform the periodic maintenance at each scheduled maintenance period.

I: Inspect, and Clean, Adjust, Lubricate or Replace if necessary.

A: Adjust C: Clean R: Replace T : Tighten

Item \ Frequency	Whichever comes first ⇨ ↓	Regular Service Mileage (km)											
		1000	2000	3000	4000	5000	6000	7000	8000	9000	10000	11000	12000
Engine oil		R New motorcycle 300km	R	R	R	R	R	R	R	R	R	R	R
Engine oil filter screen					C				C				
Fuel filter screen											R		
Gear oil	Note 3	R New motorcycle 300km				R					R		
Valve clearance			A		A				A				A
Carburetor					I				I				C
Air Cleaner	Note 2,3	Replace at every 3000km											
Spark plug		Clean at every 2000km and replace if necessary											
Brake system		I	I	I	I	I	I	I	I	I	I	I	I
Drive belt									I				
Suspension					I				I				I
Nut, bolt, fastener									I				
Tire					I				I				I
Steering stem ball race		I					I						I

- In the interest of safety, we recommend these items should be serviced only by an authorized KYMCO motorcycle dealer.

Note: 1. For higher odometer readings, repeat at the frequency interval established here.

2. Service more frequently when riding in dusty or rainy areas.

3. Service more frequently when riding in rain or at full throttle.

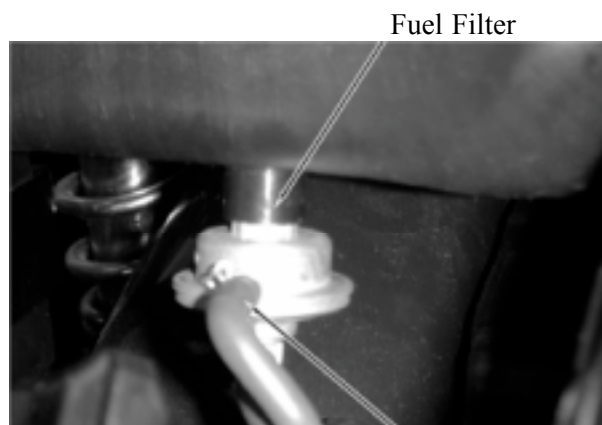
3. INSPECTION/ADJUSTMENT

FUEL LINE

Remove the met-in box. (⇒2)

Check the fuel lines and replace any parts which show signs of deterioration, damage or leakage.

* Do not smoke or allow flames or sparks in your working area.

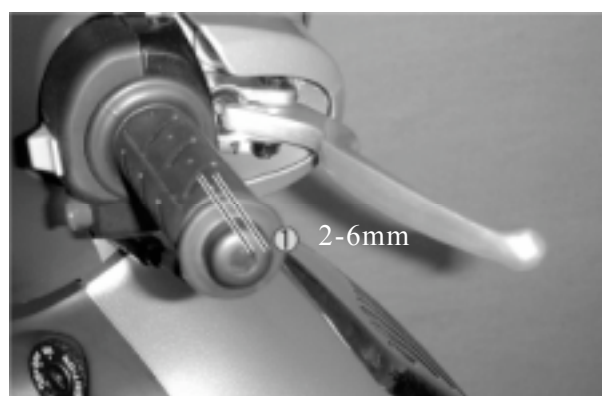


Fuel Line

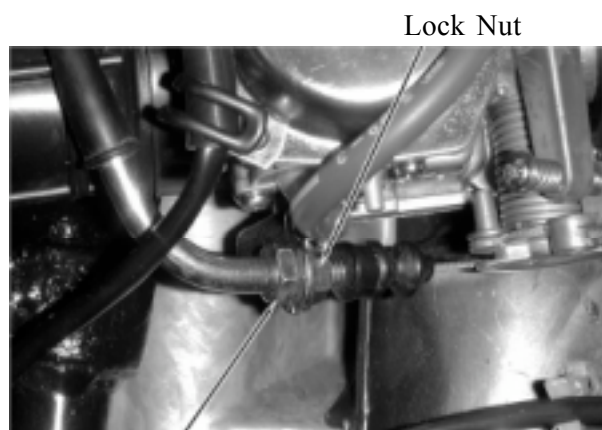
THROTTLE OPERATION

Check the throttle grip for smooth movement. Measure the throttle grip free play.

Free Play: 2_ 6mm

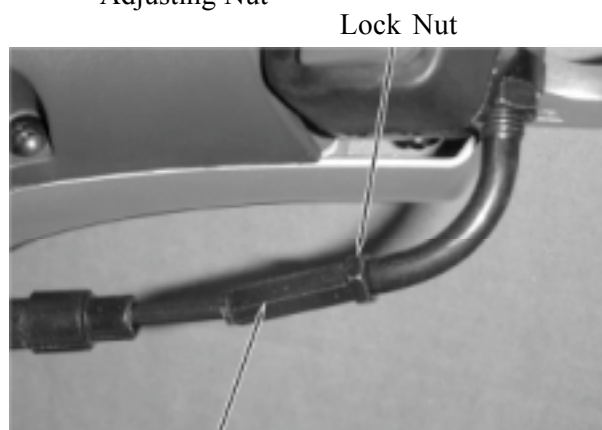


Major adjustment of the throttle grip free play is made at the carburetor side. Adjust by loosening the lock nut and turning the adjusting nut.



Adjusting Nut

Minor adjustment is made with the adjusting nut at the throttle grip side. Slide the rubber cover out and adjust by loosening the lock nut and turning the adjusting nut.



Adjusting Nut

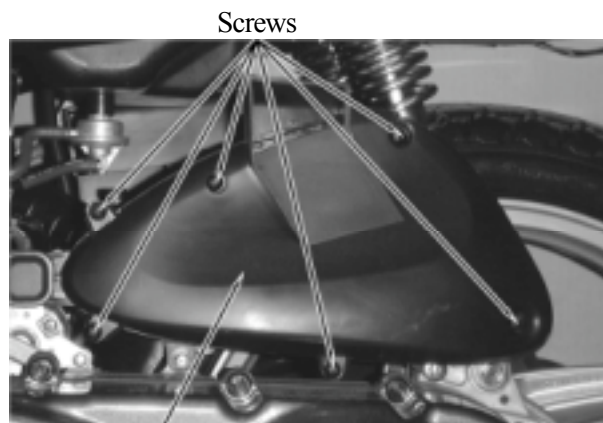
3. INSPECTION/ADJUSTMENT

AIR CLEANER

AIR CLEANER REPLACEMENT

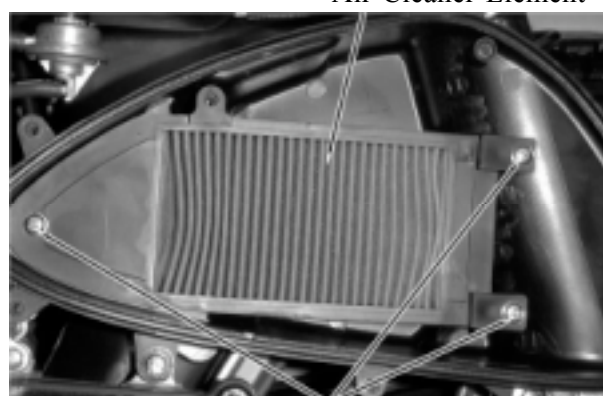
Remove the rear side covers. (⇒2)
Remove the six air cleaner case cover screws and the cover.

Remove the air cleaner element by removing the three screws.
Check the element and replace it if it is excessively dirty or damaged.



Air Cleaner Case Cover

Air Cleaner Element



Screws

CHANGE INTERVAL

More frequent replacement is required when riding in unusually dusty or rainy areas.

- *
 - The air cleaner element has a viscous type paper element. Do not clean it with compressed air.
 - Be sure to install the air cleaner element and cover securely.

SPARK PLUG

Remove the spark plug.
Check the spark plug for wear and fouling deposits.
Clean any fouling deposits with a spark plug cleaner or a wire brush.

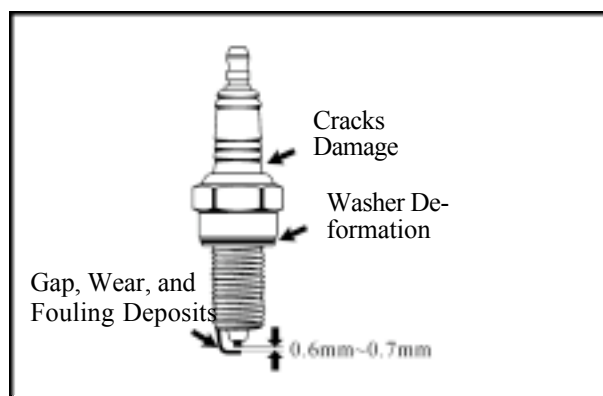
Specified Spark Plug: NGK C7HSA



Measure the spark plug gap.

Spark Plug Gap: 0.6_ 0.7mm

- * When installing, first screw in the spark plug by hand and then tighten it with a spark plug wrench.



3. INSPECTION/ADJUSTMENT

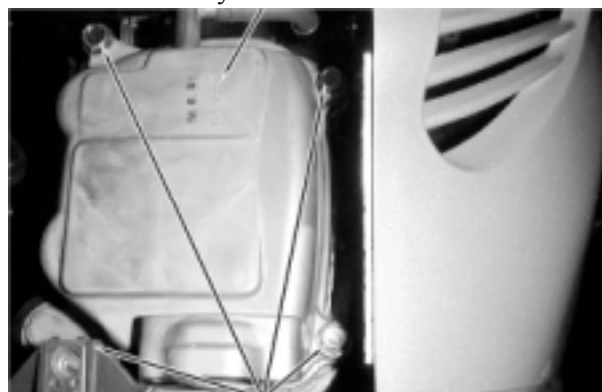
VALVE CLEARANCE

- * Inspect and adjust valve clearance while the engine is cold (below 35°C).

Remove the center cover. (⇒2)

Remove the cylinder head cover. (⇒7-4)

Cylinder Head Cover



Bolts

Turn the flywheel counterclockwise so that the "T" mark on the flywheel aligns with the index mark on the crankcase to bring the round hole on the camshaft gear facing up to the top dead center on the compression stroke.



Inspect and adjust the valve clearance.

Valve Clearance: IN: 0.12mm
EX: 0.12mm

Loosen the lock nut and adjust by turning the adjusting nut

Special

Valve Wrench

- * • Check the valve clearance again after the lock nut is tightened.

Valve Wrench



CARBURETOR IDLE SPEED

- * • The engine must be warm for accurate idle speed inspection and adjustment.

Remove the inspection cover.

Warm up the engine before this operation.

Start the engine and connect a tachometer.

Turn the throttle stop screw to obtain the specified idle speed.

Idle Speed: 1700±100rpm

When the engine misses or run erratic, adjust the pilot screw.

Throttle Stop Screw

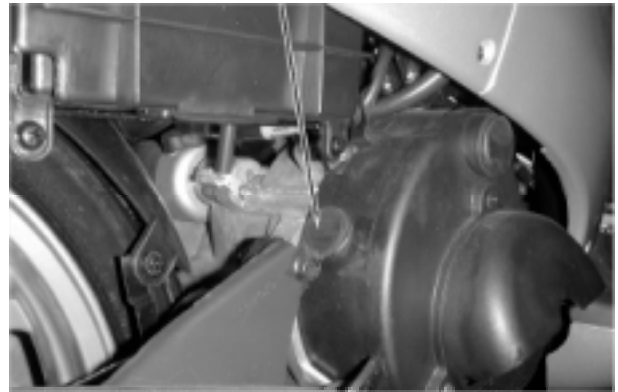


3. INSPECTION/ADJUSTMENT

IGNITION TIMING

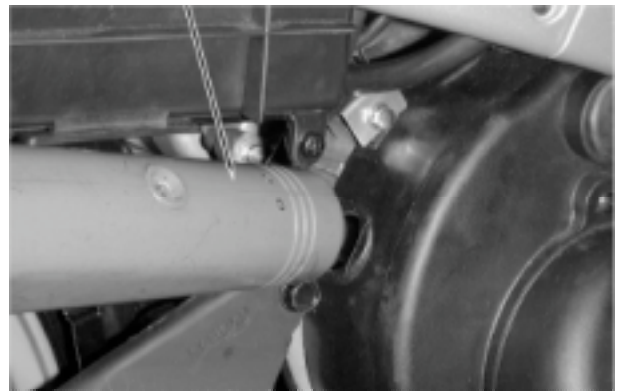
* The CDI unit is not adjustable. If the ignition timing is incorrect, check the ignition system. (⇒15-6)

Remove the rear right side cover.
Remove the timing hole cap.



Timing Light

Check the ignition timing with a timing light. When the engine is running at idle speed, the ignition timing is correct if the “F” mark on the flywheel aligns with the index mark on the crankcase.



Advance Mark

Also use a timing light to check the advance mark. Raise the engine speed to 5,000rpm and the index mark on the crankcase should be aligned with the advance mark on the flywheel.

CYLINDER COMPRESSION

Warm up the engine before compression test. Remove the met-in box and frame center cover. (⇒2)
Remove the spark plug.
Insert a compression gauge.
Open the throttle valve fully and push the starter button to test the compression.

Compression: 12.8kg/cm₂ -570rpm

If the compression is low, check for the following:

- Leaky valves
- Valve clearance too small
- Leaking cylinder head gasket
- Piston rings are worn out.
- Piston/cylinder is worn out.

If the compression is high, it indicates that carbon deposits have accumulated on the combustion chamber and the piston head.



“F” Mark



Compression Gauge

3. INSPECTION/ADJUSTMENT

FINAL REDUCTION GEAR OIL OIL LEVEL CHECK

- * Place the motorcycle on its main stand on level ground for oil level check.

Stop the engine and remove the oil check bolt. The oil level shall be at the oil check bolt hole. If the oil level is low, add the recommended oil to the proper level.

Recommended Oil:

GEAR OIL VISCOSITY SAE90#

Install the oil check bolt.

- * Make sure that the sealing washer is in good condition.



OIL CHANGE

Remove the oil check bolt.
Remove the oil drain bolt and drain the oil thoroughly.
Install the oil drain bolt.

Torque: 1.0kg-m

- * Make sure that the sealing washer is in good condition.



Fill with the recommended oil.

Oil Capacity: At disassembly : 210cc
At change : 180cc

Reinstall the oil check bolt and check for oil leaks.

Torque: 1.2kg-m

DRIVE BELT

Remove the left crankcase cover. (⇒9-3)
Inspect the drive belt for cracks or excessive wear.

Replace the drive belt with a new one if necessary and in accordance with the Maintenance Schedule.



Oil Check Bolt

BRAKE SHOE

3. INSPECTION/ADJUSTMENT

Replace the brake shoes if the arm can not be aligned with the **>** mark on the brake panel when the brake is fully applied.
Refer to page (⇒13-4) for brake shoe replacement.



BRAKE SYSTEM

FRONT BRAKE

Measure the front brake lever free play.

Free Play: 10_ 20mm



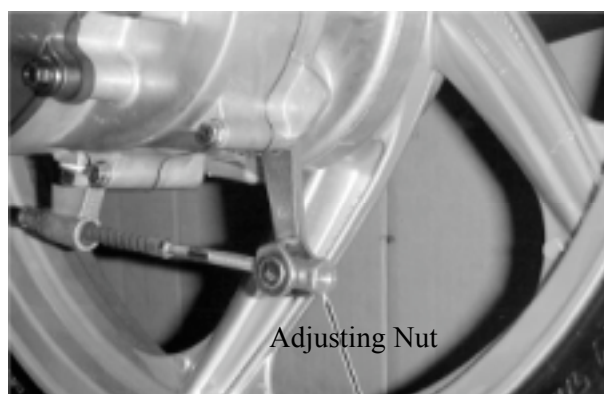
REAR BRAKE

Measure the rear brake lever free play.

Free Play: 10_ 20mm



If the free play do not fall within the limit, adjust by turning the adjusting nut.



HEADLIGHT AIM

3. INSPECTION/ADJUSTMENT

Turn the ignition switch ON and start the engine.

Turn on the headlight switch.

Adjust the headlight aim by turning the headlight aim adjusting screw.



SUSPENSION

FRONT

Fully apply the front brake lever and check the action of the front shock absorbers by compressing them several times.

Check the entire shock absorber assembly for oil leaks, looseness or damage.



REAR

Check the action of the rear shock absorber by compressing it several times.

Check the entire shock absorber assembly for oil leaks, looseness or damage.

Jack the rear wheel off the ground and move the rear wheel sideways with force to see if the engine hanger bushings are worn.



STEERING HANDLEBAR

Raise the front wheel off the ground and check that the steering handlebar rotates freely.

If the handlebar moves unevenly, binds, or has vertical movement, adjust the steering stem ball race. (⇒12-15)

NUTS/BOLTS/FASTENERS

Check all important chassis nuts and bolts for looseness.

Tighten them to their specified torque values if any looseness is found. (⇒1-11)



WHEELS/TIRES

3. INSPECTION/ADJUSTMENT

Check the tires for cuts, imbedded nails or other damages.

Check the tire pressure.

- * Tire pressure should be checked when tires are cold.

TIRE PRESSURE

	1 Rider	2 Riders
Front	1.75kg/cm ²	1.75kg/cm ²
Rear	2.00kg/cm ²	2.25kg/cm ²

TIRE SIZE

Front : 80/80-16 45P

Rear : 100/80-16 56P

Check the front axle nut for looseness.

Check the rear axle nut for looseness.

If the axle nuts are loose, tighten them to the specified torques.

Torques: Front : 6.0kg-m

Rear : 11.0kg-m



4. LUBRICATION SYSTEM

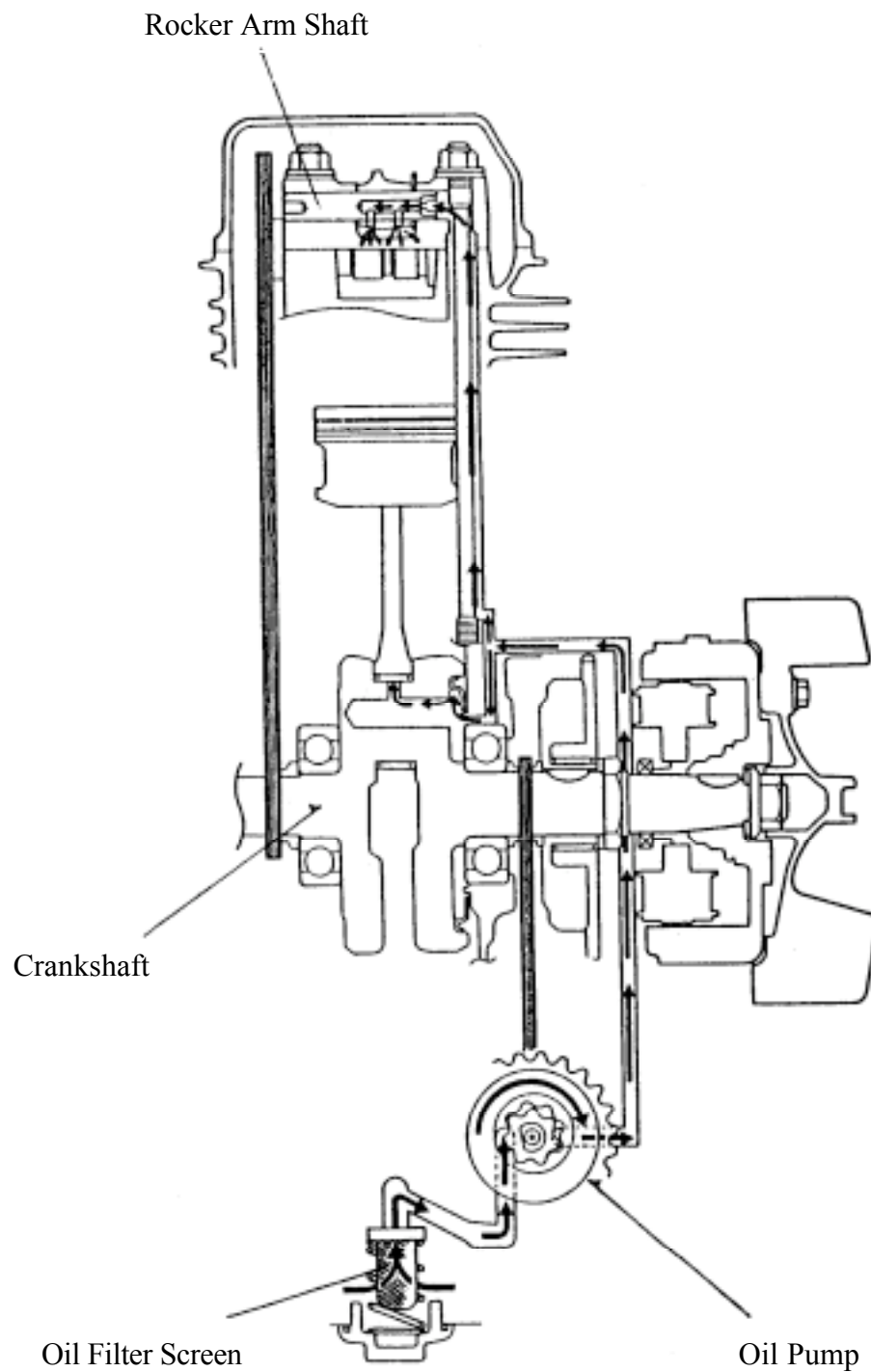
4

LUBRICATION SYSTEM

SERVICE INFORMATION.....	4-2
TROUBLESHOOTING	4-2
ENGINE OIL/OIL FILTER	4-3
OIL PUMP	4-3

4. LUBRICATION SYSTEM

LUBRICATION SYSTEM



4. LUBRICATION SYSTEM

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- The maintenance of lubrication system can be performed with the engine installed in the frame.
- Use care when removing and installing the oil pump not to allow dust and foreign matters to enter the engine and oil line.
- Do not attempt to disassemble the oil pump. The oil pump must be replaced as a set when it reaches its service limit.
- After the oil pump is installed, check each part for oil leaks.

SPECIFICATIONS

Item		Standard (mm)	Service Limit (mm)
Oil pump	Inner rotor-to-outer rotor clearance	□	0.12
	Outer rotor-to-pump body clearance	□	0.12
	Rotor end-to-pump body clearance	0.05_ 0.10	0.2

TROUBLESHOOTING

Oil level too low

- Natural oil consumption
- Oil leaks
- Worn or poorly installed piston rings
- Worn valve guide or seal

Poor lubrication pressure

- Oil level too low
- Clogged oil filter or oil passages
- Not use the specified oil

4. LUBRICATION SYSTEM

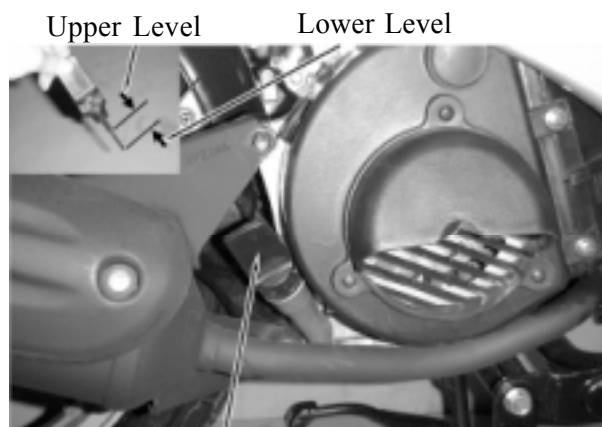
ENGINE OIL/OIL FILTER

OIL LEVEL

- *
 - Place the motorcycle upright on level ground for engine oil level check.
 - Run the engine for 2_ 3 minutes and check the oil level after the engine is stopped for 2_ 3 minutes.

Remove the oil dipstick and check the oil level with the oil dipstick.

If the level is near the lower level, fill to the upper level with the specified engine oil.

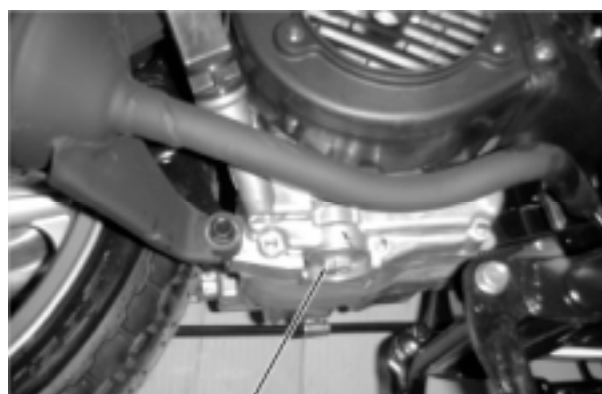


Oil Dipstick

OIL CHANGE

- * The engine oil will drain more easily while the engine is warm.

Remove the oil filter screen cap located on the bottom of the engine to drain the engine oil thoroughly.



Oil Filter Screen Cap

After the oil has been completely drained, check the filter screen O-ring for damage and replace if necessary.

Install the oil filter screen, spring and filter screen cap.

Torque: 1.5kg-m

Fill with the specified SAE15W40#, API: SG/CD engine oil to the proper level.

Oil Capacity: At disassembly : 0.90 liter
At change : 0.75 liter

Check for oil leaks and then start the engine and let it idle for few minutes.

Recheck the oil level.

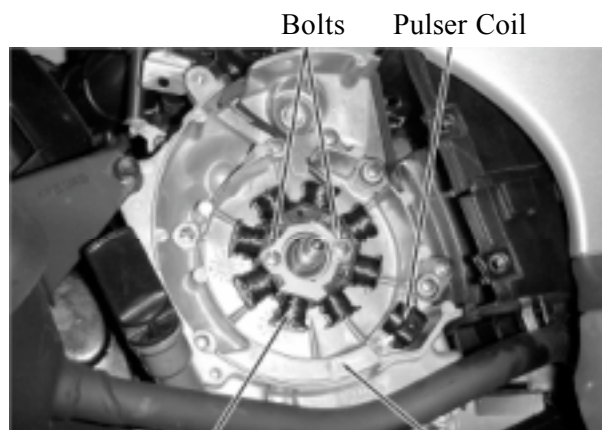


OIL PUMP

REMOVAL

Remove the A.C. generator flywheel. (⇒ 14-7)

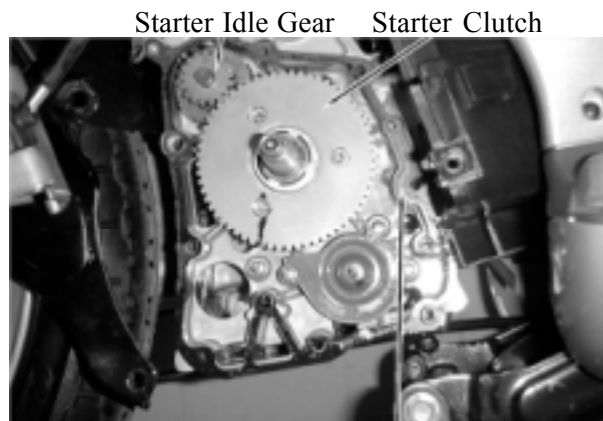
Remove the nine right crankcase cover bolts and the right crankcase cover.



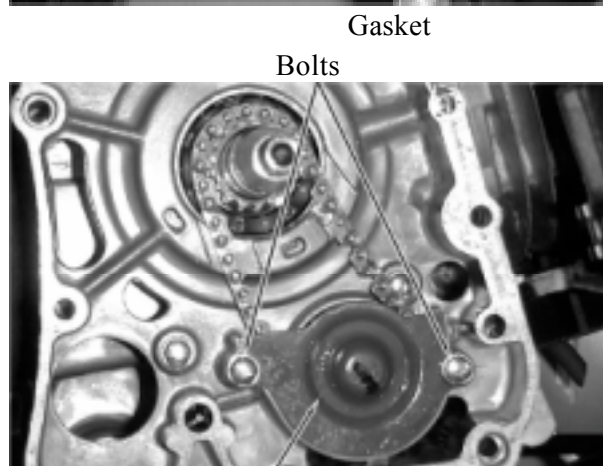
Stator Right Crankcase Cover

4. LUBRICATION SYSTEM

Remove the gasket and dowel pins.
Remove the starter idle gear and starter clutch. (⇒ 16-7)



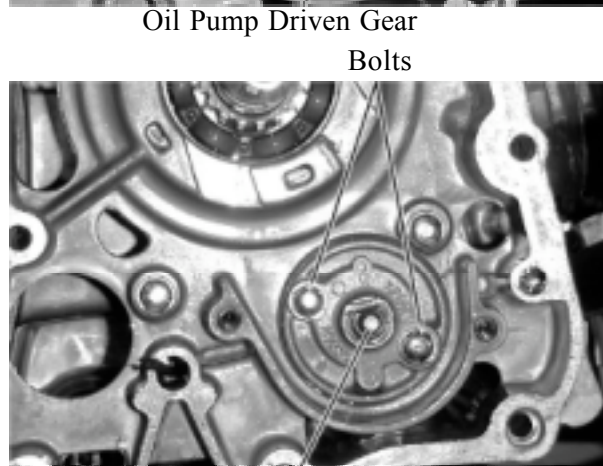
Remove the two bolts and oil separator cover.



Remove the oil pump driven gear nut to remove the oil pump driven gear and drive chain.



Remove the two oil pump mounting bolts and the oil pump.



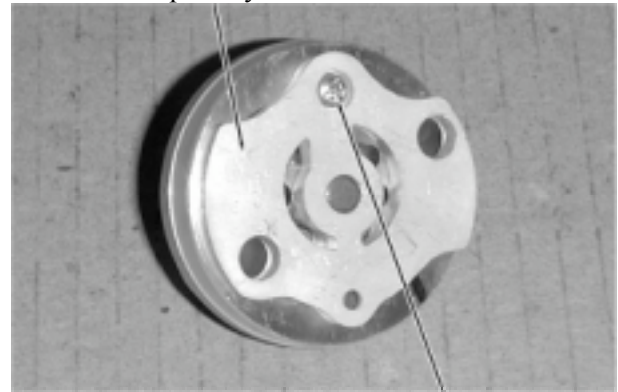
Oil Pump

4. LUBRICATION SYSTEM

DISASSEMBLY

Remove the screw and disassemble the oil pump.

Pump Body



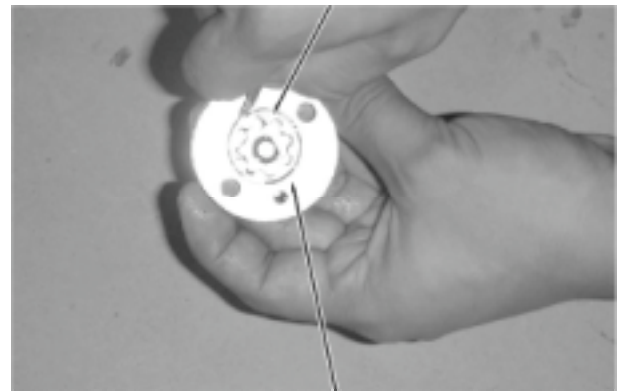
Screw

Outer Rotor

INSPECTION

Measure the pump body-to-outer rotor clearance.

Service Limit: 0.12mm

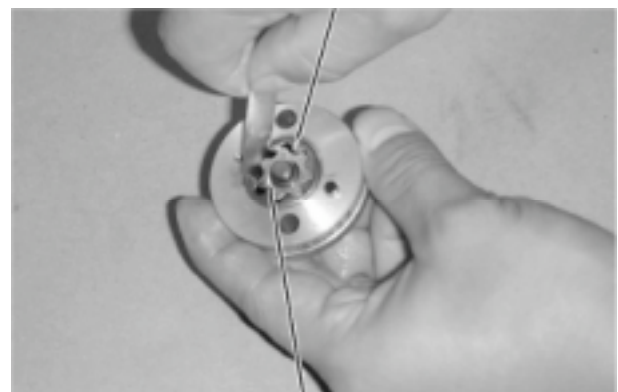


Pump Body

Outer Rotor

Measure the inner rotor-to-outer rotor clearance.

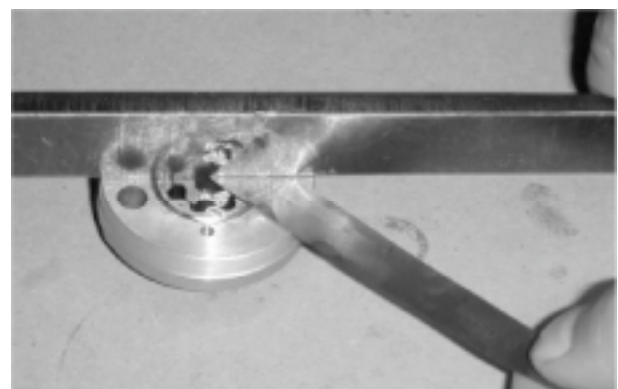
Service Limit: 0.12mm



Inner Rotor

Measure the rotor end-to-pump body clearance.

Service Limit: 0.2mm



4. LUBRICATION SYSTEM

ASSEMBLY

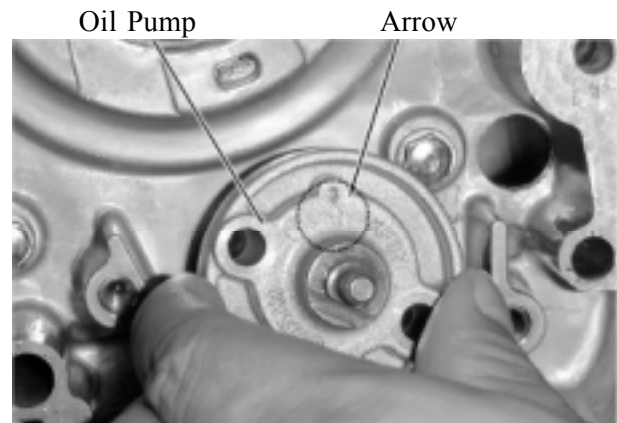
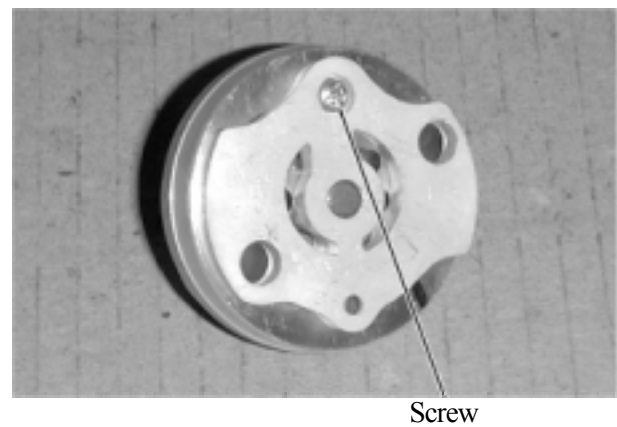
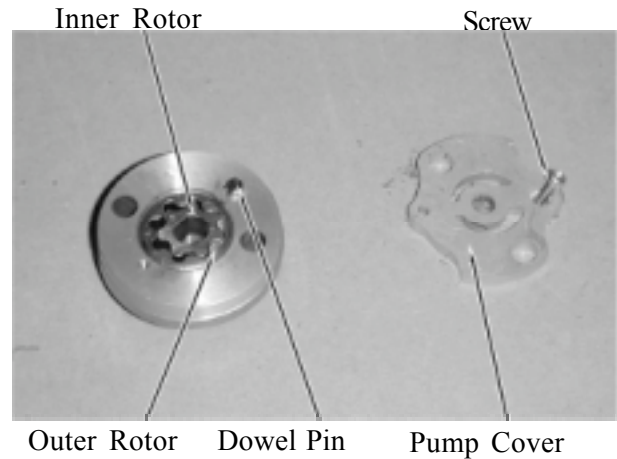
Install the outer rotor, inner rotor and pump shaft into the pump body.

- * Insert the pump shaft by aligning the flat on the shaft with the flat in the inner rotor.

Install the dowel pin.

Install the pump cover by aligning the hole in the cover with the dowel pin.

Tighten the screw to secure the pump cover. Make sure that the pump shaft rotates freely without binding.

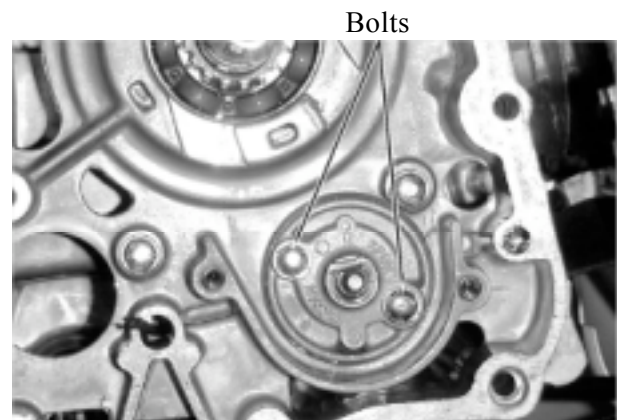


INSTALLATION

Install the oil pump into the crankcase.

- * Install the oil pump with the arrow on the pump body facing up and fill the oil pump with engine oil before installation.

After the oil pump is installed, tighten the two mounting bolts.

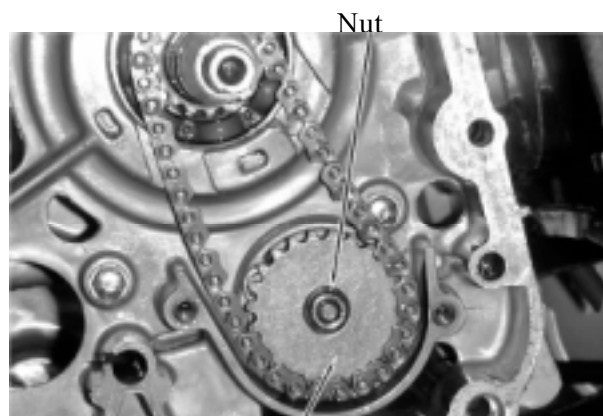


4. LUBRICATION SYSTEM

Install the pump driven gear and drive chain by aligning the pump driven gear with the cutout in the pump shaft.

Install and tighten the pump driven gear nut.

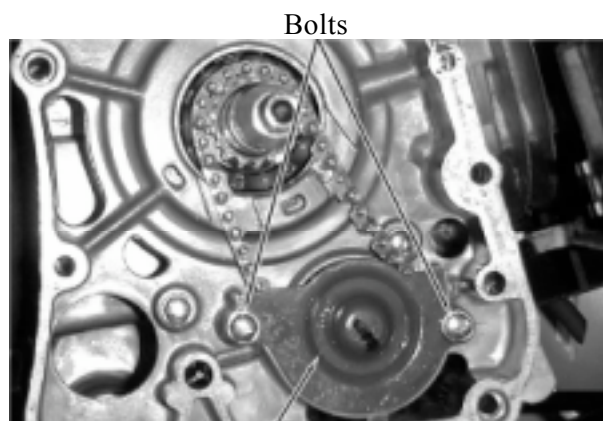
Torque: 1.0kg-m



Nut

Pump Driven Gear

Install the oil separator cover and tighten the bolts.

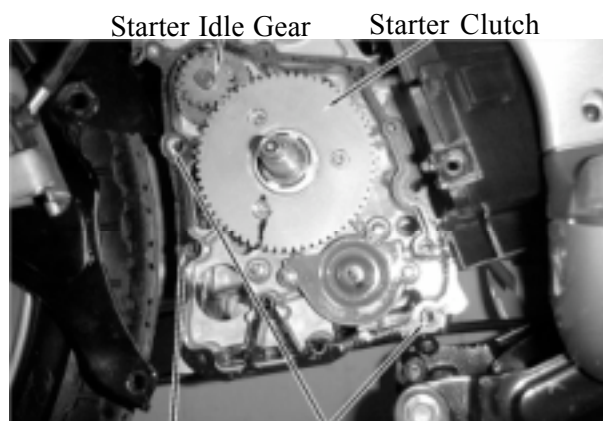


Bolts

Oil Separator Cover

Install the starter idle gear and starter clutch.
(⇒ 16-9)

Install the gasket and dowel pins.



Starter Idle Gear

Starter Clutch

Gasket

Dowel Pin

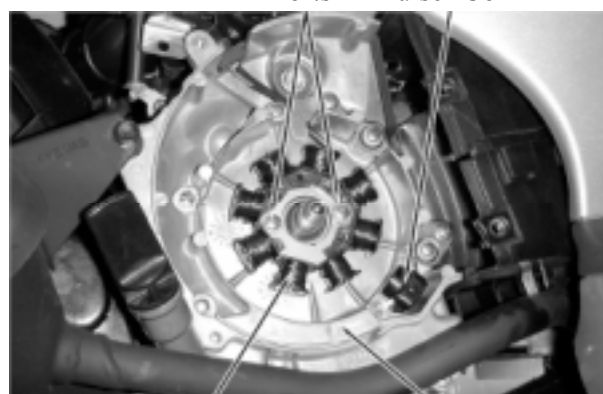
Bolts

Pulser Coil

Install the right crankcase cover and tighten the nine bolts.

Torque: 0.9kg-m

* Diagonally tighten the bolts in 2_ 3 times.



Stator

Right Crankcase Cover

5. FUEL SYSTEM

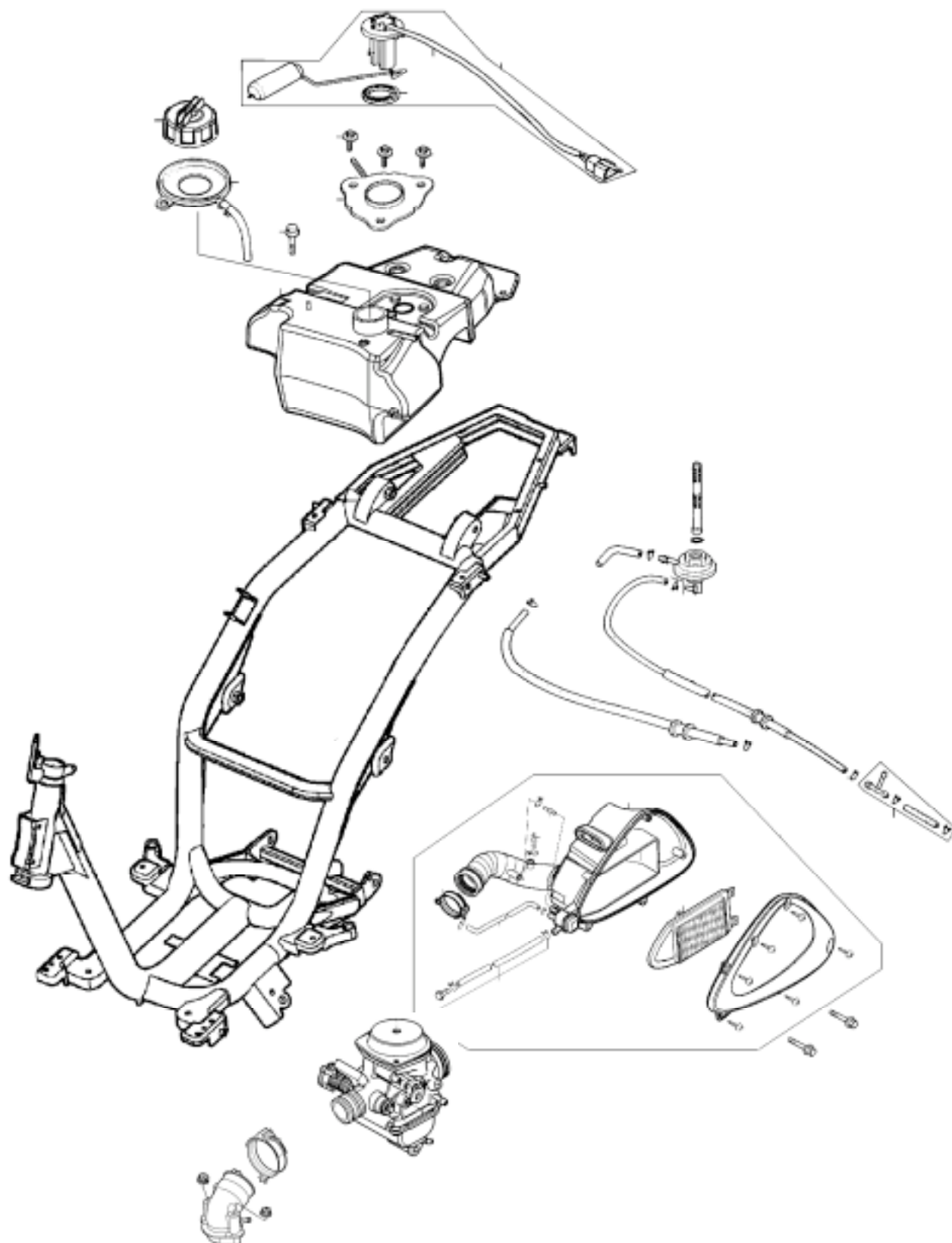
5

FUEL SYSTEM

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AIR CUT-OFF VALVE.....	5-6
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FLOAT CHAMBER.....	5-7
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FUEL UNIT	5-11
AUTO FUEL VALVE.....	5-12
AIR CLEANER.....	5-13

5. FUEL SYSTEM

FUEL SYSTEM



5. FUEL SYSTEM

SERVICE INFORMATION

GENERAL INSTRUCTIONS

* Gasoline is very dangerous. When working with gasoline, keep sparks and flames away from the working area.
 Gasoline is extremely flammable and is explosive under certain conditions. Be sure to work in a well-ventilated area.

- Do not bend or twist control cables. Damaged control cables will not operate smoothly.
- When disassembling fuel system parts, note the locations of O-rings. Replace them with new ones during assembly.
- Before float chamber disassembly, loosen the drain screw to drain the residual gasoline into a clean container.
- After the carburetor is removed, plug the intake manifold side with a clean towel to prevent foreign matters from entering.
- Remove the vacuum diaphragm before cleaning the carburetor air and fuel passages with compressed air to avoid damaging the vacuum diaphragm.
- When the motorcycle is not used for over one month, drain the residual gasoline from the float chamber to avoid erratic idling and clogged slow jet due to deteriorated fuel.
- The pilot screw is factory pre-set and no adjustment is necessary. During carburetor disassembly, note the number of turns of the pilot screw and use as a reference when reinstalling it.
- A tachometer must be used when adjusting the engine speed.
- Turn the pilot screw in or out slowly to obtain the highest engine speed.

SPECIFICATIONS

Item	125 cc	150 cc
	Standard	Standard
Venturi dia. (mm)	22.1	22.1
Identification number	VE052A	VE054A
Float level (mm)	17.5	17.5
Main jet	#108	#110
Slow jet	#35	#35
Idle speed	1700±100rpm	1700±100rpm
Throttle grip free play	2_ 6mm	2_ 6mm
Pilot screw opening	3 3/8	2 1/2

SPECIAL TOOL

Float level gauge

5. FUEL SYSTEM

TROUBLESHOOTING

Engine is hard to start

- No spark at plug
- Compression too low
- No fuel to carburetor
 - Clogged fuel filter
 - Restricted fuel line
 - Faulty float valve
 - Incorrectly adjusted float level
- Engine flooded with fuel
 - Clogged air cleaner
 - Fuel overflowing
- Intake air leak
- Contaminated fuel
- Faulty auto bystarter
- Clogged idle system or auto bystarter passages

Rich mixture

- Faulty auto bystarter
- Faulty float valve
- Float level too high
- Clogged air jets
- Dirty air cleaner
- Flooded carburetor

Backfiring at deceleration

- Faulty air cut-off valve
- Lean mixture in idle system

Misfiring during acceleration

- Faulty ignition system
- Lean mixture

Engine idles roughly, stalls or runs poorly

- Clogged fuel system
- Ignition malfunction
- Rich or lean mixture
- Contaminated fuel
- Intake air leak
- Incorrect idle speed
- Incorrectly adjusted pilot screw
- Clogged idle system or auto bystarter passages
- Incorrectly adjusted float level

Lean mixture

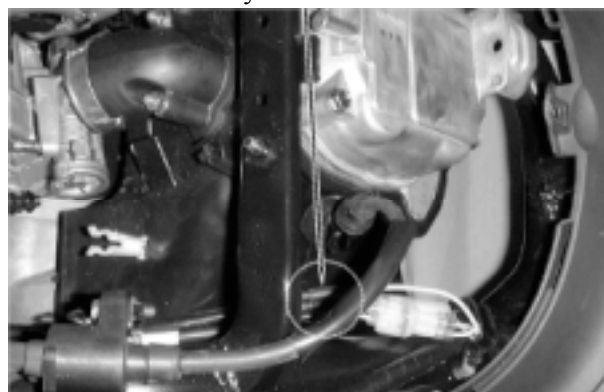
- Clogged fuel jets
- Faulty float valve
- Float level too low
- Clogged fuel system
- Intake air leak
- Faulty vacuum piston
- Faulty throttle

5. FUEL SYSTEM

CARBURETOR REMOVAL

Remove the frame body cover. (⇒2)
Disconnect the auto bystarter wire connector.

Auto Bystarter Wire



Loosen the drain screw and drain the fuel from the float chamber.
Disconnect the fuel tube and vacuum tube at the carburetor.

Fuel Tube



Vacuum Tube

Loosen the throttle cable adjusting nut and lock nut, and disconnect the throttle cable from the carburetor.

Loosen the carburetor intake manifold band and air cleaner connecting tube band screws and then remove the carburetor.

Lock Nut Adjusting Nut



Intake Manifold Band Air Cleaner Connecting Tube Band Throttle Cable

AUTO BYSTARTER

OPERATION INSPECTION

Measure the resistance between the auto bystarter wire terminals.

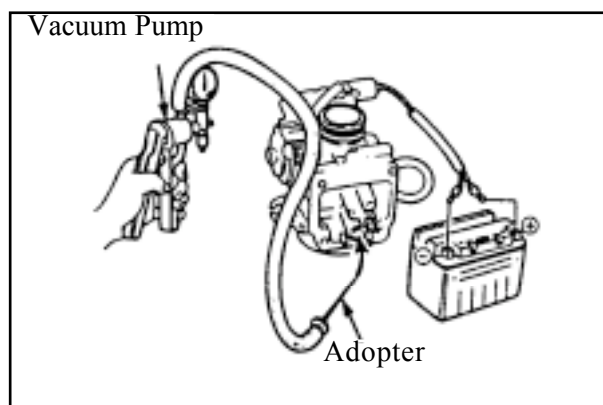
Resistance: 5 \square max. (10 minutes minimum after stopping the engine)

If the reading is not within the limit, replace the auto bystarter with a new one.



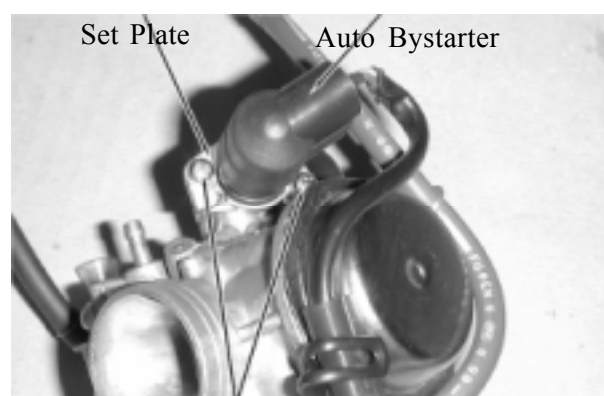
5. FUEL SYSTEM

Connect a hose to the fuel enriching circuit of the carburetor. Connect the auto bystarter yellow wire to the positive (+) terminal of a battery and green wire to the negative (-) terminal. Wait 5 minutes and blow the hose with mouth or vacuum pump. If the passage is blocked, the auto bystarter is normal. Disconnect the auto bystarter from the battery. Wait 30 minutes and blow the hose with mouth or vacuum pump. If air can be blown into the hose, the auto bystarter is normal.

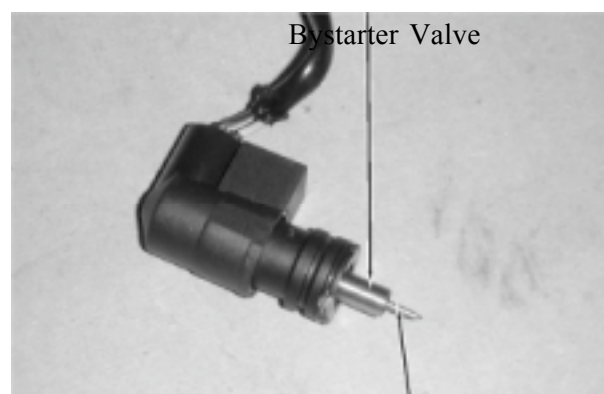


REMOVAL

Remove the set plate screws and set plate. Remove the auto bystarter from the carburetor.



Screws



AUTO BYSTARTER INSPECTION

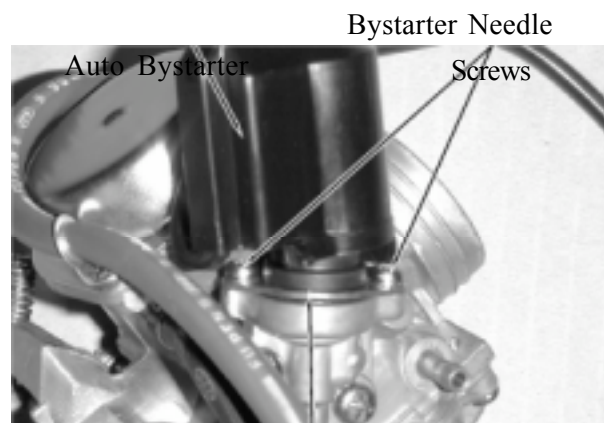
Check the auto bystarter valve and needle for nicks, wear or damage. If any faulty part is found, replace the auto bystarter as a set.

INSTALLATION

Insert the auto bystarter into the carburetor body until it bottoms. Position the set plate into the groove in the auto bystarter and tighten the screws.

*

- Be sure to install the auto bystarter and set plate properly.
- Install the set plate with its bottom face facing down.



5. FUEL SYSTEM

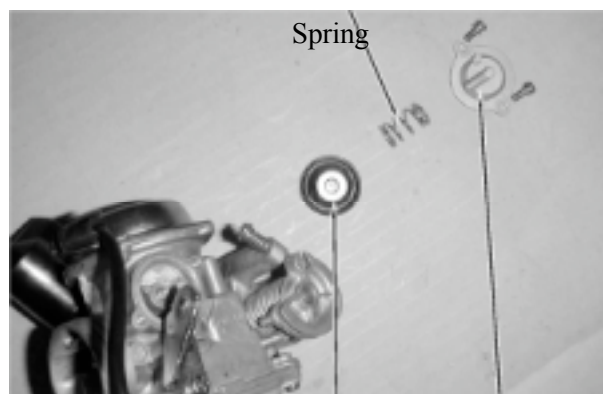
Set Plate

AIR CUT-OFF VALVE

DISASSEMBLY

Disconnect the vacuum tube from the air cut-off valve.

Remove the two screws to remove the air cut-off valve cover, spring and vacuum diaphragm.

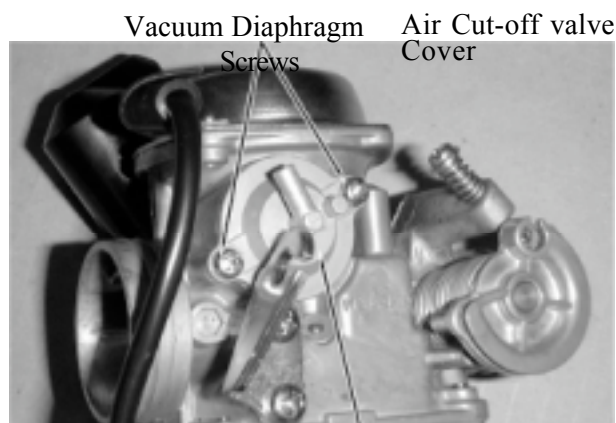


ASSEMBLY

Install the vacuum diaphragm onto the carburetor.

Install the spring and air cut-off valve cover and then tighten the two screws.

- Be sure to set the vacuum diaphragm lip into the groove on the carburetor.
- When installing the air cut-off valve cover, make sure that the vacuum diaphragm is properly installed.



Air Cut-off valve Cover



VACUUM CHAMBER

DISASSEMBLY

Remove the two vacuum chamber cover screws and the cover.

Remove the spring and vacuum diaphragm/piston.

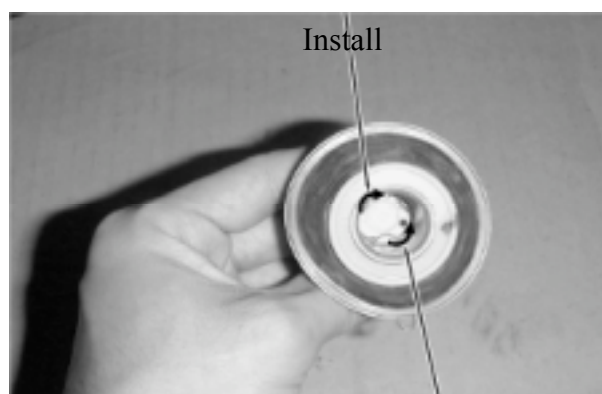


5. FUEL SYSTEM

Vacuum Diaphragm/Piston

Push the needle holder in and turn it left to remove the needle holder.
Remove the spring and jet needle from the piston.

- * Be careful not to damage the vacuum diaphragm.



Remove



INSPECTION

Inspect the needle for stepped wear.
Inspect the vacuum piston for wear or damage.
Inspect the diaphragm for deterioration and tears.

ASSEMBLY

Install the vacuum piston/diaphragm in the carburetor body and align the tab on the diaphragm with the groove in the carburetor body.

Install the spring.

Install the vacuum chamber cover and tighten it with the two screws.

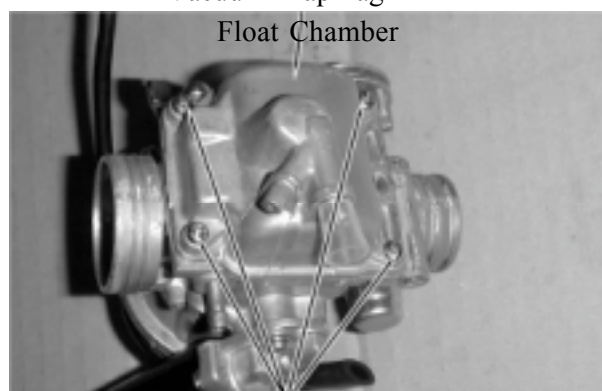
- * Be careful not to damage the diaphragm.
- * Hold the vacuum piston while tightening the vacuum chamber cover.

Vacuum Diaphragm



Vacuum Diaphragm

Float Chamber



FLOAT CHAMBER

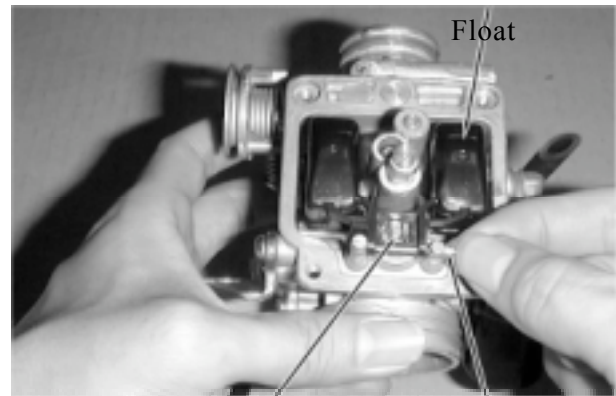
DISASSEMBLY

Remove the four float chamber screws and the float chamber.

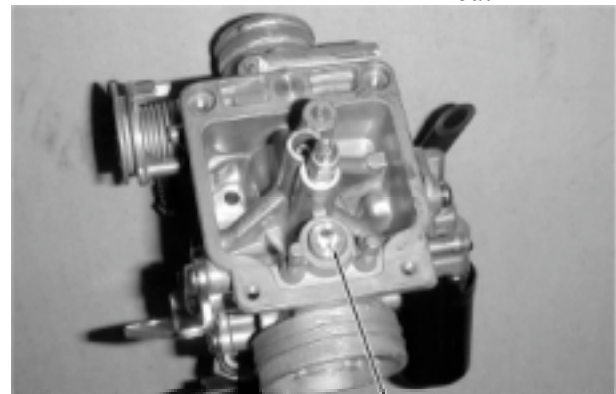
5. FUEL SYSTEM

Screws

Remove the float pin, float and float valve.



Float Valve Float Pin



INSPECTION

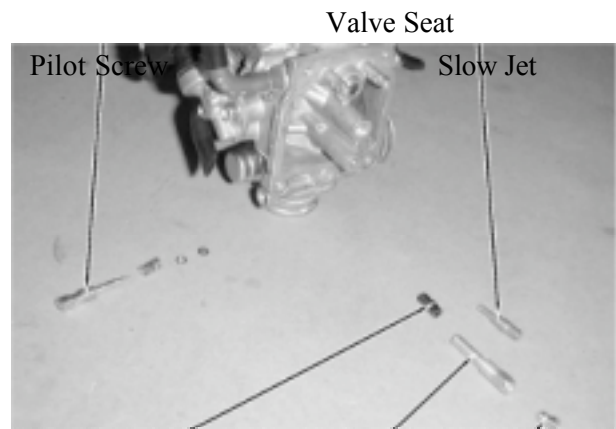
Inspect the float valve and valve seat for damage or clogging.

Inspect the float valve and valve seat contact area for stepped wear or contamination.

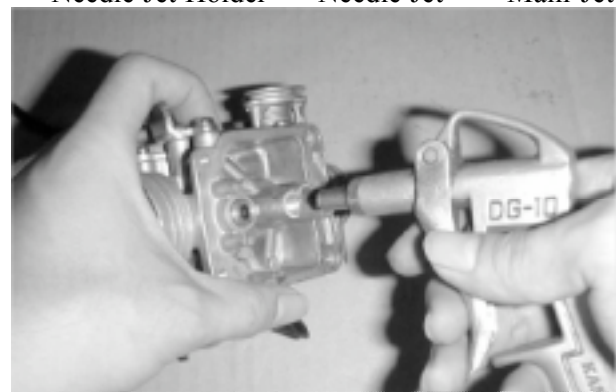
- * Worn or contaminated float valve and valve seat must be replaced because it will result in float level too high due to incomplete airtightness.

Remove the main jet, needle jet holder, needle jet, slow jet and pilot screw.

- * Be careful not to damage the fuel jets and pilot screw.
- * Before removing, turn the pilot screw in and carefully count the number of turns until it seats lightly and then make a note of this.
- * Do not force the pilot screw against its seat to avoid seat damage.



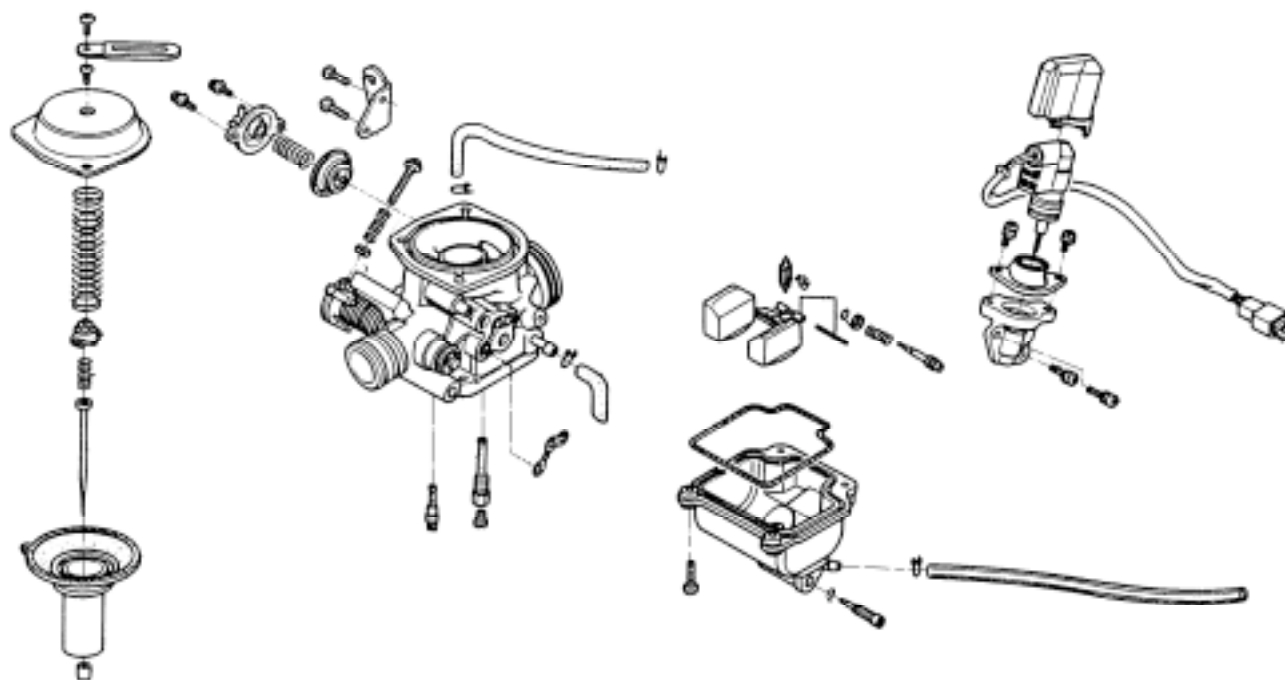
Needle Jet Holder Needle Jet Main Jet



Clean the removed fuel jets with detergent oil and blow them open with compressed air. Blow compressed air through all passages of the carburetor body.

- * Also remove and clean the vacuum chamber and air cut-off valve.

5. FUEL SYSTEM

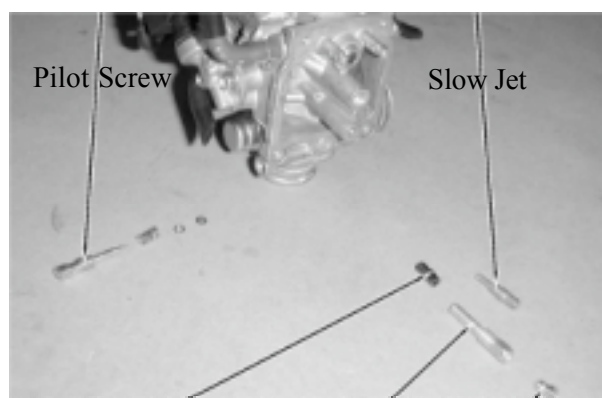


ASSEMBLY

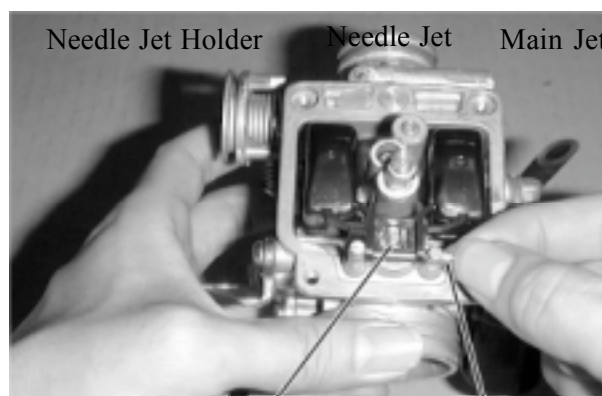
Install the slow jet, needle jet, needle jet holder, main jet and pilot screw.

- * Return the pilot screw to the original position as noted during removal.

Standard Opening: $3 \frac{3}{8}$ turns



Install the float valve, float and float pin.



5. FUEL SYSTEM

Float Valve Float Pin

FLOAT LEVEL INSPECTION

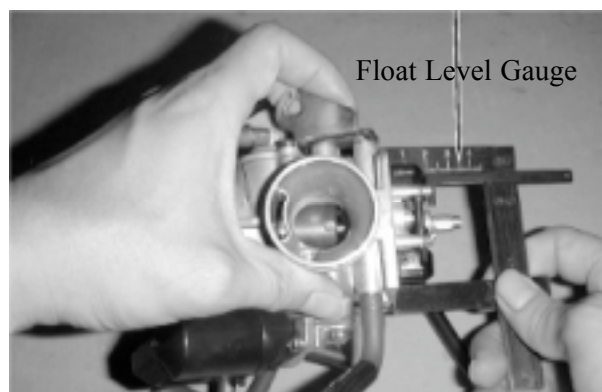
- *
- Check the operation of the float valve and float before float level inspection.
 - Measure the float level by placing the float level gauge on the float chamber face parallel with the main jet.

Measure the float level.

Float Level: 18.5mm

Special

Float Level Gauge



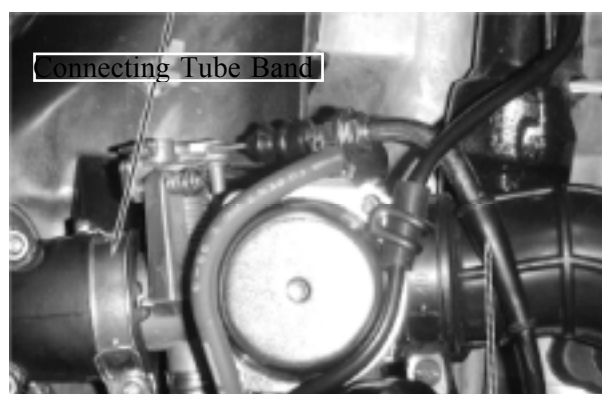
CARBURETOR INSTALLATION

Tighten the drain screw.

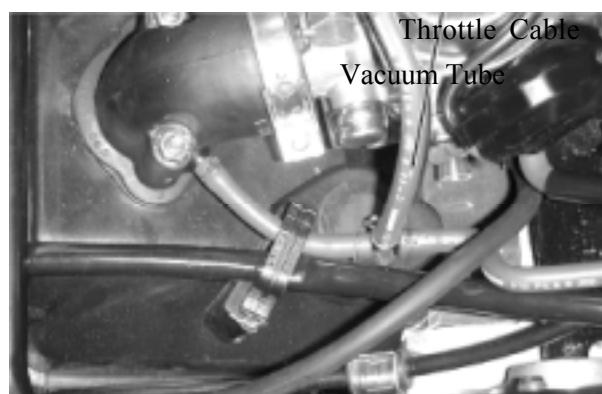
Install the carburetor onto the intake manifold, aligning the tab on the carburetor with the cutout in the intake manifold. Tighten the band screw.

Install the air cleaner connecting tube and tighten the band screw.

Connect the throttle cable to the throttle wheel on the carburetor.

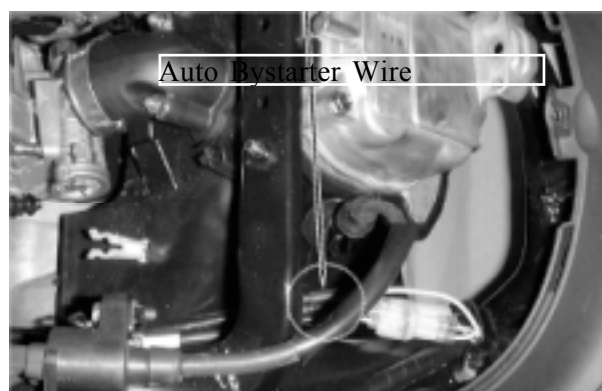


Connect the fuel tube and vacuum tube to the carburetor.



Connect the auto bystarter wire connector. Perform the following inspections and adjustments:

- Throttle grip free play (⇒3-3)
- Carburetor idle speed (⇒3-6)



5. FUEL SYSTEM

FUEL TANK

REMOVAL

Remove the frame body cover.
Disconnect the fuel unit wire connector.



Disconnect the fuel tube and vacuum tube at the auto fuel valve.

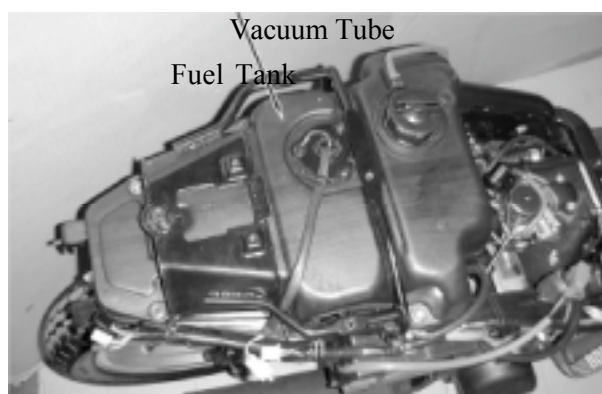


Remove the fuel tank frame mounting bolts and fuel tank frame.

Remove the four fuel tank mounting bolts and fuel tank.

INSTALLATION

Install the fuel tank in the reverse order of removal.



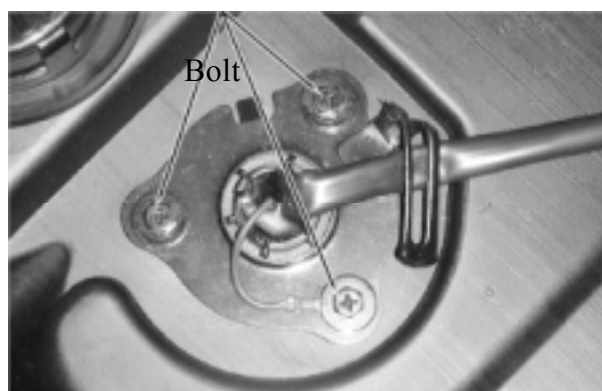
FUEL UNIT

- * Refer to Section 17 for the fuel unit inspection.

REMOVAL

Disconnect the fuel unit wire connector.
Removal the three bolts on the fuel unit.

- * Do not bend the fuel unit float arm; otherwise, the fuel unit metering values will be incorrect.



5. FUEL SYSTEM

Install the fuel unit.

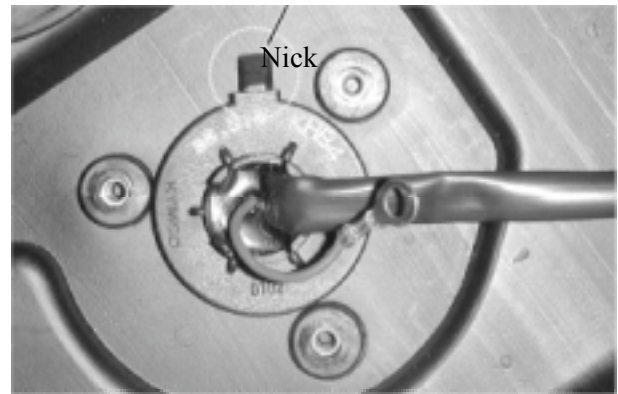
- *

Make sure that the nick on the retainer is aligned with the nick on the fuel tank.

Connect the fuel unit wire connector.

INSTALLATION

Inspect the fuel unit gasket for damage.



AUTO FUEL VALVE

- *

No Smoking!

- *

First clean the fuel tube.

Disconnect the fuel tube and vacuum tube from the carburetor.

Connect a vacuum pump to the vacuum tube and apply vacuum. Check if fuel flows out.

- The valve is operating normally if fuel flows out of the fuel tube when the vacuum is applied.
- The fuel shall stop flowing out when the vacuum pump is disconnected.

If the fuel valve does not operate normally, Check the vacuum diaphragm for poor installation or damage and inspect the fuel tube for clogging.



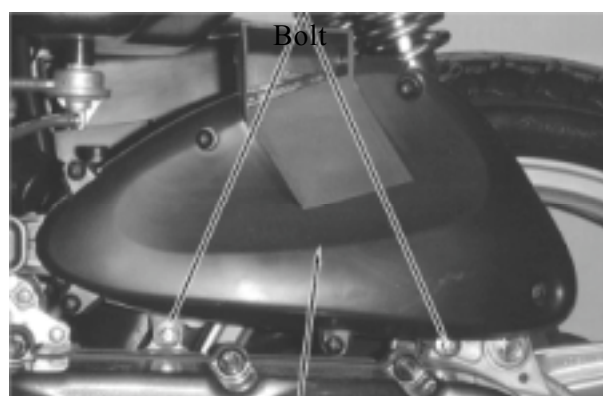
5. FUEL SYSTEM

AIR CLEANER

Loosen the air cleaner connecting tube band screw.

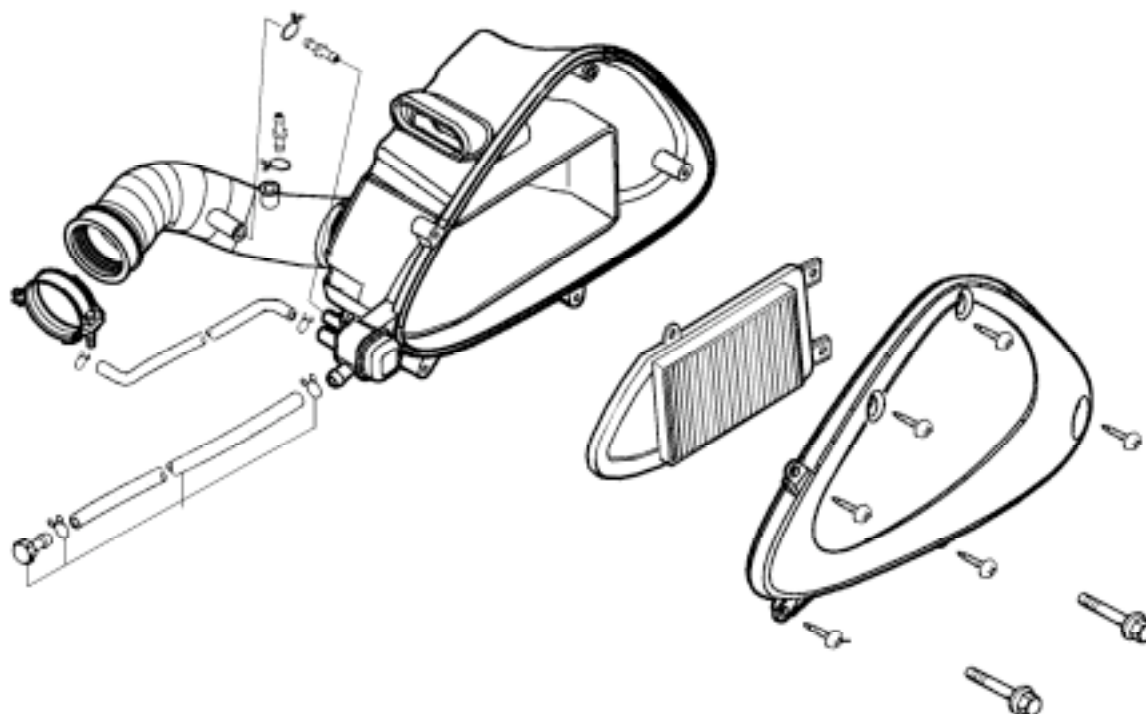
Disconnect the transmission case breather tube from the air cleaner case.

Remove the two bolts and air cleaner case.



Air Cleaner Case

The installation sequence is the reverse of removal.



6. ENGINE REMOVAL/INSTALLATION

6

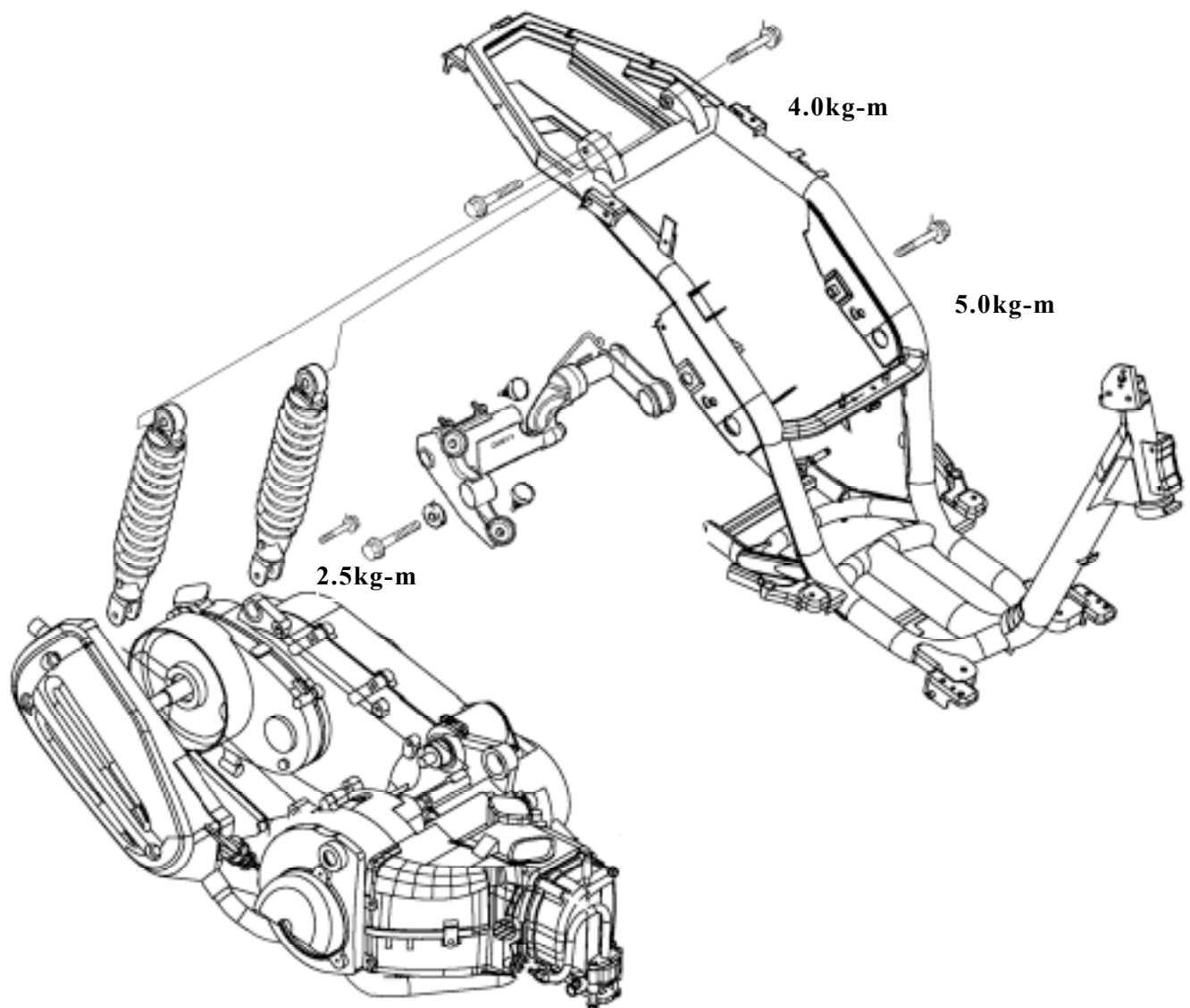
ENGINE REMOVAL/INSTALLATION

SERVICE INFORMATION6-2

ENGINE REMOVAL.....6-3

ENGINE INSTALLATION.....6-5

6. ENGINE REMOVAL/INSTALLATION



6. ENGINE REMOVAL/INSTALLATION

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- The engine removal operation is required to support the engine. Be careful not to damage the motorcycle body, cables and wires during engine removal.
- Use shop towels to protect the motorcycle body during engine removal.
- Parts requiring engine removal for servicing:
 - ☐ Crankcase
 - ☐ Crankshaft

6. ENGINE REMOVAL/INSTALLATION

ENGINE REMOVAL

Disconnect the battery negative cable.
 Remove the frame body cover. (⇒2)
 Disconnect the engine negative cable.
 Disconnect the spark plug high tension wire.
 Disconnect the auto bystarter wire connector.
 Disconnect the A.C.G. wire connector.



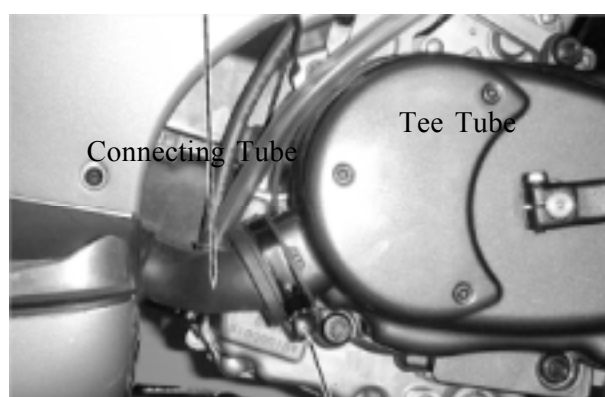
Disconnect the starter motor cable from the starter relay.
 Remove the spark plug cap.



Disconnect the fuel tube at the carburetor side.
 Disconnect the auto fuel valve vacuum tube from the tee tube.
 Disconnect the throttle cable from the carburetor.



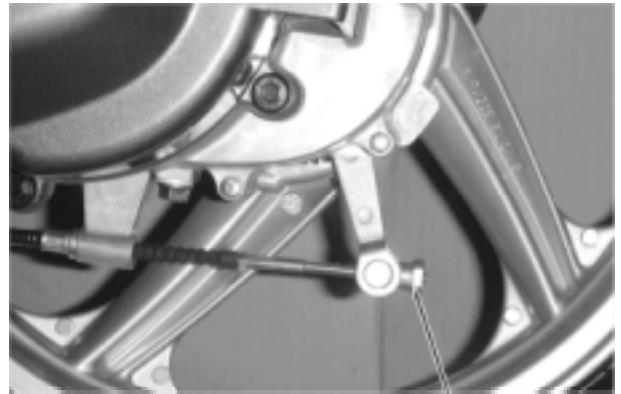
Loosen the drive belt air cleaner connecting tube band screw and remove the connecting tube.



6. ENGINE REMOVAL/INSTALLATION

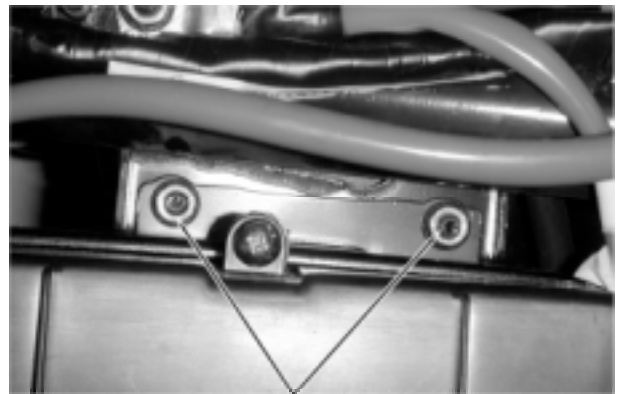
Screw

Remove the air cleaner bolts.
Remove the rear brake adjusting nut, connecting pin and rear brake cable.



Rear brake adjusting nut

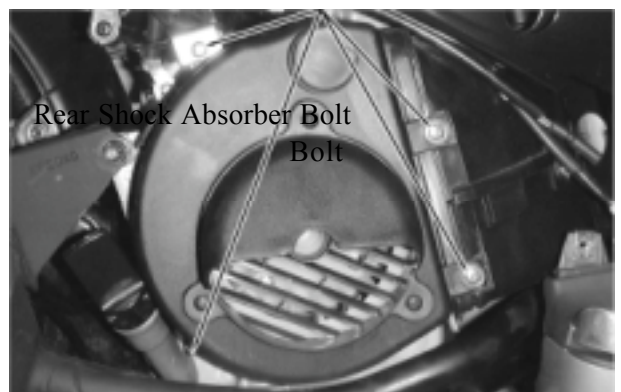
Remove the two nut on the battery tank.



Remove the rear shock absorbers mounting bolts.



Remove the four A.C. generator cooling fan cover bolts and cooling fan cover.
Remove the engine mounting bolt and pull out the engine with the engine hanger bracket backward.



6. ENGINE REMOVAL/INSTALLATION

following:

- Throttle grip free play (⇒3-3)

ENGINE HANGER BRACKET REMOVAL

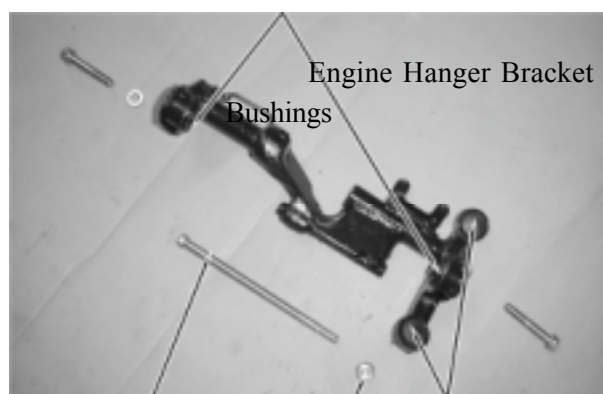
Remove the ignition coil from the engine hanger.

Remove the engine hanger bracket bolt and nut.



Remove the engine hanger bracket.

Inspect the engine hanger bushings and stopper rubbers for wear or damage.



ENGINE HANGER BRACKET INSTALLATION

Install the engine hanger bracket to the engine.
Install the engine hanger bracket bolt and tighten the nut.



ENGINE INSTALLATION

Install the engine and tighten the engine mounting bolts.

Torque: 5.0kg-m

Tighten the rear shock absorbers mounting bolts.

Torque: Up side 4.0kg-m

Down side 2.5kg-m

Install the removed parts in the reverse order of removal.

Route the wires and cables properly.

After installation, inspect and adjust the



6. ENGINE REMOVAL/INSTALLATION

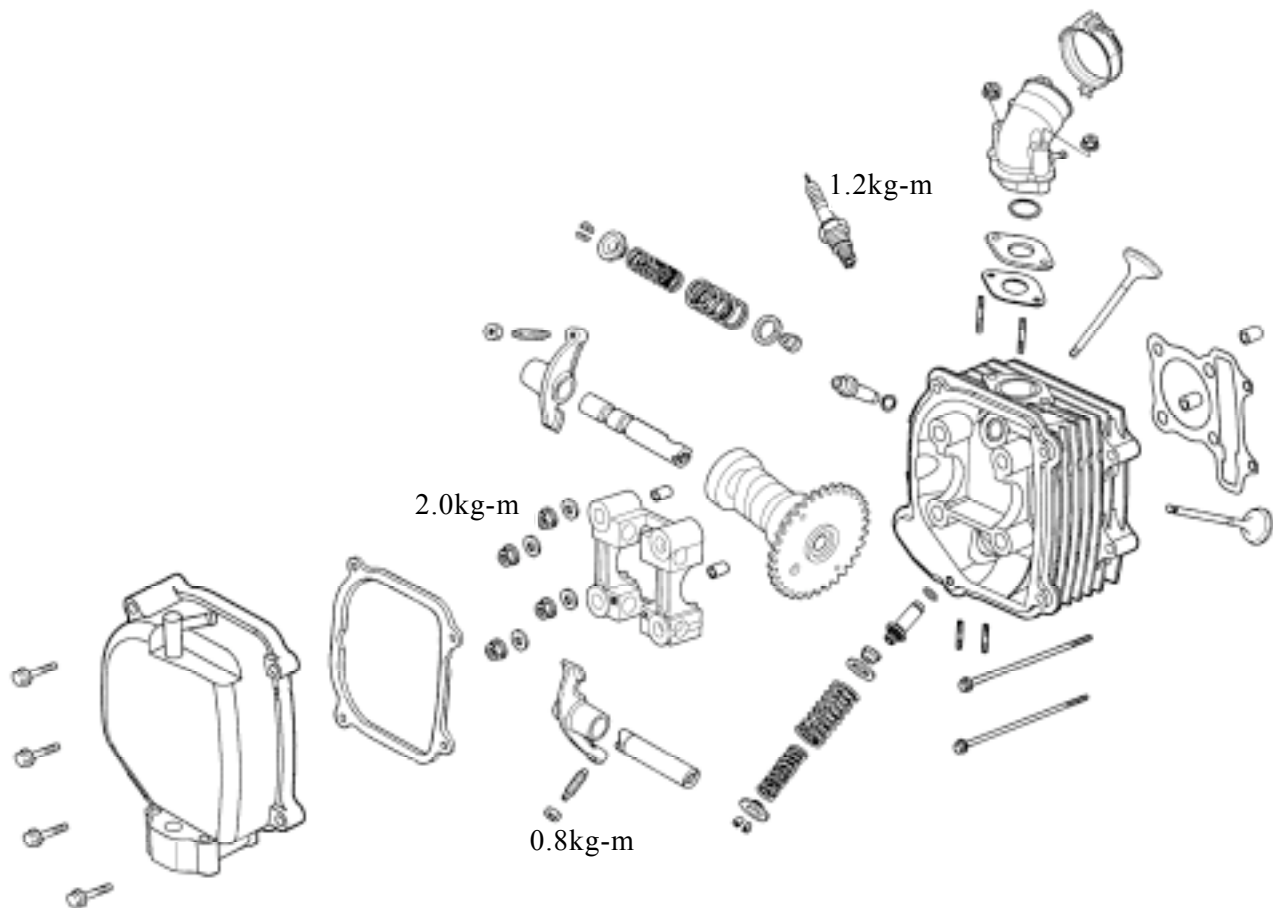
7. CYLINDER HEAD/VALVES

7

CYLINDER HEAD/VALVES

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TROUBLESHOOTING.....	7-3
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CYLINDER HEAD DISASSEMBLY.....	7-8
CYLINDER HEAD ASSEMBLY.....	7-10
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CAMSHAFT INSTALLATION.....	7-11

7. CYLINDER HEAD/VALVES



7. CYLINDER HEAD/VALVES

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- The cylinder head can be serviced with the engine installed in the frame.
- When assembling, apply molybdenum disulfide grease or engine oil to the valve guide movable parts, valve arm and camshaft sliding surface for initial lubrication.
- The camshaft is lubricated by engine oil through the cylinder head engine oil passages. Clean the oil passages before assembling the cylinder head.
- After disassembly, clean the removed parts and dry them with compressed air before inspection.
- After removal, mark and arrange the removed parts in order. When assembling, install them in the reverse order of removal.

SPECIFICATIONS

Item		Standard (mm)		Service Limit (mm)	
		125cc	150cc	125cc	150cc
Valve clearance (cold)	IN	0.10	0.10	—	—
	EX	0.10	0.10	—	—
Cylinder head compression pressure		13 (kg/cm ²)	15 (kg/cm ²)	—	—
Cylinder head warpage		—	—	—	—
Camshaft cam height	IN	29.7064	29.803	29.3	29.4
	EX	29.4251	29.4388	29.15	29.05
Valve rocker arm I.D.	IN	10.000-10.015		10.10	
	EX	10.00-10.015		10.10	
Valve rocker arm shaft O.D.	IN	9.972-9.987		9.91	
	EX	9.972-9.987		9.91	
Valve seat width	IN	1.0		1.8	
	EX	1.0		1.8	
Valve stem O.D.	IN	4.975-4.990		4.90	
	EX	4.975-4.990		4.90	
Valve guide I.D.	IN	5.000-5.012		5.30	
	EX	5.000-5.012		5.30	
Valve stem-to-guide clearance	IN	0.10-0.037		0.08	
	EX	0.030-0.057		0.10	

7. CYLINDER HEAD/VALVES

TORQUE VALUES

Cylinder head nut	2.0kg-m	Apply engine oil to threads
Valve clearance adjusting nut	0.8kg-m	Apply engine oil to threads

TROUBLESHOOTING

- The poor cylinder head operation can be diagnosed by a compression test or by tracing engine top-end noises.

Poor performance at idle speed

- Compression too low

Compression too low

- Incorrect valve clearance adjustment
- Burned or bend valves
- Incorrect valve timing
- Broken valve spring
- Poor valve and valve seat contact
- Leaking cylinder head gasket
- Warped or cracked cylinder head contact surface
- Poorly installed spark plug

Compression too high

- Excessive carbon build-up in combustion chamber

White smoke from exhaust muffler

- Worn valve stem or valve guide
- Damaged valve stem seal

Abnormal noise

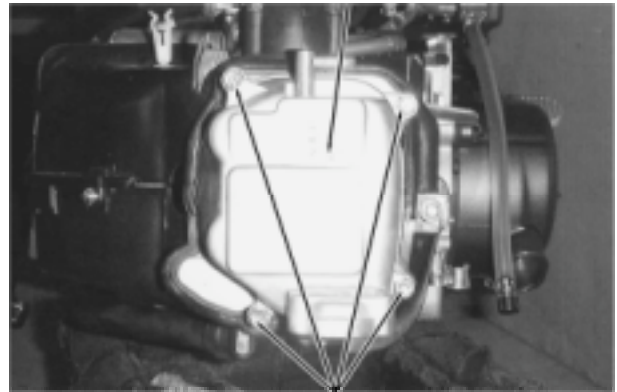
- Incorrect valve clearance adjustment
- Sticking valve or broken valve spring
- Damaged or worn camshaft
- Worn cam chain guide
- Worn camshaft and rocker arm

7. CYLINDER HEAD/VALVES

CAMSHAFT REMOVAL

Remove the center cover.
Remove the four cylinder head cover bolts to remove the cylinder head cover.

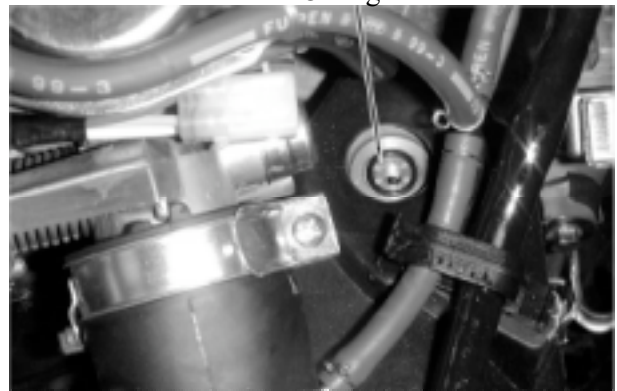
Cylinder Head Cover



bolt

O-ring

Remove the cam chain tensioner cap screw and the O-ring.



Tensioner Screw

Turn the cam chain tensioner screw clockwise to tighten it.



Camshaft Gear

Turn the flywheel counterclockwise so that the "T" mark on the flywheel aligns with the index mark on the crankcase to bring the round hole on the camshaft gear facing up to the top dead center on the compression stroke.



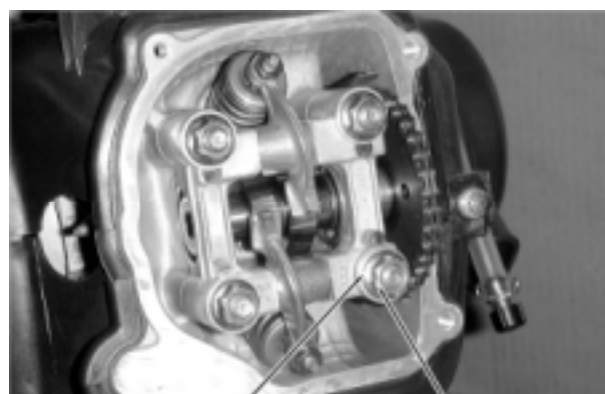
Round Hole

Punch Marks

7. CYLINDER HEAD/VALVES

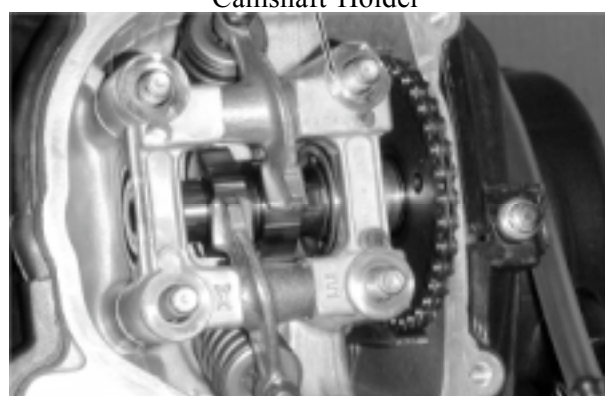
Remove the four cylinder head nuts and washers.

- * Diagonally loosen the cylinder head nuts in 2 or 3 times.



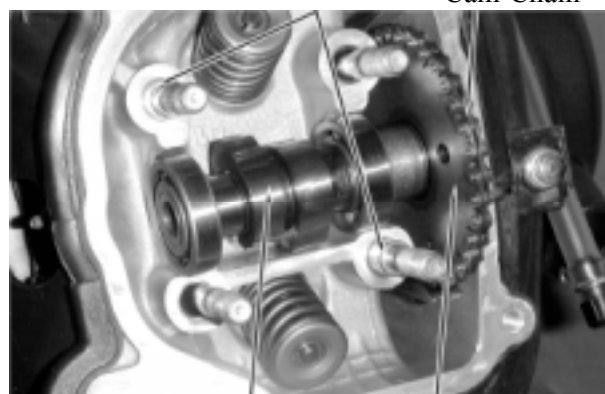
Washer Nut
Camshaft Holder

Remove the camshaft holder and dowel pins.



Dowel Pins Cam Chain

Remove the camshaft gear from the cam chain and remove the camshaft.



Camshaft Camshaft Gear

CAMSHAFT INSPECTION

Check each cam lobe for wear or damage.
Measure the cam lobe height.

Service Limits:

(125 cc)

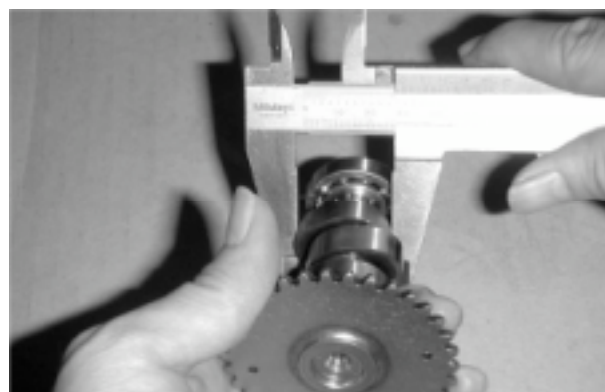
IN : 29.30mm replace if below

EX: 29.15mm replace if below

(150 cc)

IN : 29.40mm replace if below

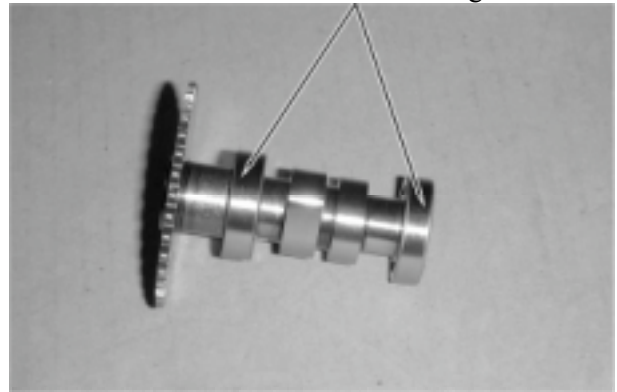
EX: 29.05mm replace if below



7. CYLINDER HEAD/VALVES

Check each camshaft bearing for play or damage. Replace the camshaft assembly with a new one if the bearings are noisy or have excessive wear.

Camshaft Bearings

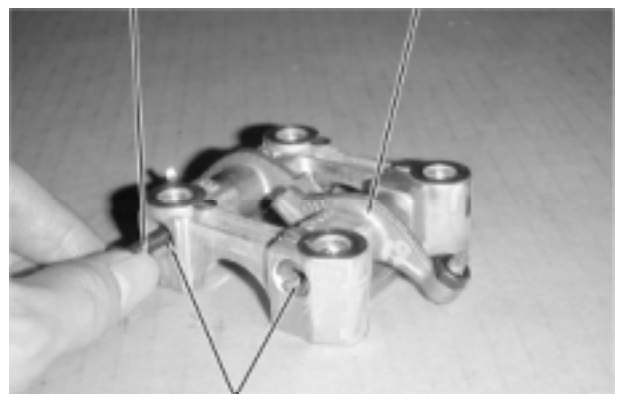


CAMSHAFT HOLDER DISASSEMBLY

Take out the valve rocker arm shafts using a 5mm bolt.
Remove the valve rocker arms.

5mm Bolt

Rocker Arm



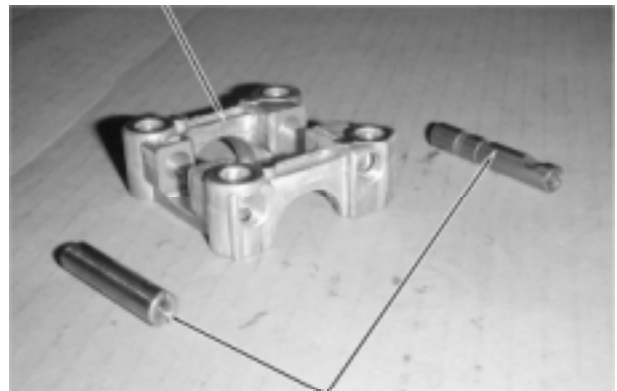
Rocker Arm Shaft

CAMSHAFT HOLDER INSPECTION

Inspect the camshaft holder, valve rocker arms and rocker arm shafts for wear or damage.

- * If the valve rocker arm contact surface is worn, check each cam lobe for wear or damage.

Camshaft Holder



Rocker Arm Shafts

Measure the I.D. of each valve rocker arm.

Service Limits: IN: 10.10mm replace if over
EX: 10.10mm replace if over

Measure each rocker arm shaft O.D.

Service Limits: IN: 9.91mm replace if below
EX: 9.91mm replace if below



7. CYLINDER HEAD/VALVES

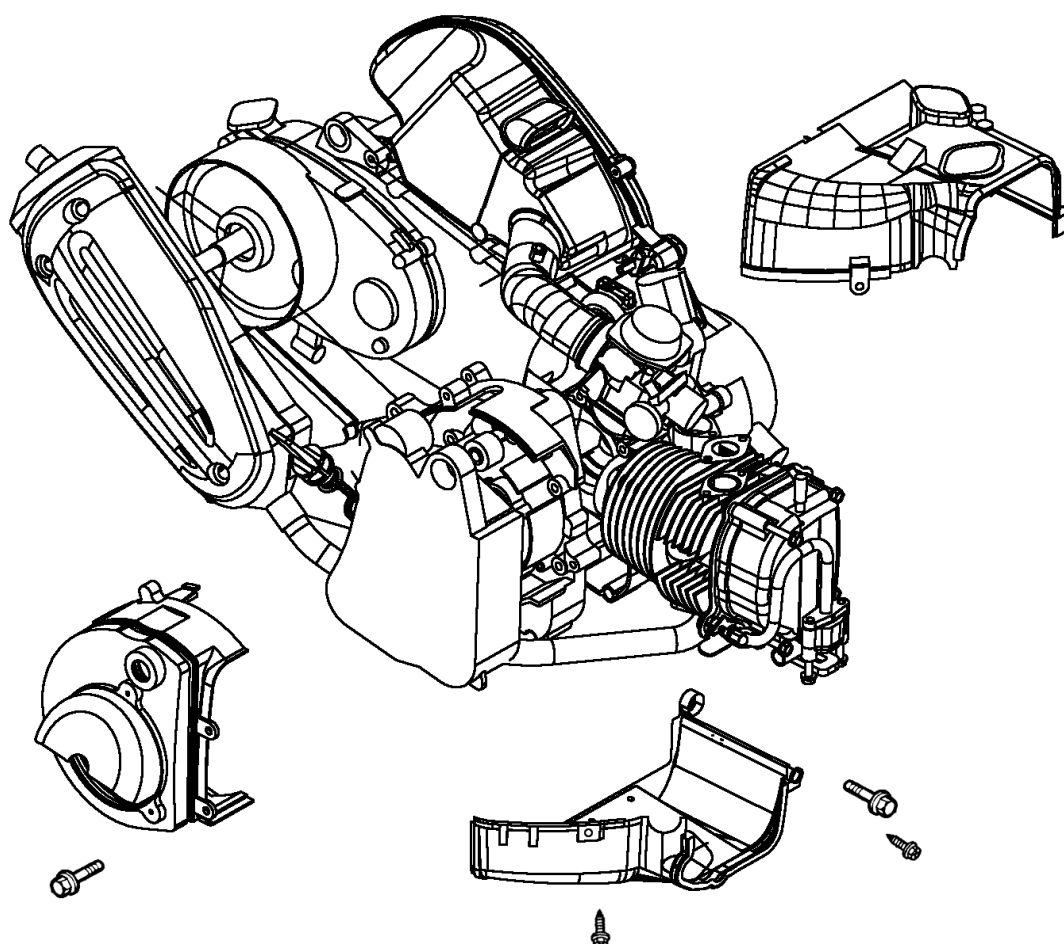
CYLINDER HEAD REMOVAL

Remove the camshaft. (⇒ 7-4)
 Remove the carburetor. (⇒ 5-4)
 Remove the exhaust muffler.
 Remove the carburetor intake manifold.

Intake Manifold



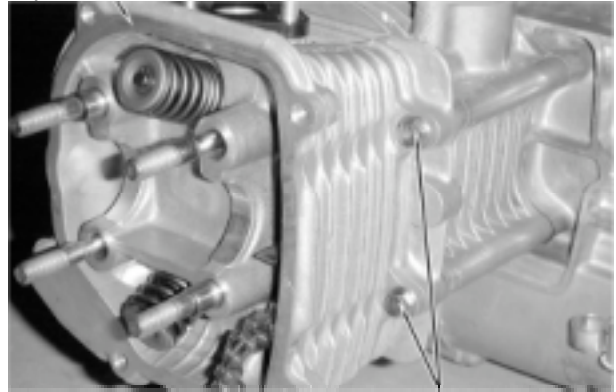
Remove the cooling fan cover. (⇒ 14-7)
 Remove the engine cover bolts and screws.
 Separate the engine cover joint claws.



7. CYLINDER HEAD/VALVES

Remove the two cylinder head bolts.
Remove the cylinder head.

Cylinder Head



Remove the dowel pins and cylinder head gasket.
Remove the cam chain guide.

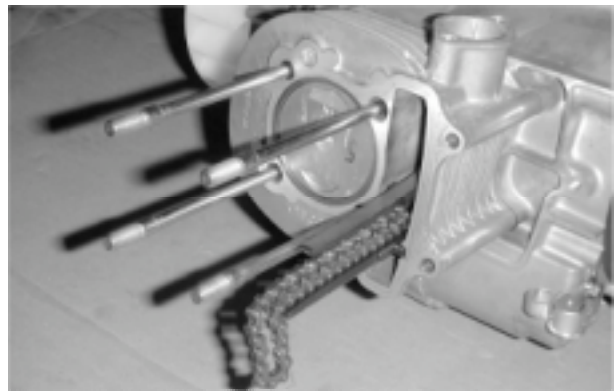
Bolts
Dowel Pins Cylinder Head Gasket



Cam Chain Guide

Remove all gasket remnants from the cylinder surface.

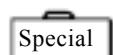
- * • Avoid damaging the cylinder contact surface.
- Be careful not to drop any gasket remnants into the engine.



CYLINDER HEAD DISASSEMBLY

Remove the valve spring cotters, retainers, springs, spring seats and valve stem seals using a valve spring compressor.

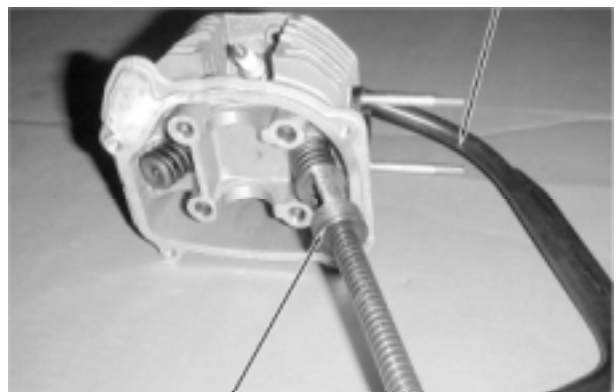
- * • Be sure to compress the valve springs with a valve spring compressor.
- Mark all disassembled parts to ensure correct reassemble.



Valve Spring Compressor

Valve Spring Compressor Attachment

Valve Spring Compressor

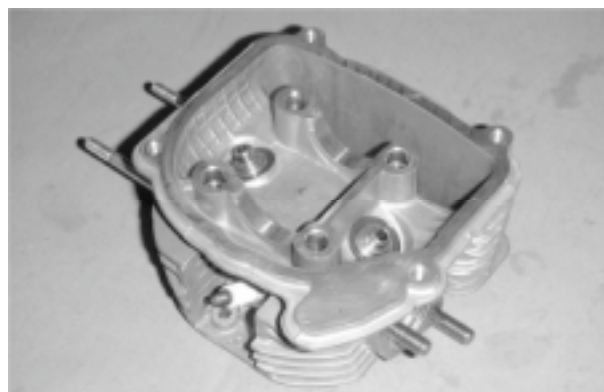


Valve Spring Compressor Attachment

7. CYLINDER HEAD/VALVES

Remove carbon deposits from the combustion chamber.
Clean off any gasket remnants from the cylinder head contact surface.

- * Be careful not to damage the cylinder head mating surface.

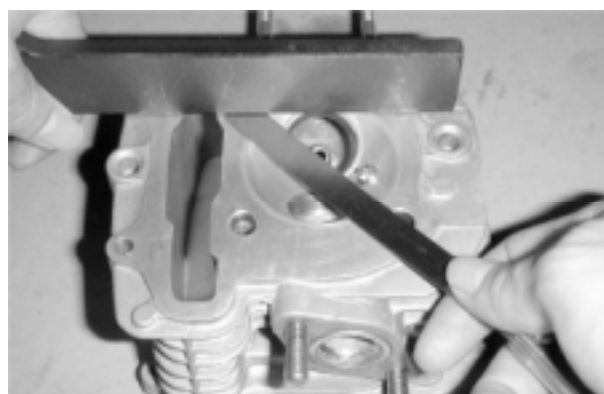


INSPECTION

CYLINDER HEAD

Check the spark plug hole and valve hole areas for cracks.
Check the cylinder head for warpage with a straight edge and feeler gauge.

Service Limit: 0.05mm repair or replace if over

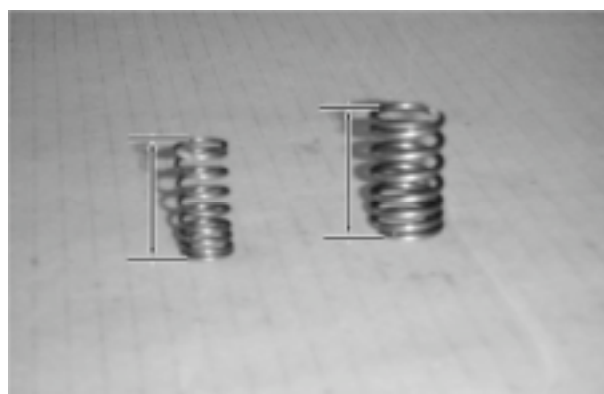


VALVE SPRING FREE LENGTH

Measure the free length of the inner and outer valve springs.

Service Limits:

- Inner : 31.2mm replace if below
- Outer : 34.1mm replace if below



VALVE /VALVE GUIDE

Inspect each valve for bending, burning, or abnormal stem wear.
Check valve movement in the guide.
Measure each valve stem O.D.

Service Limits: IN : 4.90mm replace if below
EX: 4.90mm replace if below



7. CYLINDER HEAD/VALVES

CYLINDER HEAD ASSEMBLY

Install the valve spring seats and valve stem seals.

Lubricate each valve stem with engine oil and insert the valves into the valve guides.

Be sure to install new valve stem seals.

Tap the valve stems gently with a plastic hammer for 2_ 3 times to firmly seat the cotters.

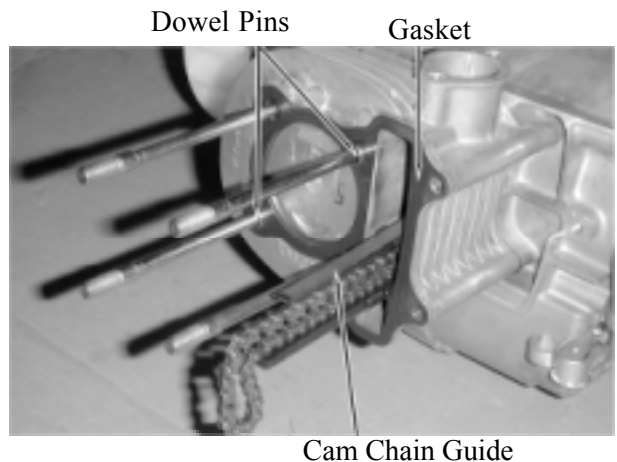
* Be careful not to damage the valves.



CYLINDER HEAD INSTALLATION

Install the dowel pins and a new cylinder head gasket.

Install the cam chain guide.

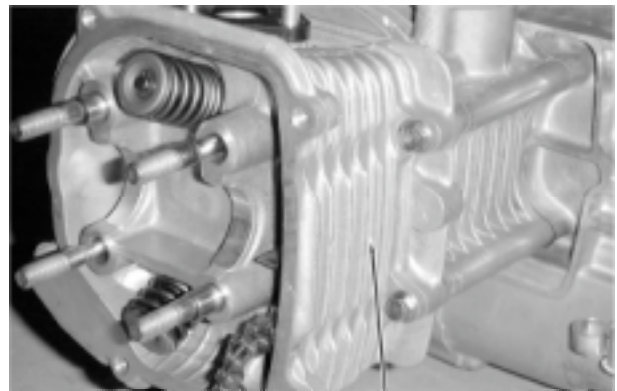


Dowel Pins

Gasket

Cam Chain Guide

Install the cylinder head.



Cylinder Head

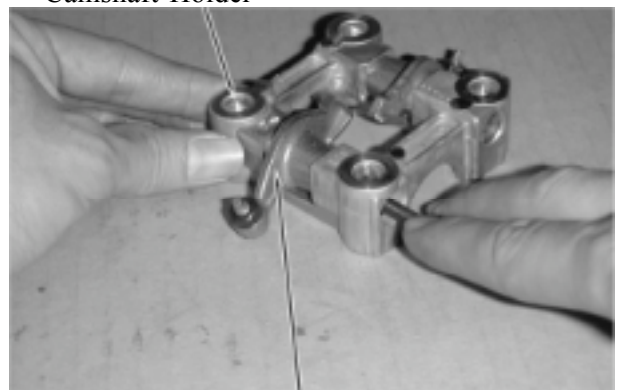
Camshaft Holder

CAMSHAFT HOLDER ASSEMBLY

Install the exhaust valve rocker arm to the "EX" mark side of the camshaft holder.

Install the intake valve rocker arm and the rocker arm shafts.

* • Align the cutout on the front end of the intake valve rocker arm shaft with the bolt of the camshaft holder.
• Align the cross cutout on the exhaust valve rocker arm shaft with the bolt of the camshaft holder.



Valve Rocker Arm

7. CYLINDER HEAD/VALVES

CAMSHAFT INSTALLATION

Turn the flywheel so that the “T” mark on the flywheel aligns with the index mark on the crankcase.

Keep the round hole on the camshaft gear facing up and align the punch marks on the camshaft gear with the cylinder head surface (Position the intake and exhaust cam lobes down.) and install the camshaft onto the cylinder head.

Install the cam chain over the camshaft gear.

Cam Chain

Camshaft Gear

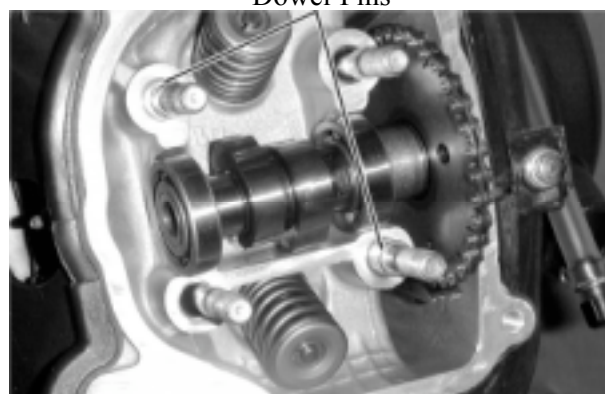


Round Hole

Punch Marks

Install the dowel pins.

Dowel Pins



Install the camshaft holder, washers and nuts on the cylinder head.

Tighten the four cylinder head nuts and two bolts.

Torque: Cylinder head nut: 2.0kg-m

- *
 - Apply engine oil to the threads of the cylinder head nuts.
 - Diagonally tighten the cylinder head nuts in 2_ 3 times.

Camshaft Holder



Washer

Nut

Tensioner Screw

Adjust the valve clearance. (⇒3-5)

Turn the cam chain tensioner screw counter-clockwise to release it.



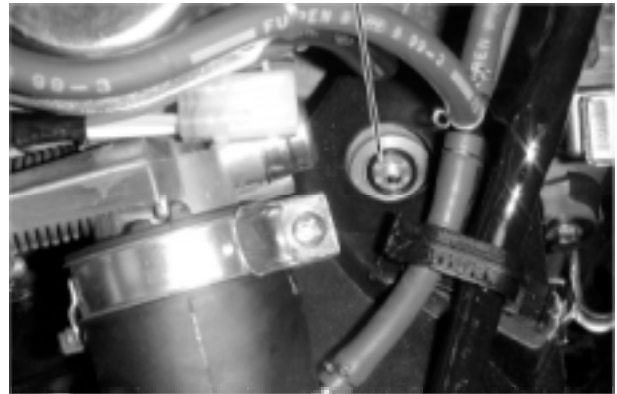
7. CYLINDER HEAD/VALVES

Apply engine oil to a new O-ring and install it.

Tighten the cam chain tension cap screw.

- * Be sure to install the O-ring into the groove properly.

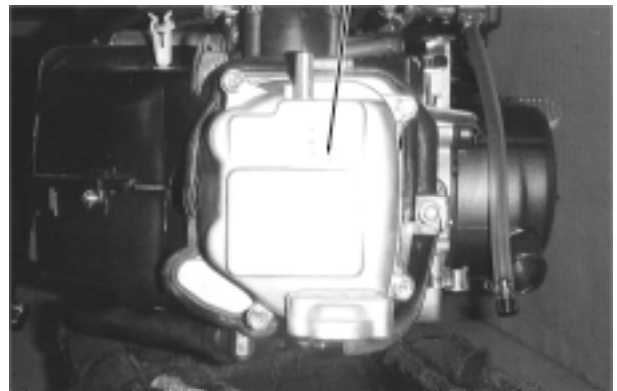
O-ring



Install a new cylinder head cover gasket and install the cylinder head cover.
Install and tighten the cylinder head cover bolts.

- * Be sure to install the gasket into the groove properly.

Cylinder Head Cover



8. CYLINDER/PISTON

CYLINDER/PISTON

8

SERVICE INFORMATION.....8-2

TROUBLESHOOTING8-2

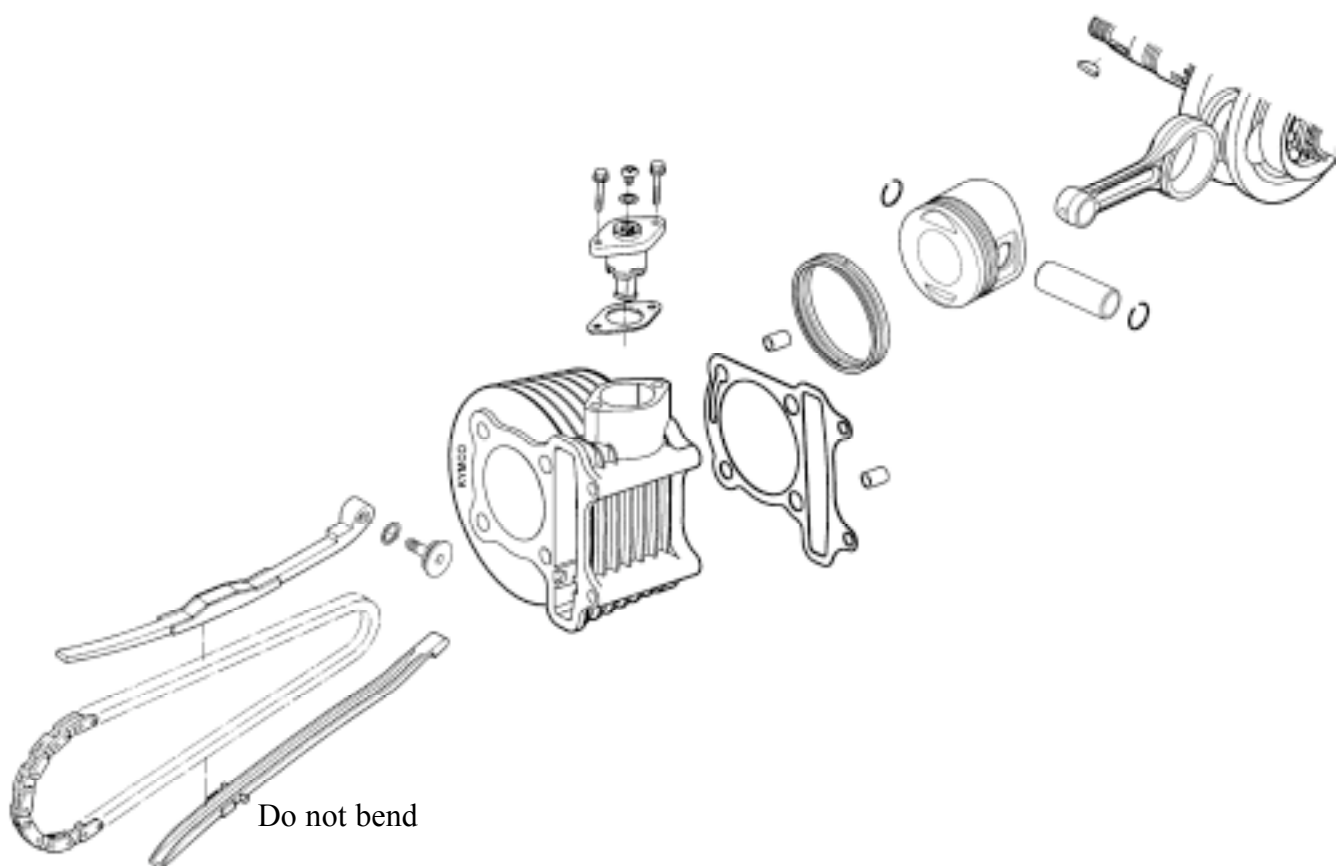
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PISTON REMOVAL.....8-4

PISTON INSTALLATION.....8-8

CYLINDER INSTALLATION8-8

8. CYLINDER/PISTON



8. CYLINDER/PISTON

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- The cylinder and piston can be serviced with the engine installed in the frame.
- After disassembly, clean the removed parts and dry them with compressed air before inspection.

TROUBLESHOOTING

- When hard starting or poor performance at low speed occurs, check the crankcase breather for white smoke. If white smoke is found, it means that the piston rings are worn, stuck or broken.

Compression too low

- Worn, stuck or broken piston rings
- Worn or damaged cylinder and piston

White smoke from exhaust muffler

- Worn or damaged piston rings
- Worn or damaged cylinder and piston

Compression too high

- Excessive carbon build-up in combustion chamber or on piston head

Abnormal noisy piston

- Worn cylinder, piston and piston rings
- Worn piston pin hole and piston pin

8. CYLINDER/PISTON

SPECIFICATIONS

Item (125cc)			Standard (mm)		Service Limit (mm)
Cylinder	I.D.		52.400_	52.410	52.50
	Warpage		□		0.05
	Cylindricity		□		0.05
	True roundness		□		0.05
Piston, piston ring	Ring-to-groove clearance	Top	0.015_	0.055	0.09
		Second	0.015_	0.055	0.09
	Ring end gap	Top	0.10_	0.25	0.5
		Second	0.10_	0.25	0.5
		Oil side rail	0.2_	0.7	□
	Piston O.D.		52.370_	52.390	52.3
	Piston O.D. measuring position		9mm from bottom of skirt		□
	Piston-to-cylinder clearance		0.010_	0.040	0.1
	Piston pin hole I.D.		15.002_	15.008	15.04
	Piston pin O.D		14.994_	15.000	14.96
Piston-to-piston pin clearance		0.002_	0.014	0.02	
Connecting rod small end I.D. bore		15.016_	15.034	15.06	

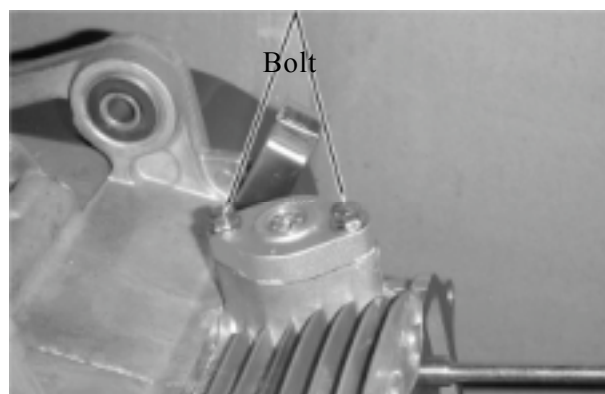
Item (150cc)			Standard (mm)		Service Limit (mm)
Cylinder	I.D.		57.405_	57.415	57.50
	Warpage		□		0.05
	Cylindricity		□		0.05
	True roundness		□		0.05
Piston, piston ring	Ring-to-groove clearance	Top	0.015_	0.055	0.09
		Second	0.015_	0.055	0.09
	Ring end gap	Top	0.15_	0.30	0.5
		Second	0.15_	0.30	0.5
		Oil side rail	0.2_	0.7	□
	Piston O.D.		57.370_	57.390	57.3
	Piston O.D. measuring position		9mm from bottom of skirt		□
	Piston-to-cylinder clearance		0.010_	0.040	0.1
	Piston pin hole I.D.		15.002_	15.008	15.04
	Piston pin O.D		14.994_	15.000	14.96
Piston-to-piston pin clearance		0.002_	0.014	0.02	
Connecting rod small end I.D. bore		15.016_	15.034	15.06	

8. CYLINDER/PISTON

CYLINDER REMOVAL

Turn the cam chain tension screw clockwise to tighten it.

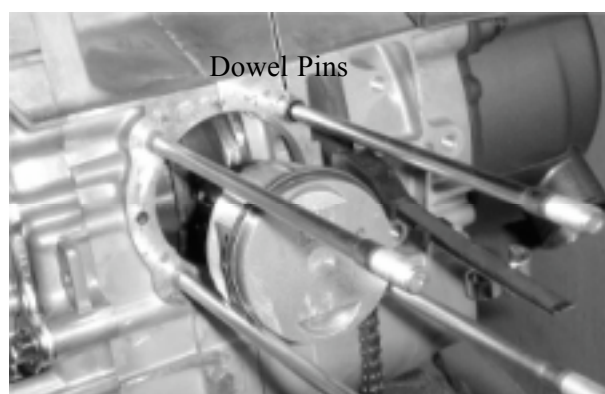
Remove the two bolts on the cam chain tension.



Remove the cylinder head. (⇒ 7-7)
Remove the cam chain guide.
Remove the cylinder base bolts.
Remove the cylinder.



Remove the cylinder gasket and dowel pins.
Clean any gasket remnant from the cylinder surface.



PISTON REMOVAL

Remove the piston pin clip.

- * Place a clean shop towel in the crankcase to keep the piston pin clip from falling into the crankcase.

Press the piston pin out of the piston and remove the piston.



8. CYLINDER/PISTON

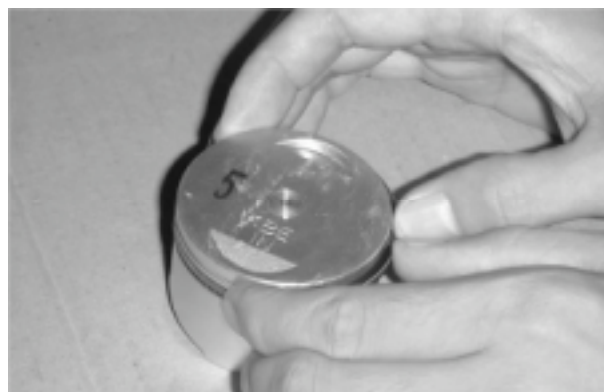
Piston Rings

Inspect the piston, piston pin and piston rings.

Remove the piston rings.

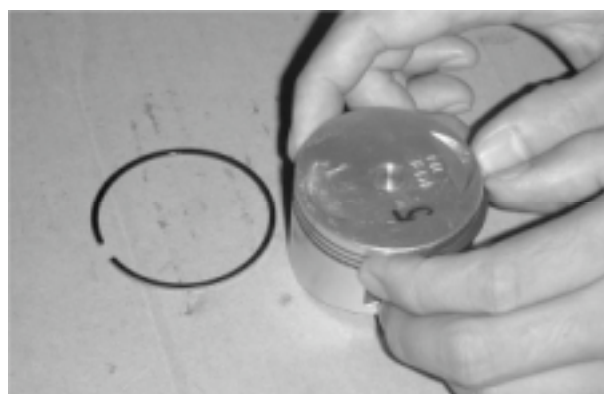
- * Take care not to damage or break the piston rings during removal.

Clean carbon deposits from the piston ring grooves.



Install the piston rings onto the piston and measure the piston ring-to-groove clearance.

Service Limits: **Top:** 0.09mm replace if over
2nd: 0.09mm replace if over



Remove the piston rings and insert each piston ring into the cylinder bottom.

- * Use the piston head to push each piston ring into the cylinder.

Measure the piston ring end gap.

Service Limit: 0.5mm replace if over



Measure the piston pin hole I.D.

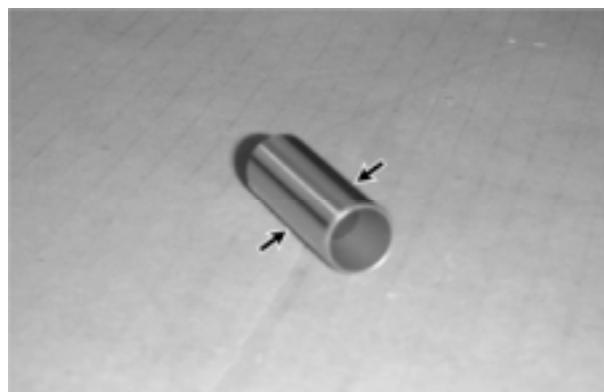
Service Limit: 15.04mm replace if over



8. CYLINDER/PISTON

Measure the piston pin O.D.

Service Limit: 14.96mm replace if below



Measure the piston O.D.

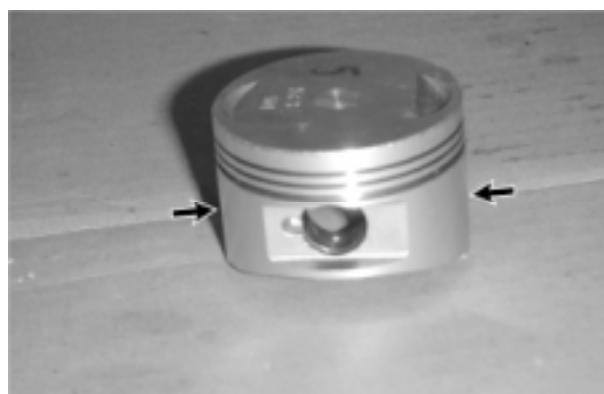
- * Take measurement at 9mm from the bottom and 90° to the piston pin hole.

(125cc) Service Limit: 52.3mm replace if below

(150cc) Service Limit: 57.3mm replace if below

Measure the piston-to-piston pin clearance.

Service Limit: 0.02mm replace if over



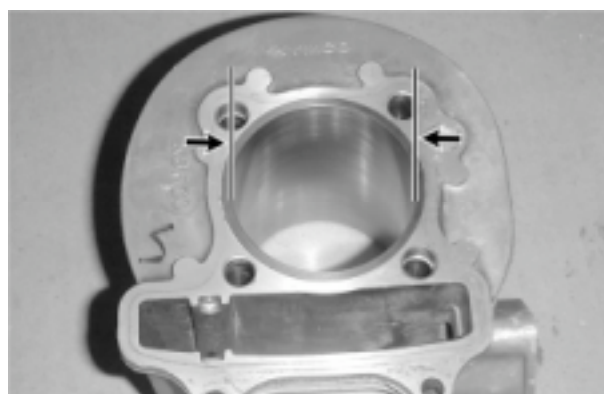
CYLINDER INSPECTION

Inspect the cylinder bore for wear or damage. Measure the cylinder I.D. at three levels of top, middle and bottom at 90° to the piston pin (in both X and Y directions).

(125cc) Service Limit: 52.50mm repair or replace if over

(150cc) Service Limit: 57.50mm repair or replace if over

Measure the cylinder-to-piston clearance.

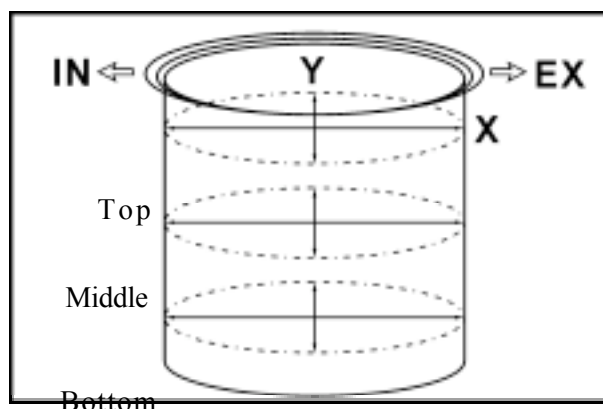


The true roundness is the difference between the values measured in X and Y directions. The cylindricity (difference between the values measured at the three levels) is subject to the maximum value calculated.

Service Limits:

True Roundness: 0.05mm repair or replace if over

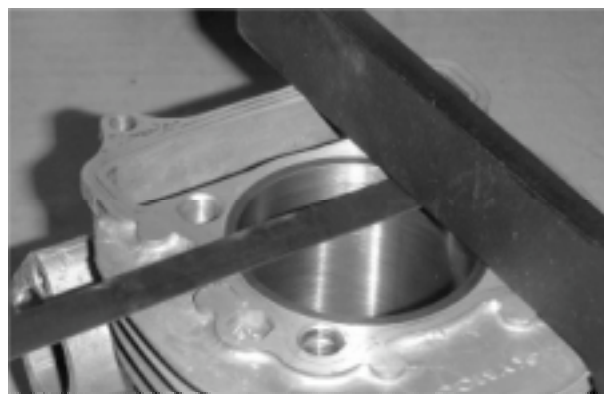
Cylindricity: 0.05mm repair or replace if over



8. CYLINDER/PISTON

Inspect the top of the cylinder for warpage.

Service Limit: 0.05mm repair or replace if over



Measure the connecting rod small end I.D.

Service Limit: 15.06mm replace if over

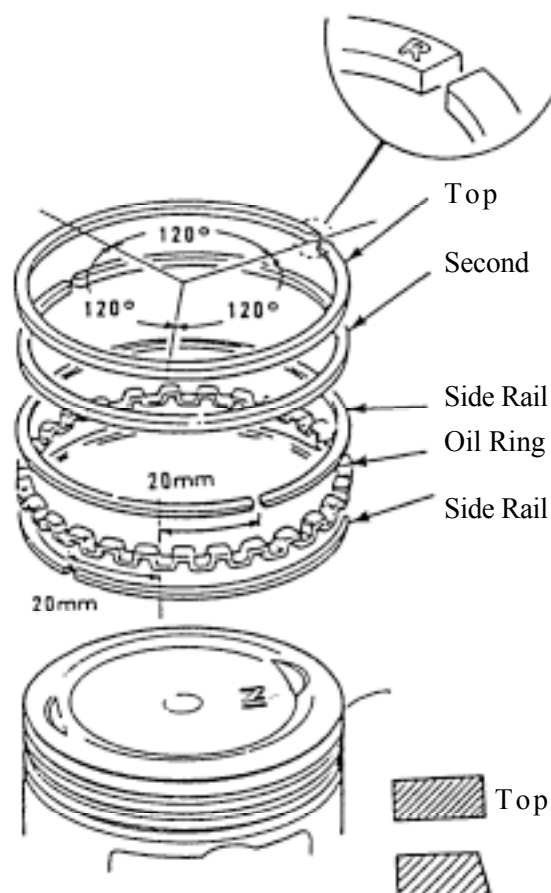


PISTON RING INSTALLATION

Install the piston rings onto the piston.
Apply engine oil to each piston ring.

*

- Be careful not to damage or break the piston and piston rings.
- All rings should be installed with the markings facing up.
- After installing the rings, they should rotate freely without sticking.



8. CYLINDER/PISTON

Second

PISTON INSTALLATION

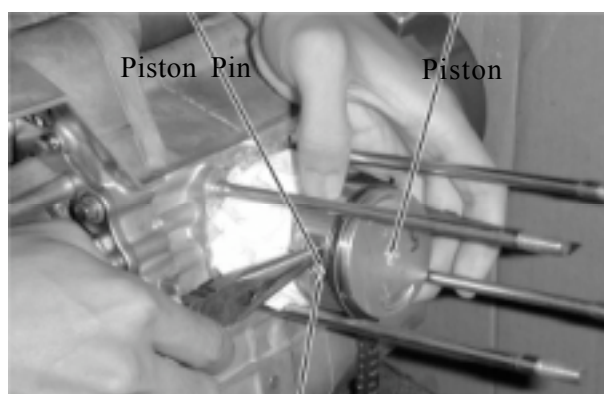
Remove any gasket remnant from the crankcase surface.

- * Be careful not to drop foreign matters into the crankcase.



Install the piston, piston pin and a new piston pin clip.

- *
 - Position the piston "IN" mark on the intake valve side.
 - Place a clean shop towel in the crankcase to keep the piston pin clip from falling into the crankcase.



CYLINDER INSTALLATION

Install the dowel pins and a new cylinder gasket on the crankcase.

Coat the cylinder bore, piston and piston rings with clean engine oil.

Carefully lower the cylinder over the piston by compressing the piston rings.

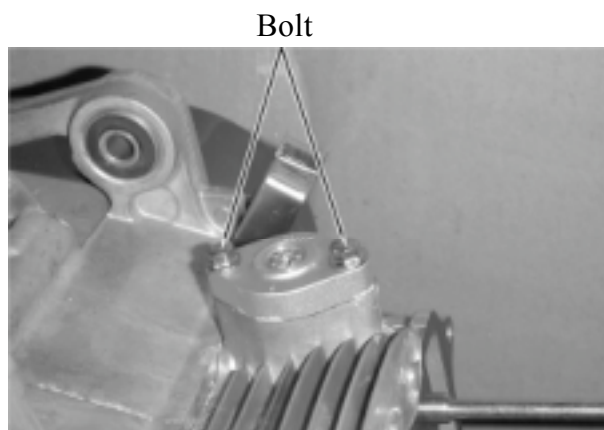
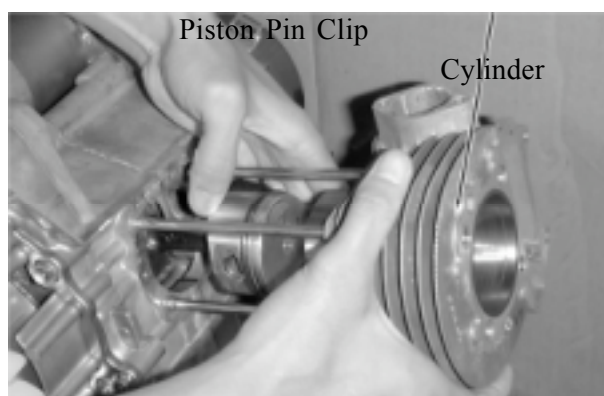
- *
 - Be careful not to damage or break the piston rings.
 - Stagger the ring end gaps at 120° to the piston pin.

Loosely install the cylinder base bolts.

Install the cam chain guide.

Install the cam chain tension.

Tighten the cam chain tension bolts.



8. CYLINDER/PISTON

DRIVE AND DRIVEN PULLEYS/KICK STARTER

SERVICE INFORMATION.....9-2

TROUBLESHOOTING.....9-2

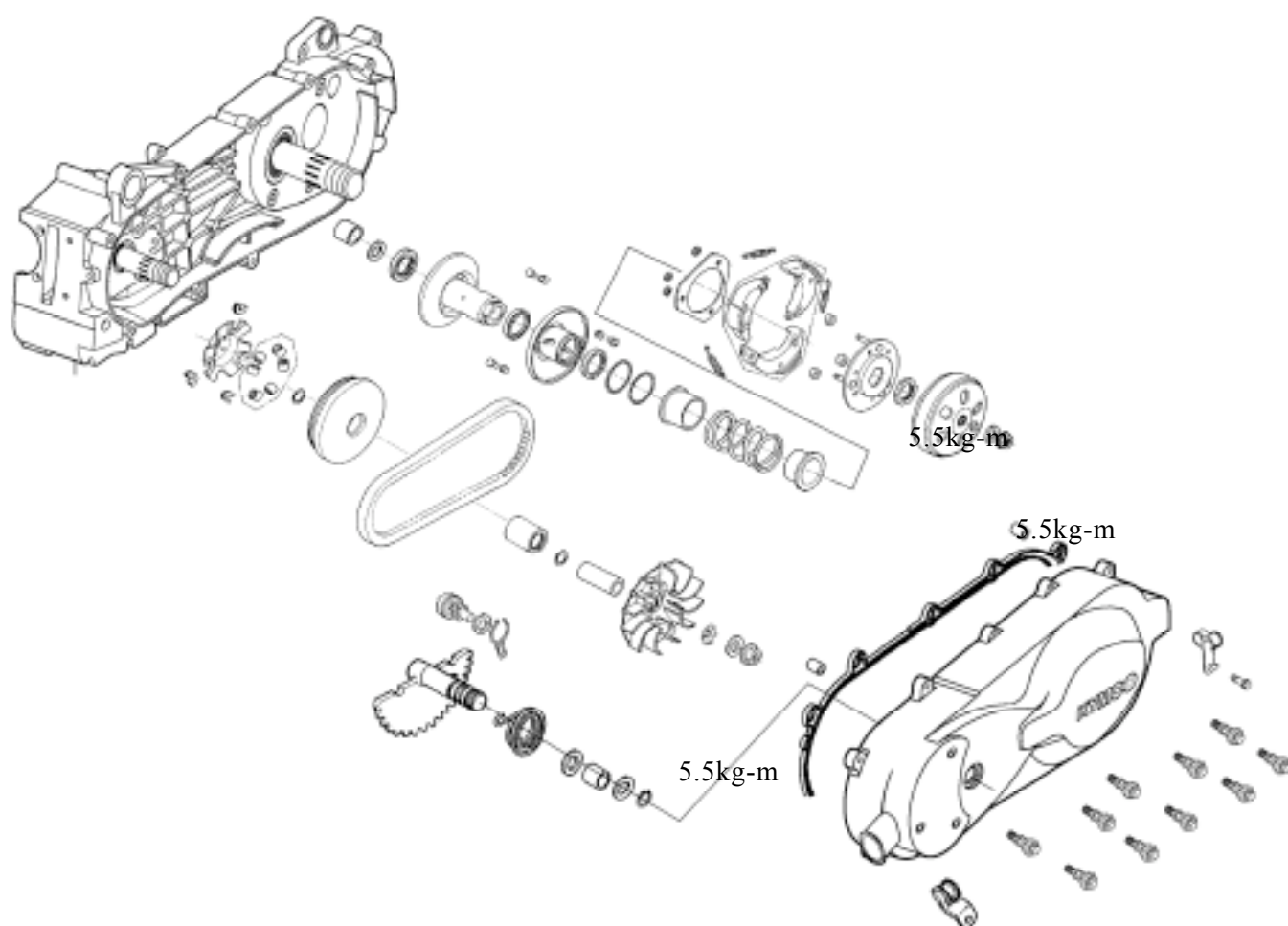
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DRIVE PULLEY.....9-3

CLUTCH/DRIVEN PULLEY9-7

KICK STARTER.....9-14

9. DRIVE AND DRIVEN PULLEYS/ KICK STARTER



9. DRIVE AND DRIVEN PULLEYS/ KICK STARTER

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- The drive pulley, clutch and driven pulley can be serviced with the engine installed.
- Avoid getting grease and oil on the drive belt and pulley faces. Remove any oil or grease from them to minimize the slipping of drive belt and drive pulley.

SPECIFICATIONS

Item	Standard (mm)		Service Limit (mm)
Movable drive face bushing I.D.	24.011	24.052	24.06
Drive face collar O.D.	23.960	23.974	23.94
Drive belt width	20.0	21.0	19.0
Clutch lining thickness	□		1.5
Clutch outer I.D.	125.0	125.2	125.5
Driven face spring free length	□		163.7
Driven face O.D.	33.965	33.485	33.94
Movable driven face I.D.	34.000	34.025	34.06
Weight roller O.D.	17.920	18.080	17.40

TORQUE VALUES

Drive face nut	5.5kg-m
Clutch outer nut	5.5kg-m

SPECIAL TOOLS

Universal holder	Clutch spring compressor
Driver handle A	Lock nut wrench, 39mm
Pilot, 20mm	Flywheel holder
	Bearing driver

TROUBLESHOOTING

Engine starts but motorcycle won't move

- Worn drive belt
- Broken ramp plate
- Worn or damaged clutch lining
- Broken driven face spring

Lack of power

- Worn drive belt
- Weak driven face spring
- Worn weight roller
- Fouled drive face

Engine stalls or motorcycle creeps

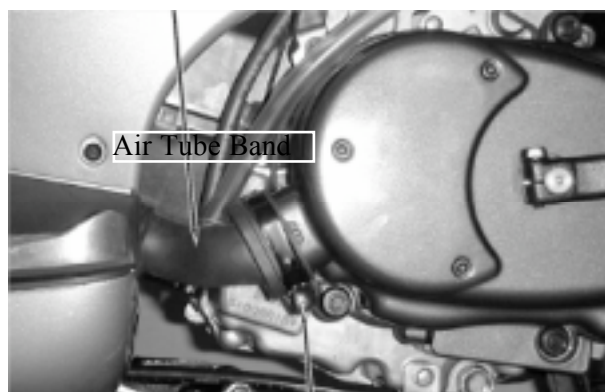
9. DRIVE AND DRIVEN PULLEYS/ KICK STARTER

- Broken clutch weight spring

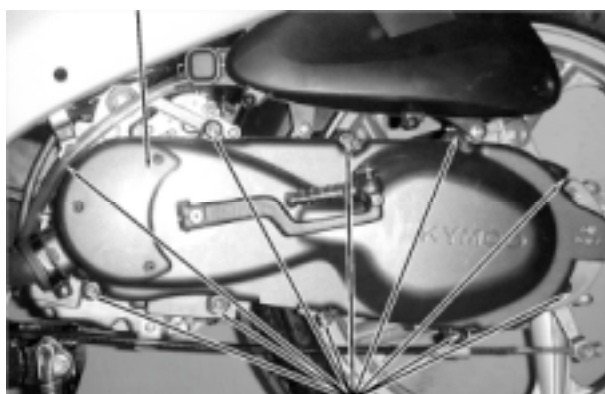
LEFT CRANKCASE COVER

REMOVAL

Loosen the drive belt air tube band screw.



Remove the left crankcase cover bolts and left crankcase cover.
Remove the seal rubber and dowel pins.



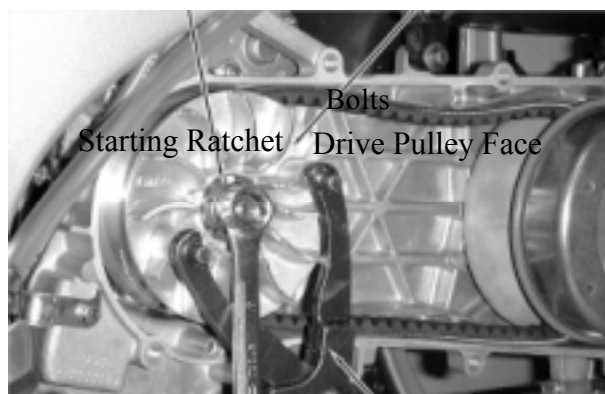
DRIVE PULLEY

REMOVAL

Hold the drive pulley using an universal holder and remove the drive face nut and starting ratchet.
Remove the drive pulley face.

Special

Universal Holder



CLUTCH/DRIVEN PULLEY

Remove the drive pulley and drive belt.
Hold the clutch outer with the flywheel holder and remove the clutch outer nut.
Remove the clutch outer.
Remove the clutch/driven pulley and drive belt.

Special



Flywheel Holder

9. DRIVE AND DRIVEN PULLEYS/ KICK STARTER

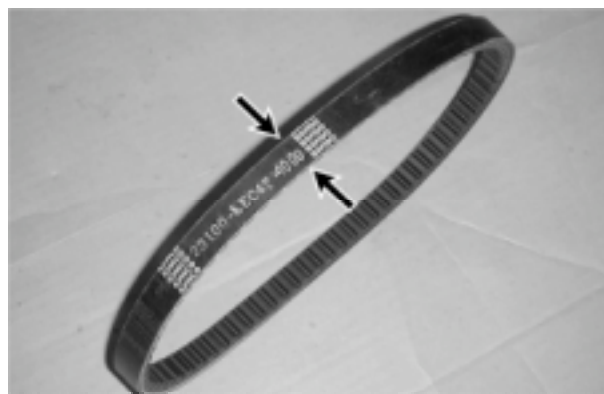
INSPECTION

Check the drive belt for cracks, separation or abnormal or excessive wear.

Measure the drive belt width.

Service Limit: 19.0mm replace if below

- * Use specified genuine parts for replacement.



Remove the movable drive face assembly.
Remove the drive pulley collar.

Drive Pulley Collar



Movable Drive Face Assembly
Ramp Plate

DISASSEMBLY

Remove the ramp plate.



Remove the weight rollers.

Weight Rollers

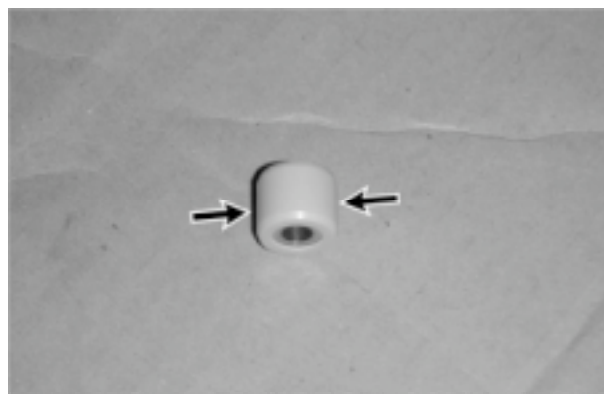


9. DRIVE AND DRIVEN PULLEYS/ KICK STARTER

INSPECTION

Check each weight roller for wear or damage.
Measure each weight roller O.D.

Service Limit: 17.4mm replace if below



Measure the movable drive face bushing I.D.

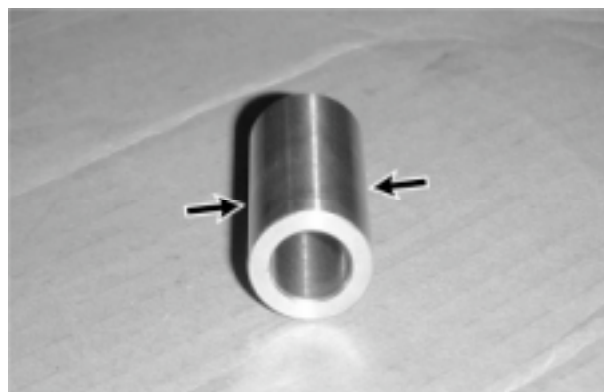
Service Limit: 24.06mm replace if over



Check the drive pulley bushing for wear or damage.

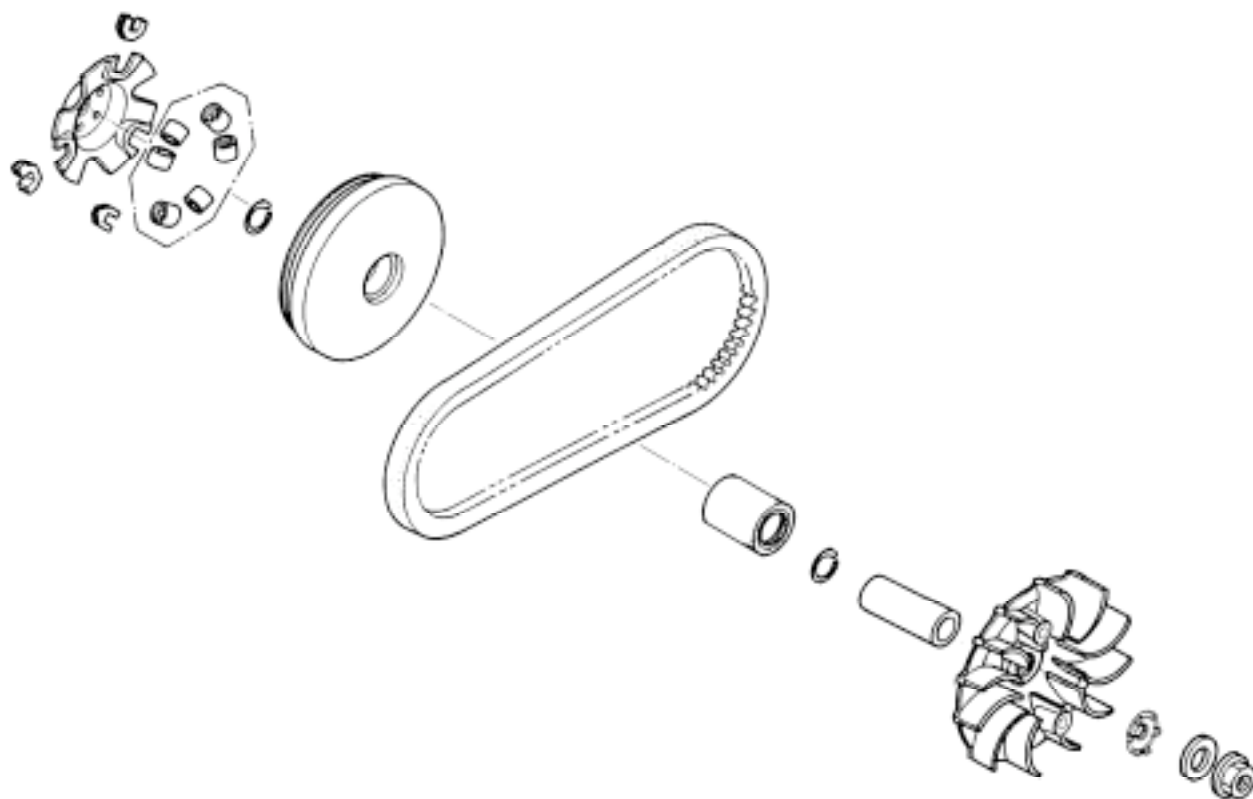
Measure the O.D. of the drive pulley bushing sliding surface.

Service Limit: 23.94mm replace if below



9. DRIVE AND DRIVEN PULLEYS/ KICK STARTER

ASSEMBLY



Install the weight rollers into the movable drive face.



Weight Roller

Install the ramp plate.

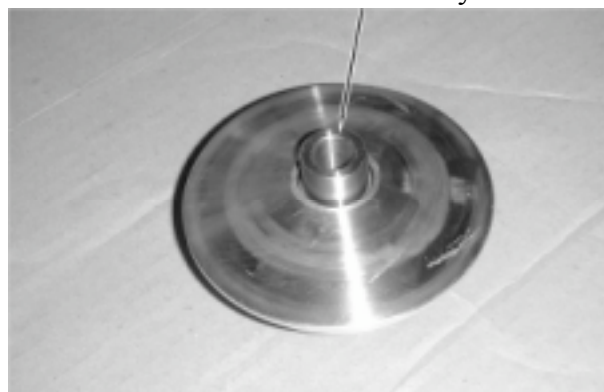
Ramp Plate



9. DRIVE AND DRIVEN PULLEYS/ KICK STARTER

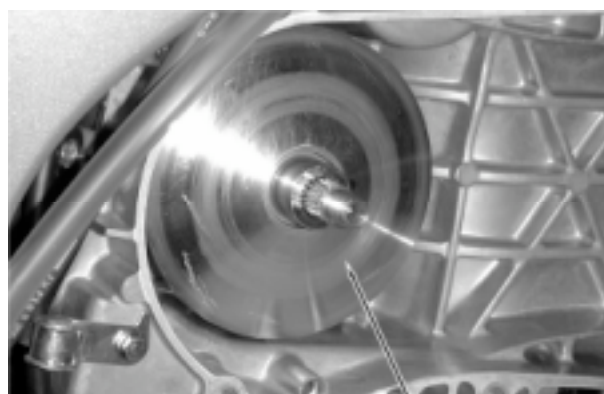
Insert the drive pulley collar into the movable drive face.

Drive Pulley Collar



INSTALLATION

Install the movable drive face onto the crankshaft.

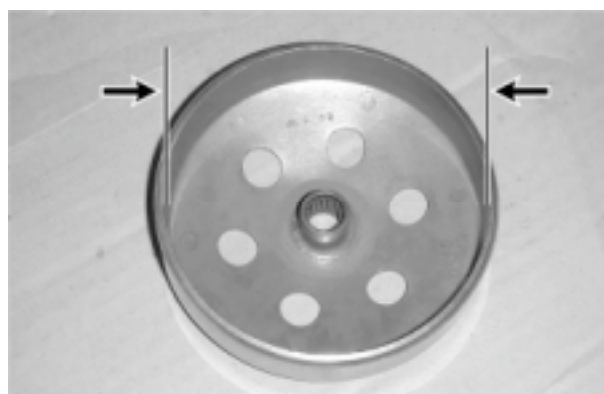


Movable Drive Face Assembly

INSPECTION

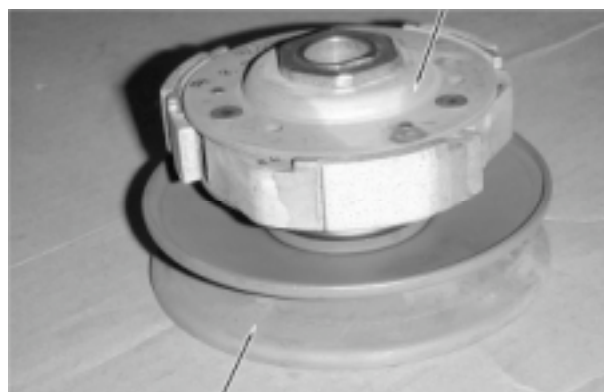
Inspect the clutch outer for wear or damage.
Measure the clutch outer I.D.

Service Limit: 125.5mm replace if over



CLUTCH/DRIVEN PULLEY DISASSEMBLY

Clutch



Driven Pulley

9. DRIVE AND DRIVEN PULLEYS/ KICK STARTER

Hold the clutch/driven pulley assembly with the clutch spring compressor.

- * Be sure to use a clutch spring compressor to avoid spring damage.

Special

Clutch Spring Compressor

Set the clutch spring compressor in a vise and remove the clutch drive plate nut.

Special

Lock Nut Wrench, 39mm

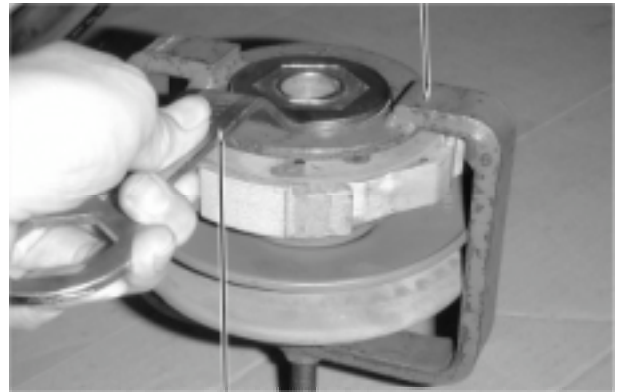
Loosen the clutch spring compressor and disassemble the clutch/driven pulley assembly. Remove the seal collar.

Check the driven face for wear or damage. Measure the clutch lining thickness.

Service Limit: 33.94mm replace if below

Pull out the guide roller pins and guide rollers. Remove the movable driven face from the driven face.

Clutch Spring Compressor

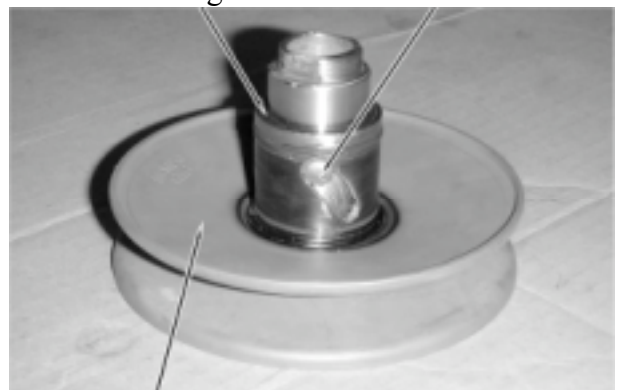


Lock Nut Wrench



O-ring

Guide Roller Pin

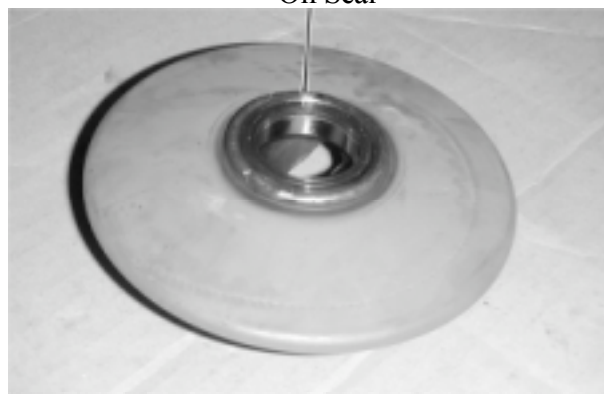


Movable Driven Face

9. DRIVE AND DRIVEN PULLEYS/ KICK STARTER

Remove the oil seal from the movable driven face.

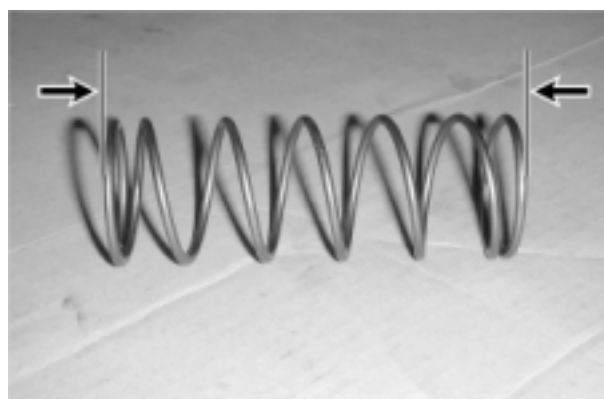
Oil Seal



INSPECTION

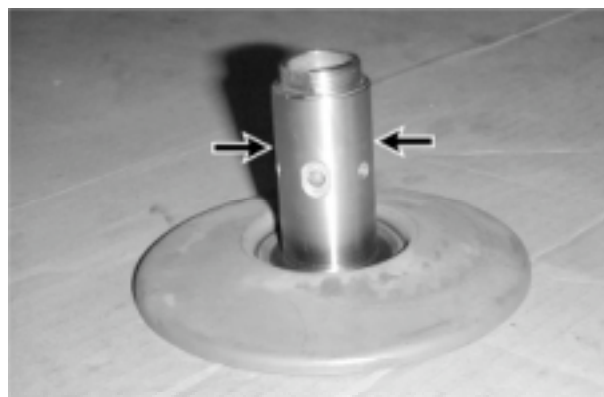
Measure the driven face spring free length.

Service Limit: 163.7mm replace if below



Check the driven face for wear or damage.
Measure the driven face O.D.

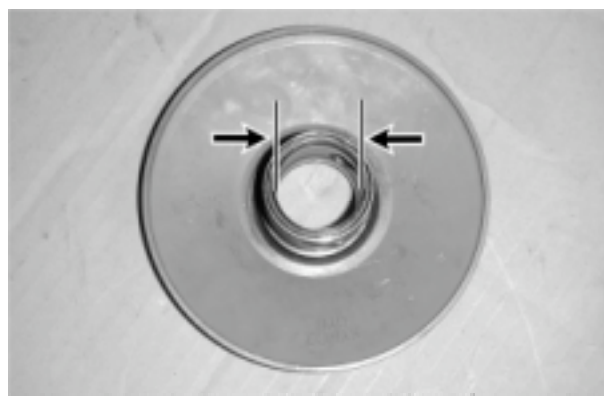
Service Limit: 33.94mm replace if below



Check the movable driven face for wear or damage.

Measure the movable driven face I.D.

Service Limit: 34.06mm replace if over



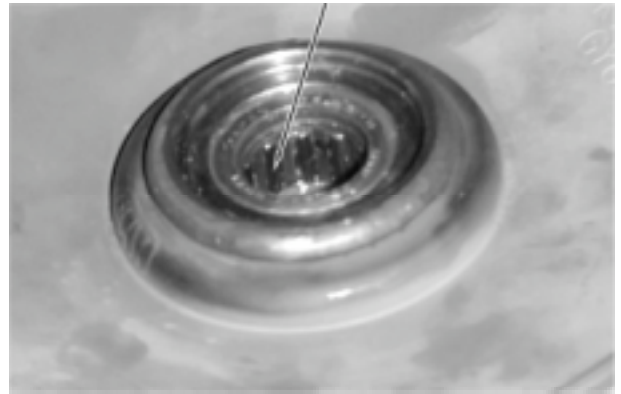
9. DRIVE AND DRIVEN PULLEYS/ KICK STARTER

DRIVEN PULLEY FACE BEARING REPLACEMENT

Drive the inner needle bearing out of the driven pulley face.

- * Discard the removed bearing and replace with a new one.

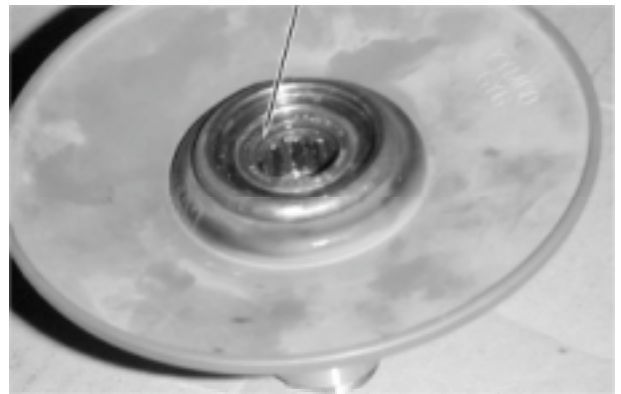
Inner Bearing



Remove the snap ring and drive the outer bearing out of the driven face.

- * Discard the removed bearing and replace with a new one.

Outer Bearing



Apply grease to the outer bearing.
Drive a new outer bearing into the driven face with the sealed end facing up.

Special

Bearing Driver

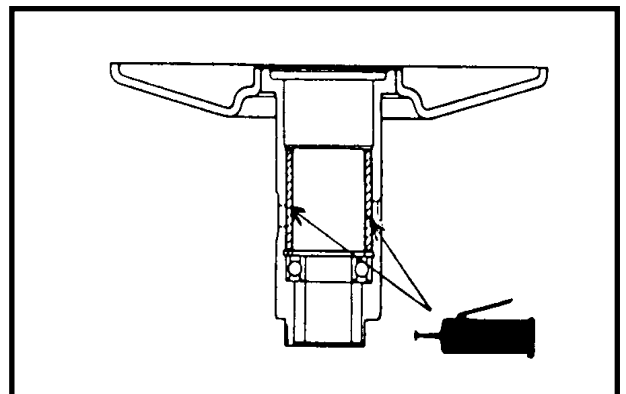
Seat the snap ring in its groove.
Apply grease to the driven face bore areas.

- * Pack all bearing cavities with 9_ 9.5g grease.
Specified grease: Heat resistance 230°C

Press a new needle bearing into the driven face.

Special

Bearing Driver
Pilot, 20mm

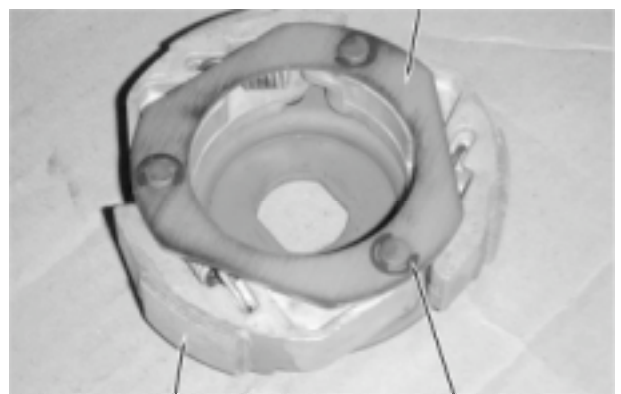


CLUTCH DISASSEMBLY

Remove the circlips and retainer plate to disassemble the clutch.

- * Keep grease off the clutch linings.

Retainer Plate

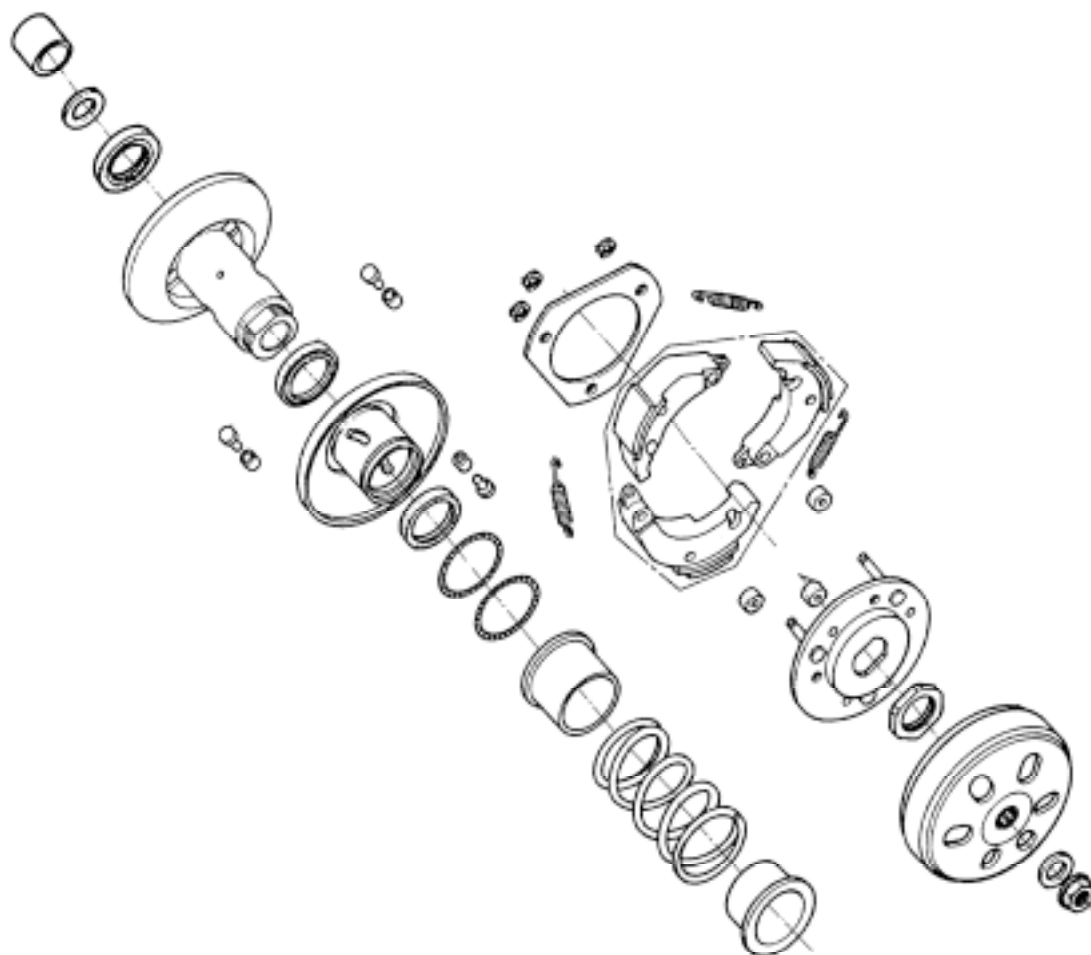


Clutch Lining

Circlip

9. DRIVE AND DRIVEN PULLEYS/ KICK STARTER

CLUTCH / DRIVEN PULLEY ASSEMBLY



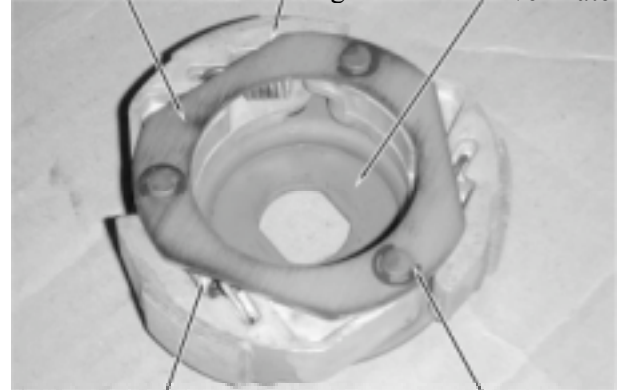
9. DRIVE AND DRIVEN PULLEYS/ KICK STARTER

Install the damper rubbers on the drive plate pins.

Install the clutch weights/shoes and clutch springs onto the drive plate.

Install the retainer plate and secure with the circlips.

Retainer Plate Clutch Weights/Shoes Drive Plate



Springs

Circlip

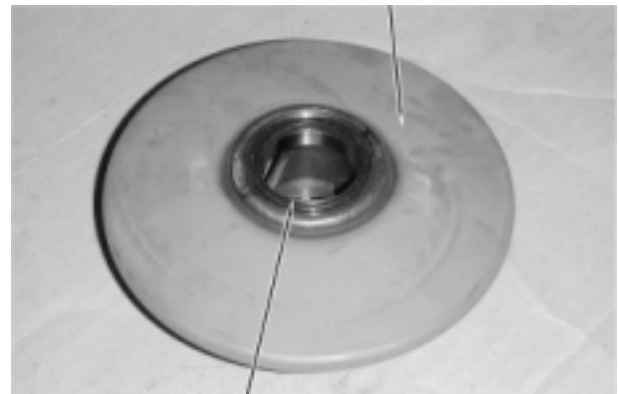
CLUTCH/DRIVEN PULLEY ASSEMBLY

Clean the driven pulley faces and remove any grease from them.

Install the oil seal onto the moveable driven face.

Apply grease to the O-rings and install them onto the moveable driven face.

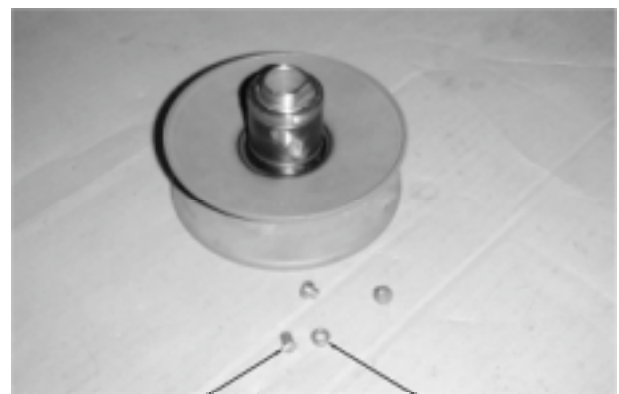
Movable Driven Face



Oil Seal

Install the movable driven face onto the driven face.

Apply grease to the guide rollers and guide roller pins and then install them into the holes of the driven face.



Guide Roller Pin

Guide Roller

Movable Driven Face

Install the seal collar.

Remove any excessive grease.

- * Be sure to clean the driven face off any grease.

Set the driven pulley assembly, driven face spring and clutch assembly onto the clutch spring compressor.

- * Align the flat surface of the driven face with the flat on the clutch drive plate.



Driven Face

9. DRIVE AND DRIVEN PULLEYS/ KICK STARTER

Compress the clutch spring compressor and install the drive plate nut.
Set the clutch spring compressor in a vise and tighten the drive plate nut to the specified torque.

Torque: 5.5kg-m

- * Be sure to use a clutch spring compressor to avoid spring damage.

Special

Clutch Spring Compressor

INSTALLATION

Install the clutch/driven pulley onto the drive shaft.

- * Keep grease off the drive shaft.

Install the clutch outer.
Hold the clutch outer with the flywheel holder.
Install and tighten the clutch outer nut.

Torque: 5.5kg-m

Special

Flywheel Holder

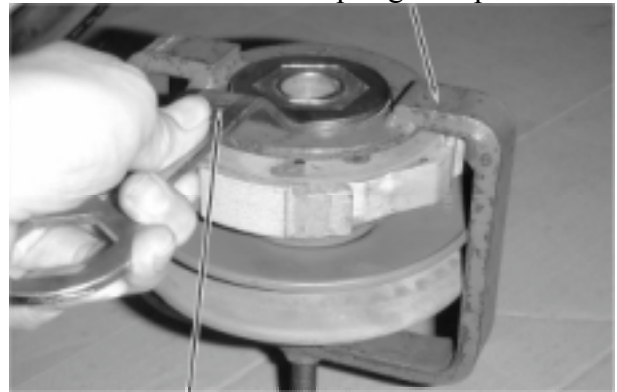
Install the drive belt.

Install the drive pulley face, starting ratchet and drive face nut.

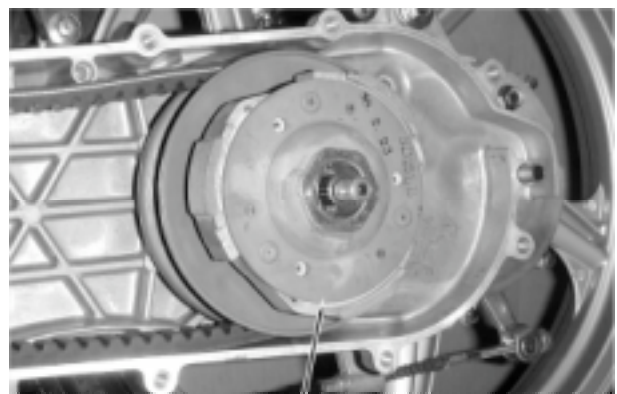
- * When installing the drive pulley face, compress it to let the drive belt move downward to the lowest position so that the drive pulley can be tightened.
Install the starting ratchet by aligning the starting ratchet teeth with the crankshaft teeth.
Do not get oil or grease on the drive belt or pulley faces.

Torque: 5.5kg-m

Clutch Spring Compressor

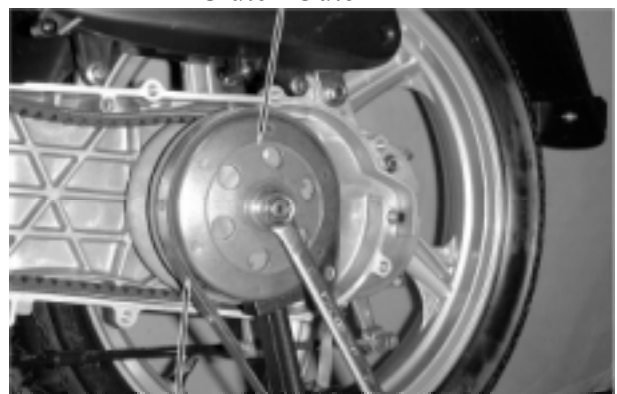


Lock Nut Wrench



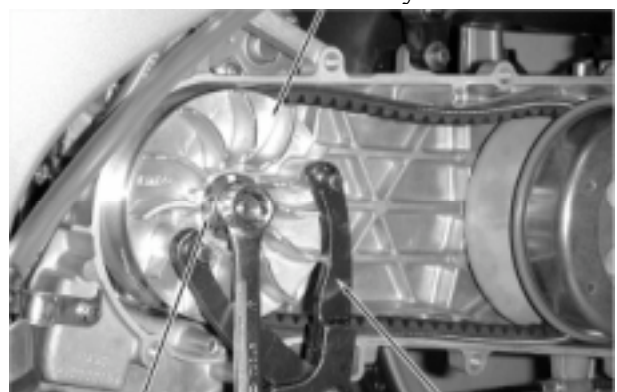
Clutch/Driven Pulley

Clutch Outer



Flywheel Holder

Drive Pulley



Starting Ratchet

Universal Holder

9. DRIVE AND DRIVEN PULLEYS/ KICK STARTER

KICK STARTER

REMOVAL

Remove the left crankcase cover. (⇒9-2)
Remove the seal rubber and dowel pins.
Remove the kick lever.
Remove the circlip and washer from the kick starter spindle.



Kick Starter Spindle

Gently turn the kick starter spindle to remove the starter driven gear together with the friction spring.



Friction Spring

Remove the kick starter spindle and return spring from the left crankcase cover.
Remove the kick starter spindle bushing.



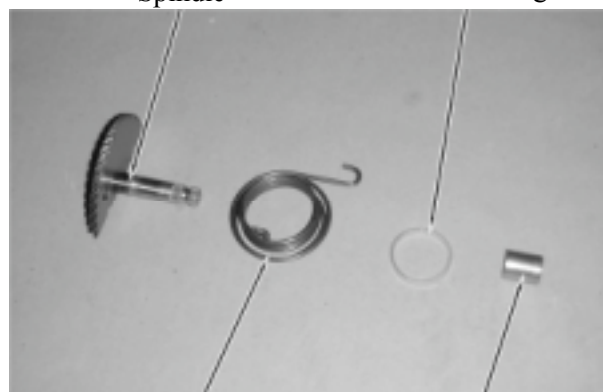
Return Spring

Spindle

Plastic Bushing

INSPECTION

Inspect the kick starter spindle and gear for wear or damage.
Inspect the return spring for weakness or damage.
Inspect the kick starter spindle bushings for wear or damage.



Return Spring

Spindle Bushing

9. DRIVE AND DRIVEN PULLEYS/ KICK STARTER

Inspect the starter driven gear for wear or damage.
Inspect the friction spring for wear or damage.

Inspect the kick starter spindle and starter driven gear forcing parts for wear or damage.

INSTALLATION

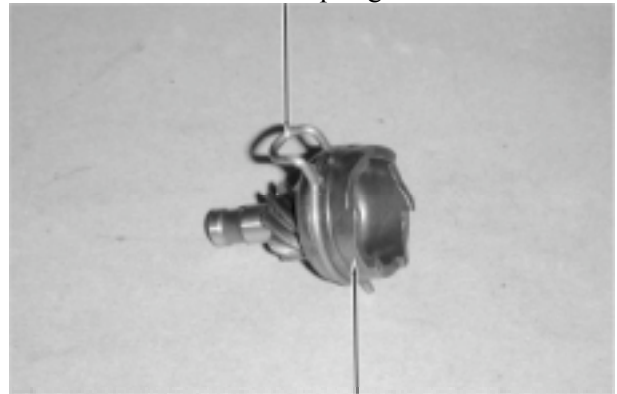
Install the kick starter spindle bushings and return spring onto the left crankcase cover.

- * When installing the return spring, use a screw driver to press the inward and outward return spring hooks into their original positions respectively.

Install the starter driven gear and friction spring as the figure shown.

Install the kick lever.
Install the left crankcase cover and tighten the cover bolts diagonally.
Connect the drive belt air tube and tighten the band screw.

Friction Spring



Starter Driven Gear
Kick Starter Spindle Forcing



Starter Driven Gear Shaft Forcing
Starting Ratchet



Friction Spring

Kick Starter Spindle



Left Crankcase Cover

10. FINAL REDUCTION

FINAL REDUCTION

SERVICE INFORMATION.....

10-2

TROUBLESHOOTING.....

10-2

FINAL REDUCTION DISASSEMBLY

10-3

FINAL REDUCTION INSPECTION.....

10-3

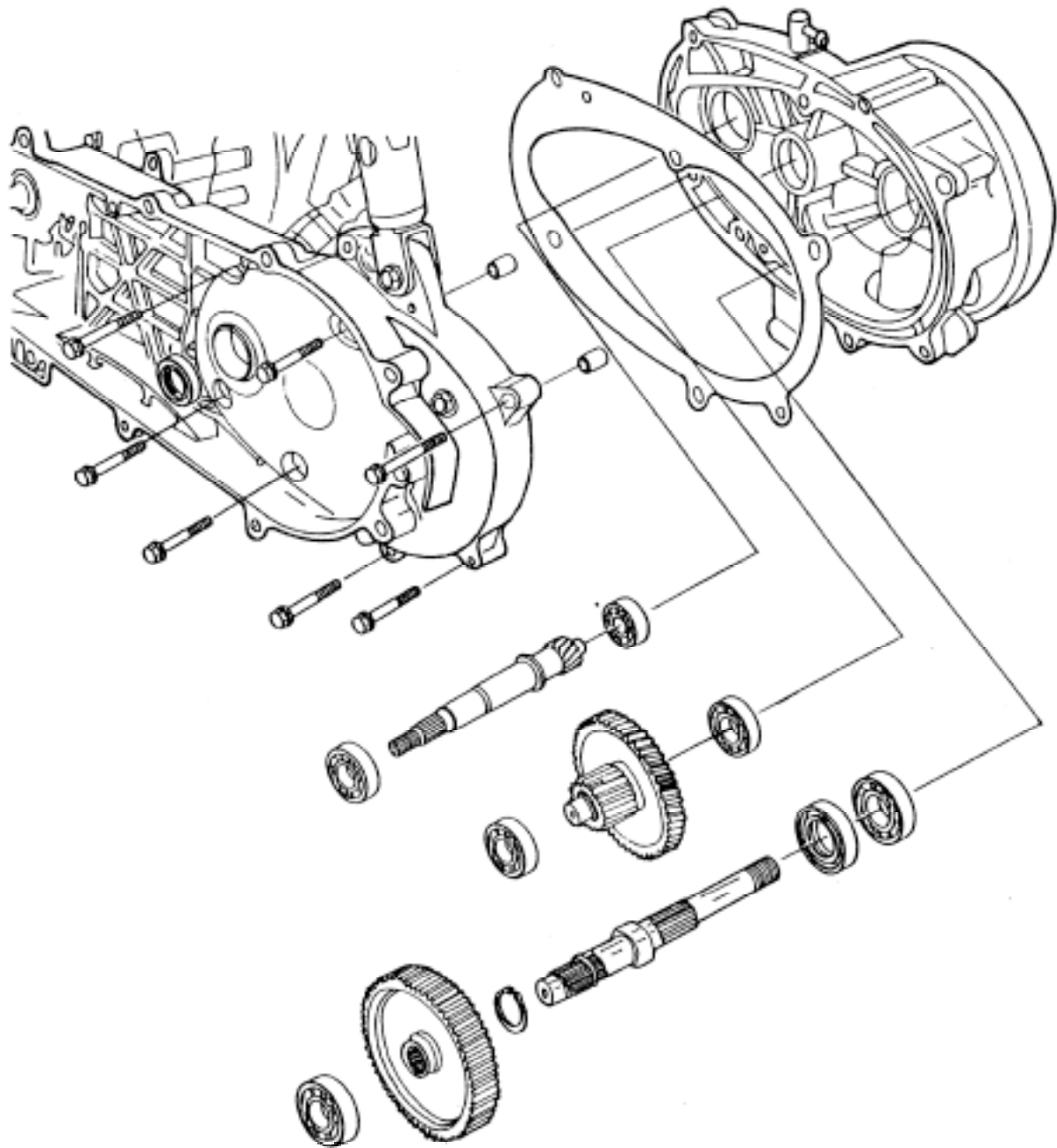
BEARING REPLACEMENT

10-4

FINAL REDUCTION ASSEMBLY

10-5

10. FINAL REDUCTION



10. FINAL REDUCTION

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- When replacing the drive shaft, use a special tool to hold the bearing inner race for this operation.

SPECIFICATIONS

Specified Oil: GEAR OIL SAE 90#

Oil Capacity: At change : 0.181 liter
 At disassembly : 0.21 liter

TORQUE VALUES

Transmission case cover bolt 1.2kg-m

SPECIAL TOOLS

Driver handle A

Outer driver, 32x35mm

Outer driver, 37x40mm

Outer driver, 42x47mm

Pilot, 15mm

Pilot, 17mm

Pilot, 20mm

Crankcase assembly tool

□ Assembly shaft

□ Assembly collar

TROUBLESHOOTING

Engine starts but motorcycle won't move

- Damaged transmission
- Seized or burnt transmission

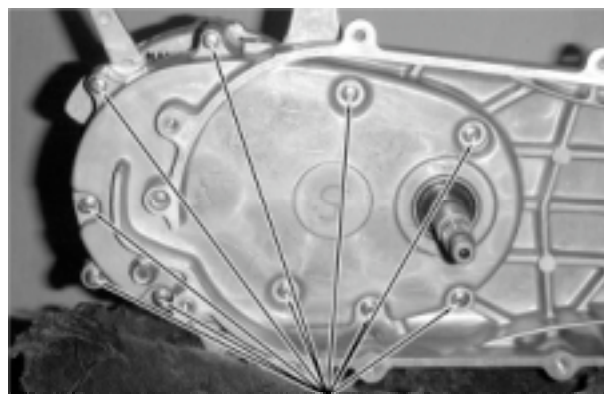
Oil leaks

- Oil level too high
- Worn or damaged oil seal

10. FINAL REDUCTION

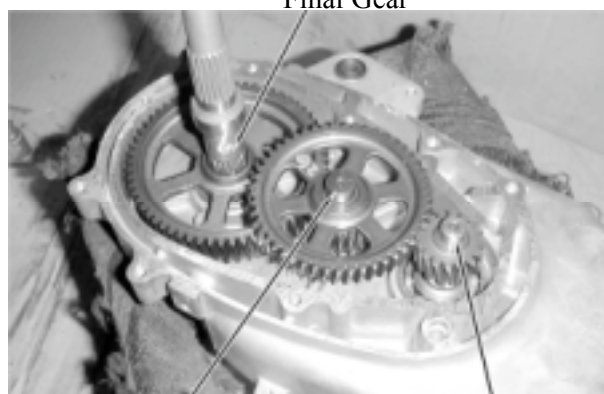
FINAL REDUCTION DISASSEMBLY

Remove the exhaust muffler.
Remove the rear wheel. (⇒13-2)
Remove the rear brake cable. (⇒13-3)
Remove the left crankcase cover. (⇒9-2)
Remove the clutch/driven pulley. (⇒9-8)
Drain the transmission gear oil into a clean container.
Remove the transmission case cover attaching bolts.
Remove the transmission case cover.
Remove the gasket and dowel pins.



Bolts

Remove the final gear and countershaft.



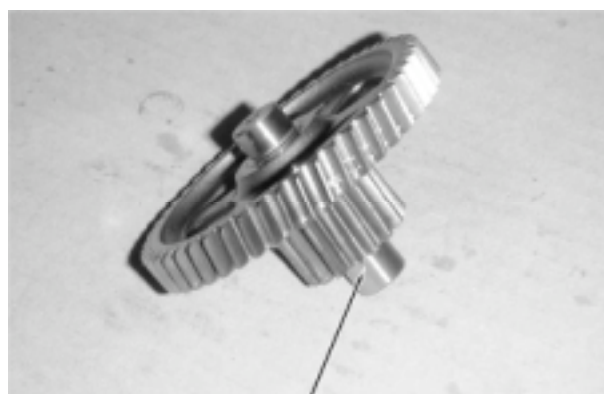
Final Gear

Countershaft

Drive Shaft

FINAL REDUCTION INSPECTION

Inspect the countershaft and gear for wear or damage.



Countershaft

Inspect the final gear and final shaft for wear, damage or seizure.



Final Gear

10. FINAL REDUCTION

Check the left crankcase bearings for excessive play and inspect the oil seal for wear or damage.

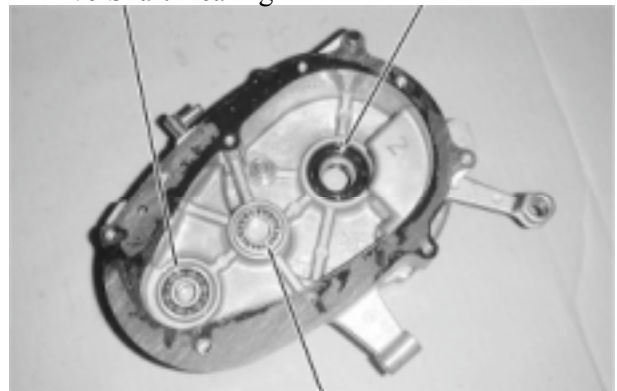
Final Shaft Bearing Drive Shaft Bearing



Countershaft Bearing

Check the transmission case cover bearings for excessive play and inspect the final shaft bearing oil seal for wear or damage.

Drive Shaft Bearing Oil Seal



Countershaft Bearing

*

Do not remove the transmission case cover except for necessary part replacement. When replacing the drive shaft, also replace the bearing and oil seal.

BEARING REPLACEMENT (TRANSMISSION CASE COVER)

Remove the transmission case cover bearings using a bearing remover.

Remove the final shaft oil seal.

Countershaft Bearing



Oil Seal

Drive new bearings into the transmission case cover.



Outer Driver

10. FINAL REDUCTION

BEARING REPLACEMENT (LEFT CRANKCASE)

Remove the drive shaft.
Remove the drive shaft oil seal.
Remove the left crankcase bearings using a bearing remover.

Bearing Remover, 17mm



Drive new bearings into the left crankcase.
Install a new drive shaft oil seal.

Pilot



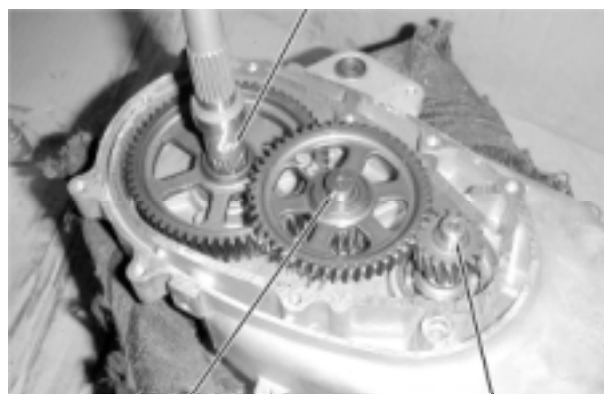
FINAL REDUCTION ASSEMBLY

Install the drive shaft into the left crankcase.
Inspect the drive shaft and gear for wear or damage.



Drive Shaft
Final Gear

Install the final gear and final shaft into the left crankcase.
Install the countershaft and gear into the left crankcase.
Install the washer onto the countershaft.
Install the dowel pins and a new gasket.



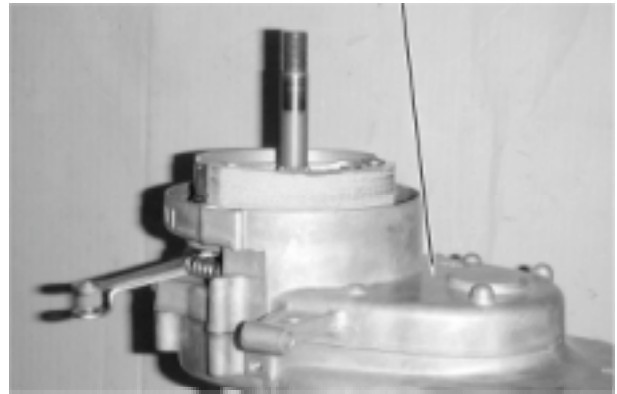
Countershaft

Drive Shaft

10. FINAL REDUCTION

Install the transmission case cover.

Transmission Case Cover

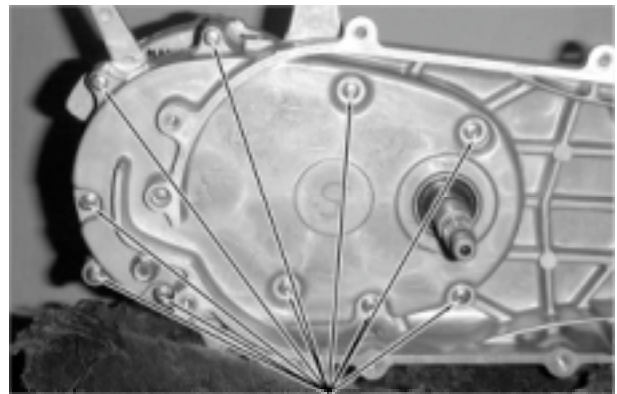


Install and tighten the transmission case cover bolts.

Install the clutch/driven pulley. (⇒9-13)

Install the rear wheel. (⇒13-3)

Install the rear brake cable. (⇒13-5)



Bolts

Oil Check Bolt Hole/Oil Filler

After installation, fill the transmission case with the specified oil. (⇒3-7)

- Place the motorcycle on its main stand on level ground.
- Check the oil sealing washer for wear or damage.

Specified Gear Oil:

KYMCO SIGMA GEAR OIL SAE 90#

Oil Capacity:

At disassembly : 0.21 liter

At change : 0.181 liter

Install and tighten the oil check bolt.

Torque: 1.0_ 1.5kg-m

Start the engine and check for oil leaks.

Check the oil level from the oil check bolt hole and add the specified oil to the proper level if the oil level is low.



Drain Bolt

11. CRANKCASE/CRANKSHAFT

CRANKCASE/CRANKSHAFT

SERVICE INFORMATION..... 11-2

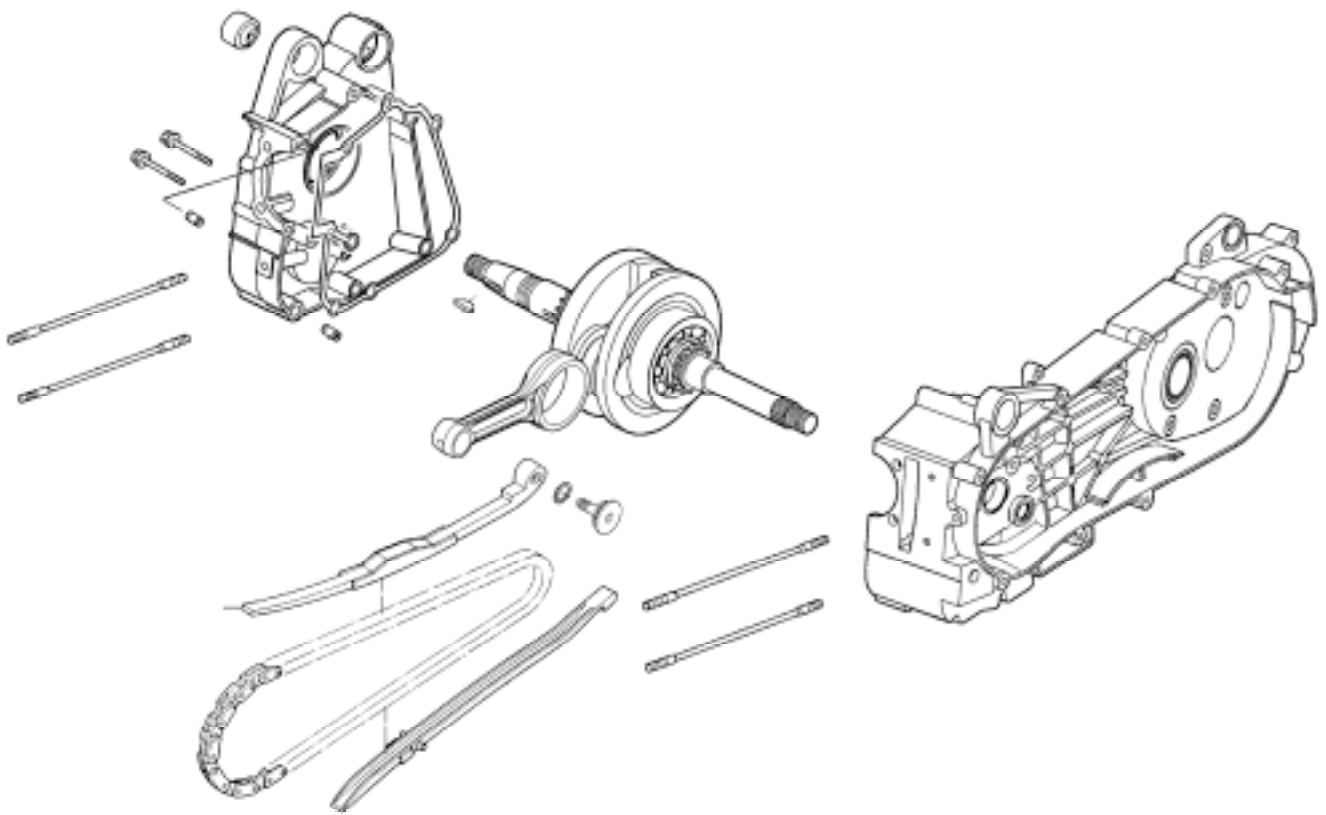
TROUBLESHOOTING 11-2

CRANKCASE SEPARATION 11-3

CRANKSHAFT INSPECTION..... 11-4

CRANKCASE ASSEMBLY 11-4

11. CRANKCASE/CRANKSHAFT



11. CRANKCASE/CRANKSHAFT

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- This section covers crankcase separation to service the crankshaft. The engine must be removed for this operation.
- The following parts must be removed before separating the crankcase.
 - ☐Cylinder head (⇒ Section 7)
 - ☐Cylinder/piston (⇒ Section 8)
 - ☐Drive and driven pulleys (⇒ Section 9)
 - ☐A.C. generator (⇒ Section 14)
 - ☐Carburetor/air cleaner (⇒ Section 4)
 - ☐Rear wheel/rear shock absorber (⇒ Section 13)
 - ☐Starter motor (⇒ Section 16)
 - ☐Oil pump (⇒ Section 4)

SPECIFICATIONS

	Item	Standard (mm)		Service Limit (mm)
Crankshaft	Connecting rod big end side clearance	0.10	0.35	0.55
	Connecting rod big end radial clearance	0	0.008	0.05
	Runout	□		0.10

TORQUE VALUES

Crankcase bolt	0.9kg-m
Cam chain cover bolt	0.9kg-m

TROUBLESHOOTING

Excessive engine noise

- Excessive bearing play
- Excessive crankpin bearing play

11. CRANKCASE/CRANKSHAFT

CRANKCASE SEPARATION

Remove the two crankcase attaching bolts.
Separate the left and right crankcase halves.

- * Do not damage the crankcase gasket surface.



Crankcase Bolts
Gasket

Remove the gasket and dowel pins.



Dowel Pins

Remove the crankshaft from the left crankcase.



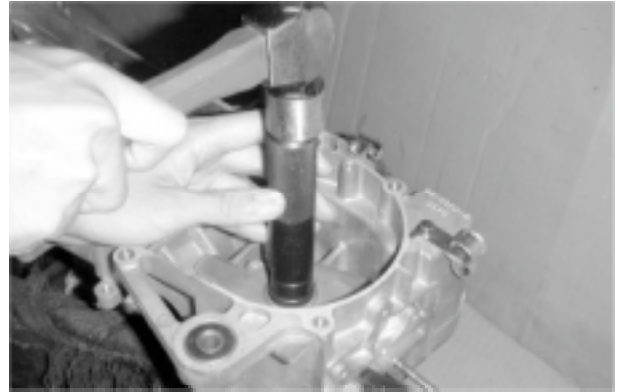
Clean off all gasket material from the crankcase mating surfaces.

- * Avoid damaging the crankcase mating surfaces.



11. CRANKCASE/CRANKSHAFT

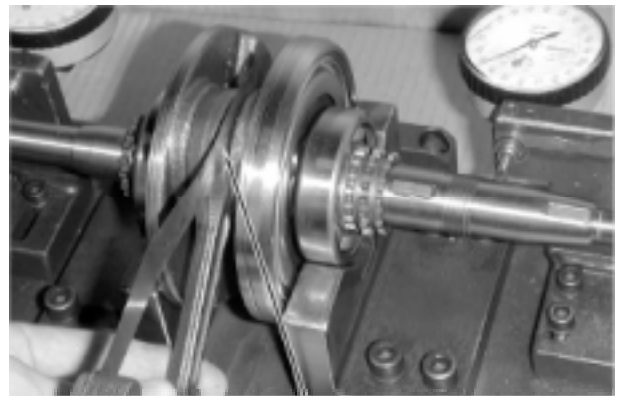
Remove the oil seal from the right crankcase.
Check the oil seal lip for wear or deterioration.
The installation sequence is the reverse of removal.



CRANKSHAFT INSPECTION

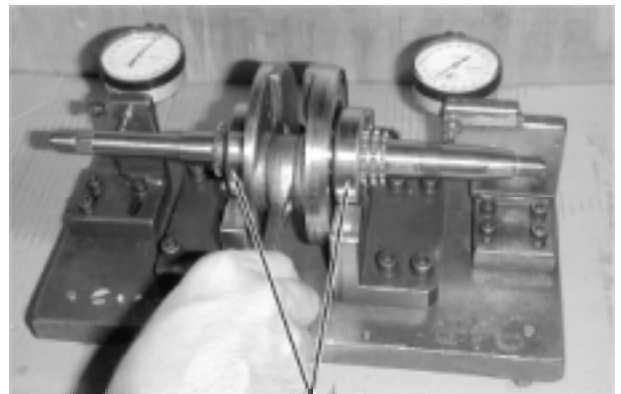
Measure the connecting rod big end side clearance.

Service Limit: 0.55mm replace if over



Connecting Rod Big End

Turn the crankshaft bearings and check for excessive play.
If they do not turn smoothly, quietly or if they fit loosely in the crankshaft, replace the crankshaft as a set.



Crankshaft Bearings

CRANKCASE ASSEMBLY

Install the crankshaft into the left crankcase.

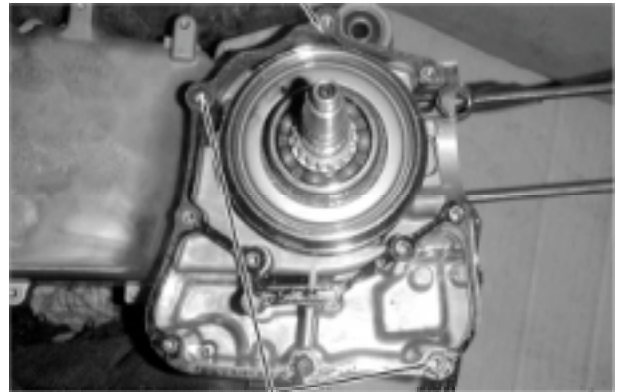


11. CRANKCASE/CRANKSHAFT

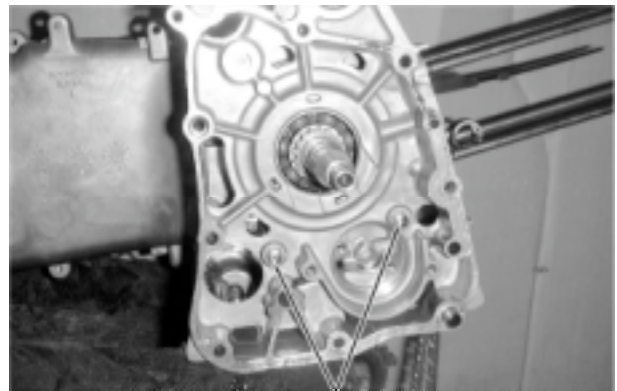
Install the dowel pins and a new gasket onto the left crankcase.

- * Place the right crankcase over the crankshaft and onto the left crankcase.

Gasket



Dowel Pins



Tighten the two crankcase attaching bolts.

Torque: 0.9kg-m

Crankcase Bolts

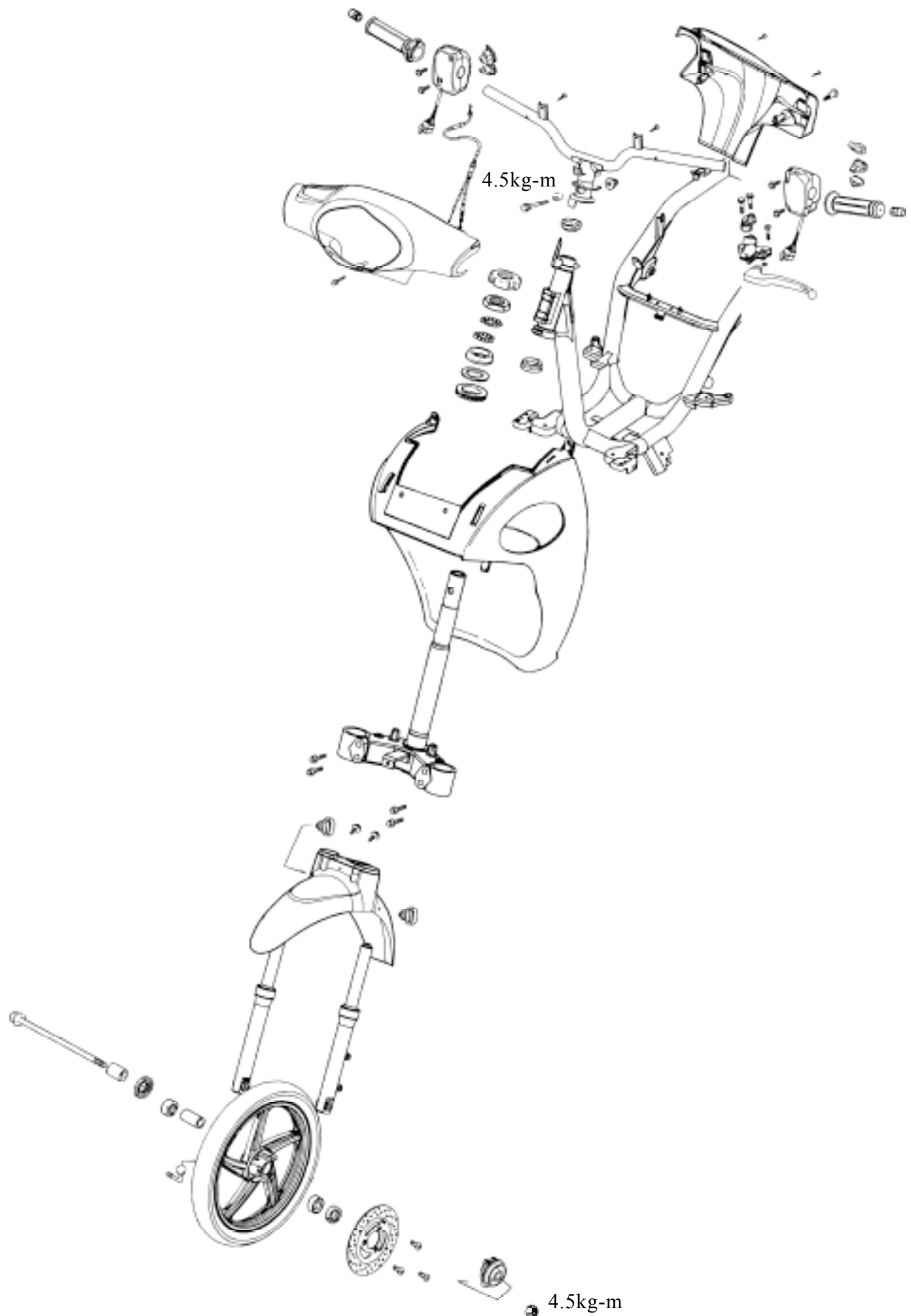
FRONT WHEEL/FRONT BRAKE/FRONT SUSPENSION

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HYDRAULIC BRAKE DRAWING.....	12-7
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12

12. FRONT WHEEL/FRONT BRAKE/ FRONT SUSPENSION

KYMCO
PEOPLE 125/150



12. FRONT WHEEL/FRONT BRAKE/ FRONT SUSPENSION

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- Remove the motorcycle frame covers before removing the front wheel. Jack the motorcycle front wheel off the ground and be careful to prevent the motorcycle from falling down.
- During servicing, keep oil or grease off the brake drum and brake linings.
- Contaminated brake disk or brake pads reduce stopping power. Clean the contaminated brake disk with high-performance brake degreaser and replace the brake pads.
- Do not use brake fluid for cleaning.
- Bleed air from the brake system if the brake system is removed or the brake is soft.
- Do not allow any foreign matters to enter the brake system when filling it with brake fluid.
- Brake fluid will damage painted surfaces and plastic parts. When servicing the brake system, use shop towels to cover and protect rubber, plastic parts and coated surfaces. Wipe off any spilled brake fluid with a clean shop towel.
- Inspect the brake system before riding.

SPECIFICATIONS

Item		Standard (mm)	Service Limit (mm)
Axle shaft runout		□	0.2
Front wheel rim runout	Radial	□	2.0
	Axial	□	2.0
Front brake lining thickness		5.5	2.75
Front shock absorber spring free length		260	252
Brake disk thickness		3.2_ 3.5	3.0
Brake disk runout		□	0.25
Brake master cylinder I.D.		12.700_ 12.743	12.75
Brake master cylinder piston O.D.		12.657_ 12.684	12.64
Brake caliper piston O.D.		33.910_ 33.934	33.901
Brake caliper cylinder I.D.		33.90_ 33.990	34.01

TORQUE VALUES

Steering stem bolt	4.0_ 5.0kg-m	Brake caliper bleed valve	0.6kg-m
Steering stem lock nut	8.0_ 12.0kg-m	Brake fluid tube bolt	2.5_ 3.5kg-m
Steering top cone race	0.5_ 1.3kg-m	Brake pad pin bolt	1.5_ 2.0kg-m
Front shock absorber bolt	2.0_ 2.5kg-m	Brake caliper bolt	2.9_ 3.5kg-m
Front axle nut	6.0kg-m	Brake master cylinder bolt	1.0_ 1.4kg-m

12. FRONT WHEEL/FRONT BRAKE/ FRONT SUSPENSION

SPECIAL TOOLS

Lock nut wrench

Outer driver, 28x30mm

Ball race remover

Pliers (close)

Bearing remover head, 10mm

Driver handle A

Pilot, 10mm

Outer driver, 37x40mm

Bearing remover

TROUBLESHOOTING

Hard steering (heavy)

- Excessively tightened steering stem top cone race
- Broken steering balls
- Insufficient tire pressure

Steers to one side or does not track straight

- Uneven front shock absorbers
- Bent front fork
- Bent front axle or uneven tire

Poor brake performance

- Incorrectly adjusted brake
- Worn brake linings
- Contaminated brake lining surface
- Worn brake shoes at cam contacting area
- Worn brake drum
- Poorly connected brake arm

Poor brake performance (Disk Brake)

- Air in brake system
- Deteriorated brake fluid
- Contaminated brake pads and brake disk
- Worn brake pads
- Worn brake master cylinder piston oil seal
- Clogged brake fluid line
- Deformed brake disk
- Unevenly worn brake caliper

Front wheel wobbling

- Bent rim
- Excessive wheel bearing play
- Bent spoke plate
- Faulty tire
- Improperly tightened axle nut

Soft front shock absorber

- Weak shock springs
- Insufficient damper oil

Front shock absorber noise

- Slider bending
- Loose fork fasteners
- Lack of lubrication

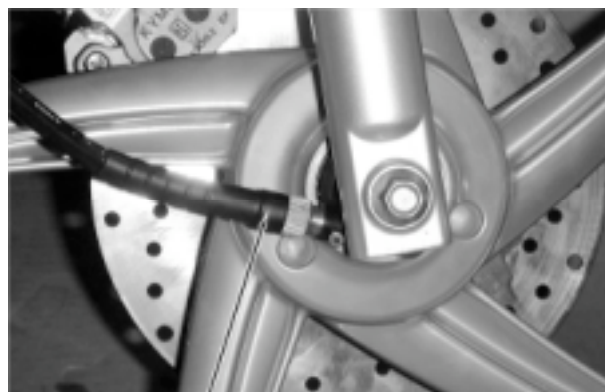
12. FRONT WHEEL/FRONT BRAKE/ FRONT SUSPENSION

FRONT WHEEL

REMOVAL

Jack the motorcycle front wheel off the ground.

Disconnect the speedometer cable.



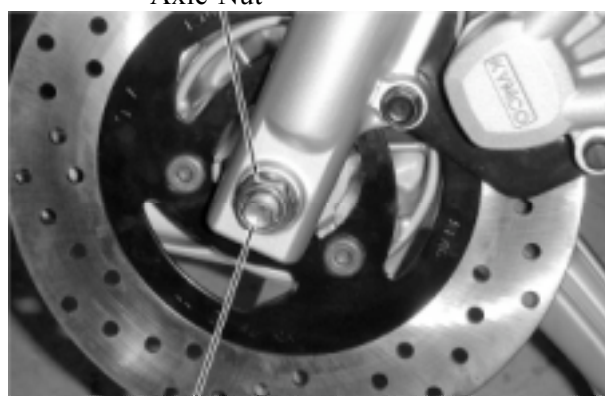
Speedometer Cable

Axle Nut

Remove the front axle nut and pull out the axle.

Remove the front wheel.

Remove the front brake panel.



Axle Shaft

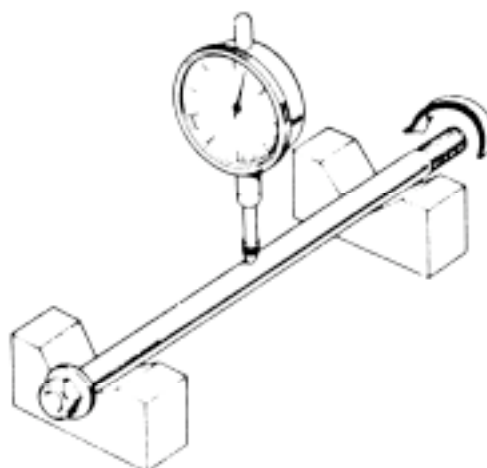
INSPECTION

AXLE RUNOUT

Set the axle in V blocks and measure the runout using a dial gauge.

The actual runout is 1/2 of the total indicator reading.

Service Limit: 0.2mm replace if over



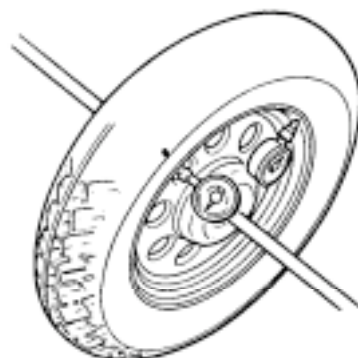
WHEEL RIM

Check the wheel rim runout.

Service Limits:

Radial: 2.0mm replace if over

Axial: 2.0mm replace if over

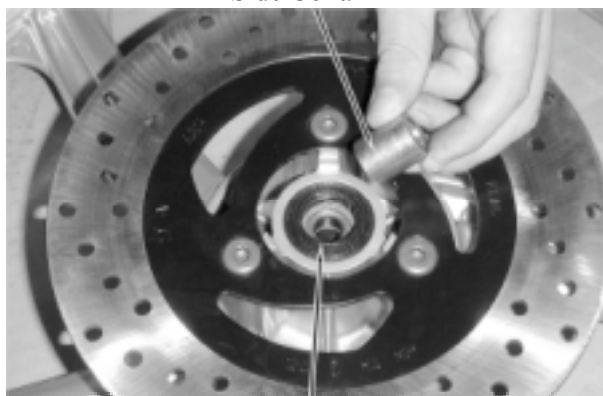


12. FRONT WHEEL/FRONT BRAKE/ FRONT SUSPENSION

FRONT WHEEL BEARING

Remove the side collar and dust seal.

Side Collar



Dust Seal

Turn the inner race of each bearing with your finger to see if they turn smoothly and quietly. Also check if the outer race fits tightly in the hub.

Replace the bearings if the races do not turn smoothly, quietly, or if they fit loosely in the hub.



Wheel Bearing

BEARING REPLACEMENT

Remove the front wheel bearings and distance collar.

Special

Bearing Remover

Bearing Remover Head, 12mm

Pack all bearing cavities with grease.

Drive in the left bearing.

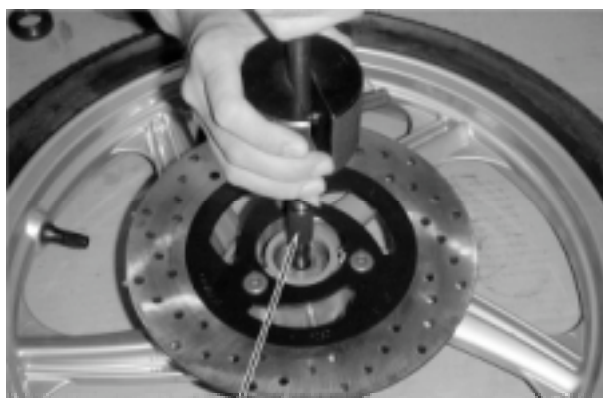
Install the distance collar.

Drive in the right bearing.

- Do not allow the bearings to tilt while driving them in.
- Drive in the bearing squarely with the sealed end facing out.

Special

Driver handle A



Bearing Remover



Driver Handle A

12. FRONT WHEEL/FRONT BRAKE/ FRONT SUSPENSION

Apply grease to a new dust seal lip and install the dust seal.
Install the side collar.

INSTALLATION

Apply grease to the brake panel dust seal lip.
Apply grease to the speedometer gear engaging and sliding parts.
Install the brake panel by aligning the speedometer retaining pawls with the hub cutouts.

* If not aligned, the retaining pawl will be deformed when the axle nut is tightened.
After installing the axle, turn the wheel to make sure that the speedometer drive shaft rotates freely.

Apply a thin coat of grease to the axle shaft.
Install the front wheel by aligning the brake panel groove with the front fork tab.
Insert the axle shaft.
Install and tighten the axle nut.

Torque: 6.0kg-m

Install the front brake cable and rotate the front tire to check the speedometer if be performed.

Connect the speedometer cable.

Dust Seal



Side Collar
Pawls



Cutouts



Axle Nut

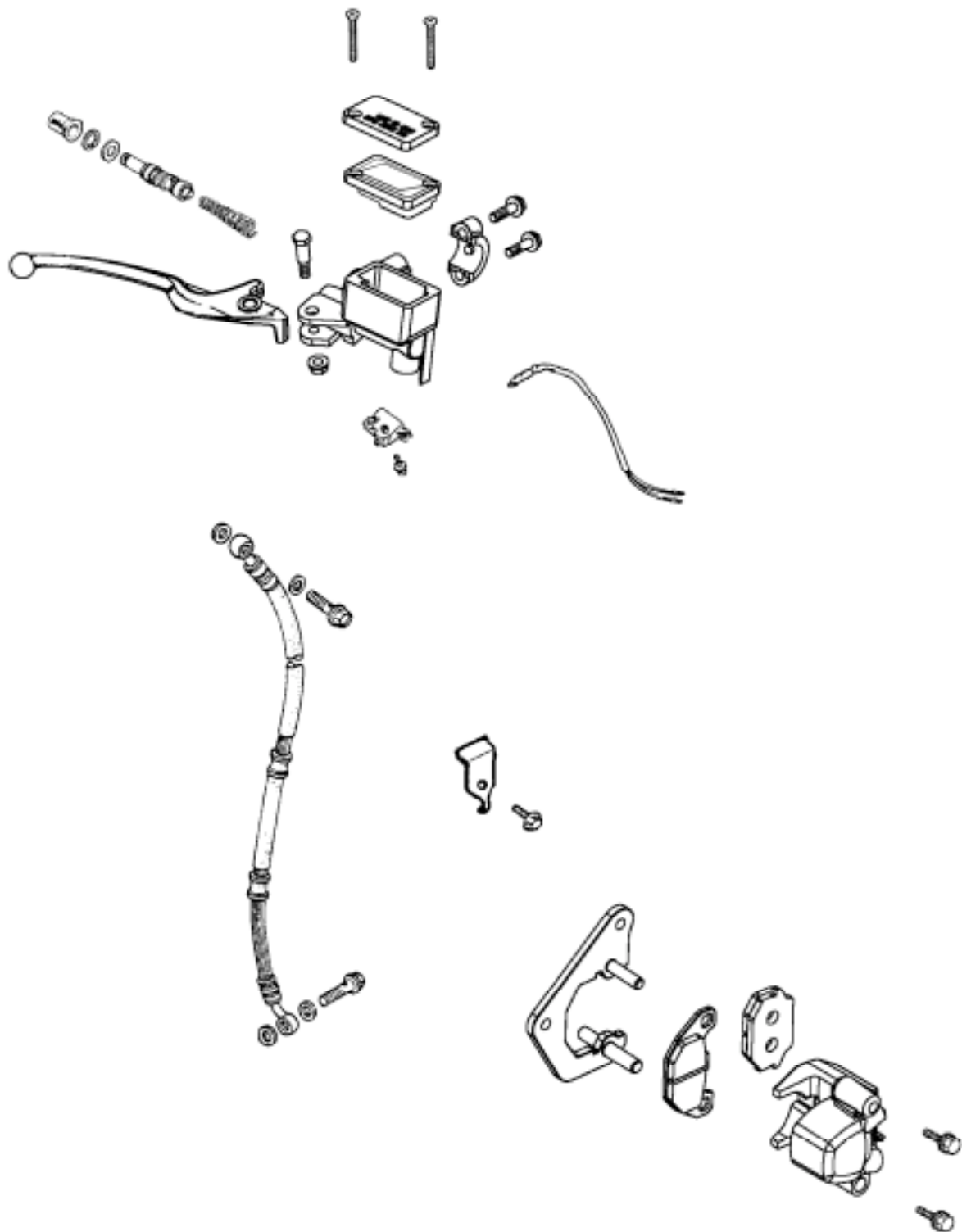


Speedometer Cable

12. FRONT WHEEL/FRONT BRAKE/ FRONT SUSPENSION

KYMCO
PEOPLE 125/150

HYDRAULIC BRAKE DRAWING



12. FRONT WHEEL/FRONT BRAKE/ FRONT SUSPENSION

HYDRAULIC BRAKE (FRONT BRAKE)

BRAKE FLUID REPLACEMENT/AIR BLEEDING

Check the brake fluid level on level ground.

- When operating the brake lever, the brake reservoir cap must be tightened securely to avoid splash of brake fluid.
- When servicing the brake system, use shop towels to cover plastic parts and coated surfaces to avoid damage caused by splash of brake fluid.

BRAKE FLUID BLEEDING

In order to avoid spilling brake fluid, connect a transparent hose to the bleed valve.



Warning

Spilled brake fluid on brake pads or brake disk reduces stopping power. Clean the brake pads and brake disk with a high-performance brake degreaser.

Fully apply the brake lever and then loosen the brake caliper bleed valve to drain the brake fluid until there is no air bubbles in the brake fluid. Then, tighten the bleed valve. Repeat these steps until the brake system is free of air.

BRAKE FLUID REFILLING

Add DOT-3 brake fluid to the brake reservoir.

- When bleeding, be careful not to allow air in the brake reservoir flowing into the brake system.
- Never use dirty or unspecified brake fluid or mix different brake fluids because it will damage the brake system.

Make sure to bleed air from the brake system.

BRAKE PAD/DISK REPLACEMENT

The brake pads must be replaced as a set to ensure the balance of the brake disk.

Remove the two bolts attaching the brake caliper.

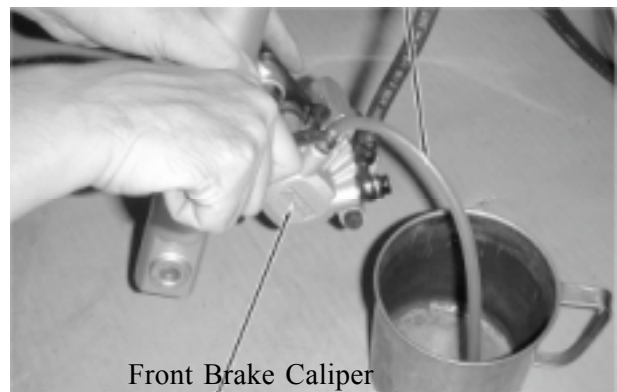
Remove the brake caliper.

Compress the brake caliper seat, and press down the fixed-reed to take out the brake pads.



Lower Limit

Hose

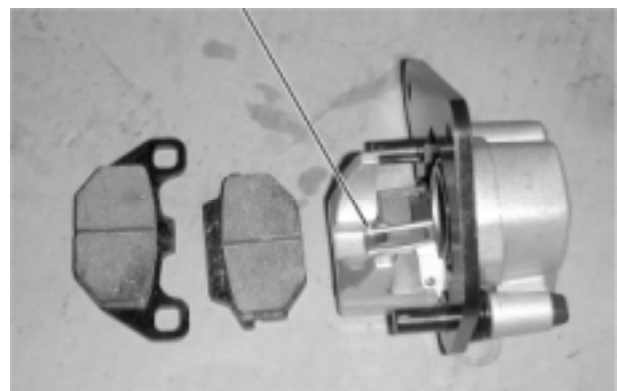


Front Brake Caliper

Reservoir



Fixed-Reed



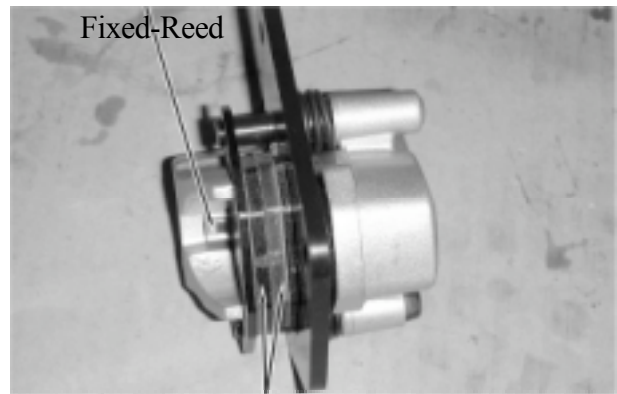
12. FRONT WHEEL/FRONT BRAKE/ FRONT SUSPENSION

Install the brake pads in the reverse order of removal.

Tighten the brake pad pin bolt.

Torque: 1.5_ 2.0kg-m

Keep grease or oil off the brake pads to avoid brake failure.



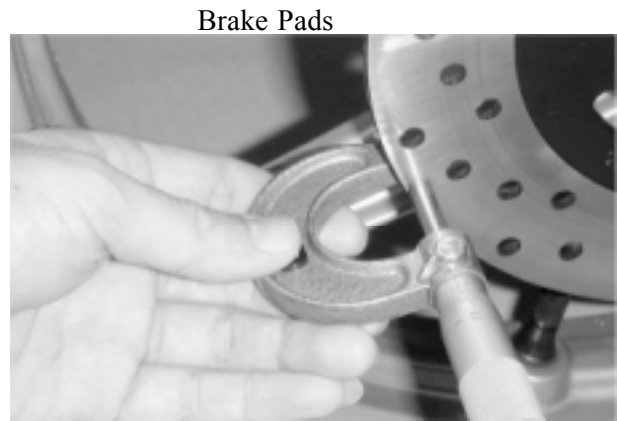
BRAKE DISK

Measure the brake disk thickness.

Service Limit: 3.0mm

Measure the brake disk runout.

Service Limit: 0.3mm



BRAKE MASTER CYLINDER

REMOVAL

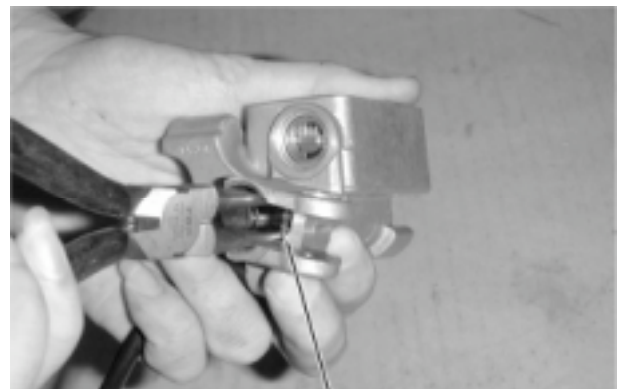
First drain the brake fluid from the hydraulic brake system.

- When servicing the brake system, use shop towels to cover rubber and plastic parts and coated surfaces to avoid being contaminated by brake fluid.
- When removing the brake fluid tube bolt, be sure to plug the tube end to avoid brake fluid leakage.



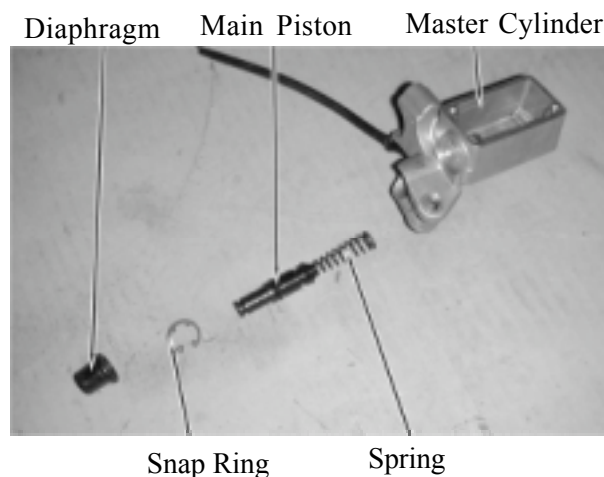
DISASSEMBLY

Remove the piston rubber cover and snap ring from the brake master cylinder.



12. FRONT WHEEL/FRONT BRAKE/ FRONT SUSPENSION

Remove the main piston and spring from the brake master cylinder.
Clean the inside of the master cylinder and brake reservoir with brake fluid.



INSPECTION

Measure the brake master cylinder I.D.
Inspect the master cylinder for scratches or cracks.

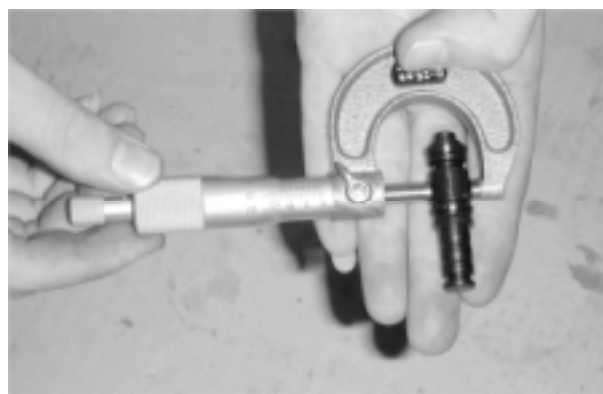
Service Limit: 12.75mm



Measure the brake master cylinder piston O.D.

Service Limit: 12.75mm

Before assembly, inspect the 1st and 2nd rubber cups for wear or damage.



ASSEMBLY

Before assembly, apply brake fluid to all removed parts.

Install the spring together with the 1st rubber cup.

- During assembly, the main piston and spring must be installed as a unit without exchange.
- When assembling the piston, soak the cups in brake fluid for a while.
- Install the cups with the cup lips facing the correct direction.

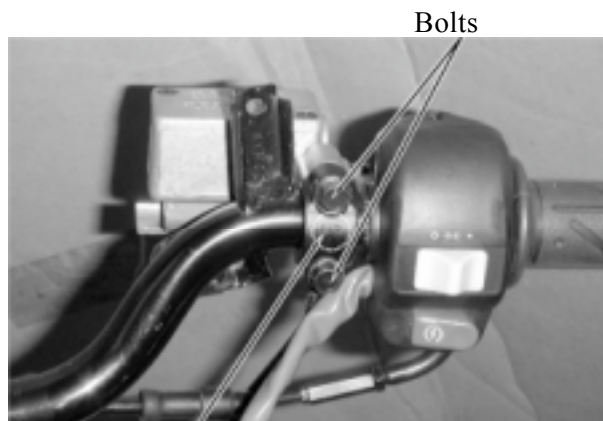
Install the main piston, spring and snap ring.
Install the diaphragm.
Install the brake lever.



12. FRONT WHEEL/FRONT BRAKE/ FRONT SUSPENSION

Place the brake master cylinder on the handlebar and install the holder with the “up” mark facing up. Also align the punch mark with the holder joint seam. First tighten the upper bolt and then tighten the lower bolt.

Torque: 1.0_ 1.4kg-m



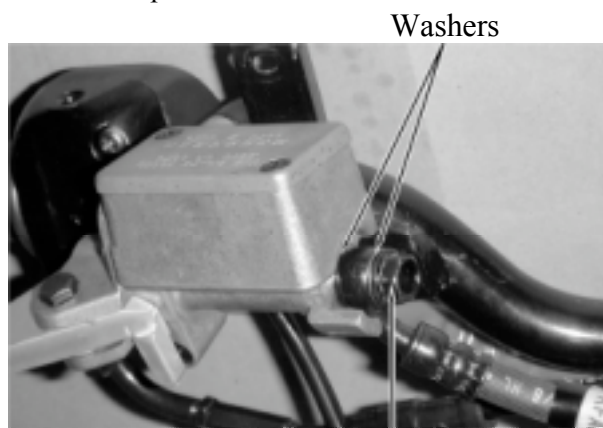
“Up” Mark

Install the brake fluid tube with the attaching bolt and two sealing washers.

Install the handlebar covers.

Connect the front and rear stop switch wire connectors.

Fill the brake reservoir with recommended brake fluid to the upper limit and bleed air according to the method stated in page 12-8.



Fluid Tube Bolt

BRAKE CALIPER (FRONT)

REMOVAL

Remove the brake caliper and brake pad springs. (⇒ 12-9)

Place a clean container under the brake caliper and disconnect the brake fluid pipe from the caliper.

*

Do not spill brake fluid on any coated surfaces.



Bolt

DISASSEMBLY

Remove the brake caliper seat from the brake caliper.



12. FRONT WHEEL/FRONT BRAKE/ FRONT SUSPENSION

Remove the pistons from the brake caliper.
If necessary, use compressed air to squeeze out the pistons through the brake fluid inlet opening and place a shop towel under the caliper to avoid contamination caused by the removed pistons.
Check each piston cylinder for scratches or wear and replace if necessary.

Compressed Air



Push the piston oil seals outward to remove them.
Clean each oil seal groove with brake fluid.

Piston Oil Seals



* Be careful not to damage the piston surface.

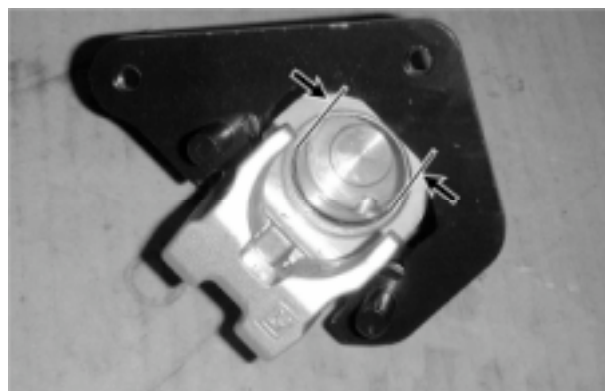
Check each piston for scratches or wear.
Measure each piston O.D. with a micrometer gauge.

Service Limit: 33.90mm



Check each caliper cylinder for scratches or wear and measure the cylinder bore.

Service Limit: 33.45mm



12. FRONT WHEEL/FRONT BRAKE/ FRONT SUSPENSION

ASSEMBLY

Clean all removed parts.

Apply silicon grease to the pistons and oil seals. Lubricate the brake caliper cylinder inside wall with brake fluid.

Install the brake caliper piston with grooved side facing out.

- * Install the piston with its outer end protruding 3_ 5mm beyond the brake caliper cylinder.



Wipe off excessive brake fluid with a clean shop towel. Apply silicon grease to the brake caliper seat pin and caliper inside. Install the brake caliper seat.



INSTALLATION

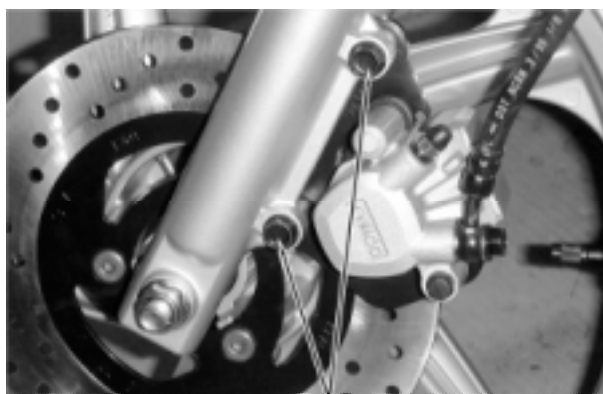
Install the brake caliper and tighten the two bolts.

Torque: 2.9_ 3.5kg-m

Connect the brake fluid tube to the brake caliper and tighten the fluid tube bolt.

Torque: 2.5_ 3.5kg-m

Fill the brake reservoir with recommended brake fluid and bleed air from the brake system.



Fluid Tube Bolt

FRONT SHOCK ABSORBER

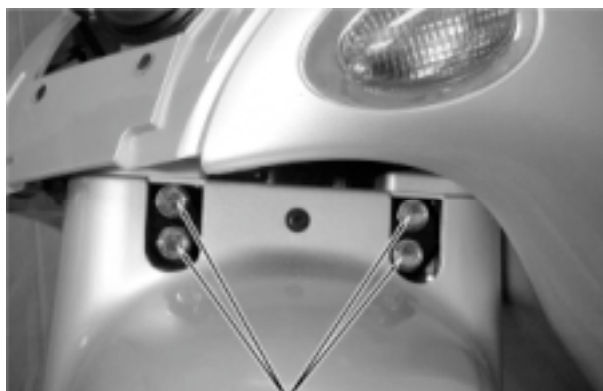
REMOVAL

Remove the front cover. (⇒2)

Remove the front wheel.

Remove the front shock absorber upper mount bolts.

Loosen the lower mount bolts to remove the front shock absorbers.



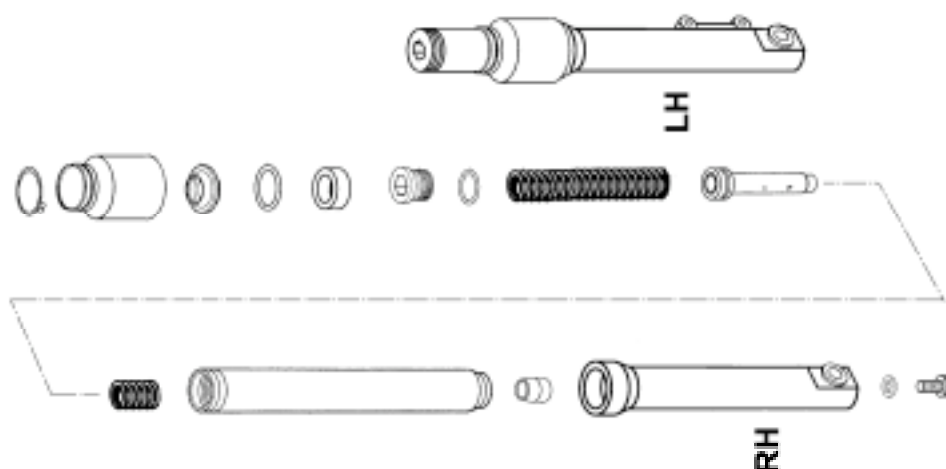
Mount Bolt

12. FRONT WHEEL/FRONT BRAKE/ FRONT SUSPENSION

INSPECTION

Inspect the following items and replace if necessary.

- Front shock absorber tube bending or damage.
- Weak front shock absorber spring.
- Damper and damper rod bending.
- Oil seal damage or wear.



Mount Boot

INSTALLATION

Install the front shock absorbers onto the steering stem.

Install and tighten the front shock absorber upper mount bolts.

Tighten the lower mount bolts.

*

Align the upper mount bolt hole with the groove on the front fork.
Front shock absorbers are installed at the same altitude.

Install the front wheel.



Washer/Bolt

Bolts

Brake Master Cylinder

STEERING HANDLEBAR

REMOVAL

Remove the handlebar covers. (⇒2)

Remove the rear brake lever holder bolt to remove the holder.

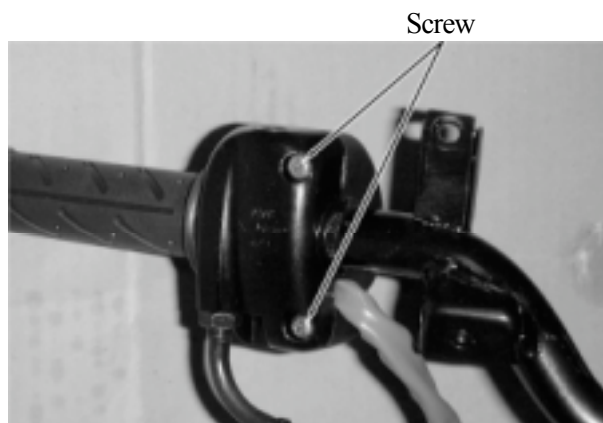
Remove the front brake master cylinder holder bolts to remove the brake master cylinder.



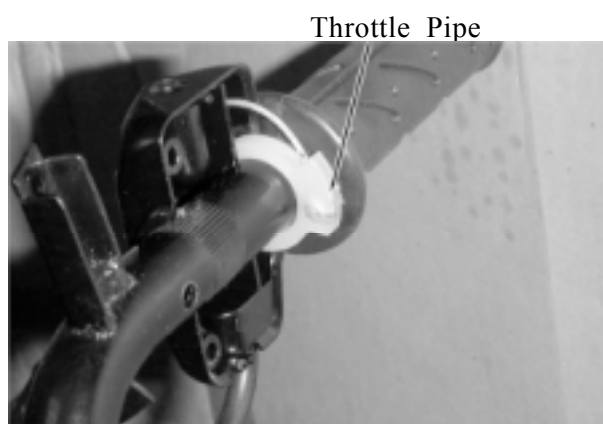
Bolts

12. FRONT WHEEL/FRONT BRAKE/ FRONT SUSPENSION

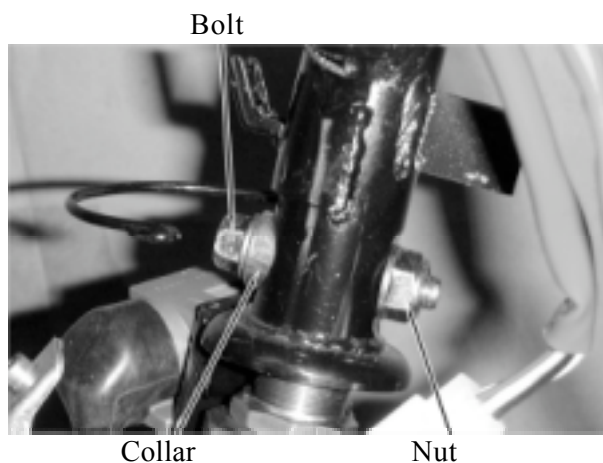
Remove the throttle seat screw.



Remove the throttle seat from the handlebar and disconnect the throttle cable from the throttle pipe.
Remove the throttle pipe from the handlebar.



Remove the steering stem lock bolt, collar, nut and the handlebar.



STEERING STEM

REMOVAL

Remove the steering stem lock nut.

Special

Steering Stem Lock Nut Wrench

Lock Nut wrench



12. FRONT WHEEL/FRONT BRAKE/ FRONT SUSPENSION

Remove the top cone race.

- Be careful not to lose the steel balls (26 on top race and 19 on bottom race).
- Clean the openings of frame covers with clean shop towels.

Remove the front fork.

Top Cone Race

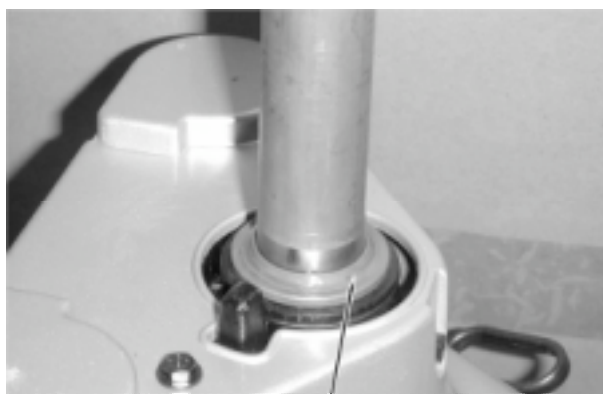


BOTTOM CONE RACE REPLACEMENT

Remove the bottom cone race using a chisel.

- Be careful not to damage the steering stem and front fork.

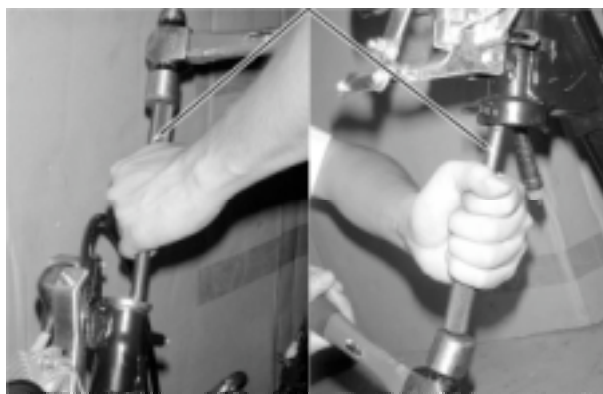
Drive a new bottom cone race into place with a proper driver.



Bottom Cone Race
Ball Race Remover

BALL RACE REPLACEMENT

Drive out the top and bottom ball races.



Drive new top and bottom ball races into the steering head using the outer driver.

Special

Outer Driver 37x40mm

Outer Driver, 37x40mm



12. FRONT WHEEL/FRONT BRAKE/ FRONT SUSPENSION

INSTALLATION

Install the front mold and the front fender.

Front Mold



Front Fender



Apply grease to the top and bottom ball races and install 26 steel balls on the top ball race and 19 steel balls on the bottom ball race. Apply grease to the ball races and install the front fork.

Apply grease to the top cone race and install it.

Tighten the top cone race and then turn the steering stem right and left several times to make steel balls contact each other closely.

*

Check that the steering stem rotates freely without vertical play.

Install the steering stem lock nut and tighten it while holding the top cone race.

Torque: 8.0_ 12.0kg-m

Install the front wheel. (⇒12-15)



Top Cone Race

Top Cone Race Lock Nut Wrench



Steering Stem Lock Nut Wrench

Bolt



Collar

Nut

HANDLEBAR INSTALLATION

Install the handlebar onto the steering stem tube and then install and tighten the bolt.

Torque: 4.5kg-m

Install the front wheel. (⇒12-6)

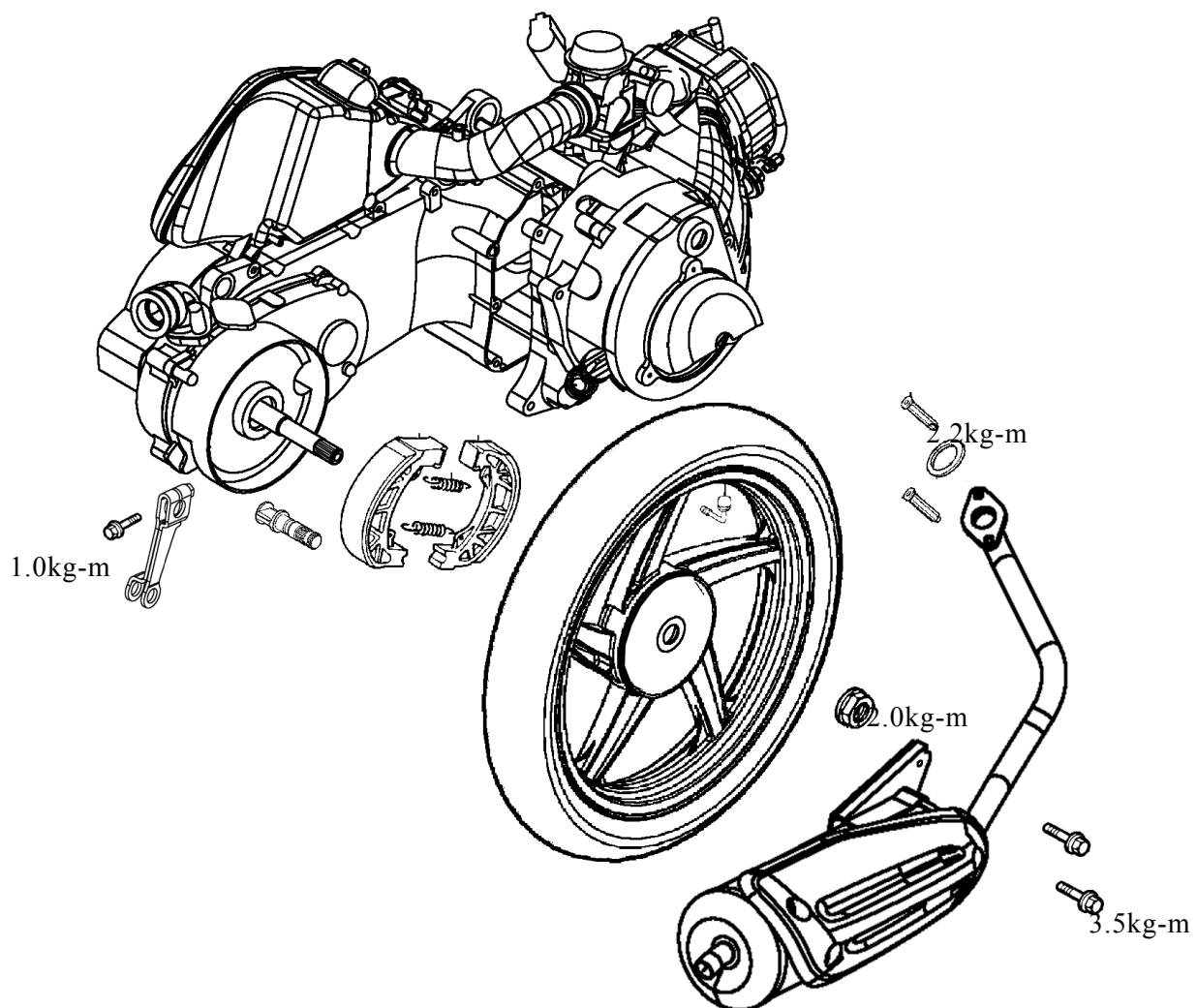
Install the brake levers. (⇒12-15)

Install the handlebar covers.

REAR WHEEL/REAR BRAKE/ REAR SUSPENSION

SERVICE INFORMATION.....	13-2
TROUBLESHOOTING.....	13-2
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REAR BRAKE.....	13-4
REAR SHOCK ABSORBER.....	13-5
ADJUSTABLE REAR CUSHION.....	13-6

13. REAR WHEEL/REAR BRAKE/ REAR SUSPENSION



13. REAR WHEEL/REAR BRAKE/ REAR SUSPENSION

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- During servicing, keep oil or grease off the brake drum and brake linings.

SPECIFICATIONS

Item			Standard (mm)	Service Limit (mm)
	Rim runout	Radial	□	2.0
Rear wheel		Axial	□	2.0
	Rear brake drum I.D		130	131
Rear brake lining thickness			4.204	2.102
Rear shock absorber spring free length			200.5	194

TORQUE VALUES

Rear axle nut	11.0_ 13.0kg-m
Rear shock absorber upper mount bolt	4.0kg-m
Rear shock absorber lower mount bolt	2.5kg-m
Exhaust muffler joint lock nut	1.2kg-m
Exhaust muffler lock bolt	3.5kg-m
Brake arm bolt	1.0kg-m

TROUBLESHOOTING

Rear wheel wobbling

- Bent rim
- Faulty tire
- Axle not tightened properly

Soft rear shock absorber

- Weak shock absorber spring
- Faulty damper

Poor brake performance

- Brake not adjusted properly
- Worn brake linings
- Worn brake shoes at cam contacting area
- Worn brake cam
- Worn brake drum

13. REAR WHEEL/REAR BRAKE/ REAR SUSPENSION

REAR WHEEL

REMOVAL

Remove the exhaust muffler joint lock nuts and exhaust muffler lock bolts.
Remove the exhaust muffler. (⇒2-6)
Remove the rear axle nut.
Remove the rear shock absorber.
Remove the link flake.
Remove the rear wheel.



INSPECTION

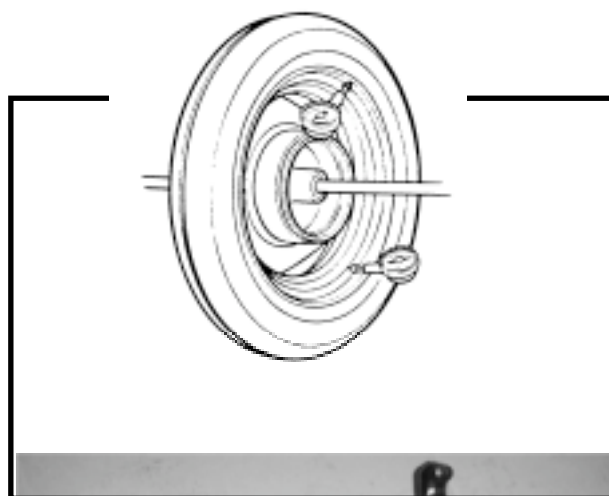
Measure the rear wheel rim runout.

Service Limits:

Radial: 2.0mm replace if over

Axial: 2.0mm replace if over

If the rim runout exceeds the specified service limits, check the final shaft bearing for excessive play and the final shaft for bending. Inspect the rear wheel and wheel rim for runout.



Turn the inner race of each bearing with your finger to see if they turn smoothly and quietly. Also check if the outer race fits tightly in the hub.

Replace the bearings if the races do not turn smoothly, quietly, or if they fit loosely in the hub.



INSTALLATION

Install the rear wheel and apply SAE30# engine oil to the axle shaft threads. Then, tighten the rear axle nut.

Torque: 11.0_ 13.0kg-m

Install the exhaust muffler. (⇒2-6)

Tighten the exhaust muffler joint lock nuts and exhaust muffler lock bolt.

Torque:

Exhaust muffler joint lock nut: 1.2kg-m

Exhaust muffler lock bolt: 3.5kg-m



13. REAR WHEEL/REAR BRAKE/ REAR SUSPENSION

REAR BRAKE

Remove the rear wheel. (⇒13-3)

Inspect the rear brake drum.

Measure the rear brake drum I.D.

Service Limits: 131mm replace if over



BRAKE LINING INSPECTION

Measure the brake lining thickness.

Service Limit: 2.0mm replace if below

* Keep oil or grease off the brake linings.

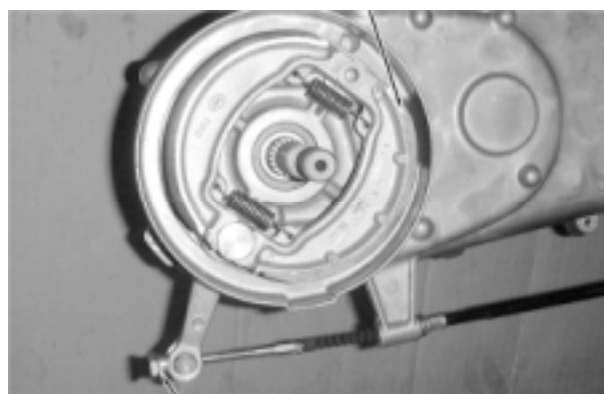


Brake Shoe

REAR BRAKE DISASSEMBLY

Remove the rear brake adjusting nut and disconnect the rear brake cable.

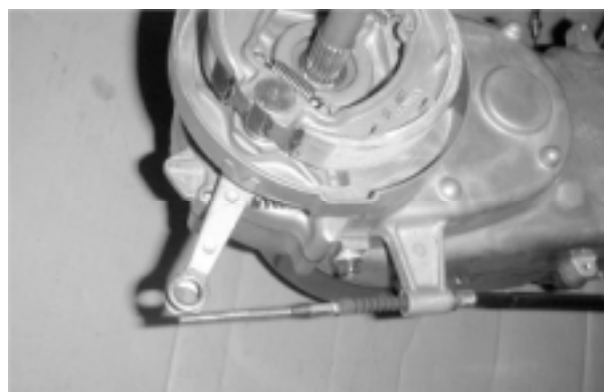
Remove the rear brake shoes.



Adjusting Nut

Remove the brake arm bolt to remove the brake arm.

Remove the brake cam.

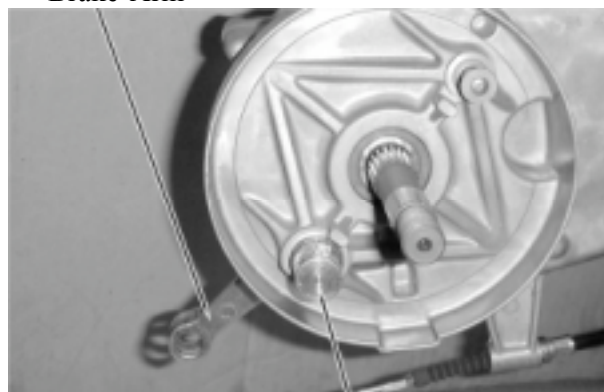


13. REAR WHEEL/REAR BRAKE/ REAR SUSPENSION

REAR BRAKE ASSEMBLY

Apply grease to the anchor pin.
Apply grease to the brake cam and install it.
Install the brake shoes.

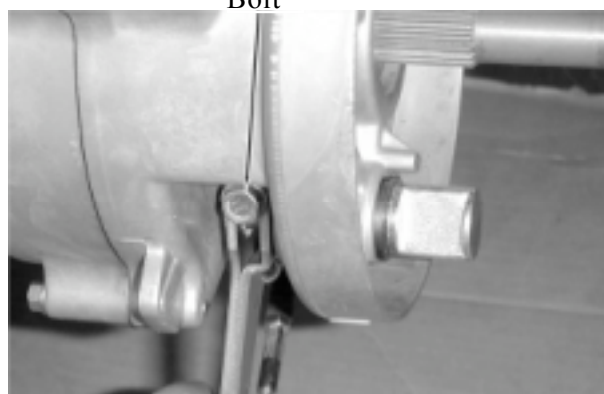
Brake Arm



Apply engine oil to the felt seal and install it to the brake cam.
Install the brake arm.

Brake Cam

Bolt



*

Align the wide groove on the wear indicator plate with the wide tooth of the brake cam.

Install and tighten the brake arm bolt.

*

Align the scribed line on the brake arm with the punch mark on the brake cam.

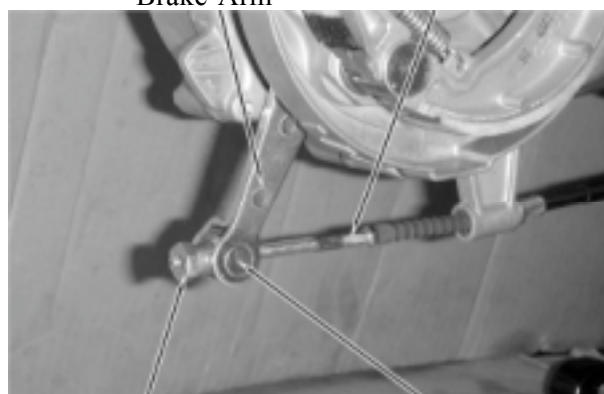
Torque: 1.0kg-m

Install the brake arm return spring.

Install the brake arm pin.
Connect the brake cable and install the adjusting nut.
Install the rear wheel. (⇒13-3)
Adjust the rear brake lever free play. (⇒3-8)

Brake Arm

Brake Cable



Adjusting Nut

Brake Arm Pin

Bolt



Bolt

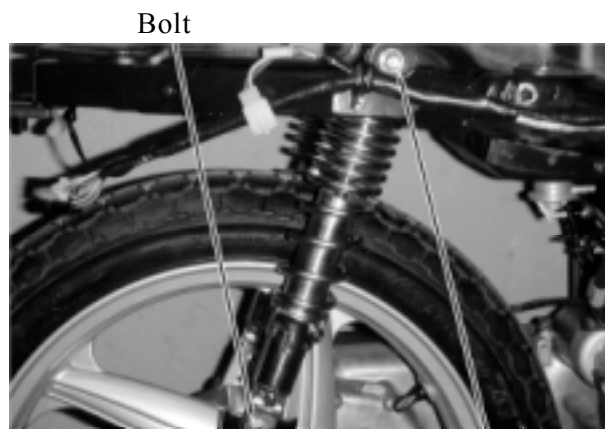
REAR SHOCK ABSORBER

REMOVAL

Remove the frame body cover. (⇒2)
Remove the air cleaner case. (⇒5-13)

13. REAR WHEEL/REAR BRAKE/ REAR SUSPENSION

Remove the rear shock absorber upper and lower mount bolts.
Remove the rear shock absorber.



Bolt

ADJUSTABLE REAR CUSHION

To suit scooter behaviour to load condition rear cushion could be adjusted in spring preload.

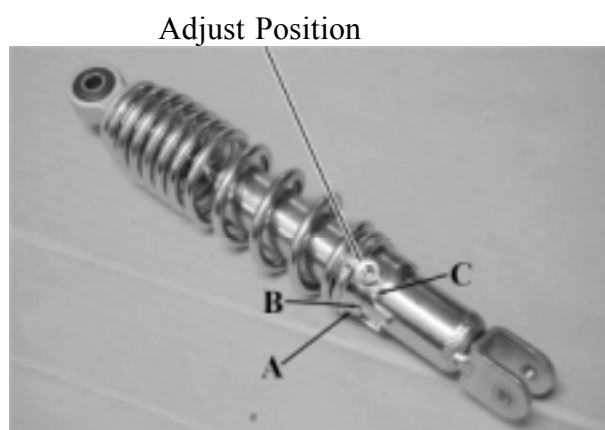
It is possible to adjust rear cushion in three positions:

A position "soft"

B position "medium"

C position "hard"

When you adjust rear cushion, the spring preload of rear cushions must be the same.



INSTALLATION

Install the rear shock absorber. First install the upper mount bolt and then the lower mount bolts and tighten them.
Install the air cleaner case and tighten the two bolts.

Install the frame body cover.

Torque:

Upper Mount Bolt: 4.0kg-m

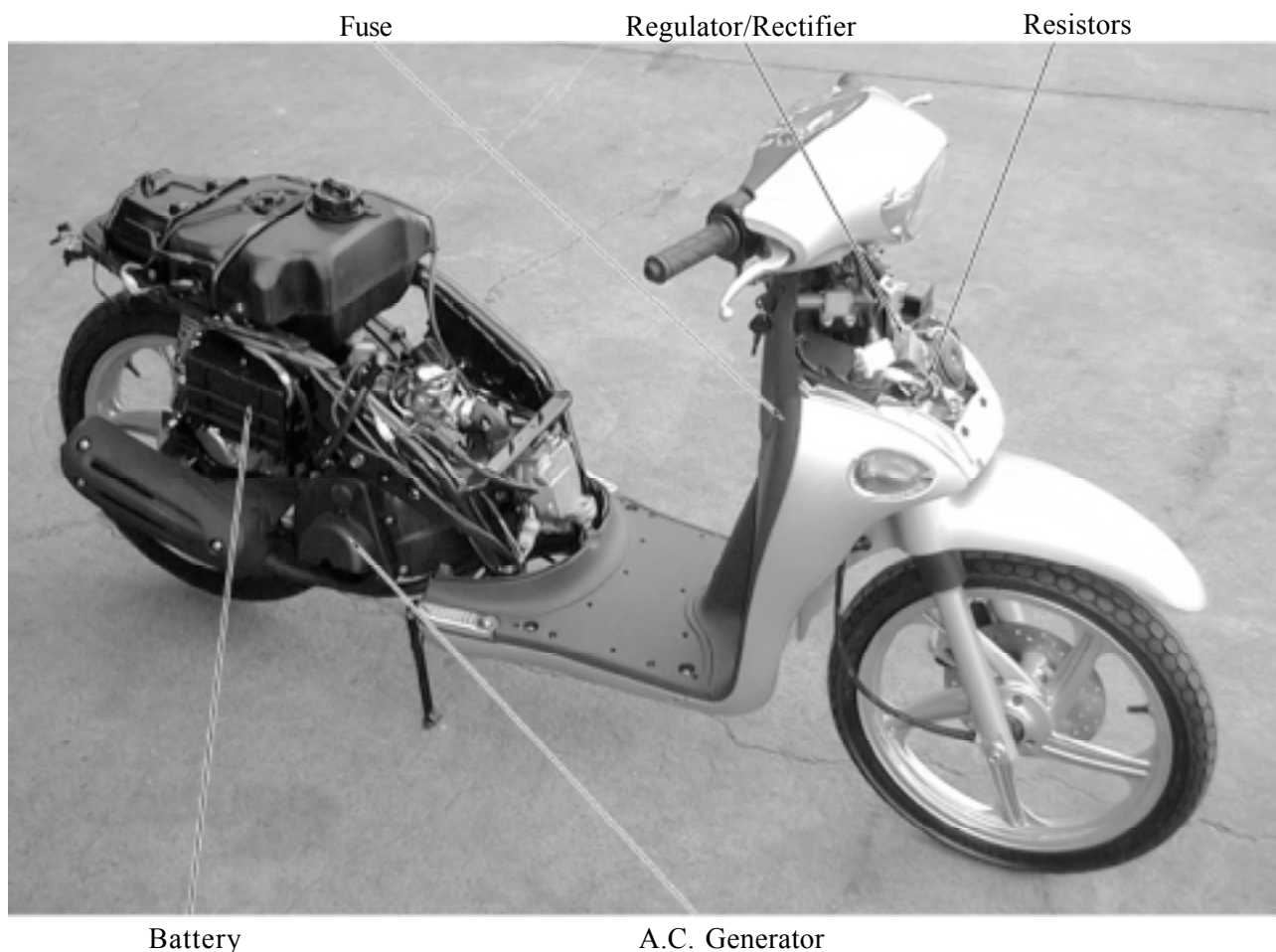
Lower Mount Bolt: 2.5kg-m



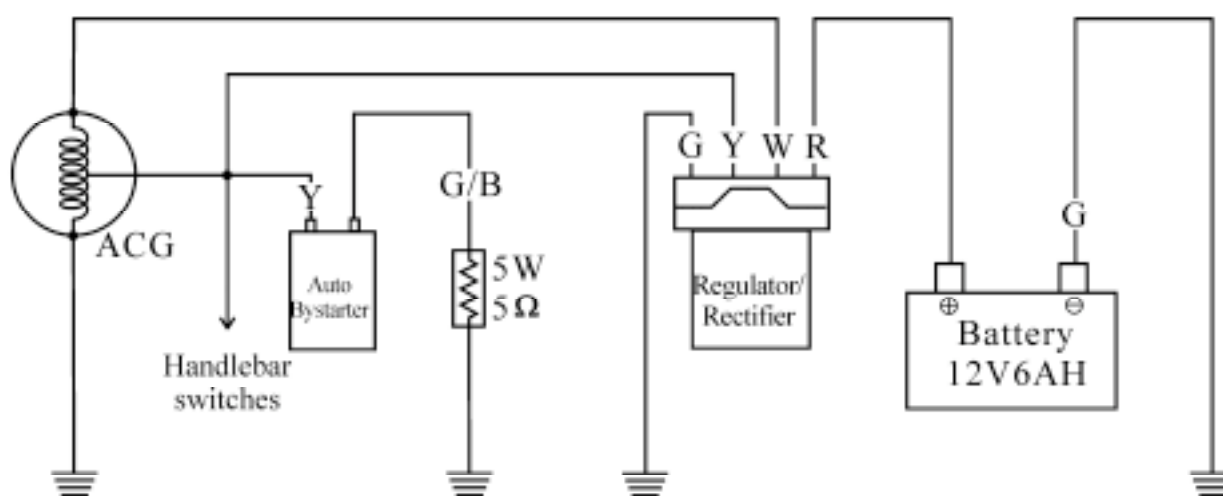
BATTERY/CHARGING SYSTEM/A.C. GENERATOR

CHARGING SYSTEM LAYOUT	14-1
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A.C. GENERATOR LIGHTING COIL	14-7
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A.C. GENERATOR	14-7

14. BATTERY/CHARGING SYSTEM/ A.C. GENERATOR



CHARGING CIRCUIT



14. BATTERY/CHARGING SYSTEM/ A.C. GENERATOR

SERVICE INFORMATION

GENERAL INSTRUCTIONS

The battery electrolyte (sulfuric acid) is poisonous and may seriously damage the skin and eyes. Avoid contact with skin, eyes, or clothing. In case of contact, flush with water and get prompt medical attention

- The battery can be charged and discharged repeatedly. If a discharged battery is not used for a long time, its service life will be shortened. Generally, the capacity of a battery will decrease after it is used for 2_ 3 years. A capacity-decreased battery will resume its voltage after it is recharged but its voltage decreases suddenly and then increases when a load is added.
- When a battery is overcharged, some symptoms can be found. If there is a short circuit inside the battery, no voltage is produced on the battery terminals. If the rectifier would not operate, the voltage will become too high and shorten the battery service life.
- If a battery is not used for a long time, it will discharge by itself and should be recharged every 3 months.
- A new battery filled with electrolyte will generate voltage within a certain time and it should be recharged when the capacity is insufficient. Recharging a new battery will prolong its service life.
- Inspect the charging system according to the sequence specified in the Troubleshooting.
- Do not disconnect and soon reconnect the power of any electrical equipment because the electronic parts in the regulator/rectifier will be damaged. Turn off the ignition switch before operation.
- It is not necessary to check the MF battery electrolyte or fill with distilled water.
- Check the load of the whole charging system.
- Do not quick charge the battery. Quick charging should only be done in an emergency.
- Remove the battery from the motorcycle for charging.
- When replacing the battery, do not use a traditional battery.
- When charging, check the voltage with an voltmeter.

SPECIFICATIONS

Item			Standard	
Battery	Capacity/Model		12V□6AH	
	Voltage (20°C)	Fully charged	13.1V	
		Undercharged	12.3V	
	Charging current		STD: 0.7A Quick: 3.0A	
	Charging time		STD: 5_ 10hr Quick: 30min	
A.C. Generator	Capacity		0.114KW/5000rpm	
	Lighting coil resistance (20°C)		Yellow_ Green	0.1_ 1.0□
	Charging coil resistance (20°C)		White_ Green	0.2_ 1.2□
Regulator/Rectifier	Type		Single-phase half-wave SCR	
	Limit voltage	Lighting	12.0_ 14.0V/5000rpm (Electric tester, tachometer)	
			10_ 13.0V/5000rpm	
		Charging	13.5_ 15.5V/5000rpm	
Resistor	Resistance (20°C) 5W5□		4.0_ 6.0□	
	Resistance (20°C) 30W7.5□		7.0_ 8.0□	

14. BATTERY/CHARGING SYSTEM/ A.C. GENERATOR

TORQUE VALUES

Pulser coil bolt	0.5kg-m
Coil lock bolt	0.9kg-m
Flywheel nut	5.5kg-m
Cooling fan bolt	0.9kg-m

SPECIAL TOOLS

Universal holder
Flywheel puller

TESTING INSTRUMENTS

Kowa electric tester
Sanwa electric tester

TROUBLESHOOTING

No power

- Dead battery
- Disconnected battery cable
- Fuse burned out
- Faulty ignition switch

Intermittent power

- Loose battery cable connection
- Loose charging system connection
- Loose connection or short circuit in lighting system

Low power

- Weak battery
- Loose battery connection
- Charging system failure
- Faulty regulator/rectifier

Charging system failure

- Loose, broken or short circuit wire or connector
- Faulty regulator/rectifier
- Faulty A.C. generator

Charging indicator light does not come on

- Dead battery
- Faulty charging indicator
- Faulty indicator light bulb

Charging indicator light does not go out

- Faulty battery
- Faulty charging indicator
- Faulty regulator/rectifier

14. BATTERY/CHARGING SYSTEM/ A.C. GENERATOR

BATTERY

REMOVAL

Remove the frame cover screws.
Open the cover and remove the battery cover screw.

First disconnect the battery negative (-) cable and then the positive (+) cable.

- * When disconnecting the battery positive (+) cable, do not touch the frame with tool; otherwise it will cause short circuit and sparks to fire the fuel.

The installation sequence is the reverse of removal.

- * First connect the positive (+) cable and then negative (-) cable to avoid short circuit.

BATTERY VOLTAGE (OPEN CIRCUIT VOLTAGE) INSPECTION

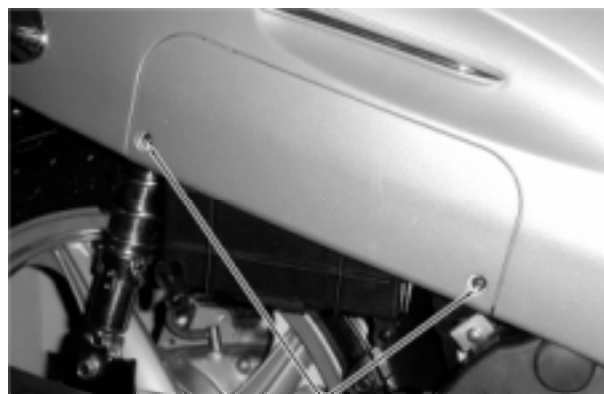
Open the battery cover and disconnect the battery cables.

Measure the voltage between the battery terminals.

Fully charged : 13.1V

Undercharged : 12.3V max.

- * Battery charging inspection must be performed with a voltmeter.



CHARGING

Connect the charger positive (+) cable to the battery positive (+) terminal.

Connect the charger negative (-) cable to the battery negative (-) terminal.

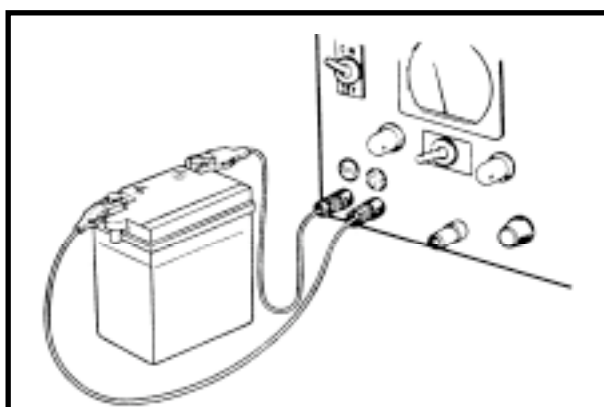
- * • Keep flames and sparks away from a charging battery.
- Turn power ON/OFF at the charger, not at the battery terminals to prevent sparks near the battery to avoid explosion.
- Charge the battery according to

- * • Quick charging should only be done in an emergency.
- Measure the voltage 30 minutes after the battery is charged.

Charging current : Standard : 0.7A
Quick : 3.0A

Charging time : Standard : 5_ 10 hours
Quick : 30 minutes

After charging Open circuit voltage: 12.8V min.



14. BATTERY/CHARGING SYSTEM/ A.C. GENERATOR

CHARGING SYSTEM

SHORT CIRCUIT TEST

Disconnect the ground wire from the battery and connect an ammeter across the battery negative (-) terminal and the ground wire. Turn the ignition switch OFF and check for short circuit.

- * Connect the electric tester positive (+) terminal to ground wire and the tester negative (-) terminal to the battery negative (-) terminal.

If any abnormality is found, check the ignition switch and wire harness for short circuit .

CURRENT TEST

This inspection must be performed with an electric tester when the battery is fully charged.

Warm up the engine for inspection.

Connect the electric tester across the battery terminals. Disconnect the red wire from the fuse terminal and connect an ammeter between the red wire lead and the fuse terminal as shown.

Attach a tachometer to the engine.

Start the engine and gradually increase the engine speed to measure the limit voltage and current.

Limit Voltage/Current:

13.5_ 15.5V/0.5
A max (5000rpm
max)

If the limit voltage is not within the specified range, check the regulator/rectifier. (⇒ 14)

LIGHTING SYSTEM LIMIT VOLTAGE INSPECTION

Remove the headlight cover. (⇒ 2)

- * Measure the voltage with the electric tester in the AC range.

Limit Voltage: 12_ 14V/5000rpm

If the limit voltage is not within the specified range, check the regulator/rectifier. (⇒ 14)

PERFORMANCE TEST

<div>RPM</div> <div>Position</div>	2500	6000
Day	1.0A min.	2.0A min.
Night	1.0A min.	2.0A min.

Perform this test with a fully charged of battery

(-) Terminal



Headlight Wire Coupler



14. BATTERY/CHARGING SYSTEM/ A.C. GENERATOR

REGULATOR/RECTIFIER

MAIN HARNESS CIRCUIT INSPECTION

Remove the front cover. (⇒2-4)

Remove the regulator/rectifier 4P coupler and check for continuity between the wire harness terminals according to the following :

Item (Wire Color)	Judgement
Between battery (red) and engine ground	Battery has voltage
Between ground wire (green) and engine ground	Continuity exists
Between lighting wire (yellow) and engine ground (Remove the resistor coupler and auto bystarter coupler and turn the lighting switch OFF for inspection)	A.C. generator coil has resistance
Between charging coil (white) and engine ground	A.C. generator coil has resistance

Regulator/Rectifier

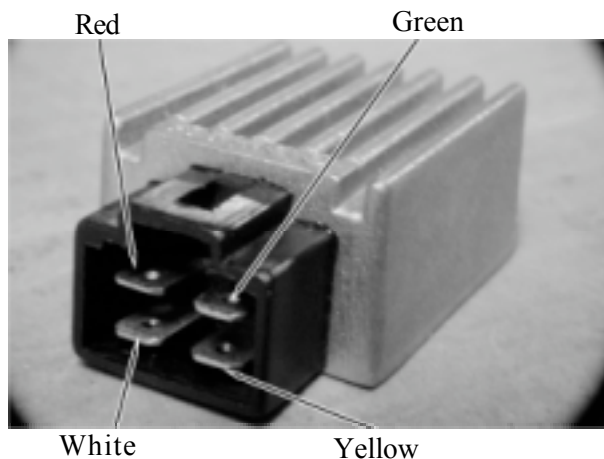


REGULATOR/RECTIFIER INSPECTION

If the main harness terminals are normal, check the regulator/rectifier coupler for loose connection and measure the resistances between the regulator/rectifier terminals.

*

- Do not touch the tester probes with your finger because human body has resistance.
- Use the following specified testers for accurate testing. Use of an improper tester in an improper range may give false readings.
 - ☐ Kowa Electric Tester
 - ☐ Sanwa Electric Tester
 - ☐ Kowa Electric Tester TH-5H
- Proper range for testing:
 - ☐ Use XK range for Sanwa Tester
 - ☐ Use X100 range for Kowa Tester
- If the dry battery in the tester is weak, the readings will be incorrect. In this case, check the dry battery.
- The Kowa tester readings are 100 times the actual values. Be careful during testing.



Unit: \square

Probe② Probe①	White	Yellow	Red	Green
White		∞	2K~6K	∞
Yellow	∞		∞	17K~25K
Red	∞	∞		∞
Green	∞	17K~25K	∞	

Replace the regulator/rectifier if the readings are not within the specifications in the table.

14. BATTERY/CHARGING SYSTEM/ A.C. GENERATOR

A.C. GENERATOR CHARGING COIL

- * The inspection of A.C. generator charging coil can be made with the engine installed.

INSPECTION

Disconnect the A.C. generator 3P connector. Measure the resistance between the A.C. generator white wire and engine ground with an electric tester.

Standard: 0.2_ 1.2 \square (at 20°C)

Replace the A.C. generator charging coil if the reading is not within the specifications.

A.C. GENERATOR LIGHTING COIL

- * The inspection of A.C. generator lighting coil can be made with the engine installed.

INSPECTION

Disconnect the A.C. generator 3P connector. Measure the resistance between the A.C. generator yellow wire and engine ground with an electric tester.

Standard: 0.2_ 1.2 \square (at 20°C)

Replace the A.C. generator lighting coil if the reading is not within the specifications.

RESISTOR INSPECTION

Remove the front cover. (\Rightarrow 2-4)

Measure the resistance between the resistor lead and engine ground.

Resistances: 30W7.5 \square : 7.0_ 8.0 \square
5W5.0 \square : 4.0_ 6.0 \square

A.C. GENERATOR

REMOVAL

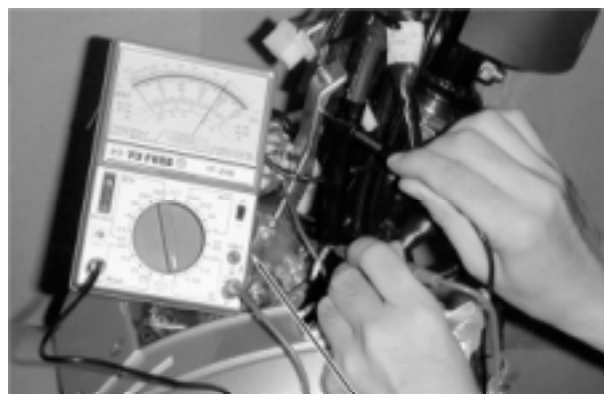
Remove the rear right side cover. (\Rightarrow 2)

Remove the four bolts attaching the cooling fan cover to remove the fan cover.

Charging Coil Wire (White)



Lighting Coil Wire (Yellow)



Resistor

Fan Cover

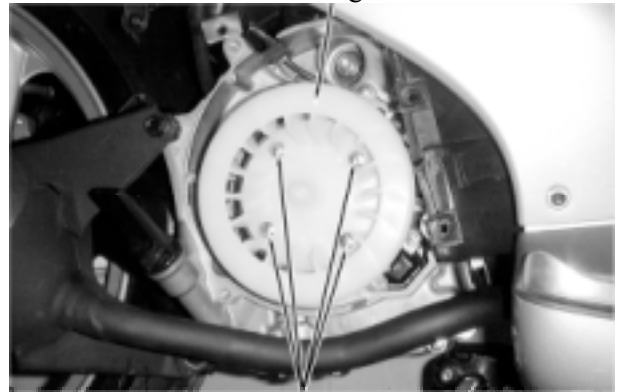


Bolts

14. BATTERY/CHARGING SYSTEM/ A.C. GENERATOR

Remove the cooling fan by removing the four cooling fan attaching bolts.

Cooling Fan



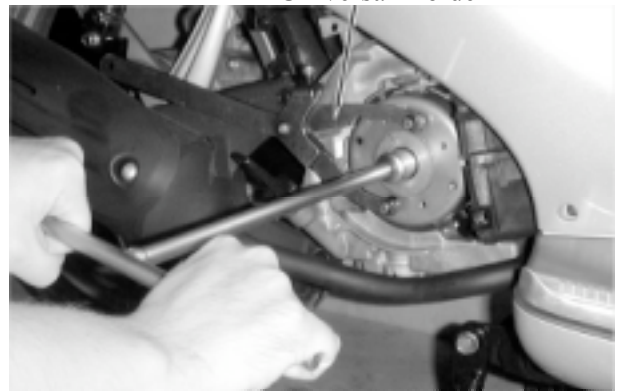
Hold the flywheel with an universal holder.
Remove the flywheel nut.

Special

Universal Holder

Bolts

Universal Holder



Remove the A.C. generator flywheel using the flywheel puller.
Remove the woodruff key.

Special

Flywheel Puller



Flywheel Puller

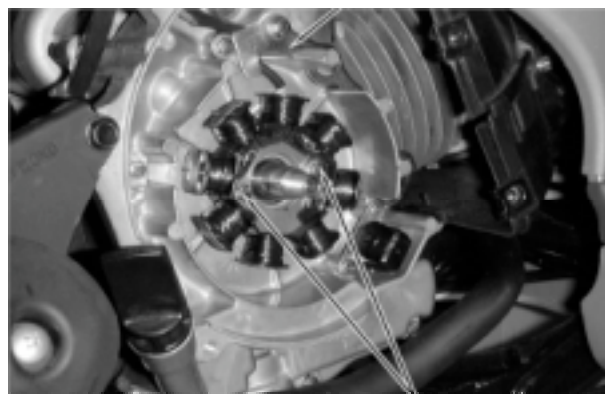
Remove the A.C. generator wire connector.



A.C. Generator Wire

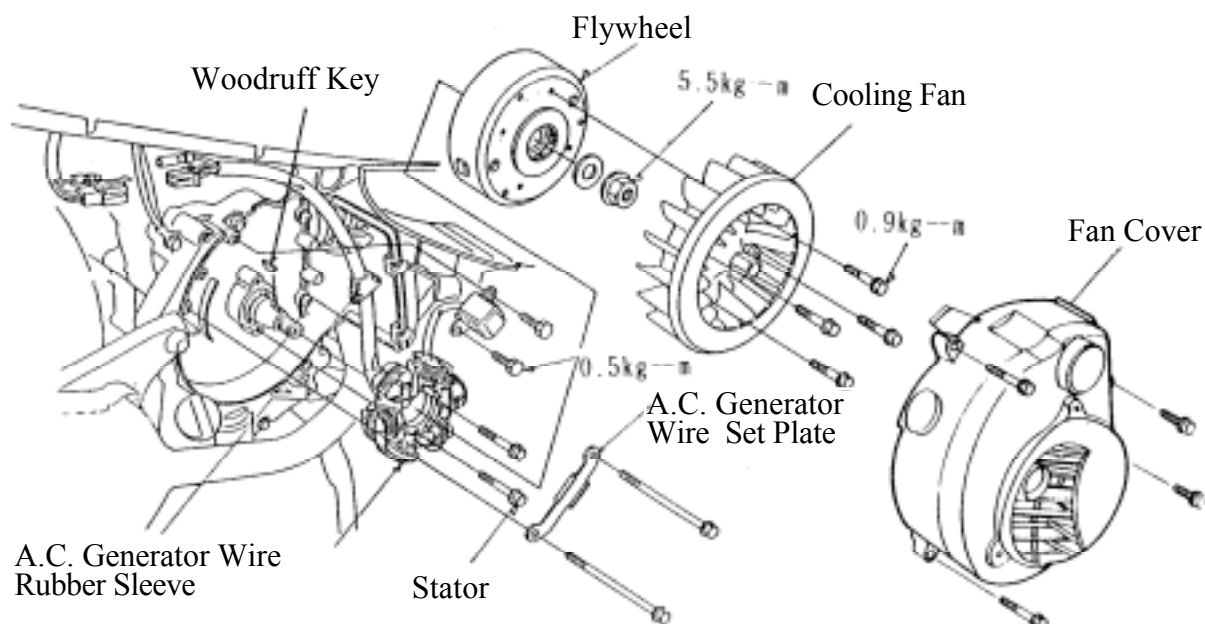
14. BATTERY/CHARGING SYSTEM/ A.C. GENERATOR

Remove the A.C. generator wire set plate.
Remove the pulser coil bolts.
Remove the A.C. generator wire rubber sleeve and pulser coil from the right crankcase.
Remove the two bolts and A.C. generator stator.



INSTALLATION

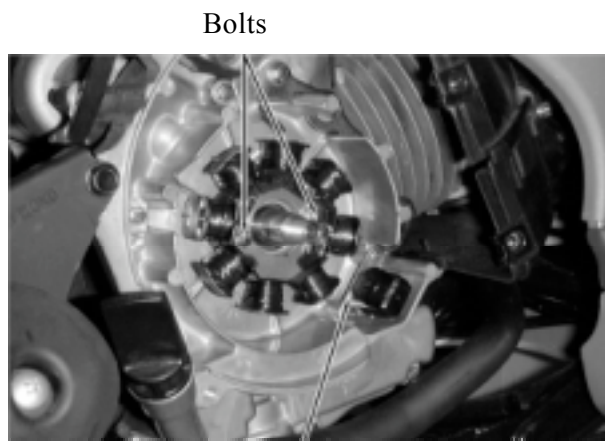
Wire Set Plate



Install the A.C. generator stator and pulser coil onto the right crankcase.
Tighten the stator and pulser coil bolts.

Torques: Pulser Coil: 0.5kg-m
Stator : 0.9kg-m

Install the A.C. generator wire rubber sleeve and A.C. generator wire set plate.



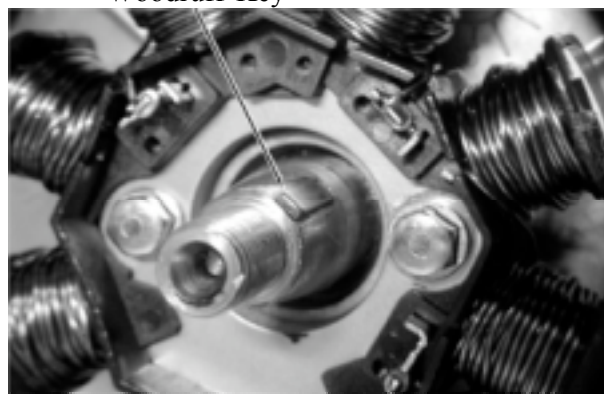
Bolts

Pulser Coil Set Plate

14. BATTERY/CHARGING SYSTEM/ A.C. GENERATOR

Connect the A.C. generator wire connector.
Clean the taper hole in the flywheel off any burrs and dirt.
Install the woodruff key in the crankshaft keyway.

Woodruff Key



Install the flywheel onto the crankshaft with the flywheel hole aligned with the crankshaft woodruff key.

*

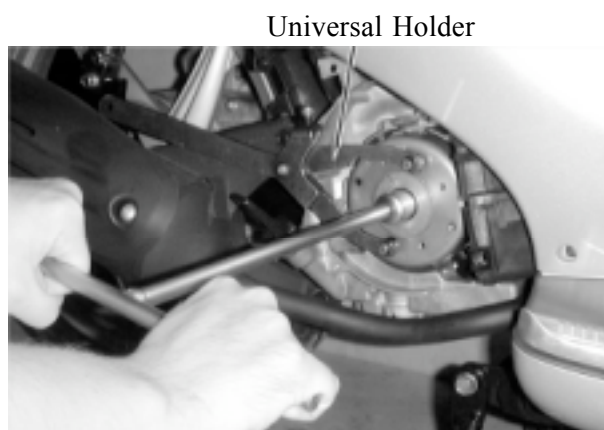
The inside of the flywheel is magnetic.
Make sure that there is no bolt or nut
before installation.

Hold the flywheel with the universal holder and tighten the flywheel nut.

Torque: 5.5kg-m

Special

Universal Holder

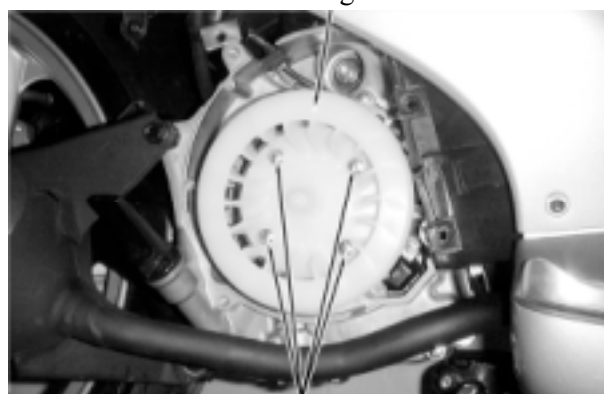


Universal Holder

Install the cooling fan.

Torque: 0.9kg-m

Cooling Fan



Bolts

Install the fan cover.
Install the rear right side cover. (⇒2)

Fan Cover

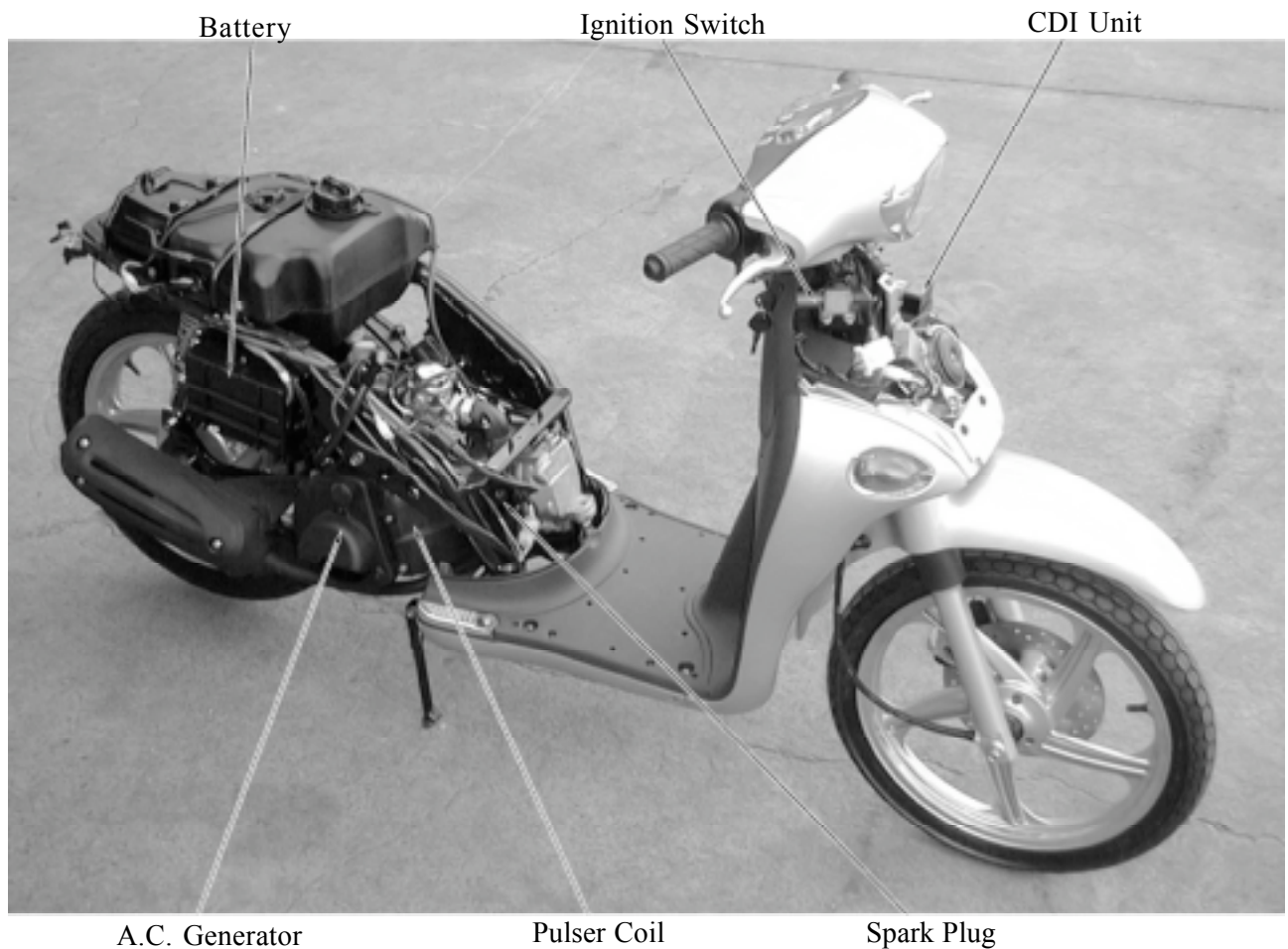


15. IGNITION SYSTEM

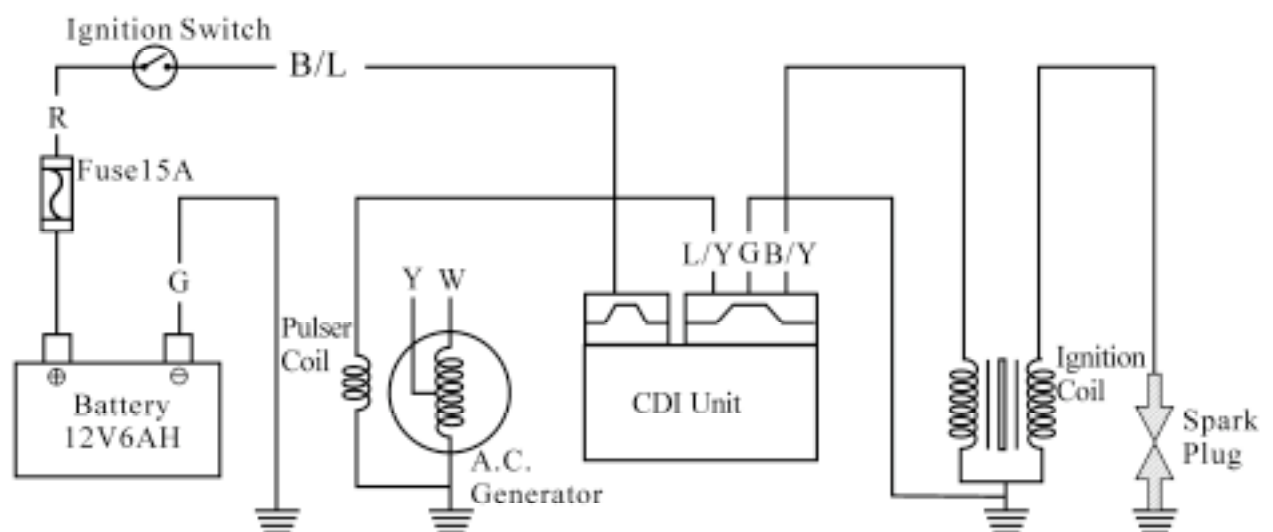
IGNITION SYSTEM

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TROUBLESHOOTING.....	15-3
CDI UNIT INSPECTION	15-4
IGNITION COIL	15-5
PULSER COIL	15-6

15. IGNITION SYSTEM



IGNITION CIRCUIT



15. IGNITION SYSTEM

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- Check the ignition system according to the sequence specified in the Troubleshooting. (⇒ 15)
- The ignition system adopts CDI unit and the ignition timing cannot be adjusted.
- If the timing is incorrect, inspect the CDI unit and A.C. generator and replace any faulty parts.
- Loose connector and poor wire connection are the main causes of faulty ignition system. Check each connector before operation.
- Use of spark plug with improper heat range is the main cause of poor engine performance.
- The inspections in this section are focused on maximum voltage. The inspection of ignition coil resistance is also described in this section.
- Inspect the ignition switch according to the continuity table specified in page 17-4.
- Inspect the spark plug referring to Section 3.
- Remove the A.C. generator and pulser coil referring to Section 14.

SPECIFICATIONS

Item			Standard
Spark plug	Standard type		C7HSA(NGK)
	Hot type		C6HSA(NGK)
	Cold type		C8HSA(NGK)
Spark plug gap			0.6_ 0.7mm
Ignition timing	“F” mark Full advance		13 ° BTDC/1,700±100rpm 27 ° BTDC/5,000±100rpm
Ignition coil resistance (20℃)	Primary coil		0.1_ 1.0□
	Secondary coil	with plug cap	7_ 12K□
		without plug cap	2_ 4K□
Pulser coil resistance (20℃)			70_ 130□
Ignition coil primary side max. voltage			12V min.
Pulser coil max. voltage			2.1V min.

TESTING INSTRUMENT

Kowa Electric Tester

15. IGNITION SYSTEM

TROUBLESHOOTING

High voltage too low

- Weak battery or low engine speed
- Loose ignition system connection
- Faulty CDI unit
- Faulty ignition coil
- Faulty pulser coil

Normal high voltage but no spark at plug

- Faulty spark plug
- Electric leakage in ignition secondary circuit
- Faulty ignition coil

Good spark at plug but engine would not start

- Faulty CDI unit or incorrect ignition timing
- Improperly tightened A.C. generator flywheel

No high voltage

- Faulty ignition switch
- Faulty CDI unit
- Poorly connected or broken CDI ground wire
- Dead battery or faulty regulator/rectifier
- Faulty ignition coil connector
- Faulty pulser coil

15. IGNITION SYSTEM

CDI UNIT INSPECTION

Remove the front cover screws.

Disconnect the CDI coupler and remove the CDI unit.

Measure the resistance between the terminals using the electric tester..

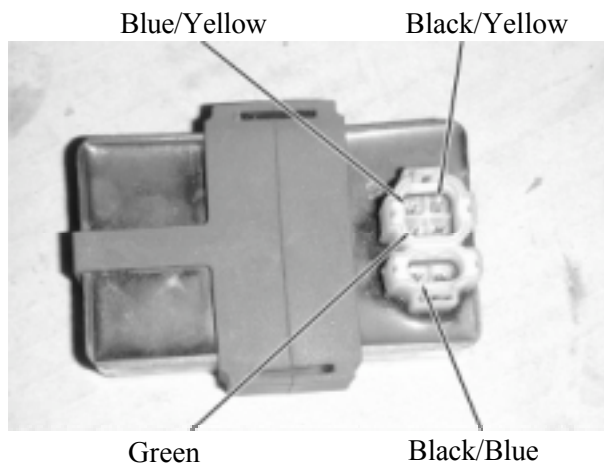
*

- Due to the semiconductor in circuit, it is necessary to use a specified tester for accurate testing. Use of an improper tester in an improper range may give false readings.
- Use a Sanwa Electric Tester or Kowa Electric Tester.
- In this table, "Needle swings then returns" indicates that there is a charging current applied to a condenser. The needle will then remain at " ∞ " unless the condenser is discharged.

Unit: K Ω

Probe \oplus (-)Probe	Black/ Blue	Black/ Yellow	Blue/ Yellow	Green
Black/ Blue		150~280	20~30	∞
Black/ Yellow	75~100		50~70	∞
Blue/ Yellow	7~10	50~70		∞
Green	∞	∞	∞	

CDI Unit



15. IGNITION SYSTEM

IGNITION COIL

REMOVAL

Remove the frame body cover. (⇒2)
Remove the spark plug cap.
Disconnect the ignition coil wires and remove the ignition coil bolt and ignition coil.



Ignition Coil

INSPECTION

CONTINUITY TEST

* This test is to inspect the continuity of ignition coil.

Measure the resistance between the ignition coil primary coil terminals.

Resistance: 0.1_ 1.0 Ω /20°C

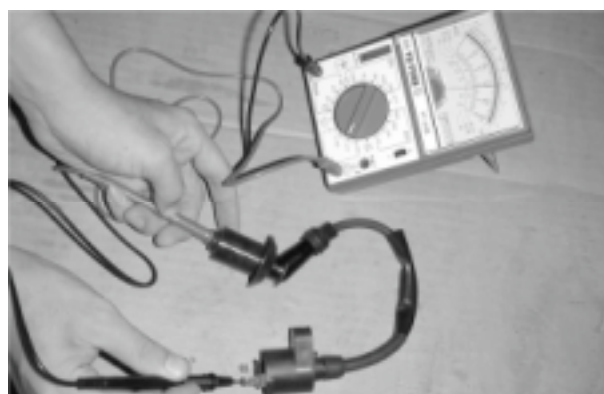


Measure the secondary coil resistances with and without the spark plug cap.

Resistances:

(with plug cap): 7_ 12K Ω /20°C

(without plug cap): 2_ 4K Ω /20°C



* Correctly operate the tester following the manufacturer's instructions.



15. IGNITION SYSTEM

PULSER COIL

INSPECTION

- * This test is performed with the stator installed in the engine.

Remove the frame body cover. (⇒2)
Disconnect the A.C. generator connector.
Measure the pulser coil resistance between the blue/yellow and green wire terminals.

Resistance: 70_ 130 Ω /20°C

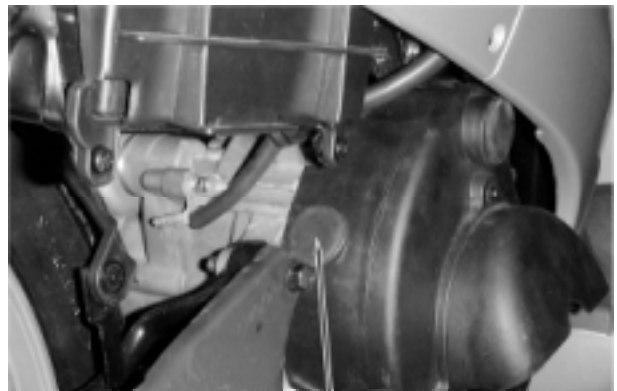
Refer to page 14-7 for the A.C. generator removal.



IGNITION TIMING INSPECTION

- * The CDI unit is not adjustable. If the ignition timing is incorrect, inspect the CDI unit, pulser coil and A.C. generator and replace any faulty parts.

Remove the timing hole cap.

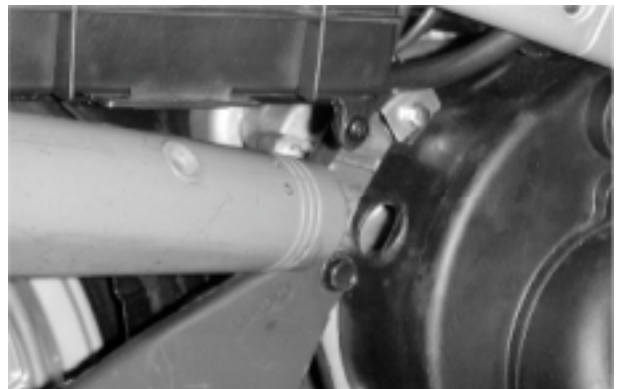


Timing Hole Cap

Warm up the engine and check the ignition timing with a timing light.

When the engine is running at 1700rpm, the ignition timing is correct if the "F" mark aligns with the index mark within $\pm 3^\circ$.

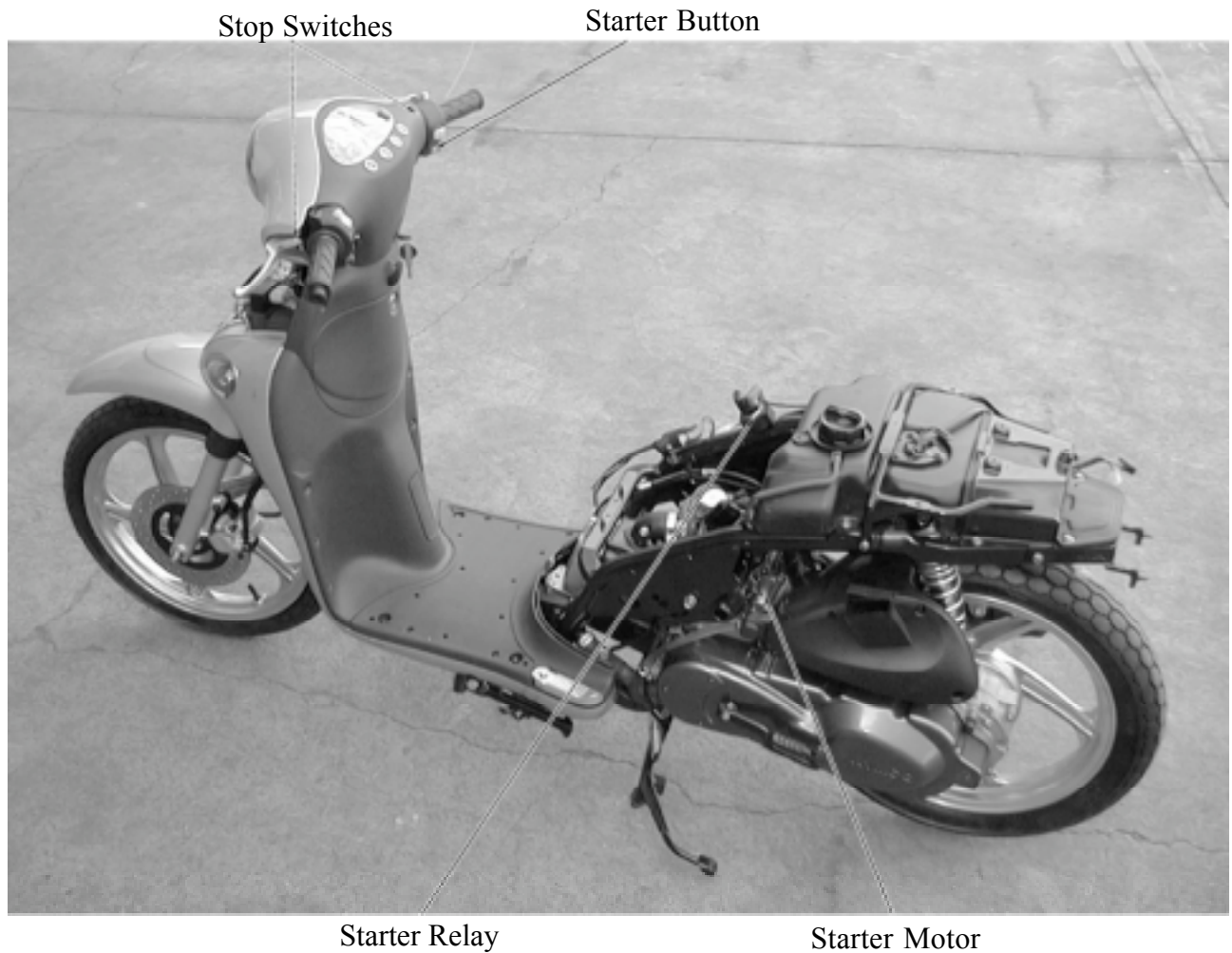
Ignition Timing: 13° BTDC/1700rpm



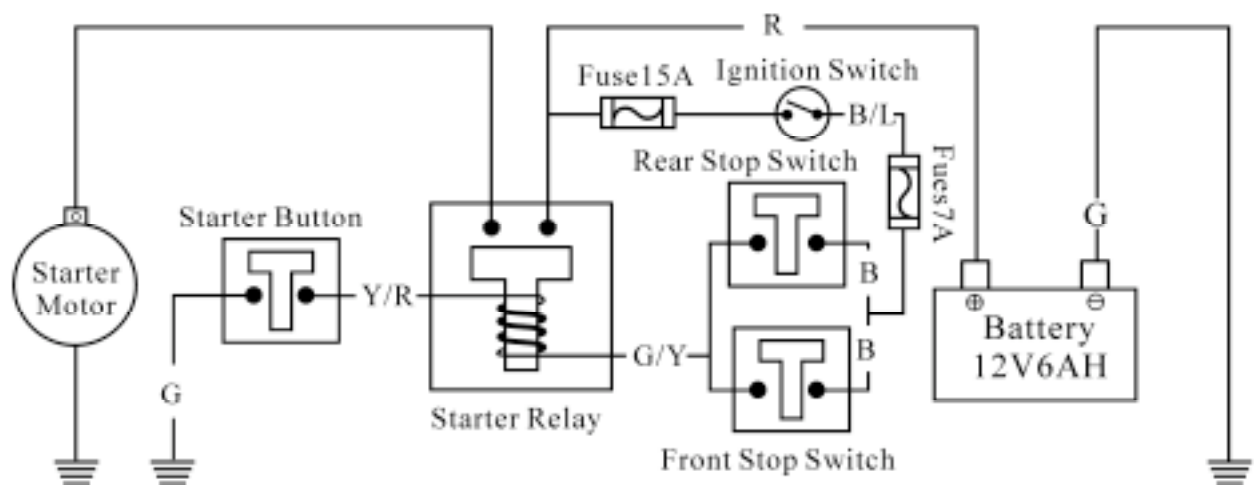
16. STARTING SYSTEM

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STARTER RELAY	16-5
STARTER CLUTCH.....	16-6

16. STARTING SYSTEM



STARTING CIRCUIT



16. STARTING SYSTEM

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- The removal of starter motor can be accomplished with the engine installed.
- For the starter clutch removal, refer to Section 4.

SPECIFICATIONS

Item	Standard (mm)	Service Limit (mm)
Starter motor brush length	12.5	8.5

TORQUE VALUES

Starter clutch cover socket bolt 1.2kg-m

Starter clutch lock nut 9.5kg-m

SPECIAL TOOLS

Lock nut wrench

Universal holder

TROUBLESHOOTING

Starter motor would not turn

- Fuse burned out
- Weak battery
- Faulty ignition switch
- Faulty starter clutch
- Faulty front or rear stop switch
- Faulty starter relay
- Poorly connected, broken or shorted wire
- Faulty starter motor

Lack of power

- Weak battery
- Loose wire or connection
- Foreign matter stuck in starter motor or gear

Starter motor rotates but engine does not start

- Faulty starter clutch
- Starter motor rotates reversely
- Weak battery

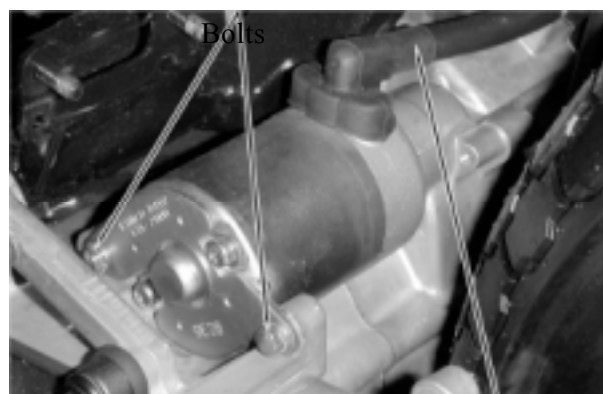
16. STARTING SYSTEM

STARTER MOTOR

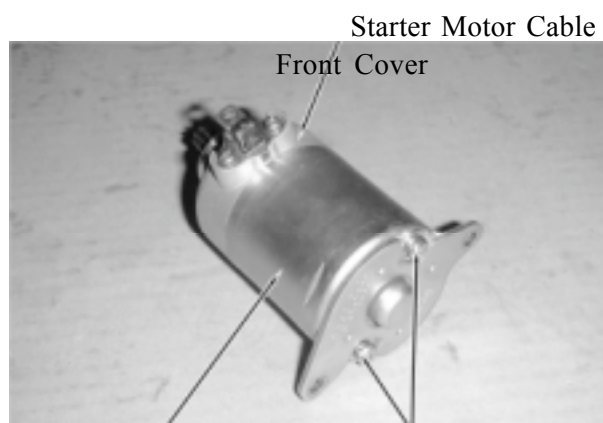
REMOVAL

* Before removing the starter motor, turn the ignition switch OFF and remove the battery ground. Then, turn on the ignition switch and push the starter button to see if the starter motor operates properly.

Remove the two starter motor mounting bolts and the motor.

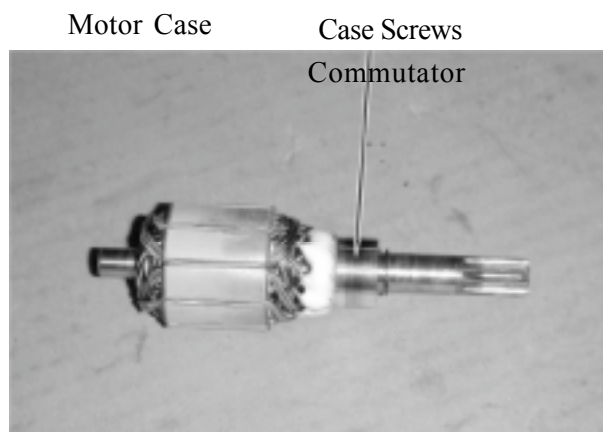


Remove the waterproof rubber jacket and disconnect the starter motor cable connector.



DISASSEMBLY

Remove the two starter motor case screws, front cover, motor case and other parts.



INSPECTION

Inspect the removed parts for wear, damage or discoloration and replace if necessary. Clean the commutator if there is metal powder between the segments.

Check for continuity between pairs of the commutator segments and there should be continuity.

Also, make a continuity check between individual commutator segments and the armature shaft. There should be no continuity.



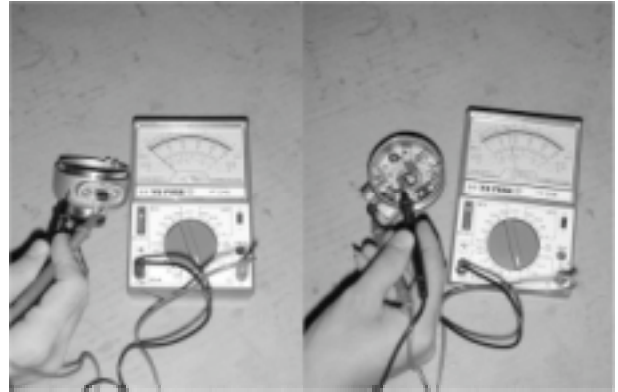
16. STARTING SYSTEM

STARTER MOTOR CASE CONTINUITY CHECK

Check to confirm that there is no continuity between the starter motor wire terminal and the motor front cover.

Also check for the continuity between the wire terminal and each brush.

Replace if necessary.

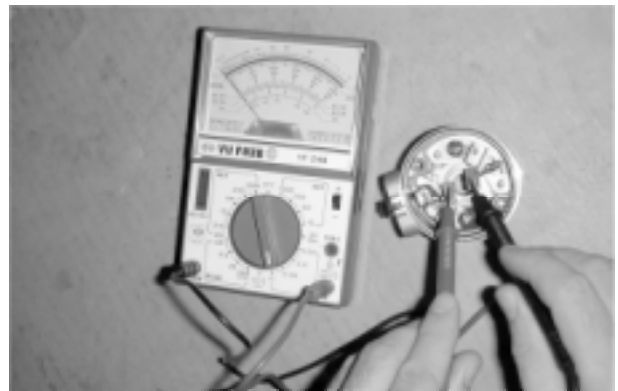


Measure the length of the brushes.

Service Limit: 8.5mm replace if below



Check for continuity between the brushes. If there is continuity, replace with new ones.

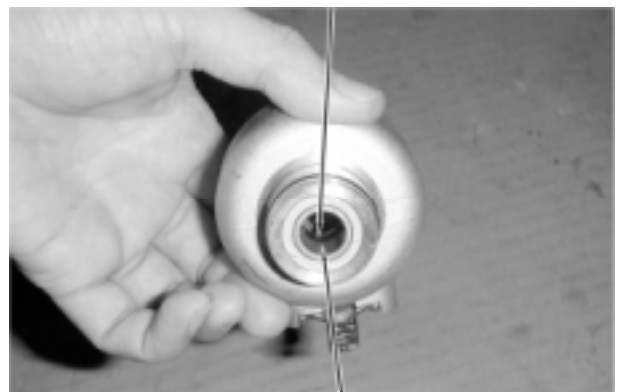


Check if the needle bushing in the front cover turns freely and has no excessive play.

Replace if necessary.

Check the dust seal for wear or damage.

Dust Seal



Bushing

16. STARTING SYSTEM

ASSEMBLY

Apply grease to the dust seal in the front cover.

Install the brushes onto the brush holders.

Apply a thin coat of grease to the two ends of the armature shaft.

Insert the commutator into the front cover.

- Be careful not to damage the brush and armature shaft mating surfaces.
- When installing the commutator, the armature shaft should not damage the dust seal lip.

Install a new O-ring to the front cover.

Install the starter motor case, aligning the tab on the motor case with the groove on the front cover.

Tighten the starter motor case screws.

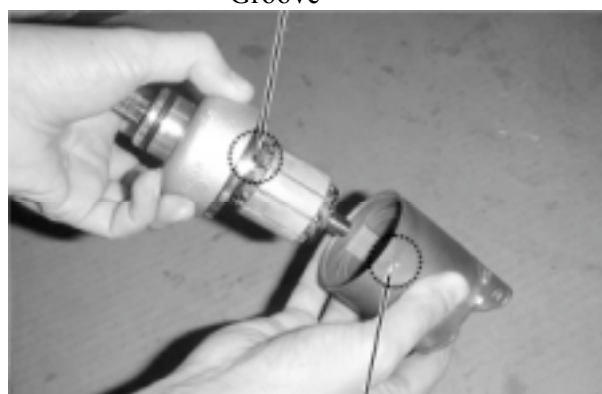
- When assembling the front cover and motor case, slightly press down the armature shaft to assemble them.

Front Cover



Commutator

Groove



Tab

STARTER RELAY

INSPECTION

Remove the frame body cover. (⇒2-2)

Turn the ignition switch ON and the starter relay is normal if you hear a click when the starter button is depressed.

If there is no click sound:

- Inspect the starter relay voltage
- Inspect the starter relay ground circuit
- Inspect the starter relay operation



Starter Relay

STARTER RELAY VOLTAGE INSPECTION

Place the motorcycle on its main stand.

Measure the voltage between the starter relay connector green/yellow wire (-) and engine ground.

Turn the ignition switch ON and the battery voltage should be normal when the brake lever is fully applied.

If the battery has no voltage, inspect the stop switch continuity and cable.

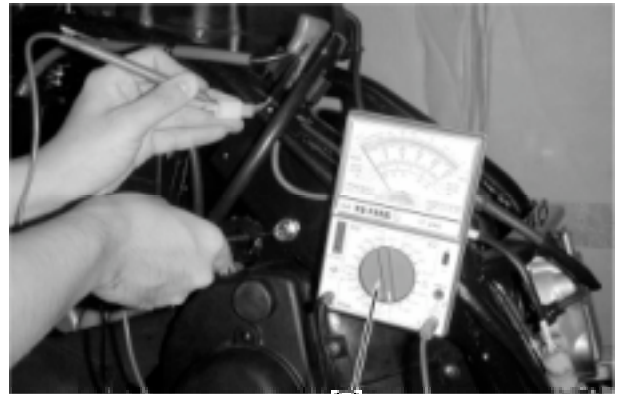


DC V

16. STARTING SYSTEM

STARTER RELAY GROUND CIRCUIT INSPECTION

Disconnect the starter relay wire connector.
Check for continuity between the yellow/red wire terminal and ground.
There should be continuity when the starter button is depressed.
If there is no continuity, check the starter button for continuity and inspect the wire.



Ω Ω

OPERATION TEST

Connect the electric tester to the starter relay larger terminals that connect to the battery positive cable and the starter motor cable.
Connect a fully charged battery across the starter relay yellow/red and green/yellow wire terminals.
Check for continuity between the starter relay large terminals. The relay is normal if there is continuity.



INSTALLATION

Connect the starter motor cable connector and properly install the waterproof rubber jacket.
Check the O-ring for wear or damage and replace if necessary.
Apply grease to the O-ring and install the starter motor.
Tighten the two mounting bolts.

* The starter motor cable connector must be installed properly.

Starter Motor Cable

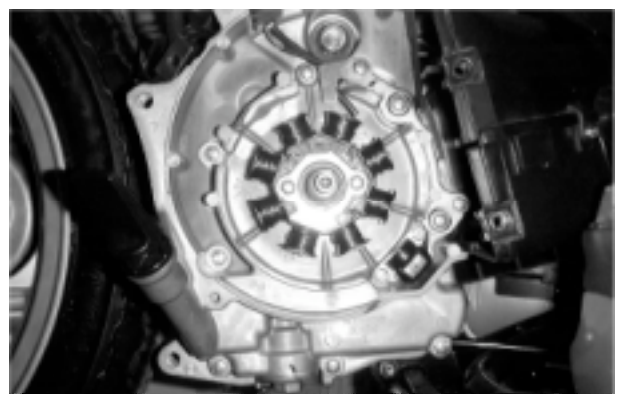


O-ring

STARTER CLUTCH

REMOVAL

Remove the A.C. generator. (⇒14-7)
Remove the right crankcase cover. (⇒4-3)



16. STARTING SYSTEM

Remove the starter clutch lock nut.

Special

Lock Nut Wrench

Universal Holder

Note that the lock nut is left threaded.

Remove the starter clutch.

Remove the starter idle gear and shaft.

Starter Idle Gear Shaft



Lock Nut

Lock Nut Wrench

INSPECTION

Inspect the operation of the starter drive gear when it is assembled on the clutch.

The starter drive gear should turn clockwise freely and should not turn counterclockwise.



STARTER CLUTCH DISASSEMBLY

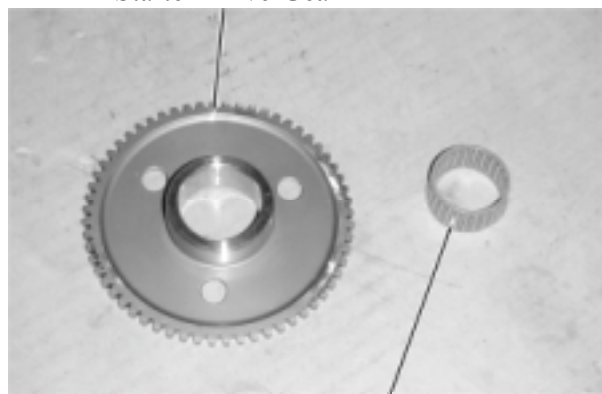
Inspect the starter drive gear for wear or damage and replace if necessary.

Measure the starter drive gear I.D.

Service Limit: 32.06mm replace if over

Inspect the needle bearing for wear or damage and replace if necessary.

Starter Drive Gear



Needle Bearing

CLUTCH BODY DISASSEMBLY

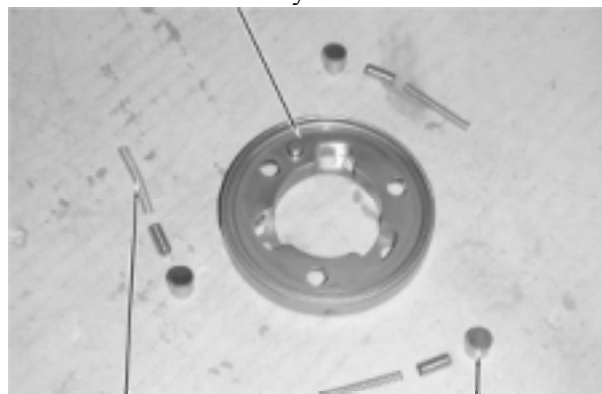
Remove the rollers, plungers and springs from the clutch body.

Inspect the clutch body for wear or damage and replace if necessary.

Inspect each roller and plunger for wear or damage and check for weak spring.

Replace if necessary.

Clutch Body



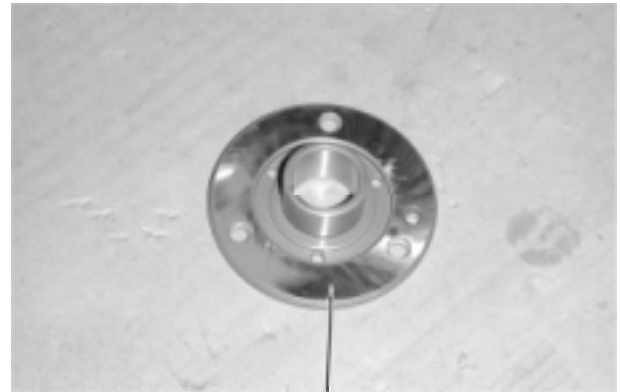
Spring

Roller

16. STARTING SYSTEM

Measure the clutch cover O.D.

Service Limit: 27.94mm replace if over



Clutch Cover

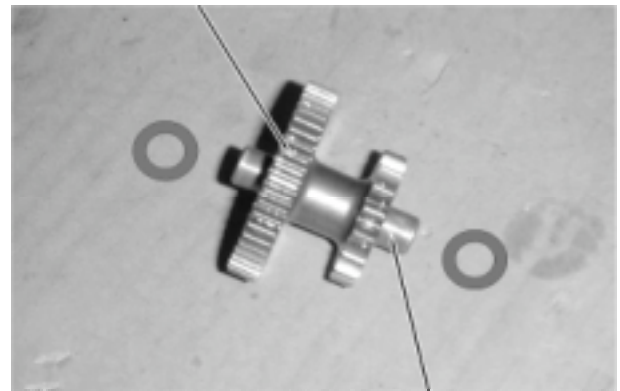
Measure the starter idle gear I.D.

Service Limit: 10.05mm replace if over

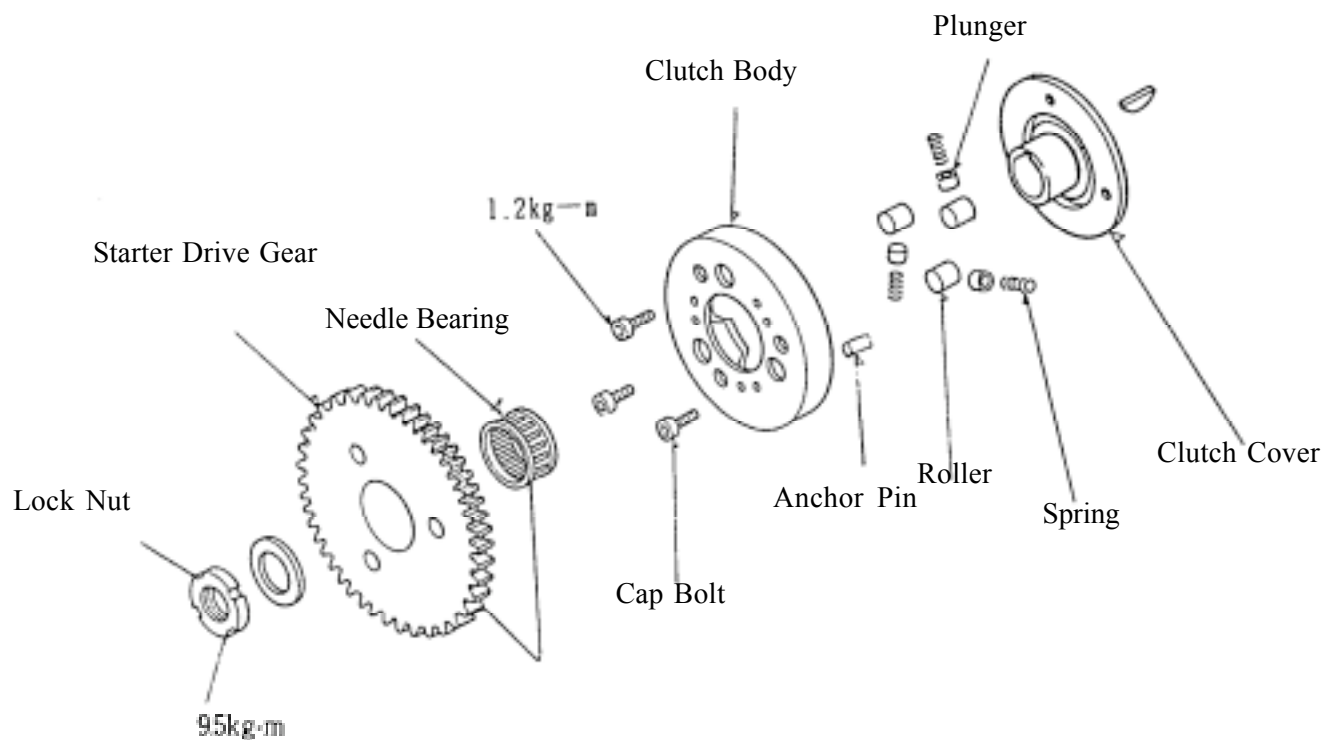
Measure the starter idle gear shaft O.D.

Service Limit: 9.94mm replace if below

Starter Idle Gear



Idle Gear Shaft



16. STARTING SYSTEM

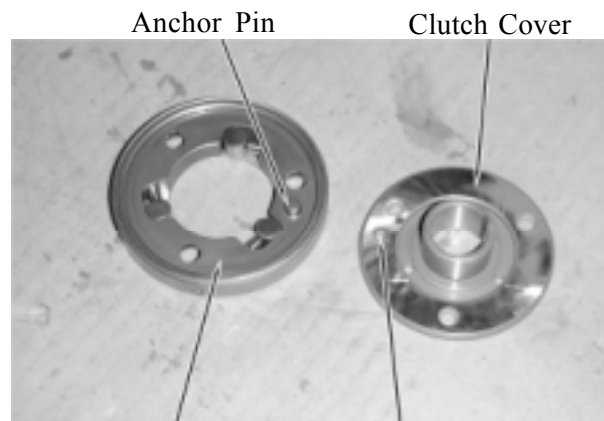
ASSEMBLY

Install the springs, plungers and rollers onto the clutch body.

Install the clutch cover by aligning the clutch cover anchor pin with the hole in the clutch body. Apply locking agent to the threads of the clutch cover bolts and tighten them.

Torque: 1.2kg-m

Apply engine oil to the needle bearing and starter drive gear and then install them to the clutch body.



Clutch Body
Woodruff Key

INSTALLATION

Install the starter clutch onto the crankshaft.

Apply engine oil to the starter idle gear and shaft and then install them.

Hold the starter drive gear with the universal holder and tighten the starter clutch lock nut.

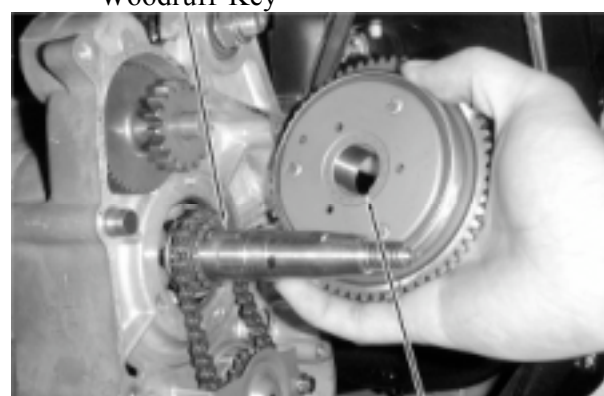
Torque: 9.5kg-m

Special

Universal Holder

* Note that the lock nut is left threaded.

Install the right crankcase cover. (⇒4-7)



Keyway

17. LIGHTS/INSTRUMENTS/SWITCHES

17

LIGHTS/INSTRUMENTS/SWITCHES

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17. LIGHTS/INSTRUMENTS/SWITCHES

ELECTRICAL EQUIPMENT LAYOUT



17. LIGHTS/INSTRUMENTS/SWITCHES

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- An electric tester is needed to measure or test the electric equipment.
- Be sure to use fuses and bulbs of the same specifications to avoid damage of electrical equipment.
- After installation of each switch, a continuity check must be performed. A continuity check can usually be made without removing the part from the motorcycle.

TROUBLESHOOTING

Lights do not come on and horn does not sound when ignition switch is “ON”

- Faulty ignition switch
- Fuse burned out
- Weak battery
- Burned bulb
- Faulty switch
- Faulty horn
- Poorly connected, broken or shorted wire

Fuel gauge pointer does not move

- Faulty fuel gauge
- Faulty fuel unit
- Poorly connected, broken or shorted wire

Engine starts but stalls during idling

- Faulty auto bystarter
- Faulty auto bystarter resistor
- Poorly connected or broken wire
- Clogged carburetor

Fuel gauge pointer does not register correctly

- Faulty fuel gauge
- Faulty fuel unit
- Faulty fuel unit float

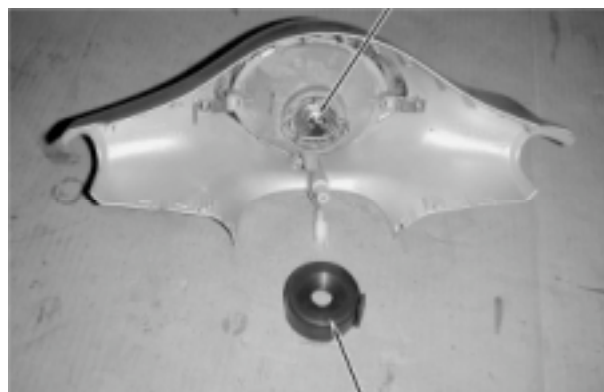
17. LIGHTS/INSTRUMENTS/SWITCHES

HEADLIGHT

BULB REPLACEMENT

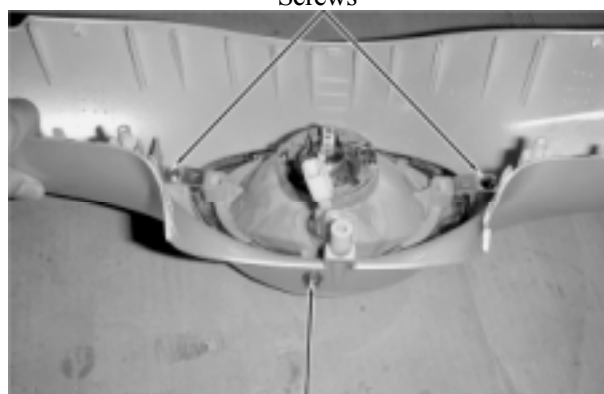
Remove the handlebar front cover. (⇒2)
Remove the rubber boot from the bulb socket.
Remove the bulb socket by turning it counter-clockwise.
Remove the bulb for replacement.
Install a new bulb, aligning the groove on the bulb socket with the tab on the bulb.
Install the bulb socket.
Install the rubber boot.
Install the front cover. (⇒2)

Bulb Socket



Rubber Boot

Screws



Bolt

HEADLIGHT REMOVAL

Remove the handlebar front cover. (⇒2)
Remove the two screws attaching the headlight.
Remove the headlight unit.
Remove adjust the headlight beam bolt.
The installation sequence is the reverse of removal.
After installation, adjust the headlight beam. (⇒3-9)

FRONT TURN SIGNAL LIGHT

Remove the turn signal bulb shell screw. (⇒2)
Remove the front turn signal bulb socket and replace the bulb.
The installation sequence is the reverse of removal.



Screw

Position Light Shell

POSITION LIGHT/REAR TURN SIGNAL LIGHT

BULB REPLACEMENT

Remove the bulb shell screw.
The installation sequence is the reverse of removal.



Turn Signal Bulb Shell

17. LIGHTS/INSTRUMENTS/SWITCHES

IGNITION SWITCH

INSPECTION

Remove the front cover. (⇒2-4)

Disconnect the ignition switch wire coupler. Check for continuity between the wire terminals.

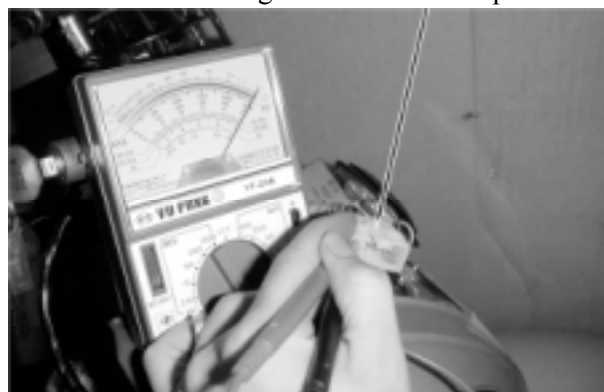
Position	BAT1	IG	E	BAT2
LOCK		○	○	
OFF		○	○	
ON	○			○
COLOR	Red	Black/White	Green	Black

Replacement

Remove the two mounting bolts to remove the ignition switch holder.

Remove the two screws to remove the ignition switch for replacement.

Ignition Switch Coupler



Ignition Switch Bolts

Headlight Switch



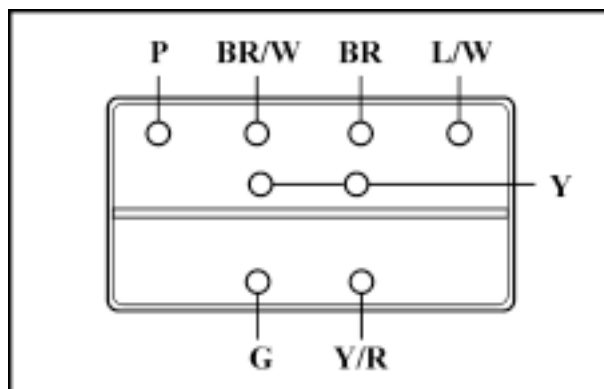
HANDLEBAR SWITCHES

HEADLIGHT SWITCH INSPECTION

Remove the handlebar front and rear covers. (⇒2-4)


Disconnect the headlight switch wire couplers. Check for continuity between the wire terminals.

Position	CI	RE	TL	HL	PO
OFF	○	○			
N	○		○		
P	○		○		○
N	○		○	○	
H	○		○	○	
COLOR	Yellow	Pink	Brown	Blue/White	Brown/White



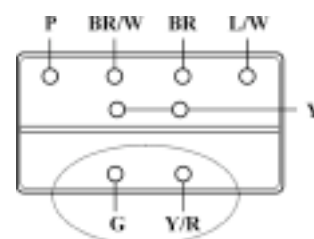
17. LIGHTS/INSTRUMENTS/SWITCHES

STARTER SWITCH

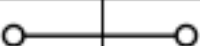
POSITION	ST	E
FREE		
PUSH		
COLOR	Yellow/Red	Green



Headlight Switch

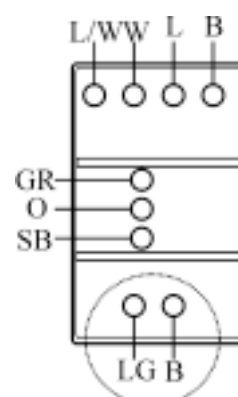


HORN SWITCH

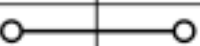

POSITION	HO	BAT
FREE		
PUSH		
COLOR	Light Green	Brown/Blue



Starter Switch

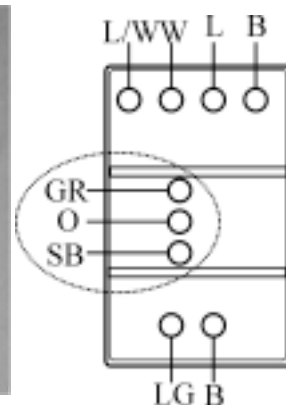


TURN SIGNAL SWITCH

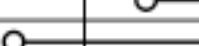




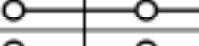


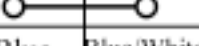
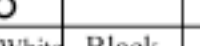
POSITION	R	L	WR
L			
N			
R			
COLOR	Sky Blue	Orange	Gray

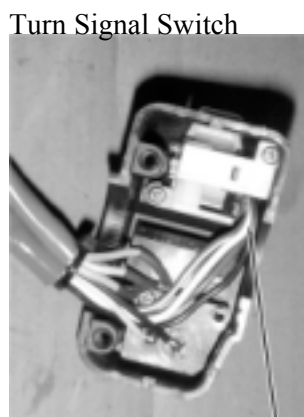


Horn Button

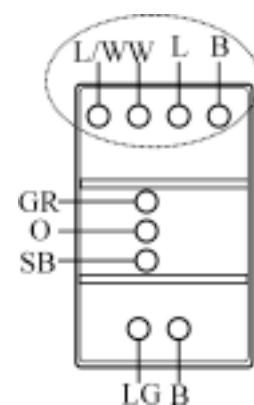


DIMMER SWITCH

POSITION	HI	HL	BAT	LO
PASS				
LO				
N				
HI				
COLOR	Blue	Blue/White	Black	White



Turn Signal Switch



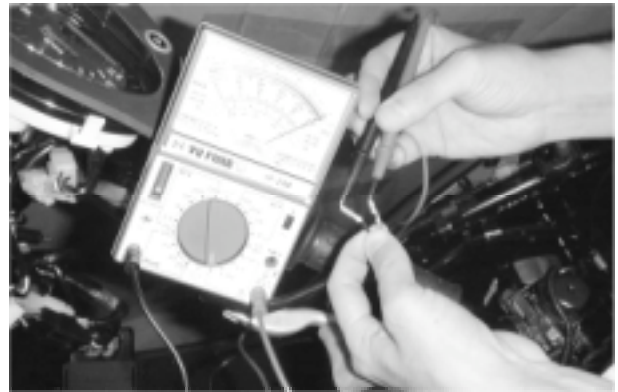
Dimmer Switch

17. LIGHTS/INSTRUMENTS/SWITCHES

STOP SWITCH

INSPECTION

Remove the handlebar front cover. (⇒2)
 Disconnect the front stop switch wire coupler.
 Check for continuity between the wire terminals when the front brake lever is applied. The switch is normal if there is continuity.



HORN INSPECTION

Remove the front cover. (⇒2)
 Disconnect the horn wire coupler.
 The horn is normal if it sounds when a 12V battery is connected across the horn wire terminals.



FUEL GAUGE

INSPECTION

Remove the rear right side cover. (⇒2)
 Disconnect the fuel gauge wire connector.
 Turn the ignition switch ON.
 Connect the green and yellow/white wires and the fuel gauge needle should move from E to F.
 Connect the green and blue/white wires and the fuel gauge needle should move from F to E.



FUEL UNIT

REMOVAL

Remove the met-in box. (⇒2)
 Remove the rear right side cover. (⇒2)
 Disconnect the fuel unit wire connector.
 Remove the fuel unit.

* Be careful not to bend or damage the fuel unit float arm.



Fuel Unit Connector

17. LIGHTS/INSTRUMENTS/SWITCHES

INSPECTION

Measure the resistance between the fuel unit wire terminals with the float at upper and lower positions.

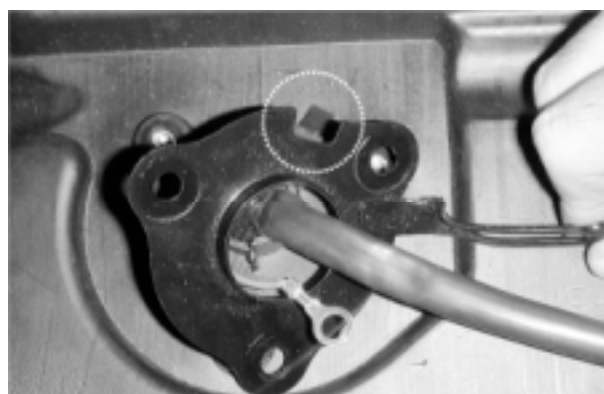
RESISTANCES Unit: Ω

Float		Upper		Lower	
Color					
G_	Y/W	26_	38	450_	550
G_	L/W	450_	550	26_	38
Y/W_	L/W	450_	550	450_	550



The installation sequence is the reverse of removal.

- * Install the fuel unit by aligning the groove on the fuel unit with the tab on the fuel tank.



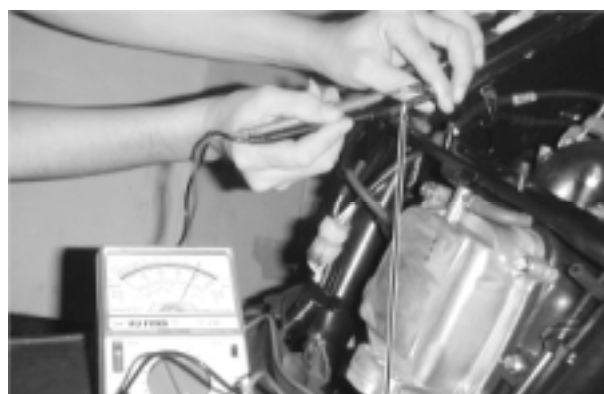
AUTO BYSTARTER

AUTO BYSTARTER INSPECTION

Remove the rear right side cover. (\Rightarrow 2)
Disconnect the auto bystarter wire connector.
Measure the resistance between the yellow and green/black wire terminals.

Resistance: 10 Ω max.

- * Perform this operation when the engine is cold.



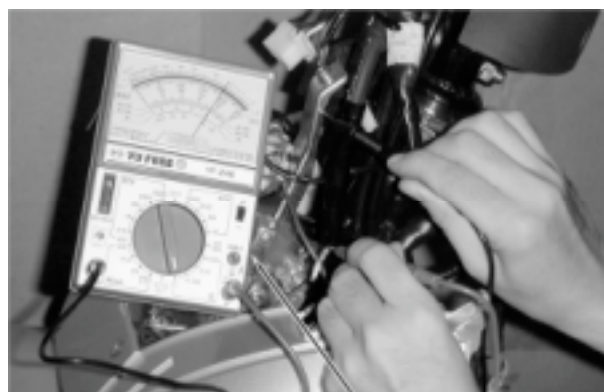
Auto Bystarter

RESISTOR INSPECTION

Remove the front cover. (\Rightarrow 2)
Disconnect the green/black and green wires and measuring the resistance between the wire terminals.

Resistance: 5 Ω max.

If the needle remains at “•”, it indicates that the resistor is faulty and must be replaced.



Auto Bystarter Resistor

17. LIGHTS/INSTRUMENTS/SWITCHES

INSTRUMENTS

BULB REPLACEMENT

Remove the front cover. (⇒2)
 Remove the bulb socket and replace the bulb.
 The installation sequence is the reverse of removal.

INSTRUMENTS REPLACEMENT

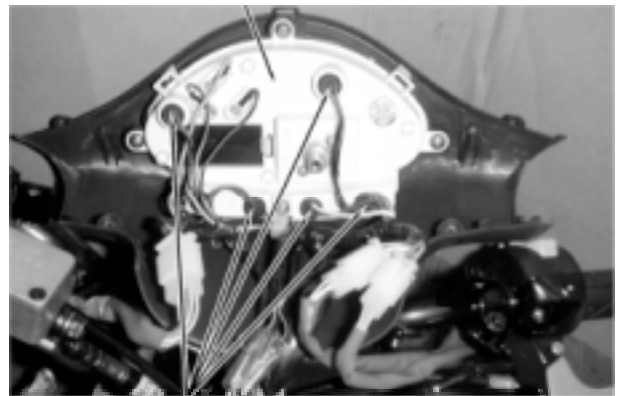
Remove the handlebar front cover. (⇒2)
 Remove the handlebar rear cover. (⇒2)
 Disconnect the right and left handlebar switches wire couplers.
 Disconnect the speedometer cable.
 Remove the instrument bulb sockets
 Disconnect the three fuel gauge wires.
 Remove the instrument wire clamp screw.

Remove the three screws attaching the instruments to the handlebar rear cover.
 Remove the instruments.

ASSEMBLY/INSTALLATION

The assembly and installation sequence is the reverse of removal.

Instruments



Bulb Socket

Dimmer/

Fuel Gauge Wires Speedometer Cable Passing Wires



Lighting/
Start Wires

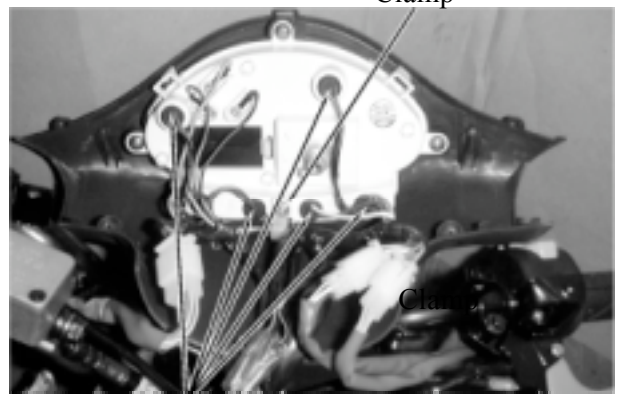
Stop Light
Wires

Turn Signal
Wires



Screws

Clamp



Bulb Socket

17. LIGHTS/INSTRUMENTS/SWITCHES

DISASSEMBLY

Remove the screws to disassemble the instruments.

